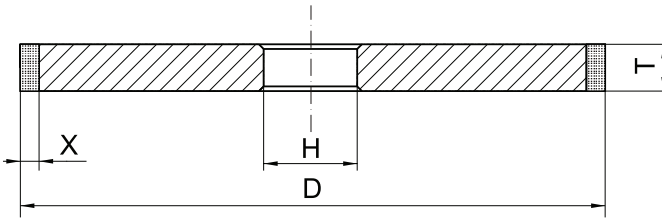


ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

DIAMANT UND BORNITRIDSCHLEIFSCHEIBEN IN KUNSTHARZBINDUNG

1A1 	D	T		X	H
	80(75)	6		2	20
	100	8			
	125	10			
	150	10		3	32
	200				50
	250				
	300	15		4	127
	350	20			
	400	25			
500					

| 1A1R | D | T | | | | | | H |
| 80 | 0,6 | 0,8 | 1,0 | 1,2 | 1,5 | 2,0 | 20 |
| 100 |
125	0,8							
150	1,0	1,2	1,5	2,0	2,2	32		
200	1,0							
250	1,2	1,5	2,0	2,2	2,2	127		
300	1,2							
	1,5	2,0	2,2	2,2	2,2			
	1,5							
	2,0	2,2	2,2	2,2	2,2			
	2,0							
	2,2	2,2	2,2	2,2	2,2			
	2,2							
14A1	D	T	X	J	U	H		
80(75)	6	3	50	1	20			
100	70	2						
125	100	3						
150	8	4	120	4	32			
200	10	160	5					
250	16		200	6,10				
300	5	240	10	127				
350	280							
400	330							
500	430							
9U1	D	T				X	W	H
80(75)	5	6	8	10	2	4	20	
100	6					6		
125								
150	8	10	12	10	10	32		
200	8						50	
250								
300	10	12	14	10	10			
350	10						127	
400								

ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

DIAMANT UND BORNITRIDSCHLEIFSCHEIBEN IN KUNSTHARZBINDUNG

1FF1

D	T	X	R						H	
80(75)	T=2R	2	2	3	4	5	6	8	10	20
100										32
125										
150										

14FF1

D	T	X	R	U	H
80(75)	6 8	3 5	1,0	U=2R	20
100			1,5		
125			2,0		
150			2,5		32

1F1R

D	T	X	R	H
100	1,0 1,5 2,0	3 4 5	0,50	20
125			0,75	32
150			1,00	
200				

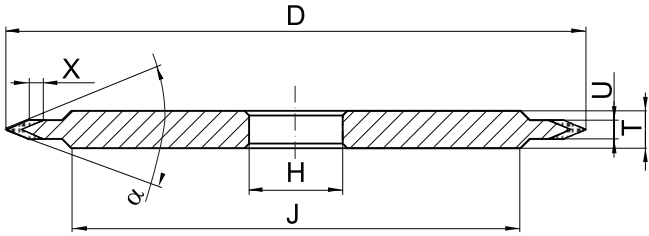
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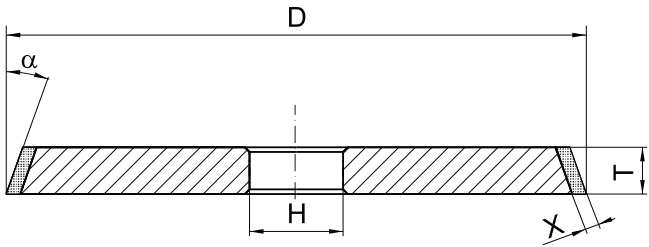
D	W	X	T	R	J	H
100	4	1,5	6	1,0	55	20
125	5	2,0	8		57	
150			10		59	32

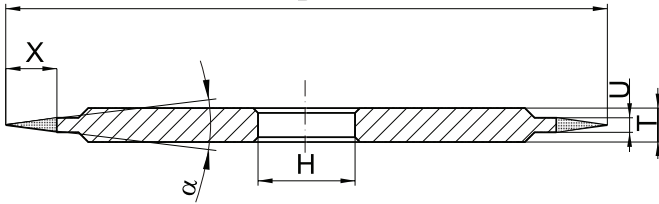
ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

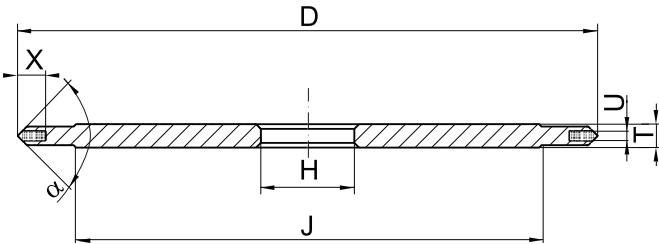
DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

DIAMANT UND BORNITRIDSCHLEIFSCHEIBEN IN KUNSTHARZBINDUNG

14EE1 	D	T	X	U		J	α	H	
	80	6	3	3	4	5	50	45°	20
	100	8					80	60°	
	125	8					100	90°	
	150	10					120		

1V1 	D	T	X	α	H
	80(75)	6	2	30°	20
	100			45°	
	125			10	
	150	10			32

14E1 	D	T	X	U	α	H
	100	7	10	3	15°	20
	125					
	150					32

14E6Q 	D	T	X	U	J	α	H
	80	6	5	1	50	30°	20
	100				80	45°	
	125	7		2	100	90°	32
	150				120		

ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

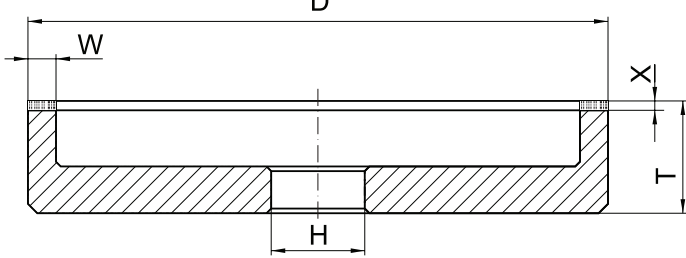
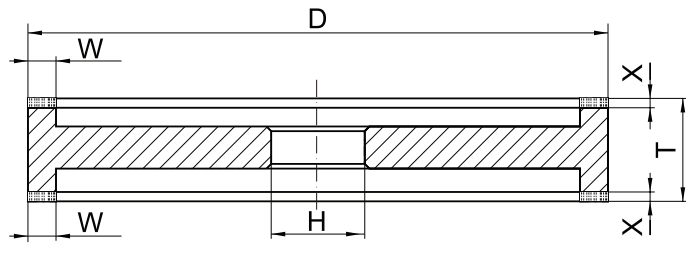
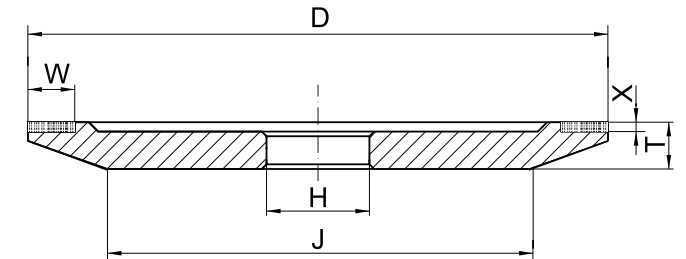
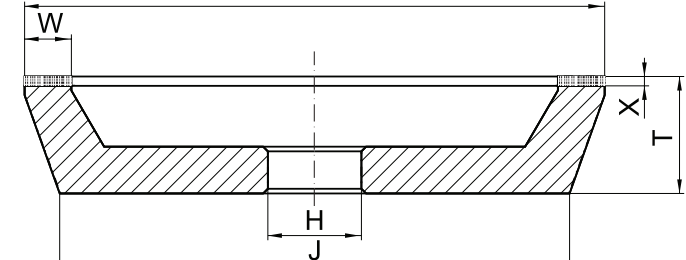
DIAMANT UND BORNITRIDSCHLEIFSCHEIBEN IN KUNSTHARZBINDUNG

11V9	<table><tr><th>D</th><th>U</th><th>X</th><th>T</th><th>J</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="4">6 10</td><td rowspan="4">2 3</td><td>30</td><td>53</td><td rowspan="3">20</td></tr><tr><td>100</td><td>35</td><td>75</td></tr><tr><td>125</td><td>40</td><td>96</td></tr><tr><td>150</td><td>50</td><td>114</td><td>32</td></tr></table>	D	U	X	T	J	H	80(75)	6 10	2 3	30	53	20	100	35	75	125	40	96	150	50	114	32
D	U	X	T	J	H																		
80(75)	6 10	2 3	30	53	20																		
100			35	75																			
125			40	96																			
150			50	114	32																		
12V9-45	<table><tr><th>D</th><th>U</th><th>X</th><th>T</th><th>J</th><th>H</th></tr><tr><td>80(75)</td><td>6</td><td rowspan="3">2 3</td><td>20</td><td>35</td><td rowspan="3">20</td></tr><tr><td>100</td><td>6</td><td>25</td><td>60</td></tr><tr><td>125</td><td>10</td><td>25</td><td>75</td></tr></table>	D	U	X	T	J	H	80(75)	6	2 3	20	35	20	100	6	25	60	125	10	25	75		
D	U	X	T	J	H																		
80(75)	6	2 3	20	35	20																		
100	6		25	60																			
125	10		25	75																			
6A9	<table><tr><th>D</th><th>U</th><th>X</th><th>T</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="4">6 10</td><td rowspan="4">2 3</td><td>30</td><td rowspan="3">20</td></tr><tr><td>100</td><td>35</td></tr><tr><td>125</td><td>40</td></tr><tr><td>150</td><td>50</td><td>32</td></tr></table>	D	U	X	T	H	80(75)	6 10	2 3	30	20	100	35	125	40	150	50	32					
D	U	X	T	H																			
80(75)	6 10	2 3	30	20																			
100			35																				
125			40																				
150			50	32																			
6V9	<table><tr><th>D</th><th>U</th><th>X</th><th>T</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="2">10</td><td rowspan="2">2</td><td>25</td><td rowspan="2">20</td></tr><tr><td>100</td><td>30</td></tr></table>	D	U	X	T	H	80(75)	10	2	25	20	100	30										
D	U	X	T	H																			
80(75)	10	2	25	20																			
100			30																				

ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

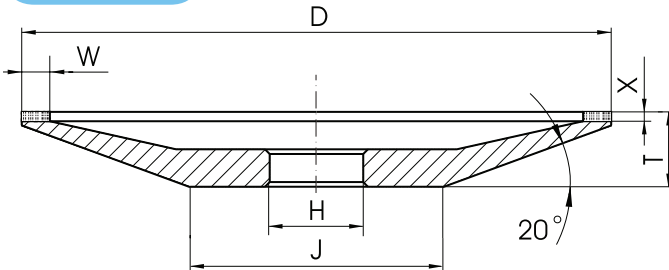
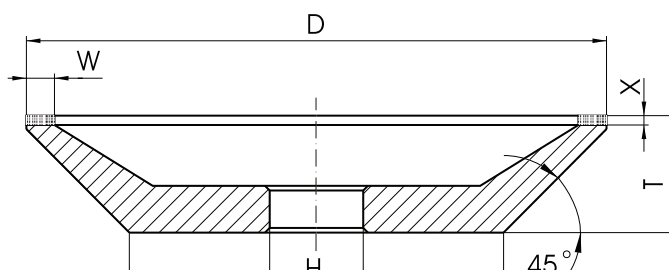
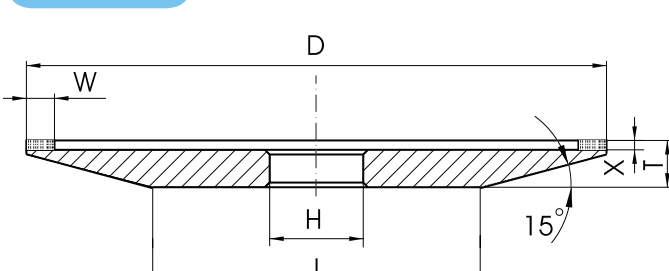
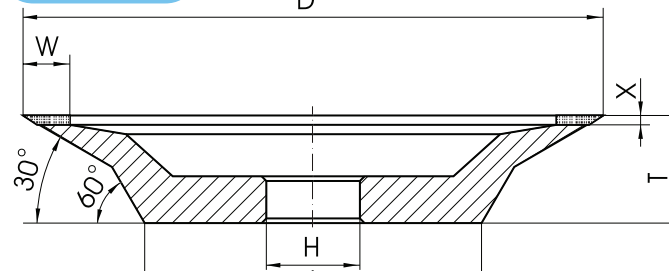
DIAMANT UND BORNITRIDSCHLEIFSCHLEIBEN IN KUNSTHARZBINDUNG

6A2 	<table><tr><th>D</th><th colspan="4">W</th><th>X</th><th>T-X</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="5">6</td><td rowspan="3">10</td><td></td><td></td><td rowspan="3">2</td><td rowspan="3">22</td><td rowspan="3">20</td></tr><tr><td>100</td><td></td><td></td></tr><tr><td>125</td><td></td><td></td></tr><tr><td>150</td><td rowspan="2">15</td><td></td><td></td><td rowspan="2">3</td><td rowspan="2">25</td><td rowspan="2">32</td></tr><tr><td>200</td><td></td><td></td></tr><tr><td>250</td><td></td><td></td><td>30</td><td>50</td><td></td><td></td><td>50</td></tr></table>	D	W				X	T-X	H	80(75)	6	10			2	22	20	100			125			150	15			3	25	32	200			250			30	50			50
D	W				X	T-X	H																																		
80(75)	6	10			2	22	20																																		
100																																									
125																																									
150		15			3	25	32																																		
200																																									
250			30	50			50																																		
9A3 	<table><tr><th>D</th><th colspan="4">W</th><th>X</th><th>T-2X</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="5">6</td><td rowspan="3">8</td><td rowspan="3">10</td><td></td><td rowspan="3">2</td><td rowspan="3">22</td><td rowspan="3">20</td></tr><tr><td>100</td><td></td></tr><tr><td>125</td><td></td></tr><tr><td>150</td><td rowspan="2">15</td><td></td><td></td><td rowspan="2">3</td><td rowspan="2">25</td><td rowspan="2">32</td></tr><tr><td>200</td><td></td><td></td></tr></table>	D	W				X	T-2X	H	80(75)	6	8	10		2	22	20	100		125		150	15			3	25	32	200												
D	W				X	T-2X	H																																		
80(75)	6	8	10		2	22	20																																		
100																																									
125																																									
150		15			3	25	32																																		
200																																									
12A9 	<table><tr><th>D</th><th>W</th><th>X</th><th>T</th><th>J</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="3">6</td><td rowspan="3">2</td><td rowspan="3">10</td><td>40</td><td rowspan="3">20</td></tr><tr><td>100</td><td>3</td><td>64</td></tr><tr><td>125</td><td>4</td><td>89</td></tr><tr><td>150</td><td>15</td><td></td><td>12</td><td>103</td><td>32</td></tr></table>	D	W	X	T	J	H	80(75)	6	2	10	40	20	100	3	64	125	4	89	150	15		12	103	32																
D	W	X	T	J	H																																				
80(75)	6	2	10	40	20																																				
100				3		64																																			
125				4		89																																			
150	15		12	103	32																																				
11A2 	<table><tr><th>D</th><th colspan="4">W</th><th>X</th><th>T-X</th><th>J</th><th>H</th></tr><tr><td>80(75)</td><td rowspan="6">6</td><td rowspan="6">10</td><td rowspan="6">15</td><td rowspan="6">2</td><td rowspan="6">3</td><td>20</td><td>37</td><td rowspan="3">20</td></tr><tr><td>100</td><td>22</td><td>58</td></tr><tr><td>125</td><td></td><td>81</td></tr><tr><td>150</td><td rowspan="3">23</td><td>106</td><td rowspan="3">32</td></tr><tr><td>200</td><td>156</td></tr><tr><td>250</td><td>208</td></tr></table>	D	W				X	T-X	J	H	80(75)	6	10	15	2	3	20	37	20	100	22	58	125		81	150	23	106	32	200	156	250	208								
D	W				X	T-X	J	H																																	
80(75)	6	10	15	2	3	20	37	20																																	
100						22	58																																		
125							81																																		
150						23	106	32																																	
200							156																																		
250							208																																		

ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

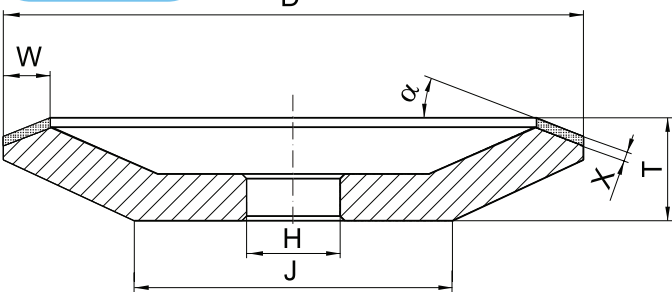
DIAMANT UND BORNITRIDSCHLEIFSCHEIBEN IN KUNSTHARZBINDUNG

12A2-20 	D	W	X	T-X	J	H	
	80(75)			8	34		
	100	3	8	2	10	48	20
	125	4	10	3	14	51	32
	150	5	15		16	65	
	200	6	4	20	93		
	250	10	15	23	130	50	
12A2-45 	D	W	X	T-X	J	H	
	80(75)			20	37		
	100	3	8	2	22	58	20
	125	4	10	3		83	32
	150	5	15		108		
	200	6	4	156			
	250	10	15	208	50		
4A2 	D	W	X	T-X	J	H	
	80(75)	3	2	6	41		
	100	6			66	20	
	125	10	3	8	84		
	150	15	4		94	32	
12V2 	D	W	X	T	J	H	
	100	10	2	23	47	20	
	125				72		
	150				98	32	

ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

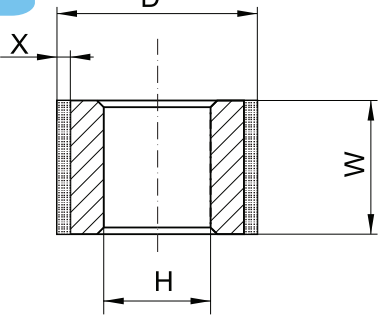
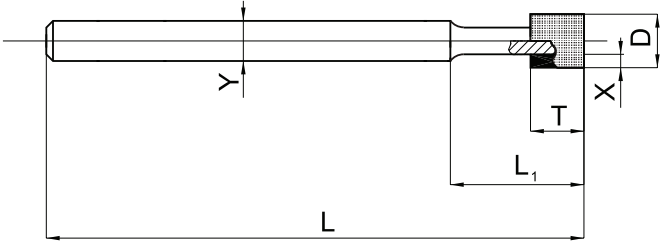
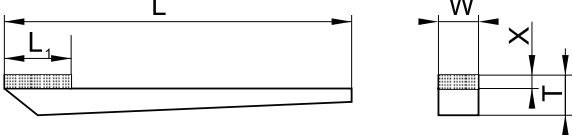
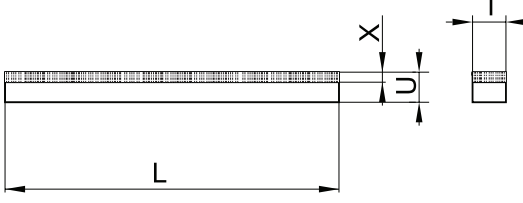
DIAMANT UND BORNITRIDSCHLEIFSCHLEIBEN IN KUNSTHARZBINDUNG

12V5 	D	W	X	T	J	α	H
	100	6 10	2 3	16	56	10°	20
	125			18	82		
	150			20	102	20°	

ŚCIERNICE ŻYWICZNE DIAMENTOWE I Z AZOTKU BORU

DIAMOND AND BORON NITRIDE GRINDING WHEELS IN RESIN BOND

DIAMANT UND BORNITRIDSCHLEIFSCHEIBEN IN KUNSTHARZBINDUNG

1A1 	<table><tr><th>D</th><th colspan="4">W</th><th>X</th></tr><tr><td>6</td><td rowspan="4">6</td><td rowspan="4">8</td><td rowspan="4">10</td><td rowspan="4">15</td><td rowspan="4">20</td></tr><tr><td>7</td></tr><tr><td>8</td></tr><tr><td>9</td></tr><tr><td>10</td><td rowspan="4">10</td><td rowspan="4">15</td><td rowspan="4">20</td><td rowspan="4">25</td><td rowspan="4">30</td></tr><tr><td>15</td></tr><tr><td>20</td></tr><tr><td>25</td></tr><tr><td>30</td><td rowspan="2">30</td><td rowspan="2">32</td><td rowspan="2">35</td><td rowspan="2">40</td><td rowspan="2">45</td></tr><tr><td>32</td></tr></table>	D	W				X	6	6	8	10	15	20	7	8	9	10	10	15	20	25	30	15	20	25	30	30	32	35	40	45	32																		
D	W				X																																													
6	6	8	10	15	20																																													
7																																																		
8																																																		
9																																																		
10	10	15	20	25	30																																													
15																																																		
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25																																																		
30	30	32	35	40	45																																													
32																																																		
1A1W 	<table><tr><th>D</th><th colspan="2">T</th><th>X</th><th>L₁</th><th>L</th><th>Y</th></tr><tr><td>4</td><td rowspan="4">5</td><td></td><td rowspan="4">1</td><td rowspan="4">20</td><td rowspan="4">65</td><td rowspan="4">3</td></tr><tr><td>5</td><td></td></tr><tr><td>6</td><td></td></tr><tr><td>7</td><td></td></tr><tr><td>8</td><td rowspan="4">10</td><td></td><td rowspan="4">2</td><td rowspan="4">70</td><td rowspan="4">75</td><td rowspan="4">6</td></tr><tr><td>10</td><td></td></tr><tr><td>12</td><td></td></tr><tr><td>15</td><td></td></tr><tr><td>20</td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>	D	T		X	L ₁	L	Y	4	5		1	20	65	3	5		6		7		8	10		2	70	75	6	10		12		15		20															
D	T		X	L ₁	L	Y																																												
4	5		1	20	65	3																																												
5																																																		
6																																																		
7																																																		
8	10		2	70	75	6																																												
10																																																		
12																																																		
15																																																		
20																																																		
HH-1 	<table><tr><th>L₁</th><th>W</th><th>X</th><th>T</th><th>L</th></tr><tr><td>14</td><td rowspan="4">5</td><td>2</td><td>7</td><td rowspan="4">150</td></tr><tr><td>20</td><td>3</td><td>10</td></tr><tr><td>30</td><td>4</td><td>12</td></tr><tr><td>40</td><td>5</td><td>15</td></tr><tr><td colspan="5"></td></tr><tr><td colspan="5"></td></tr><tr><td colspan="5"></td></tr><tr><td colspan="5"></td></tr><tr><td colspan="5"></td></tr><tr><td colspan="5"></td></tr></table>	L ₁	W	X	T	L	14	5	2	7	150	20	3	10	30	4	12	40	5	15																														
L ₁	W	X	T	L																																														
14	5	2	7	150																																														
20		3	10																																															
30		4	12																																															
40		5	15																																															
MH-1 	<table><tr><th>L</th><th>T</th><th>X</th><th>U</th></tr><tr><td>14</td><td rowspan="4">5</td><td rowspan="4">2</td><td rowspan="4">5</td></tr><tr><td>20</td></tr><tr><td>30</td></tr><tr><td>40</td></tr><tr><td>60</td><td rowspan="3">8</td><td rowspan="3">3</td><td rowspan="3">6</td></tr><tr><td>80</td></tr><tr><td>100</td></tr><tr><td colspan="4"></td></tr><tr><td colspan="4"></td></tr><tr><td colspan="4"></td></tr></table>	L	T	X	U	14	5	2	5	20	30	40	60	8	3	6	80	100																																
L	T	X	U																																															
14	5	2	5																																															
20																																																		
30																																																		
40																																																		
60	8	3	6																																															
80																																																		
100																																																		