

CoroTap™ 100

Gwintowniki z prostymi rowkami wiórowymi Do gwintowania otworów przelotowych i nieprzelotowych w materiałach generujących krótkie wióry

Strona L29



Zastosowanie



Asortyment produktów

- Forma nakroju C (2-3 zwoje) i forma E (1.5-2 zwoje)
- Głębokości gwintowania: do 2.5-krotności średnicy
- Wewnętrzne podawanie chłodziwa przy obróbce gwintów M, MF, UNC i UNF
- Tolerancja gwintu:
 - ISO K: 6HX, 2B, 2BX
 - ISO N: 6H
 - ISO H: 6H, 6HX
- Zarysy:
 - M3-M24
 - MF8-MF20
 - UNC 1/4-7/8
 - UNF 1/4-7/8
 - G 1/8-1"

Cechy

- Gwintowniki z prostymi rowkami wiórowymi
- Głównie do materiałów generujących krótkie wióry, na przykład żeliwa
- Do otworów przelotowych i nieprzelotowych
- Możliwość odprowadzania wiórów z wykorzystaniem chłodziwa podawanego wewnątrz
- Do poszczególnych materiałów



CoroChuck™ 970 to oprawka pierwszego wyboru do gwintowania synchronicznego. Konstrukcja uniwersalnej oprawki CoroChuck 970 zapewnia stabilność i precyzję gwintowania dowolnych materiałów, zwiększa trwałość gwintownika, poprawia jakość powierzchni i gwarantuje najwyższe bezpieczeństwo obróbki. Patrz strona O3.

Tailor Made

Dostępne w opcji na życzenie (Tailor Made). Patrz strona Q5.

CoroTap™ 200

Gwintowniki ze skośną powierzchnią natarcia Do gwintowania otworów przelotowych



Strona L60

Zastosowanie

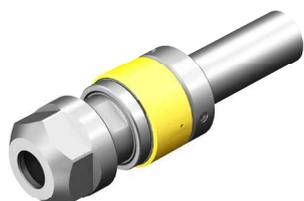


Asortyment produktów

- Forma nakroju B (3.5-5 zwojów)
- Głębokość gwintowania: do 3xD, w zależności od obrabianego materiału
- Wewnętrzne podawanie chłodziwa przy obróbce gwintów M, UNC i UNF
- Tolerancja gwintów:
 - ISO P: 6H, 6HX, 2B, 2BX, 3B
 - ISO M: 6H, 2B
 - ISO N: 6H, 2B
 - ISO S: 3BX, 6H
 - XM: 6G, 6H, 2B, 3B
- Zarysy:
 - M1-M30
 - MF4-MF30
 - UNC 2-1"
 - UNF 6-1"
 - G 1/8-1"

Cechy

- Gwintowniki ze skośną powierzchnią natarcia, szlifowane
- Wióry są popychane do przodu
- Do otworów przelotowych
- Najmocniejsza konstrukcja: płytkie rowki służą wyłącznie do podawania cieczy obróbkowej, a nie do odprowadzania wiórów
- Gwintowniki do poszczególnych materiałów i gwintowniki uniwersalne



CoroChuck™ 970 to oprawka pierwszego wyboru do gwintowania synchronicznego. Konstrukcja uniwersalnej oprawki CoroChuck 970 zapewnia stabilność i precyzję gwintowania dowolnych materiałów, zwiększa trwałość gwintownika, poprawia jakość powierzchni i gwarantuje najwyższe bezpieczeństwo obróbki. Patrz strona O3.

Tailor Made

Dostępne w opcji na życzenie (Tailor Made). Patrz strona Q5.

CoroTap™ 300

Gwintowniki ze śrubowymi rowkami wiórowymi Do gwintowania otworów nieprzelotowych

Strona L132



Zastosowanie

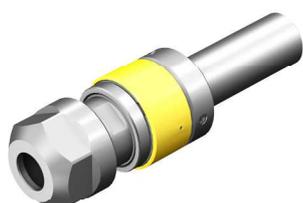


Asortyment produktów

- Forma nakroju C (2-3 zwoje) i forma E (1.5-2 zwoje)
- Głębokość gwintowania do 3-krotności średnicy
- Wewnętrzne podawanie chłodziwa dla gwintów M, UNC i UNF
- Tolerancje gwintów:
 - ISO P: 6H, 6HX, 2B, 2BX, 3B
 - ISO M: 6H, 2B, 3B
 - ISO K: 6H
 - ISO N: 6H, 2B
 - XM: 6G, 6H, 2B, 3B
- Zarysy:
 - M1,6-M64
 - MF4-MF30
 - UNC 2-1"
 - UNF 4-1"
 - G 1/8-1.1/2
 - NPT 1/16-1"
 - NPTF 1/16-3/4

Cechy

- Gwintowniki ze śrubowymi rowkami wiórowymi, szlifowane
- Śrubowy rowek wiórowy służy do sprawnego odprowadzania wiórów
- Najlepsze rozwiązanie do otworów nieprzelotowych
- Różne kąty pochylenia linii śrubowej do szerokiego spektrum zastosowań
- Gwintowniki do poszczególnych materiałów i gwintowniki uniwersalne



CoroChuck™ 970 to oprawka pierwszego wyboru do gwintowania synchronicznego. Konstrukcja uniwersalnej oprawki CoroChuck 970 zapewnia stabilność i precyzję gwintowania dowolnych materiałów, zwiększa trwałość gwintownika, poprawia jakość powierzchni i gwarantuje najwyższe bezpieczeństwo obróbki. Patrz strona O3.

Tailor Made

Dostępne w opcji na życzenie (Tailor Made). Patrz strona Q5.

CoroTap™ 400

Gwintowygniataki

Do otworów przelotowych i nieprzelotowych



Strona L215

Zastosowanie



Asortyment produktów

- Forma nakroju C (2-3 zwoje) i forma E (1.5-2 zwoje)
- Głębokość gwintowania do 3.5-krotności średnicy
- Z chłodziwem podawanym wewnątrz dla gwintów o zarysie M
- Toleracje gwintów:
ISO N: 6H, 2B
-XM: 6G, 6GH, 6H, 6HX, 2B, 2BX
- Zarysy:
M1-M24
MF5-MF16
UNC 4-1"
UNF 10-1"
EGM M3-M12

Cechy

- Narzędzia do poszczególnych materiałów i uniwersalne
- Modele do różnych zarysów i odpowiadające różnym normom
- Z chłodziwem podawanym wewnątrz dla gwintów o zarysie M



CoroChuck™ 970 to oprawka pierwszego wyboru do gwintowania synchronicznego. Konstrukcja uniwersalnej oprawki CoroChuck 970 zapewnia stabilność i precyzję gwintowania dowolnych materiałów, zwiększa trwałość gwintownika, poprawia jakość powierzchni i gwarantuje najwyższe bezpieczeństwo obróbki. Patrz strona O3.



Wybór odpowiedniego gwintownika

CoroTap do poszczególnych materiałów to narzędzie zalecane do produkcji dużych partii, obróbki gwintów w jednym podzespole lub zastosowań specjalnych.

Narzędzia wszechstronne z rodziny CoroTap są odpowiednie do małych i średnich partii oraz gwintowania zróżnicowanych przedmiotów z różnych materiałów.

CoroTap™ 100



CoroTap™ 200



Chwył	Gwint	Materiały		
		K	N	H
DIN	M	L29	L41	L43
	MF	L45		
	UNC			
	UNF			
	NPT			
	NPTF			
ANSI	G	L59		
	M	L37		
	MF	L48		
	UNC	L51		
	UNF	L55		
	NPT			
ISO	NPTF			
	G			
	M	L36		
	MF	L47		
	UNC	L50		
	UNF			
NPT				
NPTF				
G				

Chwył	Gwint	Materiały					
		P	P	M	N	S	PKNS
DIN	M	L60	L63	L68	L75	L80	L81
	MF		L90	L93			L94
	UNC						L111
	UNF						L125
	NPT						
	NPTF						
ANSI	G						L131
	M	L62	L67	L74	L79		L87
	MF	L89	L92				L100
	UNC	L102	L104	L107	L108	L109	L114
	UNF	L117	L118	L121	L122	L123	L129
	NPT						
ISO	NPTF						
	G						
	M		L66	L72			L85
	MF						L96
	UNC		L103	L106			L112
	UNF			L120			L127
NPT							
NPTF							
G							

- Gwintownik z rowkami wiórowymi prostymi
- Głównie do materiałów generujących krótkie wióry, na przykład żeliwa
- Do otworów przelotowych i nieprzelotowych
- Rowki służą głównie do doprowadzania cieczy obróbkowej, ale przy wewnętrznym podawaniu chłodziwa, możliwe jest również odprowadzanie nimi wiórów

- Gwintowniki ze skośną powierzchnią natarcia, szlifowane
- Wióry są popychane do przodu
- Do otworów przelotowych
- Najmocniejsza konstrukcja: płytkie rowki służą wyłącznie do podawania cieczy obróbkowej, a nie do odprowadzania wiórów
- Gwintowniki do poszczególnych materiałów i gwintowniki uniwersalne

Symbole odnośników do stron:

Symbole stosowane w normie ISO 13399

Zalecenia dotyczące wielkości otworów

Parametry skrawania

Sposób oznaczania

Opcja Tailor Made

Przegląd dostępnych rozwiązań narzędziowych

Rozwiązania indywidualne

Poza kompleksowym programem standardowym możemy zaoferować dostosowane do indywidualnych wymagań narzędzia wykonane na bazie narzędzi standardowych.

Bogate doświadczenie w projektowaniu rozwiązań narzędziowych spełniających szczególnie wymagające kryteria czyni z Sandvik Coromant firmę, na której można polegać jeśli standardowe rozwiązania nie są dla Państwa w pełni satysfakcjonujące.

Aby uzyskać więcej szczegółów, należy wejść na stronę www.sandvik.coromant.com lub skontaktować się z najbliższym przedstawicielem firmy Coromant.

CoroTap™ 300



CoroTap™ 400



Chwył	Gwint						
		L132	L135	L141	L148	L150	L157
DIN	M						
	MF		L173	L176		L177	L178
	UNC						L192
	UNF						L204
	NPT						
	NPTF						
ANSI	G			L209			L210
	M	L134	L140	L146		L156	L170
	MF	L172	L175				L182
	UNC	L184	L186	L189		L191	L195
	UNF	L197	L198	L201		L203	L207
	NPT			L211			L212
ISO	NPTF			L213			L214
	G						
	M		L138	L144			L168
	MF						L180
	UNC		L185	L188			L193
	UNF			L200			L205

- Gwintownik z rowkami wiórowymi śrubowymi, szlifowany
- Śrubowy rowek odprowadza wiór z otworu
- Stanowi najlepsze rozwiązanie do gwintowania otworów nieprzelotowych
- Występuje z różnym kątem pochylenia linii śrubowej w zależności od zastosowania
- Rowki służą do podawania cieczy obróbkowej i odprowadzania wiórów
- Nacina różne głębokości gwintów, w zależności od zastosowania i geometrii

Chwył	Gwint		
		L215	L217
DIN	M		
	MF		L234
	UNC		
	UNF		
	NPT		
	NPTF		
ANSI	G		
	EGM		L243
	M		L232
	MF		L235
	UNC		L238
	UNF		L241
ISO	NPT		
	NPTF		
	G		
	EGM		
	M	L216	L227
	MF		
	UNC		L236
	UNF		L240
	NPT		
	NPTF		

- Gwintowniaki - narzędzie wykonujące gwint metodą wygniataania, a nie skrawania
- Narzędzie niewytwarzające wiórów
- Tylko do materiałów wykazujących odpowiednią ciągliwość. Najwyższa zalecana wytrzymałość na rozciąganie 1200 N/mm²
- Do otworów przelotowych i nieprzelotowych
- Z rowkami smarowymi lub bez

CoroTap™

	E446	E447	ES03K	E462	E463	ES09K	T101	E053	E835	E825
	M	M	M	M	M	M	M	M	M	M
										
CoroTap™	100	100	100	100	100	100	100	100	100	100
Zakres gwintowania	M3-M10	M8-M24	M5-M12	M6-M10	M12-M20	M6-M12	M5-M16	M3-M20	M6-M18	M6-M18
Obszar zastosowań wg ISO	K	K	K	K						
Otwór przelotowy lub nieprzelotowy										
BSG	DIN371	DIN376	DIN371 DIN376	DIN371	DIN376	DIN371 DIN376	DIN371 DIN376	ISO529	DIN/ANSI	DIN/ANSI
THCCT	C 2-3	C 2-3	E 1.5-2	C 2-3	C 2-3	E 1.5-2	C 2-3	C 2-3	C 2-3	E 1.5-2
TCTR	6HX	6HX	6HX	6HX						
ULDR	2.0 xD	2.0 xD	2.0 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.0 xD	2.0 xD	2.0 xD
SUBSTRATE	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HM	HSS-E	HSS-E-PM	HSS-E-PM
Gatunek/pokrycie	CoolTop	CoolTop	CoolTop	CoolTop						
Strona	L29	L30	L31	L32	L33	L34	L35	L36	L37	L38

CoroTap™

	E837	E827	E352	E353	T110	T100	ES13K	T120	E054	E836
	M	M	M	M	M	M	MF	MF	MF	MF
										
CoroTap™	100	100	100	100	100	100	100	100	100	100
Zakres gwintowania	M6-M20	M6-M20	M3-M10	M12-M16	M3-M12	M3-M12	M10-M20	M8-M14	M8-M16	M10-M14
Obszar zastosowań wg ISO	K	K	N	N	H	H	K	K	K	K
Otwór przelotowy lub nieprzelotowy										
BSG	DIN/ANSI	DIN/ANSI	DIN371	DIN376	C-DIN371	C-DIN371	DIN374	DIN374	ISO529	DIN/ANSI
THCCT	C 2-3	E 1.5-2	C 2-3	C 2-3	C 2-3	C 2-3				
TCTR	6HX	6HX	6H	6H	6HX	6H	6HX	6HX	6HX	6HX
ULDR	2.5 xD	2.5 xD	2.0 xD	2.5 xD	2.0 xD	2.0 xD				
SUBSTRATE	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS	HM	HM	HSS	HM	HSS-E	HSS-E-PM
Gatunek/pokrycie	CoolTop	CoolTop	CoolTop	-	CoolTop	CoolTop	CoolTop	CoolTop	CoolTop	CoolTop
Strona	L39	L40	L41	L42	L43	L44	L45	L46	L47	L48

CoroTap™

	E838	E059	E830	E839	E832	E822	E831	E833	E821	E823
	MF	UNC	UNC	UNC	UNC	UNC	UNF	UNF	UNF	UNF
										
CoroTap™	100	100	100	100	100	100	100	100	100	100
Zakres gwintowania	M10-M14	1/4-3/4	1/4-7/8	1/4-7/8	1/4-1/2	1/4-1/2	1/4-7/8	1/4-1/2	1/4-3/4	1/4-1/2
Obszar zastosowań wg ISO	K	K	K	K						
Otwór przelotowy lub nieprzelotowy										
BSG	DIN/ANSI	ISO529	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI
THCT	C 2-3	C 2-3	C 2-3	E 1.5-2	C 2-3	E 1.5-2	C 2-3	C 2-3	E 1.5-2	E 1.5-2
TCTR	6HX	2B	2BX	2BX	2BX	2BX	2BX	2BX	2BX	2BX
ULDR	2.5 xD	2.0 xD	2.0 xD	2.0 xD	2.5 xD	2.5 xD	2.0 xD	2.5 xD	2.0 xD	2.5 xD
SUBSTRATE	HSS-E-PM	HSS-E	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM
Gatunek/pokrycie	CoolTop	CoolTop	CoolTop	CoolTop						
Strona	L49	L50	L51	L52	L53	L54	L55	L56	L57	L58

CoroTap™

	E416	E324	E326	E854	EP03P	EP09P	E049	EP03PA	E344	E345
	G	M	M	M	M	M	M	M	M	M
										
CoroTap™	100	200	200	200	200	200	200	200	200	200
Zakres gwintowania	No. 1/8-1"	M3-M10	M12-M20	M3-M20	M1-M30	M4-M30	M3-M20	M3-M24	M3-M10	M12-M30
Obszar zastosowań wg ISO	K	P 30-48 HRC	P 30-48 HRC	P 30-48 HRC	P ≤350HB	P ≤350HB	P ≤350HB	P ≤350HB	M	M
Otwór przelotowy lub nieprzelotowy										
BSG	DIN5156	C-DIN371	DIN376	C-DIN/ANSI	DIN371 DIN376	DIN371 DIN376	ISO529	DIN/ANSI	DIN371	DIN376
THCCT	C 2-3	B 3.5-5	B 3.5-5	B 3.5-5	B 3.5-5					
TCTR	NORMAL	6H	6H	6H	6HX	6HX	6H	6HX	6H	6H
ULDR	2.0 xD	2.5 xD	2.5 xD	2.5 xD	3.0 xD	3.0 xD	2.5 xD	3 xD	2.5 xD	2.5 xD
SUBSTRATE	HSS-E	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-PM	HSS-E-PM	HSS-E	HSS-E
Gatunek/pokrycie	N	CoolTop	CoolTop	CoolTop	CoolTop	CoolTop	CoolTop	CoolTop	ST	ST
Strona	L59	L60	L61	L62	L63	L65	L66	L67	L68	L69

CoroTap™

	E454	E455	E045	E046	E852	E358	E359	E448	E449	E856
	M	M	M	M						
										
CoroTap™	200	200	200	200	200	200	200	200	200	200
Zakres gwintowania	M1-M10	M12-M20	M3-M20	M3-M20	M4-M18	M3-M10	M12-M16	M3-M10	M12-M16	M3-M12
Obszar zastosowań wg ISO	M	M	M	M	M	N	N	N	N	N
Otwór przelotowy lub nieprzelotowy										
BSG	DIN371	DIN376	ISO529	ISO529	DIN/ANSI	DIN371	DIN376	DIN371	DIN376	DIN/ANSI
THCT	B 3.5-5	B 3.5-5	B 3.5-5	B 3.5-5						
TCTR	6H	6H	6H	6H						
ULDR	2.5 xD	3.0 xD	3.0 xD	3.0 xD	3.0 xD	3.0 xD				
SUBSTRATE	HSS-E	HSS-E	HSS-PM	HSS-PM	HSS-E-PM	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E-PM
Gatunek/pokrycie	CoolTop	CoolTop	ST	SmoothTop	SmoothTop	-	-	SmoothTop	SmoothTop	-
Strona	L70	L71	L72	L73	L74	L75	L76	L77	L78	L79

CoroTap™

	T200-SD	T200-XM	T200-XM	E616	E000	E001	E005	E006	E855	EP13P
	M	M	M	M	M	M	M	M	MF	MF
										
CoroTap™	200	200	200	200	200	200	200	200	200	20
Zakres gwintowania	M3-M20	M2-M30	M3-M20	M3 - M20	M1.6-M24	M1.6-M24	M4-M20	M4-M20	M10-M12	M4-M30
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN371	DIN371 DIN376	DIN371 DIN376	DIN371 DIN376	ISO529	ISO529	ANSI	ANSI	DIN/ANSI	DIN374
THCCT	B 3.5-5	B 3.5-5	B 3.5-5	B 3.5-5						
TCTR	6H	6H	6G	6H	6H	6H	6H	6H	6H	6HX
ULDR	2.0 xD	2.5 xD	2.5 xD	3.0 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	3.0 xD
SUBSTRATE	HSS-E-PM	HSS-PM	HSS-PM	HSS-E	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E-PM
Gatunek/pokrycie	D115	C150/C145/ C110	C150/C145/ C110	CoolTop	-	ST	-	ST	CoolTop	CoolTop
Strona	L80	L81	L83	L84	L85	L86	L87	L88	L89	L90

CoroTap™

	EP13PA	E364	T200-XM	E010	E011	E015	E016	E874	E057	EP29PA
	MF	UNC	UNC	UNC						
										
CoroTap™	200	200	200	200	200	200	200	200	200	200
Zakres gwintowania	M8-M18	M6-M20	M4-M30	M4-M24	M4-M24	M8-M18	M8-M18	No.4-3/4	No.6-3/4	1/4-1"
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN/ANSI	DIN374	DIN374	ISO529	ISO529	ANSI	ANSI	C-DIN/ANSI	ISO529	DIN/ANSI
THCT	B 3.5-5	B 3.5-5	B 3.5-5	B 3.5-5						
TCTR	6HX	6H	6H	6H	6H	6H	6H	2B	2B	2BX
ULDR	3 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	3.0 xD
SUBSTRATE	HSS-E-PM	HSS-E	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-PM	HSS-E-PM
Gatunek/pokrycie	CoolTop	ST	C150/C145/C110	-	ST	-	ST	CoolTop	CoolTop	CoolTop
Strona	L92	L93	L94	L96	L98	L100	L101	L102	L103	L104

CoroTap™

	EP23PA	E055	E872	E876	T200-SD	T200-SD	T200-XM	E020	E021	E025
	UNC	UNC	UNC	UNC	UNC	UNJC	UNC	UNC	UNC	UNC
										
CoroTap™	200	200	200	200	200	200	200	200	200	200
Zakres gwintowania	No.2-1"	No.4-3/4	No.4-7/8	No.4-1/2	No.4-3/4	No.4-No.8	No.4-1"	No.2 - 1"	No.2 - 1"	No.6 - 1"
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN/ANSI	ISO529	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN2184-1	ISO529	ISO529	ANSI
THCCT	B 3.5-5	B 3.5-5	B 3.5-5	B 3.5-5						
TCTR	2B/3B	2B	2B	2B	3BX	3BX	2B	2B	2B	3B
ULDR	3.0 xD	2.5 xD	2.5 xD	3.0 xD	2.0 xD	2.0 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD
SUBSTRATE	HSS-E-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM
Gatunek/pokrycie	CoolTop	ST	SmoothTop	-	D115	D115	C150/C145/ C110	-	ST	-
Strona	L105	L106	L107	L108	L109	L110	L111	L112	L113	L114

CoroTap™

	E026	E875	EP33PA	EP39PA	E060	E873	E877	T200-SD	T200-SD	T200-XM
	UNC	UNF	UNF	UNF	UNF	UNF	UNF	UNF	UNJF	UNF
										
CoroTap™	200	200	200	200	200	200	200	200	200	200
Zakres gwintowania	No.2 - 1"	No.10-3/4	No.8-1"	No.10-5/8	No.10-3/8	No.10-7/8	No.10-3/8	No.4-3/4	No.10-1/2	No.8-3/8
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	ISO529	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN 2184-1
THCT	B 3.5-5	B 3.5-5	B 3.5-5	B 3.5-5						
TCTR	3B	2B	2B/3B	2BX	2B	2B	2B	3BX	3BX	2B
ULDR	2.5 xD	2.5 xD	3.0 xD	3.0 xD	2.5 xD	2.5 xD	3.0 xD	2.0 xD	2.0 xD	2.5 xD
SUBSTRATE	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-PM
Gatunek/pokrycie	ST	CoolTop	CoolTop	CoolTop	ST	SmoothTop	-	D115	D115	C150/C145/C110
Strona	L115	L117	L118	L119	L120	L121	L122	L123	L124	L125

CoroTap™

	T200-XM	E030	E031	E035	E036	T200-XM	E314	E316	E864	EX03P
	UNF	UNF	UNF	UNF	UNF	G	M	M	M	M
										
CoroTap™	200	200	200	200	200	200	300	300	300	300
Zakres gwintowania	7/16-1"	No.8 - 1"	No.8 - 1"	No.6 - 1"	No.10 - 1"	No.1/8-1"	M3-M10	M12-M20	M3-M20	M1.6-M30
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN 2184-1	ISO529	ISO529	ANSI	ANSI	DIN5156	C-DIN371	DIN376	DIN/ANSI	DIN371 DIN376
THCCT	B 3.5-5	C 2-3	C 2-3	C 2-3	C 2-3					
TCTR	2B	2B	2B	3B	3B	NORMAL	6H	6H	6H	6HX
ULDR	2.5 xD	1.5 xD	1.5 xD	1.5 xD	3.0 xD					
SUBSTRATE	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM
Gatunek/pokrycie	C150/C145/ C110	-	ST	-	ST	C150/C145/ C110	CoolTop	CoolTop	CoolTop	CoolTop
Strona	L126	L127	L128	L129	L130	L131	L132	L133	L134	L135

CoroTap™

	EX09P	E050	E051	EX03PA	E346	E347	E404	E047	E048	E085
	M	M	M	M	M	M	M	M	M	M
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	M4-M30	M3-M20	M6-M20	M3-M24	M3-M10	M12-M30	M1.6-M20	M3-M20	M3-M20	M4-M20
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN371 DIN376	ISO529	ISO529	DIN/ANSI	DIN371	DIN376	DIN371 DIN376	ISO529	ISO529	ANSI
THCCT	C 2-3	C 2-3	C 2-3	C 2-4	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3
TCTR	6HX	6H	6H	6HX	6H	6H	6H	6H	6H	6H
ULDR	3.0 xD	2.5 xD	2.5 xD	3 xD	2.0 xD	2.0 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD
SUBSTRATE	HSS-E-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E	HSS-E	HSS-E	HSS-PM	HSS-PM	HSS-PM
Gatunek/pokrycie	CoolTop	CoolTop	CoolTop	CoolTop	ST	ST	SmoothTop	ST	SmoothTop	ST
Strona	L137	L138	L139	L140	L141	L142	L143	L144	L145	L146

CoroTap™

	E862	T105	T106	E354	E355	E450	E451	E360	E361	E866
	M	M	M	M	M	M	M	M	M	M
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	M4-M16	M3-M12	M5-M12	M3-M10	M12-M16	M3-M10	M12-M16	M3-M10	M12-M20	M3-M12
Obszar zastosowań wg ISO	M	K	K	N	N	N	N	N	N	N
Otwór przelotowy lub nieprzelotowy										
BSG	DIN/ANSI	C-DIN371 DIN376	C-DIN371 DIN376	DIN371	DIN376	DIN371	DIN376	DIN371	DIN376	DIN/ANSI
THCHT	C 2-3	C 2-3	C 2-3	C 2-3						
TCTR	6H	6H	6H	6H						
ULDR	2.5 xD	2.0 xD	3.0 xD	1.5 xD	1.5 xD	1.5 xD	1.5 xD	2.5 xD	2.5 xD	1.5 xD
SUBSTRATE	HSS-PM	HM	HM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E	HSS-E	HSS-E-PM
Gatunek/pokrycie	SmoothTop	-	-	-	-	SmoothTop	SmoothTop	-	-	-
Strona	L147	L148	L149	L150	L151	L152	L153	L154	L155	L156

CoroTap™

	E207	E258	E212	E263	E195	E245	T300-XM	T300-XM	T300-XM	E615
	M	M	M	M	M	M	M	M	M	M
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	M2 - M10	M4 - M36	M3 - M10	M12 - M36	M3 - M10	M12 - M30	M2-M64	M3-M20	M3-M20	M3 - M20
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN371	DIN376	DIN371	DIN376	DIN371	DIN376	DIN371 DIN376	DIN371 DIN376	DIN371 DIN376	DIN371 DIN376
THCT	C 2-3	E 1.5-2	C 2-3	C 2-3						
TCTR	6H	6G	6H							
ULDR	1.5 xD	1.5 xD	1.5 xD	1.5 xD	2.0 xD	2.0 xD	2.5 xD	2.5 xD	2.5 xD	3.0 xD
SUBSTRATE	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-PM	HSS-PM	HSS-PM	HSS-E
Gatunek/pokrycie	-	-	TiN	TiN	-	-	C150/C145/ C110	C150/C145/ C110	C150/C145/ C110	CoolTop
Strona	L157	L158	L159	L160	L161	L162	L163	L165	L166	L167

CoroTap™

	E002	E003	E007	E008	E865	EX13P	EX13PA	E363	E367	T300-XM
	M	M	M	M	MF	MF	MF	MF	MF	MF
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	M2 - M24	M2 - M24	M4 - M20	M4 - M20	M10-M12	M4-M30	M8-M18	M6-M20	M4-M20	M4-M30
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	ISO529	ISO529	ANSI	ANSI	DIN/ANSI	DIN374	DIN/ANSI	DIN374	DIN374	DIN374
THCCT	C 2-3	C 2-3	C 2-3							
TCTR	6H	6H	6H	6H	6H	6HX	6HX	6H	6H	6H
ULDR	2.5 xD	2.5 xD	2.5 xD	2.5 xD	1.5 xD	3.0 xD	3 xD	2.0 xD	2.5 xD	2.5 xD
SUBSTRATE	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM	HSS-E	HSS-E	HSS-PM
Gatunek/pokrycie	-	ST	-	ST	CoolTop	CoolTop	CoolTop	ST	-	C150/C145/ C110
Strona	L168	L169	L170	L171	L172	L173	L175	L176	L177	L178

CoroTap™

	E012	E013	E017	E018	E884	E058	EX23PA	EX29PA	E056	E069
	MF	MF	MF	MF	UNC	UNC	UNC	UNC	UNC	UNC
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	M4 - M22	M4 - M22	M8 - M18	M8 - M18	No.4-3/4	No.6-3/4	No.2-1"	1/4-1"	No.4-3/4	No.4-1"
Obszar zastosowań wg ISO					 30-48 HRC	 ≤350HB	 ≤350HB	 ≤350HB		
Otwór przelotowy lub nieprzelotowy										
BSG	ISO529	ISO529	ANSI	ANSI	C-DIN/ANSI	ISO529	DIN/ANSI	DIN/ANSI	ISO529	ANSI
THCT	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3				
TCTR	6H	6H	6H	6H	2B	2B	2B/3B	2BX	2B	3B
ULDR	2.5 xD	2.5 xD	2.5 xD	2.5 xD	1.5 xD	2.5 xD	3.0 xD	3.0 xD	2.5 xD	2.5 xD
SUBSTRATE	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-PM	HSS-PM
Gatunek/pokrycie	-	ST	-	ST	CoolTop	CoolTop	CoolTop	CoolTop	ST	ST
Strona	L180	L181	L182	L183	L184	L185	L186	L187	L188	L189

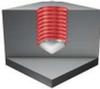
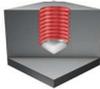
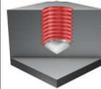
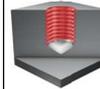
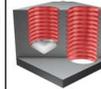
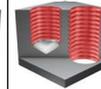
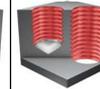
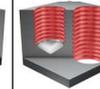
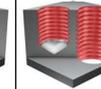
CoroTap™

	E882	E886	T300-XM	E022	E023	E027	E028	E885	EX33PA	EX39PA
	UNC	UNF	UNF	UNF						
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	No.4-7/8	No.4-3/4	No.4-1"	No.2 - 1"	No.2 - 1"	No.6 - 1"	No.4 - 1"	No.10-3/4	No.8-1"	No.10-5/8
Obszar zastosowań wg ISO	M	N	P M K N S	P N S	P M	P N S	P M	P 30-48 HRC	P ≤350HB	P ≤350HB
Otwór przelotowy lub nieprzelotowy										
BSG	DIN/ANSI	DIN/ANSI	DIN2184-1	ISO529	ISO529	ANSI	ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI
THCCT	C 2-3	C 2-3	C 2-3	C 2-3						
TCTR	2B	2B	2B	2B	2B	3B	3B	2B	2B/3B	2BX
ULDR	2.5 xD	1.5 xD	2.5 xD	1.5 xD	3.0 xD	3.0 xD				
SUBSTRATE	HSS-PM	HSS-E-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-E-PM	HSS-E-PM
Gatunek/pokrycie	SmoothTop	-	C150/C145/ C110	-	ST	-	ST	CoolTop	CoolTop	CoolTop
Strona	L190	L191	L192	L193	L194	L195	L196	L197	L198	L199

CoroTap™

	E095	E079	E883	E887	T300-XM	E032	E033	E037	E038	E362
	UNF	UNF	UNF	G						
										
CoroTap™	300	300	300	300	300	300	300	300	300	300
Zakres gwintowania	No.10-1/2	No.10-1"	No.10-7/8	No.10-1/2	No.8-1"	No.8 - 1"	No.8 - 1"	No.10 - 1"	No.10 - 1"	1/8-1"
Obszar zastosowań wg ISO	M	M	M	N	P M K N S	P N S	P M	P N S	P M	M
Otwór przelotowy lub nieprzelotowy										
BSG	ISO529	ANSI	DIN/ANSI	DIN/ANSI	DIN2184-1	ISO529	ISO529	ANSI	ANSI	DIN5156
THCCT	C 2-3	C 2-3	C 2-3	C 2-3						
TCTR	2B	3B	2B	2B	2B	2B	2B	3B	3B	NORMAL
ULDR	2.5 xD	2.5 xD	2.5 xD	1.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.5 xD	2.0 xD
SUBSTRATE	HSS-PM	HSS-PM	HSS-PM	HSS-E-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E
Gatunek/pokrycie	ST	ST	SmoothTop	-	C150/C145/ C110	-	ST	-	ST	ST
Strona	L200	L201	L202	L203	L204	L205	L206	L207	L208	L209

CoroTap™

	T300-XM	E736	E735	E738	E737	E313	E080	E301	E302	E306
	G	NPT	NPT	NPTF	NPTF	M	M	M	M	M
										
CoroTap™	300	300	300	300	300	400	400	400	400	400
Zakres gwintowania	1/8-1.1/2	1/16-1"	1/16 - 1"	1/16-3/4	1/16 - 3/4	M3-M8	M2-M8	M1 - M24	M1 - M24	M3 - M12
Obszar zastosowań wg ISO	P M K N S	M	P M K N S	M	P M K N S	N	N	P N	P M N S	P M N S
Otwór przelotowy lub nieprzelotowy										
BSG	DIN5156	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN/ANSI	DIN2174	ISO529	DIN2174	DIN2174	DIN2174
THCCT	C 2-3	C 2-3.5	C 2-3	C 2-3.5	C 2-3.5	C 2-3.5				
TCTR	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	6HX	6HX	6HX	6HX	6HX
ULDR	2.5 xD	1.5 xD	1.5 xD	1.5 xD	1.5 xD	3.0 xD	2.5 xD	3.0 xD	3.0 xD	3.0 xD
SUBSTRATE	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-PM	HSS-E	HSS-E	HSS-E
Gatunek/pokrycie	C150/C145/C110	ST	ST	ST	ST	SmoothTop	SmoothTop	-	TiN	CrN
Strona	L210	L211	L212	L213	L214	L215	L216	L217	L218	L219

CoroTap™

	E308	E315	E305	E309	E310	T115	T116	E090	E091	E096
	M	M	M	M	M	M	M	M	M	M
										
CoroTap™	400	400	400	400	400	400	400	400	400	400
Zakres gwintowania	M3 - M24	M5 - M12	M3 - M10	M3 - M12	M3 - M10	M3 - M10	M5 - M12	M12 - M16	M12 - M16	M3 - M16
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	DIN2174	DIN2174	DIN2174	DIN2174	DIN2174	DIN2174 C-DIN2174	DIN2174	ISO529	ISO529	ISO529
THCCT	C 2-3.5	C 2-3.5	E 1.5-2	C 2-3.5	E 1.5-2	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3
TCTR	6HX	6HX	6HX	6GX	6GX	6HX	6HX	6HX	6HX	6HX
ULDR	3.5 xD	3.5 xD	3.0 xD	2.5 xD	2.5 xD	2.5 xD				
SUBSTRATE	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HM	HM	HSS-PM	HSS-PM	HSS-PM
Gatunek/pokrycie	TiN	TiN	TiN	TiN	TiN	TiCN	TiCN	-	TiN	TiN
Strona	L220	L221	L222	L223	L224	L225	L226	L227	L228	L229

CoroTap™

	E097	E099	E094	E890	E317	E891	E523	E596	E064	E892
	M	M	M	M	MF	MF	UNC	UNC	UNC	UNC
										
CoroTap™	400	400	400	400	400	400	400	400	400	400
Zakres gwintowania	M2 - M16	M4 - M16	M3 - M10	M3 - M20	M5 - M16	M10 - M12	No.4 - 3/8	No.4 - 3/8	No.4 - 3/8	No.4 - 1"
Obszar zastosowań wg ISO										
Otwór przelotowy lub nieprzelotowy										
BSG	ISO529	ISO529	ANSI	DIN/ANSI	DIN2174	DIN/ANSI	ISO529	ISO529	ANSI	DIN/ANSI
THCCT	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3.5	C 2-3	C 2-3	C 2-3	C 2-3	C 2-3
TCTR	6HX	6HX	6HX	6H	6HX	6H	2BX	2BX	2B	2B
ULDR	2.5 xD	3.0 xD	2.5 xD	3.0 xD	3.0 xD	3.0 xD	2.5 xD	2.5 xD	2.5 xD	3.0 xD
SUBSTRATE	HSS-PM	HSS-PM	HSS-PM	HSS-PM	HSS-E	HSS-PM	HSS	HSS	HSS-PM	HSS-PM
Gatunek/pokrycie	CrN	TiN	-	TiN	TiN	TiN	-	CrN	-	TiN
Strona	L230	L231	L232	L233	L234	L235	L236	L237	L238	L239

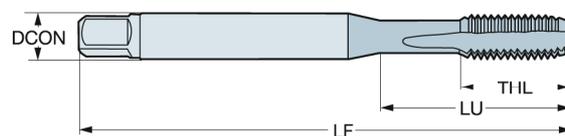
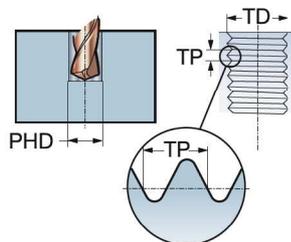
CoroTap™

	E530	E074	E893	E323
	UNF	UNF	UNF	EGM
				
CoroTap™	400	400	400	400
Zakres gwintowania	No.10-7/16	No.10-3/8	No.10-1"	M3 - M12
Obszar zastosowań wg ISO				
Otwór przelotowy lub nieprzelotowy				
BSG	ISO529	ANSI	DIN/ANSI	DIN40435
THCHT	C 2-3	C 2-3	C 2-3	C 2-3.5
TCTR	2BX	2B	2B	6HMOD
ULDR	2.5 xD	2.5 xD	3.0 xD	3.0 xD
SUBSTRATE	HSS	HSS-PM	HSS-PM	HSS-E
Gatunek/pokrycie	-	-	TiN	TiN
Strona	L240	L241	L242	L243

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

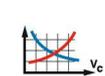
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6HX	E446M3	3.50	3.00	56.00	8.90	3	DIN 371
		.708				.138	.118	2.204	.350		
M 4	0.70	21.00	4.50 x 3.40	6HX	E446M4	4.50	4.00	63.00	11.70	4	DIN 371
		.826				.177	.157	2.480	.460		
M 5	0.80	25.00	6.00 x 4.90	6HX	E446M5	6.00	5.00	70.00	12.60	4	DIN 371
		.984				.236	.196	2.755	.496		
M 6	1.00	30.00	6.00 x 4.90	6HX	E446M6	6.00	6.00	80.00	14.50	4	DIN 371
		1.181				.236	.236	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	6HX	E446M8	8.00	8.00	90.00	18.10	4	DIN 371
		1.377				.315	.314	3.543	.712		
M 10	1.50	39.00	10.00 x 8.00	6HX	E446M10	10.00	10.00	100.00	20.10	4	DIN 371
		1.535				.394	.393	3.937	.791		



O5



Q5



L253



PHD/PHDX L247



Q1

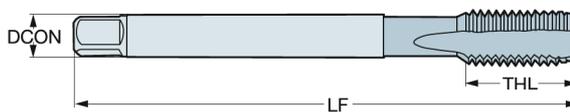
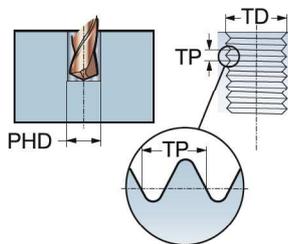


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

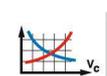
THCHT C
 THBTTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

Wymiary, mm, cala

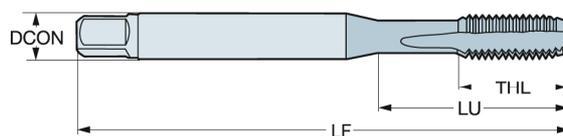
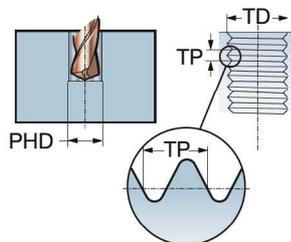
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 8	1.25	67.00	6.00 x 4.90	6HX	E447M8	6.00	8.00	90.00	18.00	4	DIN 376
		2.637				.236	.314	3.543	.708		
M 10	1.50	77.00	7.00 x 5.50	6HX	E447M10	7.00	10.00	100.00	20.00	4	DIN 376
		3.031				.276	.393	3.937	.787		
M 12	1.75	83.00	9.00 x 7.00	6HX	E447M12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6HX	E447M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6HX	E447M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6HX	E447M18	14.00	18.00	125.00	30.00	4	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6HX	E447M20	16.00	20.00	140.00	30.00	4	DIN 376
		3.740				.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	6HX	E447M22	18.00	22.00	140.00	34.00	4	DIN 376
		3.661				.709	.866	5.511	1.338		
M 24	3.00	113.00	18.00 x 14.50	6HX	E447M24	18.00	24.00	160.00	38.00	4	DIN 376
		4.448				.709	.944	6.299	1.496		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT E
 THBTTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

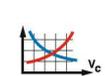
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 5	0.80	25.00	6.00 x 4.90	6HX	ES03KM5	6.00	5.00	70.00	12.60	4	DIN 371
		.984				.236	.196	2.755	.496		
M 6	1.00	30.00	6.00 x 4.90	6HX	ES03KM6	6.00	6.00	80.00	14.50	4	DIN 371
		1.181				.236	.236	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	6HX	ES03KM8	8.00	8.00	90.00	18.10	4	DIN 371
		1.377				.315	.314	3.543	.712		
M 10	1.50	39.00	10.00 x 8.00	6HX	ES03KM10	10.00	10.00	100.00	20.10	4	DIN 371
		1.535				.394	.393	3.937	.791		
M 12	1.75	83.00	9.00 x 7.00	6HX	ES03KM12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		



O5



Q5



L253

PHD/PHDX L247



Q1

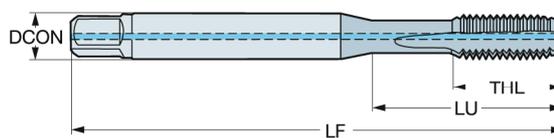
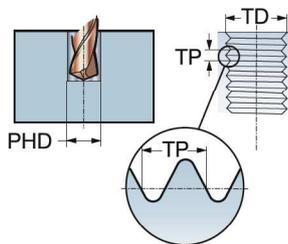


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 CNCS 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

Wymiary, mm, cal

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	30.00	6.00 x 4.90	6HX	E462M6	6.00	6.00	80.00	15.00	4	DIN 371
		1.181				.236	.236	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6HX	E462M8	8.00	8.00	90.00	18.00	4	DIN 371
		1.377				.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6HX	E462M10	10.00	10.00	100.00	20.00	4	DIN 371
		1.535				.394	.393	3.937	.787		

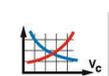
M

N

O

P

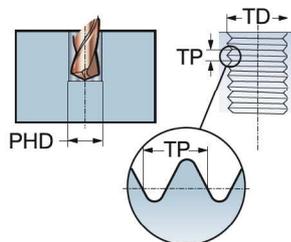
Q



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6HX	E463M12	9.00	12.00	110.00	24.00	4	DIN 376
	3.267					.354	.472	4.330	.944		
M 14	2.00	81.00	11.00 x 9.00	6HX	E463M14	11.00	14.00	110.00	25.00	4	DIN 376
	3.188					.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6HX	E463M16	12.00	16.00	110.00	25.00	4	DIN 376
	2.677					.472	.629	4.330	.984		
M 20	2.50	95.00	16.00 x 12.00	6HX	E463M20	16.00	20.00	140.00	30.00	4	DIN 376
	3.740					.630	.787	5.511	1.181		

M

N

O

P

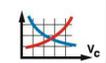
Q



O5



Q5



L253

PHD/PHDX L247



Q1

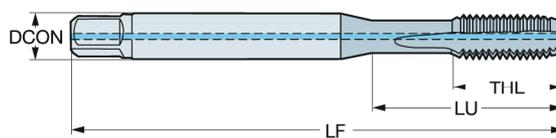
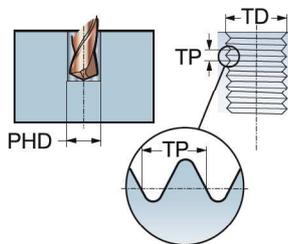


Q35

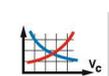
CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT E
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



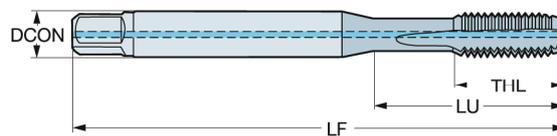
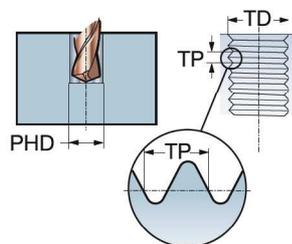
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	30.00	6.00 x 4.90	6HX	ES09KM6	6.00	6.00	80.00	15.00	4	DIN 371
		1.181				.236	.236	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6HX	ES09KM8	8.00	8.00	90.00	18.00	4	DIN 371
		1.377				.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6HX	ES09KM10	10.00	10.00	100.00	20.00	4	DIN 371
		1.535				.394	.393	3.937	.787		
M 12	1.75	83.00	9.00 x 7.00	6HX	ES09KM12	9.00	12.00	110.00	24.00	4	DIN 376
		3.267				.354	.472	4.330	.944		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HM
 COATING CoolTop

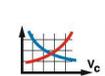


K

						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 5	0.80	47.00	6.00 x 4.90	6HX	T101M5	6.00	5.00	70.00	16.00	4	C-DIN 371
		1.850				.236	.196	2.755	.629		
M 6	1.00	30.00	6.00 x 4.90	6HX	T101M6	6.00	6.00	80.00	19.00	4	DIN 371
		1.181				.236	.236	3.149	.748		
M 8	1.25	35.00	8.00 x 6.20	6HX	T101M8	8.00	8.00	90.00	22.00	4	DIN 371
		1.377				.315	.314	3.543	.866		
M 10	1.50	39.00	10.00 x 8.00	6HX	T101M10	10.00	10.00	100.00	24.00	4	DIN 371
		1.535				.394	.393	3.937	.944		
M 12	1.75	83.00	9.00 x 7.00	6HX	T101M12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 16	2.00	68.00	12.00 x 9.00	6HX	T101M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		



O5



L253

PHD/PHDX L247



Q1

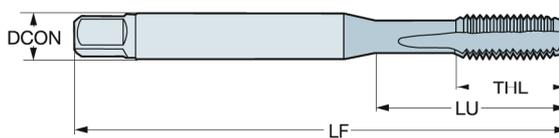
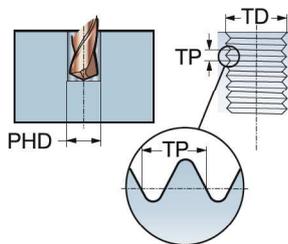


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING CoolTop



K

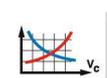
Wymiary, mm, cal

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.40	3.15 x 2.50	6HX	E053M3	3.20	3.00	48.00	15.40	3	ISO 529
	.606					.124	.118	1.889	.606		
M 4	0.70	18.00	4.00 x 3.15	6HX	E053M4	4.00	4.00	53.00	18.00	4	ISO 529
	.708					.157	.157	2.086	.708		
M 5	0.80	22.00	5.00 x 4.00	6HX	E053M5	5.00	5.00	58.00	11.20	4	ISO 529
	.866					.197	.196	2.283	.440		
M 6	1.00	26.00	6.30 x 5.00	6HX	E053M6	6.30	6.00	66.00	13.20	4	ISO 529
	1.023					.248	.236	2.598	.519		
M 8	1.25	29.00	8.00 x 6.30	6HX	E053M8	8.00	8.00	72.00	16.30	4	ISO 529
	1.141					.315	.314	2.834	.641		
M 10	1.50	34.00	10.00 x 8.00	6HX	E053M10	10.00	10.00	80.00	18.10	4	ISO 529
	1.338					.394	.393	3.149	.712		
M 12	1.75	62.00	9.00 x 7.10	6HX	E053M12	9.00	12.00	89.00	22.50	4	ISO 529
	2.440					.354	.472	3.503	.885		
M 14	2.00	66.00	11.20 x 9.00	6HX	E053M14	11.20	14.00	95.00	24.50	4	ISO 529
	2.598					.441	.551	3.740	.964		
M 16	2.00	59.00	12.50 x 10.00	6HX	E053M16	12.50	16.00	102.00	24.50	4	ISO 529
	2.322					.492	.629	4.015	.964		
M 20	2.50	68.00	14.00 x 11.20	6HX	E053M20	14.00	20.00	112.00	29.50	4	ISO 529
	2.677					.551	.787	4.409	1.161		

O

P

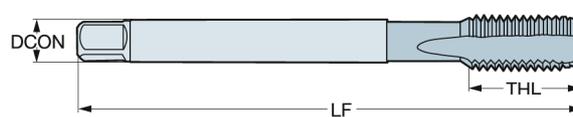
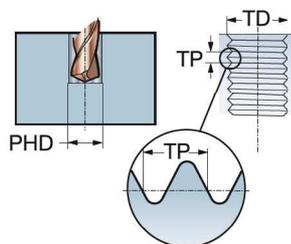
Q



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

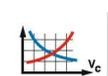
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	25.59	.255 x .191	6HX	E835M6	6.50	6.00	80.00	15.00	4	DIN/ANSI
		1.007				.255	.236	3.149	.590		
M 8	1.25	30.20	.318 x .238	6HX	E835M8	8.10	8.00	90.00	18.00	4	DIN/ANSI
		1.189				.318	.314	3.543	.708		
M 10	1.50	32.80	.381 x .286	6HX	E835M10	9.70	10.00	100.00	20.00	4	DIN/ANSI
		1.291				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6HX	E835M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
M 14	2.00	84.82	.429 x .322	6HX	E835M14	10.90	14.00	110.00	23.00	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		
M 16	2.00	70.86	.480 x .360	6HX	E835M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 18	2.50	84.69	.542 x .406	6HX	E835M18	13.80	18.00	125.00	30.00	4	DIN/ANSI
		3.334				.542	.708	4.921	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

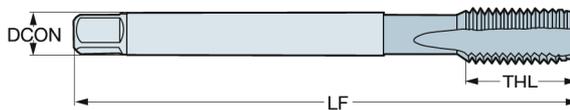
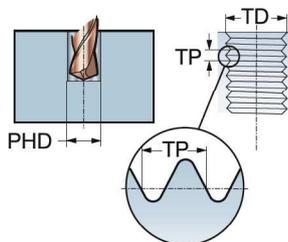


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

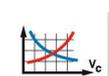
Zarys gwintu: Metryczny

THCHT E
 THBTTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



Wymiary, mm, cal/e

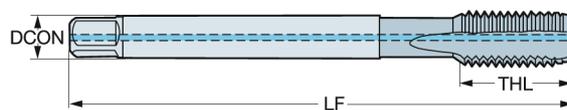
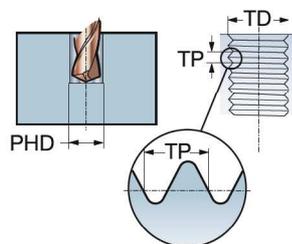
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	25.59	.255 x .191	6HX	E825M6	6.50	6.00	80.00	15.00	4	DIN/ANSI
	1.007					.255	.236	3.149	.590		
M 8	1.25	30.20	.318 x .238	6HX	E825M8	8.10	8.00	90.00	18.00	4	DIN/ANSI
	1.189					.318	.314	3.543	.708		
M 10	1.50	32.80	.381 x .286	6HX	E825M10	9.70	10.00	100.00	20.00	4	DIN/ANSI
	1.291					.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6HX	E825M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
	3.386					.367	.472	4.330	.905		
M 14	2.00	84.82	.429 x .322	6HX	E825M14	10.90	14.00	110.00	23.00	4	DIN/ANSI
	3.339					.429	.551	4.330	.905		
M 16	2.00	70.86	.480 x .360	6HX	E825M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
	2.789					.480	.629	4.330	.905		
M 18	2.50	84.69	.542 x .406	6HX	E825M18	13.80	18.00	125.00	30.00	4	DIN/ANSI
	3.334					.542	.708	4.921	1.181		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 CNCS 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

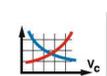
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	25.59	.255 x .191	6HX	E837M6	6.50	6.00	80.00	15.00	4	DIN/ANSI
		1.007				.255	.236	3.149	.590		
M 8	1.25	30.20	.318 x .238	6HX	E837M8	8.10	8.00	90.00	18.00	4	DIN/ANSI
		1.189				.318	.314	3.543	.708		
M 10	1.50	32.80	.381 x .286	6HX	E837M10	9.70	10.00	100.00	20.00	4	DIN/ANSI
		1.291				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6HX	E837M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
M 14	2.00	84.82	.429 x .322	6HX	E837M14	10.90	14.00	110.00	23.00	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		
M 16	2.00	70.86	.480 x .360	6HX	E837M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 20	2.50	97.58	.652 x .489	6HX	E837M20	16.60	20.00	140.00	30.00	4	DIN/ANSI
		3.841				.652	.787	5.511	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

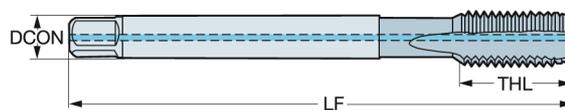
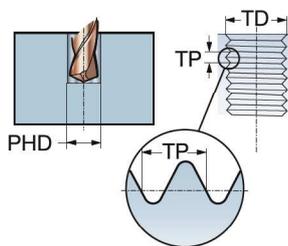


Q35

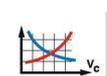
CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT E
 THBTTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop

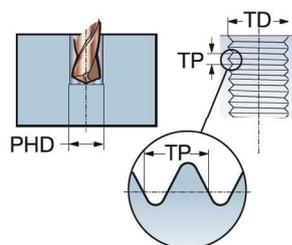


					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	25.59	.255 x .191	6HX	E827M6	6.50	6.00	80.00	15.00	4	DIN/ANSI
		1.007				.255	.236	3.149	.590		
M 8	1.25	30.20	.318 x .238	6HX	E827M8	8.10	8.00	90.00	18.00	4	DIN/ANSI
		1.189				.318	.314	3.543	.708		
M 10	1.50	32.80	.381 x .286	6HX	E827M10	9.70	10.00	100.00	20.00	4	DIN/ANSI
		1.291				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6HX	E827M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
M 14	2.00	84.82	.429 x .322	6HX	E827M14	10.90	14.00	110.00	23.00	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		
M 16	2.00	70.86	.480 x .360	6HX	E827M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 20	2.50	97.58	.652 x .489	6HX	E827M20	16.60	20.00	140.00	30.00	4	DIN/ANSI
		3.841				.652	.787	5.511	1.181		

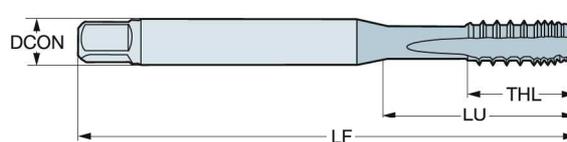


CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny



THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM



N

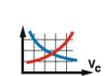
						Wymiary, mm, cal/e						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG	
M 3	0.50	18.00	3.50 x 2.70	6H	E352M3	3.50	3.00	56.00	9.00	3	DIN 371	
		.708				.138	.118	2.204	.354			
M 4	0.70	21.00	4.50 x 3.40	6H	E352M4	4.50	4.00	63.00	12.00	3	DIN 371	
		.826				.177	.157	2.480	.472			
M 5	0.80	25.00	6.00 x 4.90	6H	E352M5	6.00	5.00	70.00	13.00	3	DIN 371	
		.984				.236	.196	2.755	.511			
M 6	1.00	30.00	6.00 x 4.90	6H	E352M6	6.00	6.00	80.00	15.00	3	DIN 371	
		1.181				.236	.236	3.149	.590			
M 8	1.25	35.00	8.00 x 6.20	6H	E352M8	8.00	8.00	90.00	18.00	3	DIN 371	
		1.377				.315	.314	3.543	.708			
M 10	1.50	39.00	10.00 x 8.00	6H	E352M10	10.00	10.00	100.00	20.00	3	DIN 371	
		1.535				.394	.393	3.937	.787			



O5



Q5



L253

PHD/PHDX L247



Q1

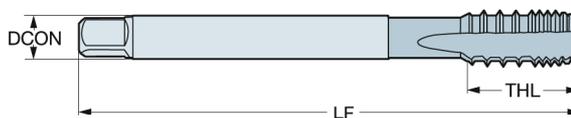
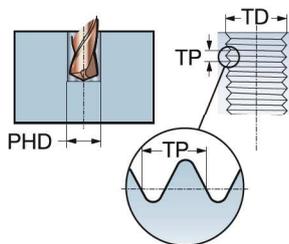


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

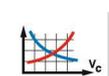
THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM



N

Wymiary, mm, cal/e

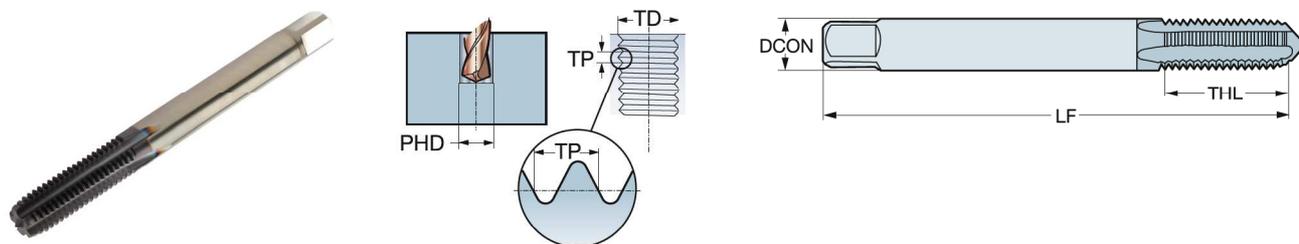
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E353M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E353M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E353M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.0
 CNCS 0
 SUBSTRATE HM
 COATING CoolTop

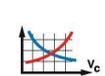


H

						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	8.00	3.50 x 2.70	6HX	T110M3	3.50	3.00	56.00	8.00	4	C-DIN 371
	.314					.138	.118	2.204	.314		
M 4	0.70	11.00	4.50 x 3.40	6HX	T110M4	4.50	4.00	63.00	11.00	5	C-DIN 371
	.433					.177	.157	2.480	.433		
M 5	0.80	13.50	6.00 x 4.90	6HX	T110M5	6.00	5.00	70.00	13.50	5	C-DIN 371
	.531					.236	.196	2.755	.531		
M 6	1.00	16.50	6.00 x 4.90	6HX	T110M6	6.00	6.00	80.00	16.50	5	C-DIN 371
	.649					.236	.236	3.149	.649		
M 8	1.25	21.50	8.00 x 6.20	6HX	T110M8	8.00	8.00	90.00	21.50	5	C-DIN 371
	.846					.315	.314	3.543	.846		
M 10	1.50	27.00	10.00 x 8.00	6HX	T110M10	10.00	10.00	100.00	27.00	5	C-DIN 371
	1.062					.394	.393	3.937	1.062		
M 12	1.75	32.00	12.00 x 9.00	6HX	T110M12	12.00	12.00	110.00	32.00	6	C-DIN 371
	1.259					.472	.472	4.330	1.259		



O5



L253

PHD/PHDX L247



Q1

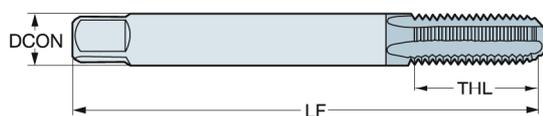
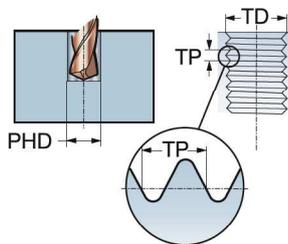


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny

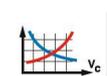
THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HM
 COATING CoolTop



H

Wymiary, mm, cal

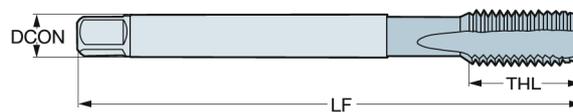
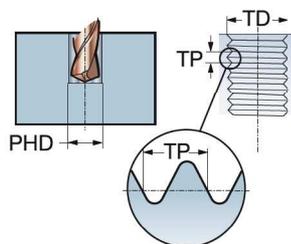
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	10.00	3.50 x 2.70	6H	T100M3	3.50	3.00	56.00	10.00	3	C-DIN 371
	.393					.138	.118	2.204	.393		
M 4	0.70	13.00	4.50 x 3.40	6H	T100M4	4.50	4.00	63.00	13.00	3	C-DIN 371
	.511					.177	.157	2.480	.511		
M 5	0.80	16.00	6.00 x 4.90	6H	T100M5	6.00	5.00	70.00	16.00	3	C-DIN 371
	.629					.236	.196	2.755	.629		
M 6	1.00	20.00	6.00 x 4.90	6H	T100M6	6.00	6.00	80.00	20.00	3	C-DIN 371
	.787					.236	.236	3.149	.787		
M 8	1.25	25.00	8.00 x 6.20	6H	T100M8	8.00	8.00	90.00	25.00	3	C-DIN 371
	.984					.315	.314	3.543	.984		
M 10	1.50	30.00	10.00 x 8.00	6H	T100M10	10.00	10.00	100.00	30.00	3	C-DIN 371
	1.181					.394	.393	3.937	1.181		
M 12	1.75	36.00	12.00 x 9.00	6H	T100M12	12.00	12.00	110.00	36.00	3	C-DIN 371
	1.417					.472	.472	4.330	1.417		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.0
 CNCS 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

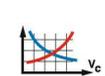
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 10x1	1.00	67.00	7.00 x 5.50	6HX	ES13KM10X1.0	7.00	10.00	90.00	20.00	4	DIN 374
		.276				.393	3.543	.787			
MF 10x1.25	1.25	77.00	7.00 x 5.50	6HX	ES13KM10X1.25	7.00	10.00	100.00	20.00	4	DIN 374
		.276				.393	3.937	.787			
MF 12x1.25	1.25	73.00	9.00 x 7.00	6HX	ES13KM12X1.25	9.00	12.00	100.00	21.00	4	DIN 374
		.354				.472	3.937	.826			
MF 12x1.5	1.50	73.00	9.00 x 7.00	6HX	ES13KM12X1.5	9.00	12.00	100.00	21.00	4	DIN 374
		.354				.472	3.937	.826			
MF 14x1.5	1.50	71.00	11.00 x 9.00	6HX	ES13KM14X1.5	11.00	14.00	100.00	21.00	4	DIN 374
		.433				.551	3.937	.826			
MF 16x1.5	1.50	58.00	12.00 x 9.00	6HX	ES13KM16X1.5	12.00	16.00	100.00	21.00	4	DIN 374
		.472				.629	3.937	.826			
MF 18x1.5	1.50	66.00	14.00 x 11.00	6HX	ES13KM18X1.5	14.00	18.00	110.00	24.00	4	DIN 374
		.551				.708	4.330	.944			
MF 20x1.5	1.50	80.00	16.00 x 12.00	6HX	ES13KM20X1.5	16.00	20.00	125.00	24.00	4	DIN 374
		.630				.787	4.921	.944			



O5



Q5



L253

PHD/PHDX L247



Q1

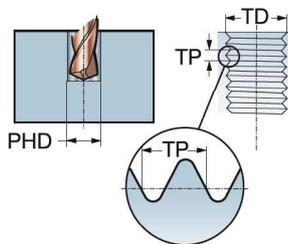


Q35

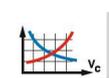
CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HM
 COATING CoolTop



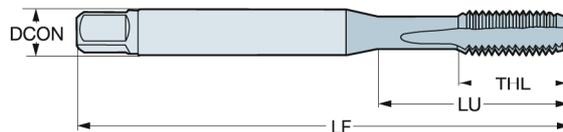
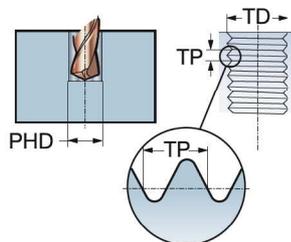
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	67.00	6.00 x 4.90	6HX	T120M8X1.0	6.00	8.00	90.00	12.00	4	DIN 374
		2.637				.236	.314	3.543	.472		
MF 10x1	1.00	67.00	7.00 x 5.50	6HX	T120M10X1.0	7.00	10.00	90.00	14.00	4	DIN 374
		2.637				.276	.393	3.543	.551		
MF 12x1.5	1.50	73.00	9.00 x 7.00	6HX	T120M12X1.5	9.00	12.00	100.00	20.00	4	DIN 374
		2.874				.354	.472	3.937	.787		
MF 14x1.5	1.50	71.00	11.00 x 9.00	6HX	T120M14X1.5	11.00	14.00	100.00	21.00	4	DIN 374
		2.795				.433	.551	3.937	.826		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.0
 CNCS 0
 SUBSTRATE HSS-E
 COATING CoolTop



K

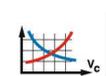
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	29.00	8.00 x 6.30	6HX	E054M8X1.0	8.00	8.00	72.00	16.30	4	ISO 529
		1.141				.315	.314	2.834	.641		
MF 10x1	1.00	34.00	10.00 x 8.00	6HX	E054M10X1.0	10.00	10.00	80.00	18.10	4	ISO 529
		1.338				.394	.393	3.149	.712		
MF 10x1.25	1.25	34.00	10.00 x 8.00	6HX	E054M10X1.25	10.00	10.00	80.00	18.10	4	ISO 529
		1.338				.394	.393	3.149	.712		
MF 12x1	1.00	62.00	9.00 x 7.10	6HX	E054M12X1.0	9.00	12.00	89.00	22.50	4	ISO 529
		2.440				.354	.472	3.503	.885		
MF 12x1.25	1.25	62.00	9.00 x 7.10	6HX	E054M12X1.25	9.00	12.00	89.00	22.50	4	ISO 529
		2.440				.354	.472	3.503	.885		
MF 12x1.5	1.50	62.00	9.00 x 7.10	6HX	E054M12X1.5	9.00	12.00	89.00	22.50	4	ISO 529
		2.440				.354	.472	3.503	.885		
MF 14x1.25	1.25	66.00	11.20 x 9.00	6HX	E054M14X1.25	11.20	14.00	95.00	24.50	4	ISO 529
		2.598				.441	.551	3.740	.964		
MF 14x1.5	1.50	66.00	11.20 x 9.00	6HX	E054M14X1.5	11.20	14.00	95.00	24.50	4	ISO 529
		2.598				.441	.551	3.740	.964		
MF 16x1.5	1.50	59.00	12.50 x 10.00	6HX	E054M16X1.5	12.50	16.00	102.00	24.50	4	ISO 529
		2.322				.492	.629	4.015	.964		



O5



Q5



L253

PHD/PHDX L247



Q1

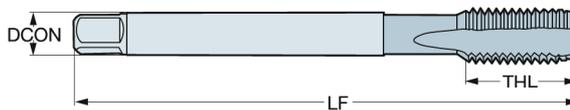
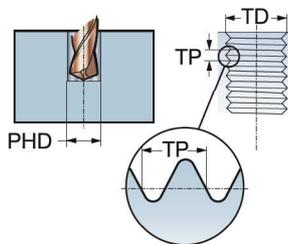


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

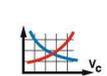
THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

Wymiary, mm, cal/e

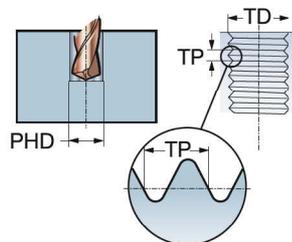
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 10x1	1.00	37.70	.381 x .286	6HX	E836M10X1.0	9.70	10.00	100.00	19.98	4	DIN/ANSI
		1.484				.381	.393	3.937	.787		
MF 10x1.25	1.25	37.70	.381 x .286	6HX	E836M10X1.25	9.70	10.00	100.00	19.98	4	DIN/ANSI
		1.484				.381	.393	3.937	.787		
MF 12x1.25	1.25	86.02	.367 x .275	6HX	E836M12X1.25	9.30	12.00	110.00	23.01	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
MF 12x1.5	1.50	86.02	.367 x .275	6HX	E836M12X1.5	9.30	12.00	110.00	23.01	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
MF 14x1.5	1.50	84.82	.429 x .322	6HX	E836M14X1.5	10.90	14.00	110.00	23.01	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.5
 CNCS 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

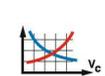
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 10x1.25	1.25	37.70	.381 x .286	6HX	E838M10X1.25	9.70	10.00	100.00	19.98	4	DIN/ANSI
		1.484				.381	.393	3.937	.787		
MF 12x1.5	1.50	86.02	.367 x .275	6HX	E838M12X1.5	9.30	12.00	110.00	23.01	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
MF 14x1.5	1.50	84.82	.429 x .322	6HX	E838M14X1.5	10.90	14.00	110.00	23.01	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		



O5



Q5



L253

PHD/PHDX L247



Q1

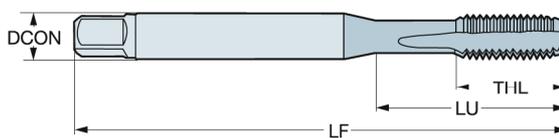
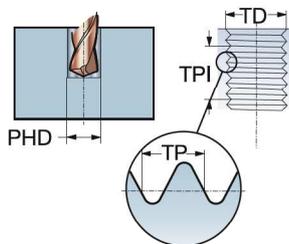


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

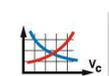
Zarys gwintu: UNC

THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING CoolTop



Wymiary, mm, cala

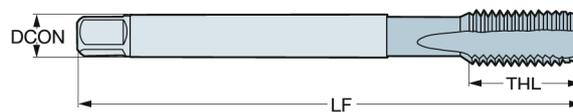
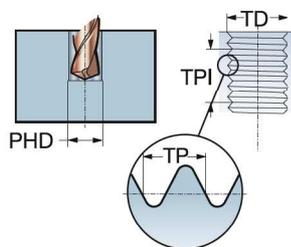
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2B	E0591/4	6.30	6.35	66.00	13.20	4	ISO 529
		1.023				.248	.250	2.598	.519		
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2B	E0595/16	8.00	7.94	72.00	16.30	4	ISO 529
		1.141				.315	.312	2.834	.641		
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2B	E0593/8	10.00	9.53	80.00	18.10	4	ISO 529
		1.259				.394	.375	3.149	.712		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0591/2	9.00	12.70	89.00	22.50	4	ISO 529
		2.440				.354	.500	3.503	.885		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0595/8	12.50	15.88	102.00	24.50	4	ISO 529
		2.322				.492	.625	4.015	.964		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0593/4	14.00	19.05	112.00	29.50	4	ISO 529
		2.677				.551	.750	4.409	1.161		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

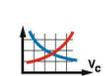
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	25.59	.255 x .191	2BX	E8301/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNC 5/16-18	18.0	30.20	.318 x .238	2BX	E8305/16	8.10	7.94	90.00	18.00	4	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNC 3/8-16	16.0	32.80	.381 x .286	2BX	E8303/8	9.70	9.53	100.00	20.00	4	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNC 7/16-14	14.0	72.60	.323 x .242	2BX	E8307/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNC 1/2-13	13.0	81.80	.367 x .275	2BX	E8301/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNC 5/8-11	11.0	65.80	.480 x .360	2BX	E8305/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNC 3/4-10	10.0	77.50	.590 x .442	2BX	E8303/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		
UNC 7/8-9	9.0	90.90	.697 x .523	2BX	E8307/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
		3.578				.697	.875	5.511	1.338		



O5



Q5



L253

PHD/PHDX L247



Q1

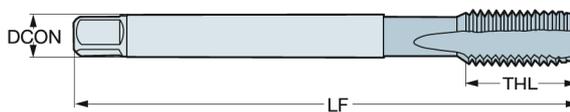
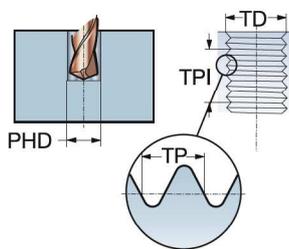


Q35

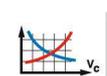
CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT E
 THBTTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop

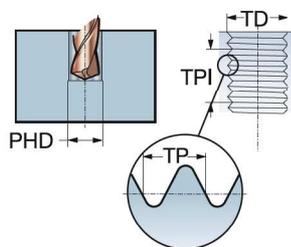


					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	25.59	.255 x .191	2BX	E8391/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNC 5/16-18	18.0	30.20	.318 x .238	2BX	E8395/16	8.10	7.94	90.00	18.00	4	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNC 3/8-16	16.0	32.80	.381 x .286	2BX	E8393/8	9.70	9.53	100.00	20.00	4	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNC 7/16-14	14.0	72.60	.323 x .242	2BX	E8397/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNC 1/2-13	13.0	81.80	.367 x .275	2BX	E8391/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNC 5/8-11	11.0	65.80	.480 x .360	2BX	E8395/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNC 3/4-10	10.0	77.50	.590 x .442	2BX	E8393/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		
UNC 7/8-9	9.0	90.90	.697 x .523	2BX	E8397/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
		3.578				.697	.875	5.511	1.338		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNC



THCHT C
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

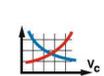
					Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	25.59	.255 x .191	2BX	E8321/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007	.255			.250	3.149	.590			
UNC 5/16-18	18.0	30.20	.318 x .238	2BX	E8325/16	8.10	7.94	90.00	18.00	4	DIN/ANSI
		1.189	.318			.312	3.543	.708			
UNC 3/8-16	16.0	32.80	.381 x .286	2BX	E8323/8	9.70	9.53	100.00	20.00	4	DIN/ANSI
		1.291	.381			.375	3.937	.787			
UNC 7/16-14	14.0	72.60	.323 x .242	2BX	E8327/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858	.323			.437	3.937	.787			
UNC 1/2-13	13.0	81.80	.367 x .275	2BX	E8321/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220	.367			.500	4.330	.905			



O5



Q5



L253

PHD/PHDX L247



Q1

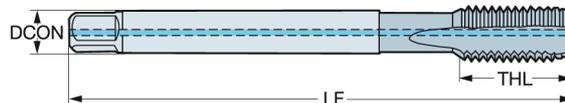
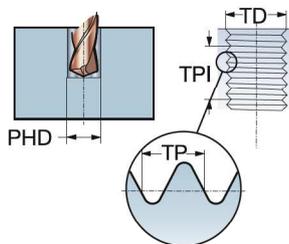


Q35

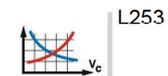
CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT E
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



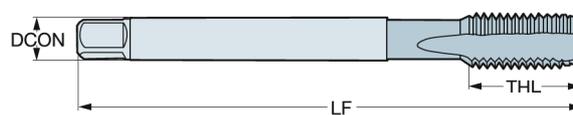
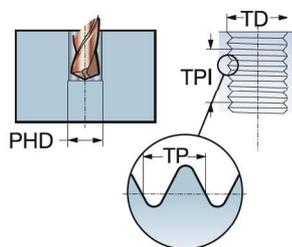
					Wymiary, mm, cala						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	25.59	.255 x .191	2BX	E8221/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNC 5/16-18	18.0	30.20	.318 x .238	2BX	E8225/16	8.10	7.94	90.00	18.00	4	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNC 3/8-16	16.0	32.80	.381 x .286	2BX	E8223/8	9.70	9.53	100.00	20.00	4	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNC 7/16-14	14.0	72.60	.323 x .242	2BX	E8227/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNC 1/2-13	13.0	81.80	.367 x .275	2BX	E8221/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 2.0
 CNCS 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

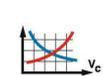
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF 1/4-28	28.0	25.59	.255 x .191	2BX	E8311/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNF 5/16-24	24.0	30.20	.318 x .238	2BX	E8315/16	8.10	7.94	90.00	18.00	4	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNF 3/8-24	24.0	32.80	.381 x .286	2BX	E8313/8	9.70	9.53	100.00	20.00	4	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNF 7/16-20	20.0	72.60	.323 x .242	2BX	E8317/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	2BX	E8311/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	2BX	E8315/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNF 3/4-16	16.0	77.50	.590 x .442	2BX	E8313/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		
UNF 7/8-14	14.0	90.90	.697 x .523	2BX	E8317/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
		3.578				.697	.875	5.511	1.338		



O5



Q5



L253

PHD/PHDX L247



Q1

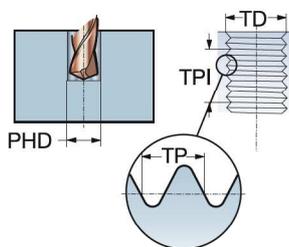


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

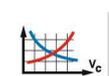
Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



Wymiary, mm, cala

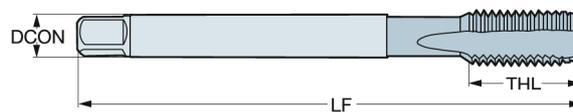
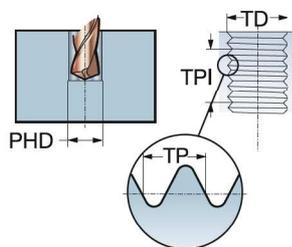
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF 1/4-28	28.0	25.59 1.007	.255 x .191	2BX	E8331/4	6.50 .255	6.35 .250	80.00 3.149	15.00 .590	4	DIN/ANSI
UNF 5/16-24	24.0	30.20 1.189	.318 x .238	2BX	E8335/16	8.10 .318	7.94 .312	90.00 3.543	18.00 .708	4	DIN/ANSI
UNF 3/8-24	24.0	32.80 1.291	.381 x .286	2BX	E8333/8	9.70 .381	9.53 .375	100.00 3.937	20.00 .787	4	DIN/ANSI
UNF 7/16-20	20.0	72.60 2.858	.323 x .242	2BX	E8337/16	8.20 .323	11.11 .437	100.00 3.937	20.00 .787	4	DIN/ANSI
UNF 1/2-20	20.0	81.80 3.220	.367 x .275	2BX	E8331/2	9.30 .367	12.70 .500	110.00 4.330	23.00 .905	4	DIN/ANSI



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT E
 THBTP 0
 ULDR 2.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

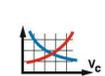
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF 1/4-28	28.0	25.59	.255 x .191	2BX	E8211/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNF 5/16-24	24.0	65.50	.318 x .238	2BX	E8215/16	8.10	7.94	90.00	18.00	4	DIN/ANSI
		2.578				.318	.312	3.543	.708		
UNF 3/8-24	24.0	71.90	.381 x .286	2BX	E8213/8	9.70	9.53	100.00	20.00	4	DIN/ANSI
		2.830				.381	.375	3.937	.787		
UNF 7/16-20	20.0	72.60	.323 x .242	2BX	E8217/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	2BX	E8211/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	2BX	E8215/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNF 3/4-16	16.0	77.50	.590 x .442	2BX	E8213/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

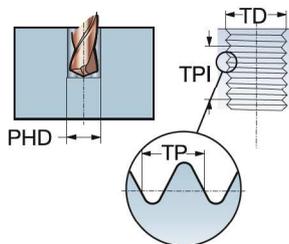


Q35

CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT E
 THBTP 0
 ULDR 2.5
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



K

Wymiary, mm, cala

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF 1/4-28	28.0	25.59	.255 x .191	2BX	E8231/4	6.50	6.35	80.00	15.00	4	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNF 7/16-20	20.0	72.60	.323 x .242	2BX	E8237/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	2BX	E8231/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		

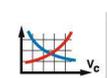
M

N

O

P

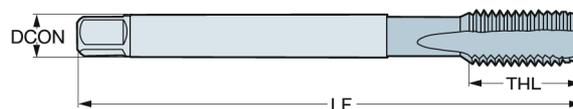
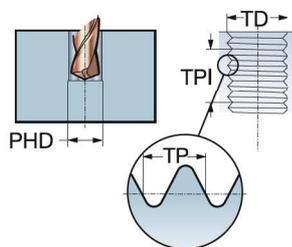
Q



CoroTap™ 100, gwintownik z prostymi rowkami wiórowymi

Zarys gwintu: G

THCHT C
 THBTP 0
 ULDR 2.0
 CNCS 0
 SUBSTRATE HSS-E
 COATING N



K

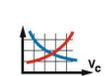
					Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
G 1/8-28	28.0	67.00	7.00 x 5.50	NORMAL	E4161/8	7.00	9.73	90.00	20.00	4	DIN 5156
		.276				.382	3.543	.787			
G 1/4-19	19.0	71.00	11.00 x 9.00	NORMAL	E4161/4	11.00	13.16	100.00	21.00	4	DIN 5156
		.433				.517	3.937	.826			
G 3/8-19	19.0	58.00	12.00 x 9.00	NORMAL	E4163/8	12.00	16.66	100.00	21.00	5	DIN 5156
		.472				.655	3.937	.826			
G 1/2-14	14.0	80.00	16.00 x 12.00	NORMAL	E4161/2	16.00	20.96	125.00	24.00	5	DIN 5156
		.630				.825	4.921	.944			
G 3/4-14	14.0	77.00	20.00 x 16.00	NORMAL	E4163/4	20.00	26.44	140.00	28.00	6	DIN 5156
		.787				1.040	5.511	1.102			
G 1"-11	11.0	93.00	25.00 x 20.00	NORMAL	E4161	25.00	33.25	160.00	30.00	6	DIN 5156
		.984				1.309	6.299	1.181			



O5



Q5



L253

PHD/PHDX L247



Q1

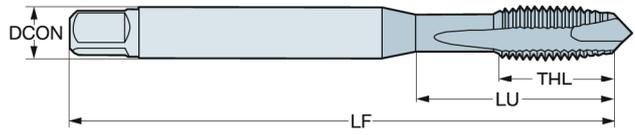
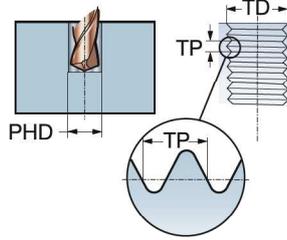


Q35

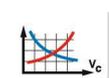
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBT 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



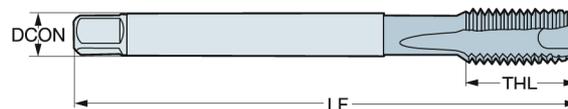
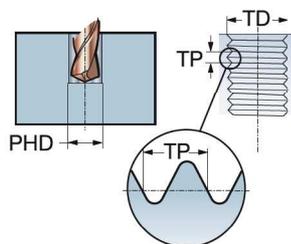
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	12.00	4.50 x 3.40	6H	E324M3	4.50	3.00	63.00	12.00	3	C-DIN 371
		.472				.177	.118	2.480	.472		
M 4	0.70	13.00	6.00 x 4.90	6H	E324M4	6.00	4.00	70.00	13.00	3	C-DIN 371
		.511				.236	.157	2.755	.511		
M 5	0.80	15.00	6.00 x 4.90	6H	E324M5	6.00	5.00	80.00	15.00	3	C-DIN 371
		.590				.236	.196	3.149	.590		
M 6	1.00	18.00	8.00 x 6.20	6H	E324M6	8.00	6.00	90.00	18.00	3	C-DIN 371
		.708				.315	.236	3.543	.708		
M 8	1.25	20.00	10.00 x 8.00	6H	E324M8	10.00	8.00	100.00	20.00	3	C-DIN 371
		.787				.394	.314	3.937	.787		
M 10	1.50	39.00	10.00 x 8.00	6H	E324M10	10.00	10.00	100.00	20.00	3	DIN 371
		1.535				.394	.393	3.937	.787		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



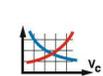
						Wymiary, mm, cala					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E326M12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E326M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E326M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E326M18	14.00	18.00	125.00	30.00	4	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E326M20	16.00	20.00	140.00	30.00	4	DIN 376
		3.740				.630	.787	5.511	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

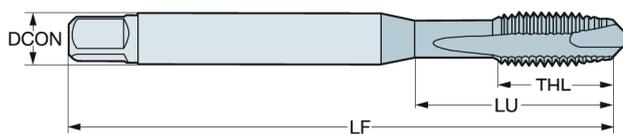
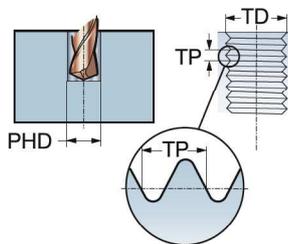


Q35

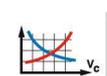
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop

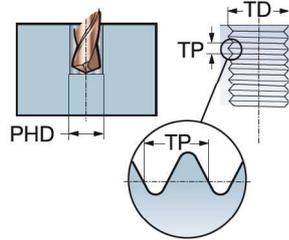


						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	13.00	.168 x .131	6H	E854M3	4.30	3.00	63.00	14.70	3	C-DIN/ANSI
		.511				.168	.118	2.480	.578		
M 4	0.70	15.10	.194 x .152	6H	E854M4	4.90	4.00	70.00	15.10	3	C-DIN/ANSI
		.594				.194	.157	2.755	.594		
M 5	0.80	17.00	.255 x .191	6H	E854M5	6.50	5.00	80.00	17.00	3	C-DIN/ANSI
		.669				.255	.196	3.149	.669		
M 6	1.00	20.20	.318 x .238	6H	E854M6	8.10	6.00	90.00	20.20	3	C-DIN/ANSI
		.795				.318	.236	3.543	.795		
M 8	1.25	20.00	.381 x .286	6H	E854M8	9.70	8.00	100.00	22.80	3	C-DIN/ANSI
		.787				.381	.314	3.937	.897		
M 10	1.50	37.80	.381 x .286	6H	E854M10	9.70	10.00	100.00	20.00	3	C-DIN/ANSI
		1.488				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6H	E854M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
M 14	2.00	84.82	.429 x .322	6H	E854M14	10.90	14.00	110.00	23.00	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		
M 16	2.00	70.86	.480 x .360	6H	E854M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 18	2.50	84.69	.542 x .406	6H	E854M18	13.80	18.00	125.00	30.00	4	DIN/ANSI
		3.334				.542	.708	4.921	1.181		
M 20	2.50	97.58	.652 x .489	6H	E854M20	16.60	20.00	140.00	30.00	4	DIN/ANSI
		3.841				.652	.787	5.511	1.181		

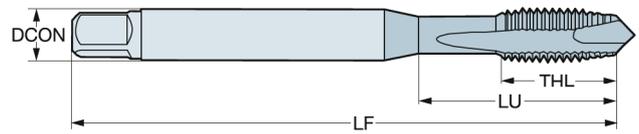


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 0
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



					Wymiary, mm, cala						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 1	0.25	20.00	2.50 x 2.10	5HX	EP03PM1	2.50	1.00	40.00	5.00	2	DIN 371
	.787					.098	.039	1.574	.196		
M 1.2	0.25	20.00	2.50 x 2.10	5HX	EP03PM1.2	2.50	1.20	40.00	5.00	2	DIN 371
	.787					.098	.047	1.574	.196		
M 1.4	0.30	20.00	2.50 x 2.10	5HX	EP03PM1.4	2.50	1.40	40.00	6.50	2	DIN 371
	.787					.098	.055	1.574	.255		
M 1.6	0.35	20.00	2.50 x 2.10	6HX	EP03PM1.6	2.50	1.60	40.00	7.00	2	DIN 371
	.787					.098	.062	1.574	.275		
M 1.8	0.35	20.00	2.50 x 2.10	6HX	EP03PM1.8	2.50	1.80	40.00	7.00	2	DIN 371
	.787					.098	.070	1.574	.275		
M 2	0.40	9.00	2.80 x 2.10	6HX	EP03PM2	2.80	2.00	45.00	6.00	2	DIN 371
	.354					.110	.078	1.771	.236		
M 2.2	0.45	12.00	2.80 x 2.10	6HX	EP03PM2.2	2.80	2.20	45.00	7.00	2	DIN 371
	.472					.110	.086	1.771	.275		
M 2.3	0.40	12.00	2.80 x 2.10	6HX	EP03PM2.3	2.80	2.30	45.00	7.00	2	DIN 371
	.472					.110	.090	1.771	.275		
M 2.5	0.45	12.50	2.80 x 2.10	6HX	EP03PM2.5	2.80	2.50	50.00	8.00	2	DIN 371
	.492					.110	.098	1.968	.314		
M 2.6	0.45	12.50	2.80 x 2.10	6HX	EP03PM2.6	2.80	2.60	50.00	8.00	2	DIN 371
	.492					.110	.102	1.968	.314		
M 3	0.50	18.00	3.50 x 2.70	6HX	EP03PM3	3.50	3.00	56.00	8.90	3	DIN 371
	.708					.138	.118	2.204	.350		
M 3.5	0.60	20.00	4.00 x 3.00	6HX	EP03PM3.5	4.00	3.50	56.00	10.80	3	DIN 371
	.787					.157	.137	2.204	.425		
M 4	0.70	21.00	4.50 x 3.40	6HX	EP03PM4	4.50	4.00	63.00	11.70	3	DIN 371
	.826					.177	.157	2.480	.460		
M 4	0.70	43.00	2.80 x 2.10	6HX	EP03PM4DIN376	2.80	4.00	63.00	12.00	3	DIN 376
	1.692					.110	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	6HX	EP03PM5	6.00	5.00	70.00	12.60	3	DIN 371
	.984					.236	.196	2.755	.496		
M 5	0.80	49.00	3.50 x 2.70	6HX	EP03PM5DIN376	3.50	5.00	70.00	13.20	3	DIN 376
	1.929					.138	.196	2.755	.519		
M 6	1.00	30.00	6.00 x 4.90	6HX	EP03PM6	6.00	6.00	80.00	14.50	3	DIN 371
	1.181					.236	.236	3.149	.570		
M 6	1.00	59.00	4.50 x 3.40	6HX	EP03PM6DIN376	4.50	6.00	80.00	15.10	3	DIN 376
	2.322					.177	.236	3.149	.594		
M 7	1.00	30.00	7.00 x 5.50	6IX	EP03PM7	7.00	7.00	80.00	14.50	3	DIN 371
	1.181					.276	.275	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	6HX	EP03PM8	8.00	8.00	90.00	17.40	3	DIN 371
	1.377					.315	.314	3.543	.685		
M 8	1.25	67.00	6.00 x 4.90	6HX	EP03PM8DIN376	6.00	8.00	90.00	18.00	3	DIN 376
	2.637					.236	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6HX	EP03PM10	10.00	10.00	100.00	19.20	3	DIN 371
	1.535					.394	.393	3.937	.755		
M 10	1.50	77.00	7.00 x 5.50	6HX	EP03PM10DIN376	7.00	10.00	100.00	19.80	3	DIN 376
	3.031					.276	.393	3.937	.779		



O5



Q5



L253



PHD/PHDX

L247



Q1

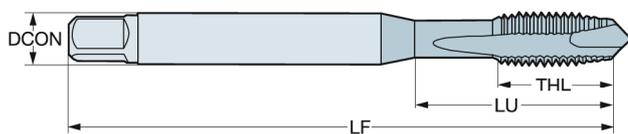
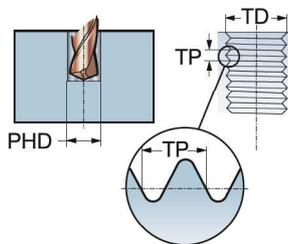


Q35

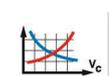
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



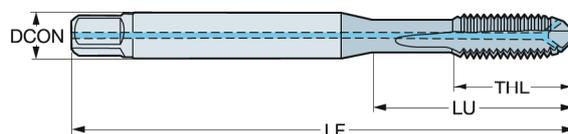
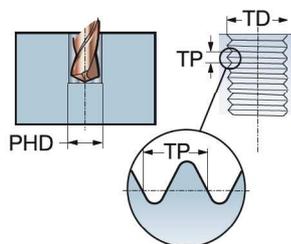
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6HX	EP03PM12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6HX	EP03PM14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6HX	EP03PM16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6HX	EP03PM18	14.00	18.00	125.00	30.00	4	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6HX	EP03PM20	16.00	20.00	140.00	30.00	4	DIN 376
		3.740				.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	6HX	EP03PM22	18.00	22.00	140.00	34.00	4	DIN 376
		3.661				.709	.866	5.511	1.338		
M 24	3.00	113.00	18.00 x 14.50	6HX	EP03PM24	18.00	24.00	160.00	38.00	4	DIN 376
		4.448				.709	.944	6.299	1.496		
M 27	3.00	97.00	20.00 x 16.00	6HX	EP03PM27	20.00	27.00	160.00	38.00	4	DIN 376
		3.818				.787	1.062	6.299	1.496		
M 30	3.50	115.00	22.00 x 18.00	6HX	EP03PM30	22.00	30.00	180.00	45.00	4	DIN 376
		4.527				.866	1.181	7.086	1.771		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



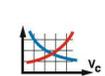
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	21.00	4.50 x 3.40	6HX	EP09PM4	4.50	4.00	63.00	11.70	3	DIN 371
	.826					.177	.157	2.480	.460		
M 5	0.80	25.00	6.00 x 4.90	6HX	EP09PM5	6.00	5.00	70.00	12.60	3	DIN 371
	.984					.236	.196	2.755	.496		
M 6	1.00	30.00	6.00 x 4.90	6HX	EP09PM6	6.00	6.00	80.00	14.50	3	DIN 371
	1.181					.236	.236	3.149	.570		
M 7	1.00	30.00	7.00 x 5.50	6HX	EP09PM7	7.00	7.00	80.00	14.50	3	DIN 371
	1.181					.276	.275	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	6HX	EP09PM8	8.00	8.00	90.00	17.40	3	DIN 371
	1.377					.315	.314	3.543	.685		
M 10	1.50	39.00	10.00 x 8.00	6HX	EP09PM10	10.00	10.00	100.00	19.20	3	DIN 371
	1.535					.394	.393	3.937	.755		
M 12	1.75	83.00	9.00 x 7.00	6HX	EP09PM12	9.00	12.00	110.00	23.00	4	DIN 376
	3.267					.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6HX	EP09PM14	11.00	14.00	110.00	25.00	4	DIN 376
	3.188					.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6HX	EP09PM16	12.00	16.00	110.00	25.00	4	DIN 376
	2.677					.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6HX	EP09PM18	14.00	18.00	125.00	30.00	4	DIN 376
	3.188					.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6HX	EP09PM20	16.00	20.00	140.00	30.00	4	DIN 376
	3.740					.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	6HX	EP09PM22	18.00	22.00	140.00	34.00	4	DIN 376
	3.661					.709	.866	5.511	1.338		
M 24	3.00	113.00	18.00 x 14.50	6HX	EP09PM24	18.00	24.00	160.00	38.00	4	DIN 376
	4.448					.709	.944	6.299	1.496		
M 27	3.00	97.00	20.00 x 16.00	6HX	EP09PM27	20.00	27.00	160.00	38.00	4	DIN 376
	3.818					.787	1.062	6.299	1.496		
M 30	3.50	115.00	22.00 x 18.00	6HX	EP09PM30	22.00	30.00	180.00	45.00	4	DIN 376
	4.527					.866	1.181	7.086	1.771		



O5



Q5



L253



PHD/PHDX L247



Q1

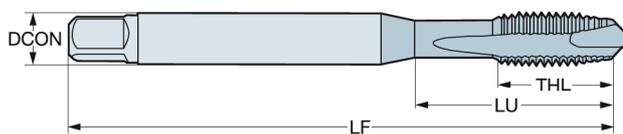
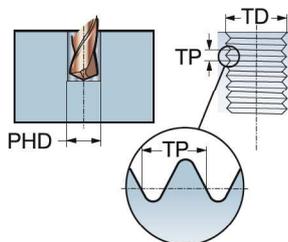


Q35

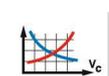
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING CoolTop

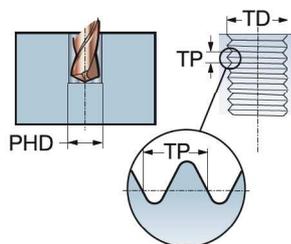


					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.40	3.15 x 2.50	6H	E049M3	3.20	3.00	48.00	15.40	3	ISO 529
		.606				.124	.118	1.889	.606		
M 4	0.70	18.00	4.00 x 3.15	6H	E049M4	4.00	4.00	53.00	18.00	3	ISO 529
		.708				.157	.157	2.086	.708		
M 5	0.80	22.00	5.00 x 4.00	6H	E049M5	5.00	5.00	58.00	11.20	3	ISO 529
		.866				.197	.196	2.283	.440		
M 6	1.00	26.00	6.30 x 5.00	6H	E049M6	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
M 8	1.25	29.00	8.00 x 6.30	6H	E049M8	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
M 10	1.50	34.00	10.00 x 8.00	6H	E049M10	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
M 12	1.75	62.00	9.00 x 7.10	6H	E049M12	9.00	12.00	89.00	22.50	3	ISO 529
		2.440				.354	.472	3.503	.885		
M 16	2.00	59.00	12.50 x 10.00	6H	E049M16	12.50	16.00	102.00	24.50	3	ISO 529
		2.322				.492	.629	4.015	.964		
M 20	2.50	68.00	14.00 x 11.20	6H	E049M20	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		

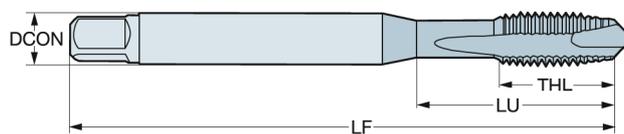


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



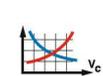
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	17.74 .698	.141 x .110	6HX	EP03PAM3	3.60 .141	3.00 .118	56.00 2.204	9.00 .354	3	DIN/ANSI
M 4	0.70	16.58 .652	.168 x .131	6HX	EP03PAM4	4.30 .168	4.00 .157	63.00 2.480	13.00 .511	3	DIN/ANSI
M 5	0.80	21.42 .843	.194 x .152	6HX	EP03PAM5	4.90 .194	5.00 .196	70.00 2.755	14.00 .551	3	DIN/ANSI
M 6	1.00	25.59 1.007	.255 x .191	6HX	EP03PAM6	6.50 .255	6.00 .236	80.00 3.149	15.00 .590	3	DIN/ANSI
M 8	1.25	30.20 1.189	.318 x .238	6HX	EP03PAM8	8.10 .318	8.00 .314	90.00 3.543	18.00 .708	3	DIN/ANSI
M 10	1.50	32.80 1.291	.381 x .286	6HX	EP03PAM10	9.70 .381	10.00 .393	100.00 3.937	20.00 .787	3	DIN/ANSI
M 12	1.75	86.02 3.386	.367 x .275	6HX	EP03PAM12	9.30 .367	12.00 .472	110.00 4.330	23.00 .905	4	DIN/ANSI
M 14	2.00	84.82 3.339	.429 x .322	6HX	EP03PAM14	10.90 .429	14.00 .551	110.00 4.330	23.00 .905	4	DIN/ANSI
M 16	2.00	70.86 2.789	.480 x .360	6HX	EP03PAM16	12.20 .480	16.00 .629	110.00 4.330	23.00 .905	4	DIN/ANSI
M 18	2.50	84.69 3.334	.542 x .406	6HX	EP03PAM18	13.80 .542	18.00 .708	125.00 4.921	30.00 1.181	4	DIN/ANSI
M 20	2.50	97.58 3.841	.652 x .489	6HX	EP03PAM20	16.60 .652	20.00 .787	140.00 5.511	30.00 1.181	4	DIN/ANSI
M 24	3.00	101.60 3.999	.760 x .570	6HX	EP03PAM24	19.30 .760	24.00 .944	160.00 6.299	35.99 1.417	4	DIN/ANSI



O5



Q5



L253

PHD/PHDX L247



Q1

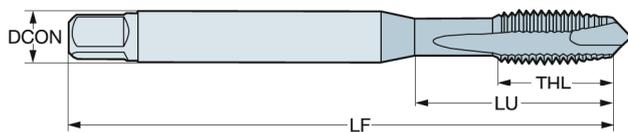
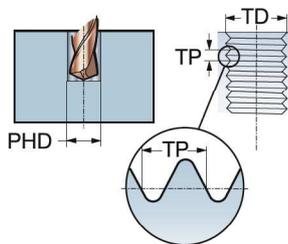


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

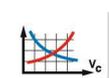
THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



M

Wymiary, mm, cale

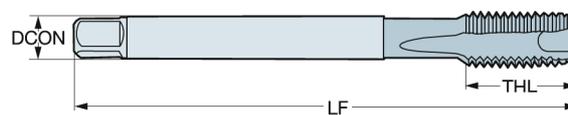
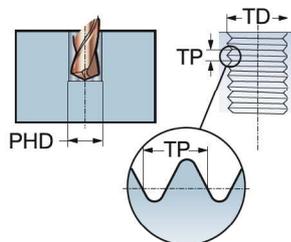
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E344M3	3.50	3.00	56.00	8.90	3	DIN 371
	.708					.138	.118	2.204	.350		
M 4	0.70	21.00	4.50 x 3.40	6H	E344M4	4.50	4.00	63.00	11.70	3	DIN 371
	.826					.177	.157	2.480	.460		
M 5	0.80	25.00	6.00 x 4.90	6H	E344M5	6.00	5.00	70.00	12.60	3	DIN 371
	.984					.236	.196	2.755	.496		
M 6	1.00	30.00	6.00 x 4.90	6H	E344M6	6.00	6.00	80.00	14.50	3	DIN 371
	1.181					.236	.236	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	6H	E344M8	8.00	8.00	90.00	17.40	3	DIN 371
	1.377					.315	.314	3.543	.685		
M 10	1.50	39.00	10.00 x 8.00	6H	E344M10	10.00	10.00	100.00	19.20	3	DIN 371
	1.535					.394	.393	3.937	.755		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



M

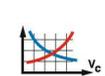
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E345M12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E345M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E345M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E345M18	14.00	18.00	125.00	30.00	4	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E345M20	16.00	20.00	140.00	30.00	4	DIN 376
		3.740				.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	6H	E345M22	18.00	22.00	140.00	34.00	4	DIN 376
		3.661				.709	.866	5.511	1.338		
M 24	3.00	113.00	18.00 x 14.50	6H	E345M24	18.00	24.00	160.00	38.00	4	DIN 376
		4.448				.709	.944	6.299	1.496		
M 27	3.00	97.00	20.00 x 16.00	6H	E345M27	20.00	27.00	160.00	38.00	4	DIN 376
		3.818				.787	1.062	6.299	1.496		
M 30	3.50	115.00	22.00 x 18.00	6H	E345M30	22.00	30.00	180.00	45.00	4	DIN 376
		4.527				.866	1.181	7.086	1.771		



O5



Q5



L253

PHD/PHDX L247



Q1

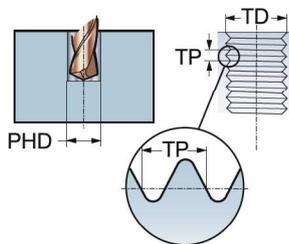


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E
 COATING CoolTop

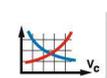


M

Wymiary, mm, cale

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 1	0.25	20.00	2.50 x 2.10	5HX	E454M1	2.50	1.00	40.00	5.00	2	DIN 371
	.787					.098	.039	1.574	.196		
M 1.2	0.25	20.00	2.50 x 2.10	5HX	E454M1.2	2.50	1.20	40.00	5.00	2	DIN 371
	.787					.098	.047	1.574	.196		
M 1.4	0.30	20.00	2.50 x 2.10	5HX	E454M1.4	2.50	1.40	40.00	6.50	2	DIN 371
	.787					.098	.055	1.574	.255		
M 1.6	0.35	20.00	2.50 x 2.10	6H	E454M1.6	2.50	1.60	40.00	7.00	2	DIN 371
	.787					.098	.062	1.574	.275		
M 1.8	0.35	20.00	2.50 x 2.10	6H	E454M1.8	2.50	1.80	40.00	7.00	2	DIN 371
	.787					.098	.070	1.574	.275		
M 2	0.40	9.00	2.80 x 2.10	6H	E454M2	2.80	2.00	45.00	6.00	2	DIN 371
	.354					.110	.078	1.771	.236		
M 2.2	0.45	12.00	2.80 x 2.10	6H	E454M2.2	2.80	2.20	45.00	7.00	2	DIN 371
	.472					.110	.086	1.771	.275		
M 2.3	0.40	12.00	2.80 x 2.10	6H	E454M2.3	2.80	2.30	45.00	7.00	2	DIN 371
	.472					.110	.090	1.771	.275		
M 2.5	0.45	12.50	2.80 x 2.10	6H	E454M2.5	2.80	2.50	50.00	8.00	2	DIN 371
	.492					.110	.098	1.968	.314		
M 2.6	0.45	12.50	2.80 x 2.10	6H	E454M2.6	2.80	2.60	50.00	8.00	2	DIN 371
	.492					.110	.102	1.968	.314		
M 3	0.50	18.00	3.50 x 2.70	6H	E454M3	3.50	3.00	56.00	8.90	3	DIN 371
	.708					.138	.118	2.204	.350		
M 4	0.70	21.00	4.50 x 3.40	6H	E454M4	4.50	4.00	63.00	11.70	3	DIN 371
	.826					.177	.157	2.480	.460		
M 5	0.80	25.00	6.00 x 4.90	6H	E454M5	6.00	5.00	70.00	12.60	3	DIN 371
	.984					.236	.196	2.755	.496		
M 6	1.00	30.00	6.00 x 4.90	6H	E454M6	6.00	6.00	80.00	14.50	3	DIN 371
	1.181					.236	.236	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	6H	E454M8	8.00	8.00	90.00	17.40	3	DIN 371
	1.377					.315	.314	3.543	.685		
M 10	1.50	39.00	10.00 x 8.00	6H	E454M10	10.00	10.00	100.00	19.20	3	DIN 371
	1.535					.394	.393	3.937	.755		

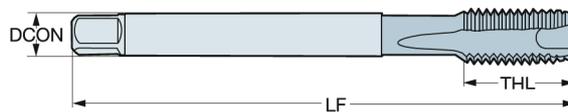
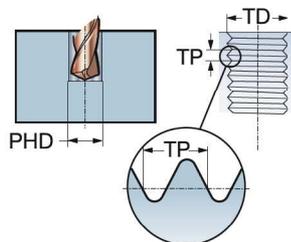
P



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E
 COATING CoolTop



M

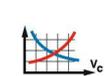
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E455M12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E455M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E455M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E455M18	14.00	18.00	125.00	30.00	4	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E455M20	16.00	20.00	140.00	30.00	4	DIN 376
		3.740				.630	.787	5.511	1.181		



O5



Q5



L253



PHD/PHDX L247



Q1

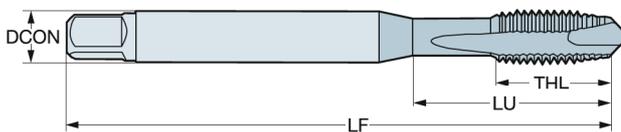
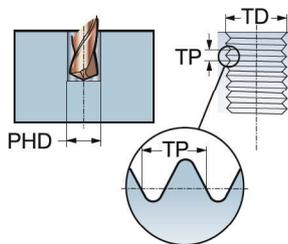


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

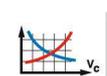
THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

Wymiary, mm, cale

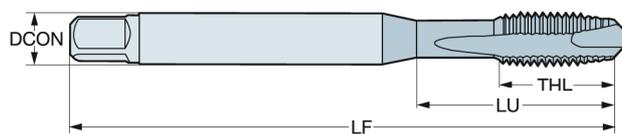
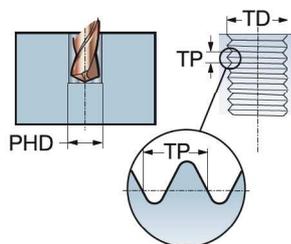
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.40	3.15 x 2.50	6H	E045M3	3.20	3.00	48.00	15.40	3	ISO 529
		.606				.124	.118	1.889	.606		
M 4	0.70	18.00	4.00 x 3.15	6H	E045M4	4.00	4.00	53.00	18.00	3	ISO 529
		.708				.157	.157	2.086	.708		
M 5	0.80	22.00	5.00 x 4.00	6H	E045M5	5.00	5.00	58.00	11.20	3	ISO 529
		.866				.197	.196	2.283	.440		
M 6	1.00	26.00	6.30 x 5.00	6H	E045M6	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
M 8	1.25	29.00	8.00 x 6.30	6H	E045M8	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
M 10	1.50	34.00	10.00 x 8.00	6H	E045M10	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
M 12	1.75	62.00	9.00 x 7.10	6H	E045M12	9.00	12.00	89.00	22.50	4	ISO 529
		2.440				.354	.472	3.503	.885		
M 16	2.00	59.00	12.50 x 10.00	6H	E045M16	12.50	16.00	102.00	24.50	4	ISO 529
		2.322				.492	.629	4.015	.964		
M 20	2.50	68.00	14.00 x 11.20	6H	E045M20	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTP 0
 ULDR 2.5
 CNCS 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

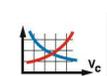
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.40	3.15 x 2.50	6H	E046M3	3.20	3.00	48.00	15.40	3	ISO 529
		.606				.124	.118	1.889	.606		
M 4	0.70	18.00	4.00 x 3.15	6H	E046M4	4.00	4.00	53.00	18.00	3	ISO 529
		.708				.157	.157	2.086	.708		
M 5	0.80	22.00	5.00 x 4.00	6H	E046M5	5.00	5.00	58.00	11.20	3	ISO 529
		.866				.197	.196	2.283	.440		
M 6	1.00	26.00	6.30 x 5.00	6H	E046M6	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
M 8	1.25	29.00	8.00 x 6.30	6H	E046M8	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
M 10	1.50	34.00	10.00 x 8.00	6H	E046M10	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
M 12	1.75	62.00	9.00 x 7.10	6H	E046M12	9.00	12.00	89.00	22.50	4	ISO 529
		2.440				.354	.472	3.503	.885		
M 16	2.00	59.00	12.50 x 10.00	6H	E046M16	12.50	16.00	102.00	24.50	4	ISO 529
		2.322				.492	.629	4.015	.964		
M 20	2.50	68.00	14.00 x 11.20	6H	E046M20	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		



O5



Q5



L253



PHD/PHDX L247



Q1

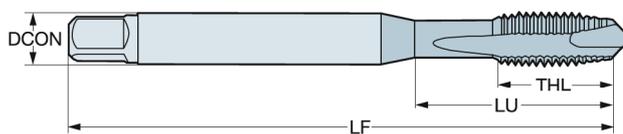
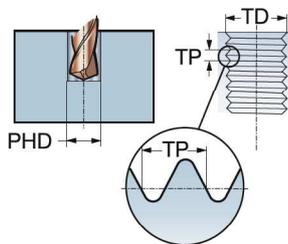


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

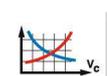
THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING SmoothTop



M

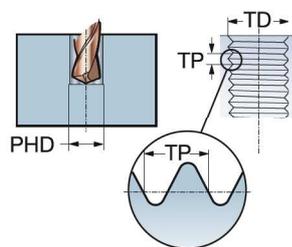
Wymiary, mm, cale

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E852M4	4.30	4.00	63.00	13.00	3	DIN/ANSI
		.652				.168	.157	2.480	.511		
M 5	0.80	21.42	.194 x .152	6H	E852M5	4.90	5.00	70.00	14.00	3	DIN/ANSI
		.843				.194	.196	2.755	.551		
M 6	1.00	25.59	.255 x .191	6H	E852M6	6.50	6.00	80.00	15.00	3	DIN/ANSI
		1.007				.255	.236	3.149	.590		
M 8	1.25	30.20	.318 x .238	6H	E852M8	8.10	8.00	90.00	18.00	3	DIN/ANSI
		1.189				.318	.314	3.543	.708		
M 10	1.50	32.80	.381 x .286	6H	E852M10	9.70	10.00	100.00	20.00	3	DIN/ANSI
		1.291				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6H	E852M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
M 16	2.00	70.86	.480 x .360	6H	E852M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 18	2.50	84.69	.542 x .406	6H	E852M18	13.80	18.00	125.00	30.00	4	DIN/ANSI
		3.334				.542	.708	4.921	1.181		

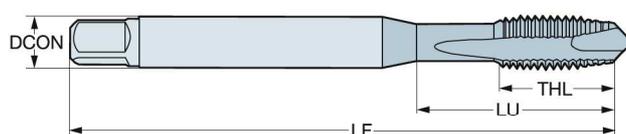


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E



N

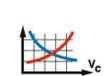
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	16.00	3.50 x 2.70	6H	E358M3	3.50	3.00	56.00	9.00	2	DIN 371
		.629				.138	.118	2.204	.354		
M 4	0.70	19.00	4.50 x 3.40	6H	E358M4	4.50	4.00	63.00	12.00	2	DIN 371
		.748				.177	.157	2.480	.472		
M 5	0.80	23.00	6.00 x 4.90	6H	E358M5	6.00	5.00	70.00	13.00	2	DIN 371
		.905				.236	.196	2.755	.511		
M 6	1.00	27.00	6.00 x 4.90	6H	E358M6	6.00	6.00	80.00	15.00	3	DIN 371
		1.062				.236	.236	3.149	.590		
M 8	1.25	28.00	8.00 x 6.20	6H	E358M8	8.00	8.00	90.00	18.00	3	DIN 371
		1.102				.315	.314	3.543	.708		
M 10	1.50	30.00	10.00 x 8.00	6H	E358M10	10.00	10.00	100.00	20.00	3	DIN 371
		1.181				.394	.393	3.937	.787		



O5



Q5



L253

PHD/PHDX L247



Q1

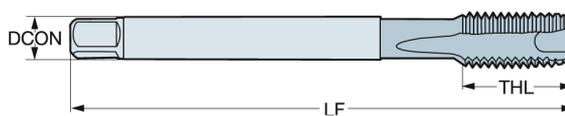
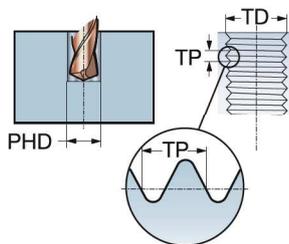


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

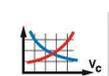
THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E



N

Wymiary, mm, cal/e

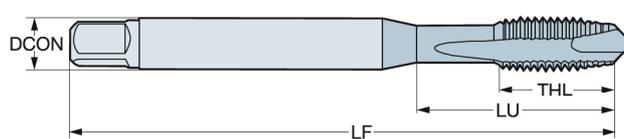
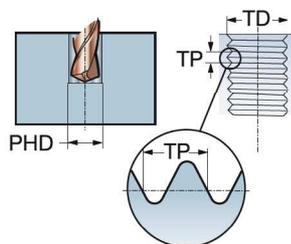
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E359M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E359M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E359M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING SmoothTop



N

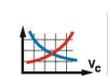
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	16.00	3.50 x 2.70	6H	E448M3	3.50	3.00	56.00	9.00	2	DIN 371
		.629				.138	.118	2.204	.354		
M 4	0.70	19.00	4.50 x 3.40	6H	E448M4	4.50	4.00	63.00	12.00	2	DIN 371
		.748				.177	.157	2.480	.472		
M 5	0.80	23.00	6.00 x 4.90	6H	E448M5	6.00	5.00	70.00	13.00	2	DIN 371
		.905				.236	.196	2.755	.511		
M 6	1.00	27.00	6.00 x 4.90	6H	E448M6	6.00	6.00	80.00	15.00	3	DIN 371
		1.062				.236	.236	3.149	.590		
M 8	1.25	28.00	8.00 x 6.20	6H	E448M8	8.00	8.00	90.00	18.00	3	DIN 371
		1.102				.315	.314	3.543	.708		
M 10	1.50	30.00	10.00 x 8.00	6H	E448M10	10.00	10.00	100.00	20.00	3	DIN 371
		1.181				.394	.393	3.937	.787		



O5



Q5



L253



PHD/PHDX L247



Q1

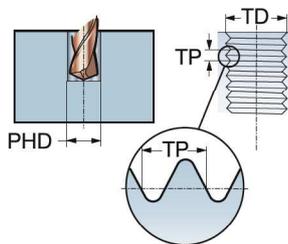


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING SmoothTop



N

Wymiary, mm, cal

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E449M12	9.00	12.00	110.00	23.00	3	DIN 376
	3.267					.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E449M14	11.00	14.00	110.00	25.00	4	DIN 376
	3.188					.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E449M16	12.00	16.00	110.00	25.00	4	DIN 376
	2.677					.472	.629	4.330	.984		

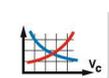
M

N

O

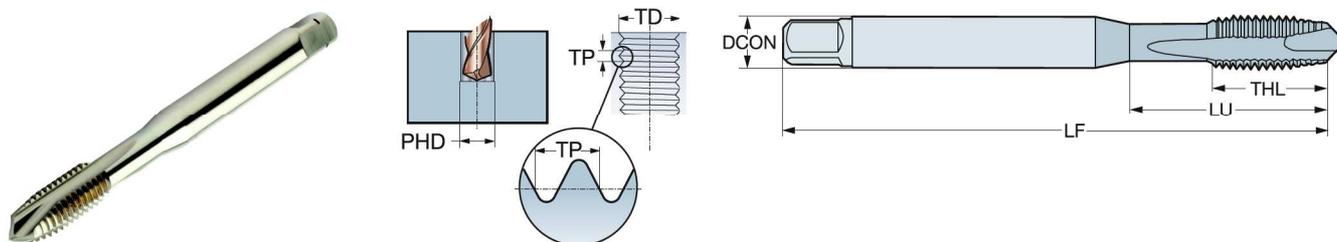
P

Q



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 0
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-E-PM

N

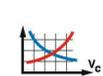
						Wymiary, mm, cal/e						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG	
M 3	0.50	15.88	.141 x .110	6H	E856M3	3.60	3.00	56.00	9.00	2	DIN/ANSI	
		.625				.141	.118	2.204	.354			
M 4	0.70	16.58	.168 x .131	6H	E856M4	4.30	4.00	63.00	13.00	2	DIN/ANSI	
		.652				.168	.157	2.480	.511			
M 5	0.80	21.42	.194 x .152	6H	E856M5	4.90	5.00	70.00	14.00	2	DIN/ANSI	
		.843				.194	.196	2.755	.551			
M 6	1.00	25.59	.255 x .191	6H	E856M6	6.50	6.00	80.00	15.00	3	DIN/ANSI	
		1.007				.255	.236	3.149	.590			
M 8	1.25	30.20	.318 x .238	6H	E856M8	8.10	8.00	90.00	18.00	3	DIN/ANSI	
		1.189				.318	.314	3.543	.708			
M 10	1.50	32.80	.381 x .286	6H	E856M10	9.70	10.00	100.00	20.00	3	DIN/ANSI	
		1.291				.381	.393	3.937	.787			
M 12	1.75	86.02	.367 x .275	6H	E856M12	9.30	12.00	110.00	23.01	4	DIN/ANSI	
		3.386				.367	.472	4.330	.905			



O5



Q5



L253



PHD/PHDX L247



Q1

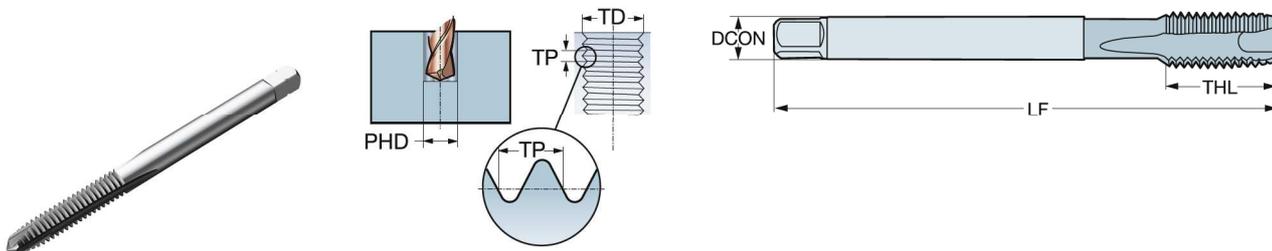


Q35

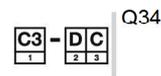
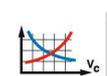
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTB 1
 ULDR 2.0
 TCTR 6H
 CNCS 0

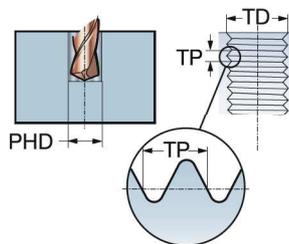


						S Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	Oznaczenie	D15	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.00	3.50 x 2.70	T200-SD100DA-M3	☆	3.50	3.00	55.64	15.00	3	DIN 371
		.590				.138	.118	2.190	.590		
M 4	0.70	20.00	4.50 x 3.40	T200-SD100DA-M4	☆	4.50	4.00	62.52	20.00	3	DIN 371
		.787				.177	.157	2.461	.787		
M 5	0.80	25.00	6.00 x 4.90	T200-SD100DA-M5	☆	6.00	5.00	69.42	25.00	3	DIN 371
		.984				.236	.196	2.733	.984		
M 6	1.00	30.00	6.00 x 4.90	T200-SD100DA-M6	☆	6.00	6.00	79.31	30.00	3	DIN 371
		1.181				.236	.236	3.122	1.181		
M 8	1.25	40.00	8.00 x 6.20	T200-SD100DA-M8	☆	8.00	8.00	89.18	40.00	3	DIN 371
		1.574				.315	.314	3.511	1.574		
M 10	1.50	50.00	10.00 x 8.00	T200-SD100DA-M10	☆	10.00	10.00	98.97	50.00	3	DIN 371
		1.968				.394	.393	3.896	1.968		
M 12	1.75	67.85	9.00 x 7.00	T200-SD100DA-M12	☆	9.00	12.00	109.65	23.00	4	DIN 376
		2.671				.354	.472	4.316	.905		
M 14	2.00	66.20	11.00 x 9.00	T200-SD100DA-M14	☆	11.00	14.00	110.00	25.00	4	DIN 376
		2.606				.433	.551	4.330	.984		
M 16	2.00	66.20	12.00 x 9.00	T200-SD100DA-M16	☆	12.00	16.00	110.00	25.00	4	DIN 376
		2.606				.472	.629	4.330	.984		
M 18	2.50	79.20	14.00 x 11.00	T200-SD100DA-M18	☆	14.00	18.00	125.00	30.00	4	DIN 376
		3.118				.551	.708	4.921	1.181		
M 20	2.50	93.20	16.00 x 12.00	T200-SD100DA-M20	☆	16.00	20.00	140.00	30.00	4	DIN 376
		3.669				.630	.787	5.511	1.181		

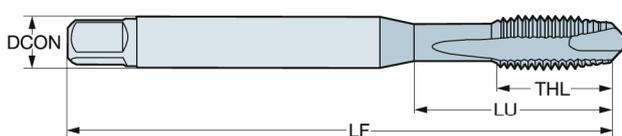


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 1
 ULDR 2.5
 TCTR 6H
 CNSC 0



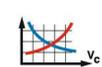
TDZ	TP	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, cał																													
					P					M					K					N					S									
					3110	3145	3160	C110	C145	C160	3110	3145	3160	C110	C145	C160	3110	3145	3160	C110	C145	C160	3110	3145	3160	C110	C145	C160	DCON	TD	LF	THL	NOF	BSG
M 2	0.40	9.00	2.80 x 2.10	T200-XM100DA-M2				☆	☆	☆																			2.80	2.00	45.00	6.00	2	DIN 371
		.354																											.110	.078	1.771	.236		
M 2.5	0.45	12.50	2.80 x 2.10	T200-XM100DA-M2.5				☆	☆	☆																			2.80	2.50	50.00	8.00	2	DIN 371
		.492																											.110	.098	1.968	.314		
M 3	0.50	18.00	3.50 x 2.70	T200-XM100DA-M3				☆	☆	☆																			3.50	3.00	56.00	8.90	3	DIN 371
		.708																											.138	.118	2.204	.350		
M 3.5	0.60	20.00	4.00 x 3.00	T200-XM100DA-M3.5				☆	☆	☆																			4.00	3.50	56.00	10.80	3	DIN 371
		.787																											.157	.137	2.204	.425		
M 4	0.70	21.00	4.50 x 3.40	T200-XM100DA-M4				☆	☆	☆																			4.50	4.00	63.00	11.70	3	DIN 371
		.826																											.177	.157	2.480	.460		
M 4.5	0.75	25.00	6.00 x 4.90	T200-XM100DA-M4.5				☆	☆	☆																			6.00	4.50	70.00	13.00	3	DIN 371
		.984																											.236	.177	2.755	.511		
M 5	0.80	25.00	6.00 x 4.90	T200-XM100DA-M5				☆	☆	☆																			6.00	5.00	70.00	12.60	3	DIN 371
		.984																											.236	.196	2.755	.496		
M 6	1.00	30.00	6.00 x 4.90	T200-XM100DA-M6				☆	☆	☆																			6.00	6.00	80.00	14.50	3	DIN 371
		1.181																											.236	.236	3.149	.570		
M 7	1.00	30.00	7.00 x 5.50	T200-XM100DA-M7				☆	☆	☆																			7.00	7.00	80.00	14.50	3	DIN 371
		1.181																											.276	.275	3.149	.570		
M 8	1.25	35.00	8.00 x 6.20	T200-XM100DA-M8				☆	☆	☆																			8.00	8.00	90.00	17.40	3	DIN 371
		1.377																											.315	.314	3.543	.685		
M 10	1.50	39.00	10.00 x 8.00	T200-XM100DA-M10				☆	☆	☆																			10.00	10.00	100.00	19.20	3	DIN 371
		1.535																											.394	.393	3.937	.755		
M 3	0.50	37.00	2.20 x 1.80	T200-XM101DA-M3				☆	☆	☆																			2.20	3.00	56.00	10.00	3	DIN 376
		1.456																											.087	.118	2.204	.393		
M 4	0.70	43.00	2.80 x 2.10	T200-XM101DA-M4				☆	☆	☆																			2.80	4.00	63.00	11.90	3	DIN 376
		1.692																											.110	.157	2.480	.468		
M 5	0.80	49.00	3.50 x 2.70	T200-XM101DA-M5				☆	☆	☆																			3.50	5.00	70.00	13.20	3	DIN 376
		1.929																											.138	.196	2.755	.519		
M 6	1.00	59.00	4.50 x 3.40	T200-XM101DA-M6				☆	☆	☆																			4.50	6.00	80.00	15.10	3	DIN 376
		2.322																											.177	.236	3.149	.594		
M 8	1.25	67.00	6.00 x 4.90	T200-XM101DA-M8				☆	☆	☆																			6.00	8.00	90.00	18.00	3	DIN 376
		2.637																											.236	.314	3.543	.708		
M 10	1.50	77.00	7.00 x 5.50	T200-XM101DA-M10				☆	☆	☆																			7.00	10.00	100.00	20.00	3	DIN 376
		3.031																											.276	.393	3.937	.787		
M 12	1.75	83.00	9.00 x 7.00	T200-XM101DA-M12				☆	☆	☆																			9.00	12.00	110.00	23.00	3	DIN 376
		3.267																											.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	T200-XM101DA-M14				☆	☆	☆																			11.00	14.00	110.00	25.00	3	DIN 376
		3.188																											.433	.551	4.330	.984		
M 16	2.00	88.00	12.00 x 9.00	T200-XM101DA-M16				☆	☆	☆																			12.00	16.00	110.00	25.00	3	DIN 376
		2.677																											.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	T200-XM101DA-M18	☆	☆	☆				☆	☆	☆																14.00	18.00	125.00	30.00	4	DIN 376
		3.188																											.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	T200-XM101DA-M20	☆	☆	☆				☆	☆	☆																16.00	20.00	140.00	30.00	4	DIN 376
		3.740																											.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	T200-XM101DA-M22	☆	☆	☆				☆	☆	☆																18.00	22.00	140.00	34.00	4	DIN 376
		3.661																											.709	.866	5.511	1.338		



O5



Q5



L253



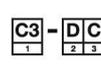
L247



Q1



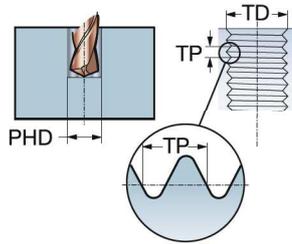
Q35



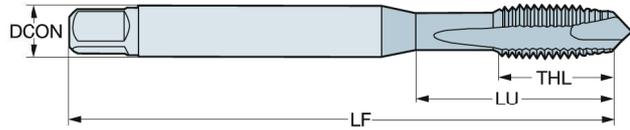
Q34

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

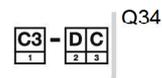
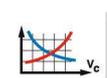
Zarys gwintu: Metryczny



- THCHT B
- THBTP 1
- ULDR 2.5
- TCTR 6H
- CNSC 0

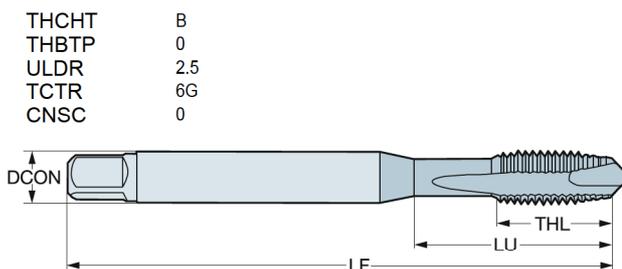
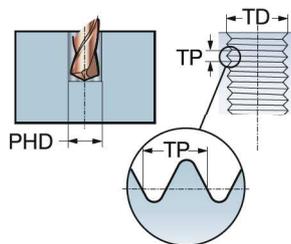


TDZ	TP	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, cale																															
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG									
					3110	3145	3150	C110	C145	C150	3110	3145	C110	C145	C150	3110	3145	3150	C110	C145	C150	3110	3145	3150	C110	C145	C150									
M 24	3.00	113.00	18.00 x 14.50	T200-XM101DA-M24	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆	☆	☆	☆	☆	☆	☆	☆	18.00	24.00	160.00	38.00	4	DIN 376
		4.448																													.709	.944	6.299	1.496		
M 27	3.00	97.00	20.00 x 16.00	T200-XM101DA-M27	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆	☆	☆	☆	☆	☆	☆	☆	20.00	27.00	160.00	38.00	4	DIN 376
		3.818																													.787	1.062	6.299	1.496		
M 30	3.50	115.00	22.00 x 18.00	T200-XM101DA-M30	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆	☆	☆	☆	☆	☆	☆	☆	22.00	30.00	180.00	45.00	4	DIN 376
		4.527																													.866	1.181	7.086	1.771		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTB 0
 ULDR 2.5
 TCTR 6G
 CNCS 0

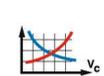
TDZ	TP	LU	CZC _{M5}	Oznaczenie	P															M			K			N			S			Wymiary, mm, cale					
					3110	3145	3150	C110	C145	C150	3110	3145	C110	C145	3110	3145	3150	C110	C145	C150	3110	3150	C110	C150	3110	3150	C110	C150	DCON	TD	LF	THL	NOF	BSG			
M 3	0.50	18.00	3.50 x 2.70	T200-XM104DA-M3				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				3.50	3.00	56.00	8.90	3	DIN 371
		.708																													.138	.118	2.204	.350			
M 4	0.70	21.00	4.50 x 3.40	T200-XM104DA-M4				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				4.50	4.00	63.00	12.00	3	DIN 371
		.826																													.177	.157	2.480	.472			
M 5	0.80	25.00	6.00 x 4.90	T200-XM104DA-M5				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				6.00	5.00	70.00	13.00	3	DIN 371
		.984																													.236	.196	2.755	.511			
M 6	1.00	30.00	6.00 x 4.90	T200-XM104DA-M6				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				6.00	6.00	80.00	15.00	3	DIN 371
		1.181																													.236	.236	3.149	.590			
M 8	1.25	35.00	8.00 x 6.20	T200-XM104DA-M8				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				8.00	8.00	90.00	18.00	3	DIN 371
		1.377																													.315	.314	3.543	.708			
M 10	1.50	39.00	10.00 x 8.00	T200-XM104DA-M10				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				10.00	10.00	100.00	20.00	3	DIN 371
		1.535																													.394	.393	3.937	.787			
M 12	1.75	83.00	9.00 x 7.00	T200-XM105DA-M12				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				9.00	12.00	110.00	23.00	3	DIN 376
		3.267																													.354	.472	4.330	.905			
M 16	2.00	68.00	12.00 x 9.00	T200-XM105DA-M16				☆	☆	☆				☆	☆	☆				☆	☆	☆				☆	☆	☆				12.00	16.00	110.00	25.00	3	DIN 376
		2.677																													.472	.629	4.330	.984			
M 20	2.50	95.00	16.00 x 12.00	T200-XM105DA-M20	☆	☆	☆				☆	☆	☆							☆	☆	☆				☆	☆	☆				16.00	20.00	140.00	30.00	4	DIN 376
		3.740																													.630	.787	5.511	1.181			



O5



Q5



L253



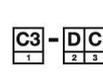
PHD/PHDX L247



Q1



Q35

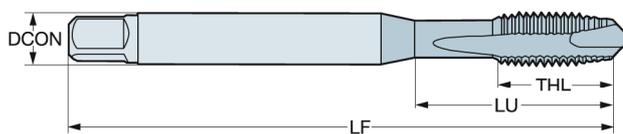
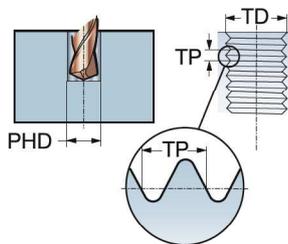


Q34

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING CoolTop



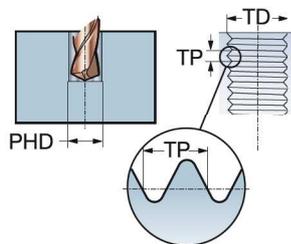
Wymiary, mm, cal

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E616M3	3.50	3.00	112.00	9.00	3	DIN 371
	.708					.138	.118	4.409	.354		
M 4	0.70	21.00	4.50 x 3.40	6H	E616M4	4.50	4.00	112.00	12.00	3	DIN 371
	.826					.177	.157	4.409	.472		
M 5	0.80	25.00	6.00 x 4.90	6H	E616M5	6.00	5.00	125.00	13.00	3	DIN 371
	.984					.236	.196	4.921	.511		
M 6	1.00	30.00	6.00 x 4.90	6H	E616M6	6.00	6.00	125.00	15.00	3	DIN 371
	1.181					.236	.236	4.921	.590		
M 8	1.25	40.00	8.00 x 6.20	6H	E616M8	8.00	8.00	140.00	18.00	3	DIN 371
	1.574					.315	.314	5.511	.708		
M 10	1.50	50.00	10.00 x 8.00	6H	E616M10	10.00	10.00	160.00	20.00	3	DIN 371
	1.968					.394	.393	6.299	.787		
M 12	1.75	153.00	9.00 x 7.00	6H	E616M12	9.00	12.00	180.00	23.00	3	DIN 376
	6.023					.354	.472	7.086	.905		
M 14	2.00	151.00	11.00 x 9.00	6H	E616M14	11.00	14.00	180.00	25.00	3	DIN 376
	5.944					.433	.551	7.086	.984		
M 16	2.00	158.00	12.00 x 9.00	6H	E616M16	12.00	16.00	200.00	25.00	3	DIN 376
	6.220					.472	.629	7.874	.984		
M 20	2.50	179.00	16.00 x 12.00	6H	E616M20	16.00	20.00	224.00	30.00	4	DIN 376
	7.047					.630	.787	8.818	1.181		

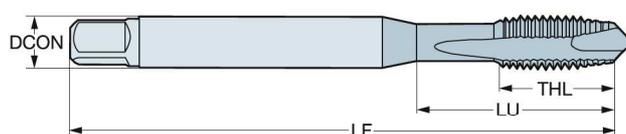


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



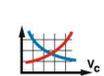
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 1.6	0.35	7.00	2.50 x 2.00	6H	E000M1.6	2.50	1.60	41.00	7.00	2	ISO 529
		.275				.098	.062	1.614	.275		
M 2	0.40	8.00	2.50 x 2.00	6H	E000M2	2.50	2.00	41.00	8.00	2	ISO 529
		.314				.098	.078	1.614	.314		
M 2.5	0.45	9.50	2.80 x 2.24	6H	E000M2.5	2.80	2.50	44.50	9.50	2	ISO 529
		.374				.110	.098	1.751	.374		
M 3	0.50	15.40	3.15 x 2.50	6H	E000M3	3.20	3.00	48.00	15.40	3	ISO 529
		.606				.124	.118	1.889	.606		
M 3.5	0.60	17.40	3.55 x 2.80	6H	E000M3.5	3.60	3.50	50.00	17.50	3	ISO 529
		.685				.140	.137	1.968	.688		
M 4	0.70	18.00	4.00 x 3.15	6H	E000M4	4.00	4.00	53.00	18.00	3	ISO 529
		.708				.157	.157	2.086	.708		
M 5	0.80	22.00	5.00 x 4.00	6H	E000M5	5.00	5.00	58.00	11.20	3	ISO 529
		.866				.197	.196	2.283	.440		
M 6	1.00	26.00	6.30 x 5.00	6H	E000M6	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
M 7	1.00	26.00	7.10 x 5.60	6H	E000M7	7.10	7.00	66.00	13.00	3	ISO 529
		1.023				.280	.275	2.598	.511		
M 8	1.25	29.00	8.00 x 6.30	6H	E000M8	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
M 10	1.50	34.00	10.00 x 8.00	6H	E000M10	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
M 12	1.75	62.00	9.00 x 7.10	6H	E000M12	9.00	12.00	89.00	22.50	3	ISO 529
		2.440				.354	.472	3.503	.885		
M 14	2.00	66.00	11.20 x 9.00	6H	E000M14	11.20	14.00	95.00	24.50	3	ISO 529
		2.598				.441	.551	3.740	.964		
M 16	2.00	59.00	12.50 x 10.00	6H	E000M16	12.50	16.00	102.00	24.50	3	ISO 529
		2.322				.492	.629	4.015	.964		
M 18	2.50	68.00	14.00 x 11.20	6H	E000M18	14.00	18.00	112.00	29.50	4	ISO 529
		2.677				.551	.708	4.409	1.161		
M 20	2.50	68.00	14.00 x 11.20	6H	E000M20	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		
M 22	2.50	72.00	16.00 x 12.50	6H	E000M22	16.00	22.00	118.00	29.50	4	ISO 529
		2.834				.630	.866	4.645	1.161		
M 24	3.00	82.00	18.00 x 14.00	6H	E000M24	18.00	24.00	130.00	35.50	4	ISO 529
		3.228				.709	.944	5.118	1.397		



O5



Q5



L253



PHD/PHDX L247



Q1

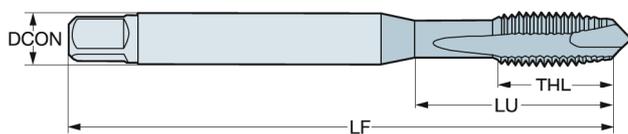
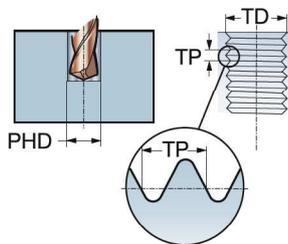


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

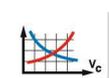
Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



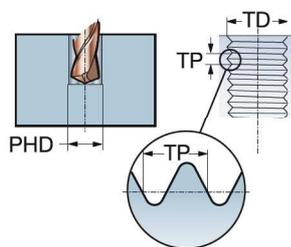
Wymiary, mm, cal

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 1.6	0.35	7.00	2.50 x 2.00	6H	E001M1.6	2.50	1.60	41.00	7.00	2	ISO 529
		.275				.098	.062	1.614	.275		
M 2	0.40	8.00	2.50 x 2.00	6H	E001M2	2.50	2.00	41.00	8.00	2	ISO 529
		.314				.098	.078	1.614	.314		
M 2.5	0.45	9.50	2.80 x 2.24	6H	E001M2.5	2.80	2.50	44.50	9.50	2	ISO 529
		.374				.110	.098	1.751	.374		
M 3	0.50	15.40	3.15 x 2.50	6H	E001M3	3.20	3.00	48.00	15.40	3	ISO 529
		.606				.124	.118	1.889	.606		
M 3.5	0.60	17.40	3.55 x 2.80	6H	E001M3.5	3.60	3.50	50.00	17.50	3	ISO 529
		.685				.140	.137	1.968	.688		
M 4	0.70	18.00	4.00 x 3.15	6H	E001M4	4.00	4.00	53.00	18.00	3	ISO 529
		.708				.157	.157	2.086	.708		
M 5	0.80	22.00	5.00 x 4.00	6H	E001M5	5.00	5.00	58.00	11.20	3	ISO 529
		.866				.197	.196	2.283	.440		
M 6	1.00	26.00	6.30 x 5.00	6H	E001M6	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
M 7	1.00	26.00	7.10 x 5.60	6H	E001M7	7.10	7.00	66.00	13.00	3	ISO 529
		1.023				.280	.275	2.598	.511		
M 8	1.25	29.00	8.00 x 6.30	6H	E001M8	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
M 10	1.50	34.00	10.00 x 8.00	6H	E001M10	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
M 12	1.75	62.00	9.00 x 7.10	6H	E001M12	9.00	12.00	89.00	22.50	3	ISO 529
		2.440				.354	.472	3.503	.885		
M 14	2.00	66.00	11.20 x 9.00	6H	E001M14	11.20	14.00	95.00	24.50	3	ISO 529
		2.598				.441	.551	3.740	.964		
M 16	2.00	59.00	12.50 x 10.00	6H	E001M16	12.50	16.00	102.00	24.50	3	ISO 529
		2.322				.492	.629	4.015	.964		
M 18	2.50	68.00	14.00 x 11.20	6H	E001M18	14.00	18.00	112.00	29.50	4	ISO 529
		2.677				.551	.708	4.409	1.161		
M 20	2.50	68.00	14.00 x 11.20	6H	E001M20	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		
M 22	2.50	72.00	16.00 x 12.50	6H	E001M22	16.00	22.00	118.00	29.50	4	ISO 529
		2.834				.630	.866	4.645	1.161		
M 24	3.00	82.00	18.00 x 14.00	6H	E001M24	18.00	24.00	130.00	35.50	4	ISO 529
		3.228				.709	.944	5.118	1.397		

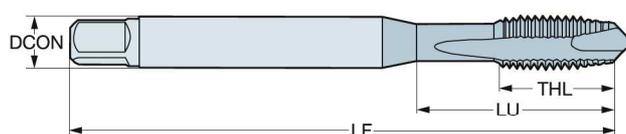


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



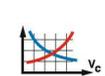
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E005M4	4.30	4.00	53.98	7.90	2	ANSI
		.652				.168	.157	2.125	.311		
M 4	0.70	16.58	.168 x .131	6H	E005M43FL	4.30	4.00	53.98	7.90	3	ANSI
		.652				.168	.157	2.125	.311		
M 5	0.80	21.42	.194 x .152	6H	E005M5	4.90	5.00	60.33	12.70	2	ANSI
		.843				.194	.196	2.375	.500		
M 5	0.80	21.42	.194 x .152	6H	E005M53FL	4.90	5.00	60.33	12.70	3	ANSI
		.843				.194	.196	2.375	.500		
M 6	1.00	25.59	.255 x .191	6H	E005M6	6.50	6.00	63.50	15.30	2	ANSI
		1.007				.255	.236	2.500	.602		
M 6	1.00	25.59	.255 x .191	6H	E005M63FL	6.50	6.00	63.50	15.30	3	ANSI
		1.007				.255	.236	2.500	.602		
M 8	1.25	30.20	.318 x .238	6H	E005M8	8.10	8.00	69.06	18.20	2	ANSI
		1.189				.318	.314	2.718	.716		
M 8	1.25	30.20	.318 x .238	6H	E005M83FL	8.10	8.00	69.06	18.20	3	ANSI
		1.189				.318	.314	2.718	.716		
M 10	1.50	32.80	.381 x .286	6H	E005M10	9.70	10.00	74.61	19.10	2	ANSI
		1.291				.381	.393	2.937	.751		
M 10	1.50	32.80	.381 x .286	6H	E005M103FL	9.70	10.00	74.61	19.10	3	ANSI
		1.291				.381	.393	2.937	.751		
M 12	1.75	61.74	.367 x .275	6H	E005M12	9.30	12.00	85.73	23.00	2	ANSI
		2.430				.367	.472	3.375	.905		
M 12	1.75	61.74	.367 x .275	6H	E005M123FL	9.30	12.00	85.73	23.00	3	ANSI
		2.430				.367	.472	3.375	.905		
M 14	2.00	66.10	.429 x .322	6H	E005M14	10.90	14.00	91.28	25.00	3	ANSI
		2.602				.429	.551	3.593	.984		
M 16	2.00	57.69	.480 x .360	6H	E005M16	12.20	16.00	96.84	25.00	3	ANSI
		2.271				.480	.629	3.812	.984		
M 18	2.50	62.08	.542 x .406	6H	E005M18	13.80	18.00	102.39	29.50	3	ANSI
		2.444				.542	.708	4.031	1.161		
M 20	2.50	71.09	.652 x .489	6H	E005M20	16.60	20.00	113.51	29.50	3	ANSI
		2.798				.652	.787	4.468	1.161		



O5



Q5



L253

PHD/PHDX L247



Q1

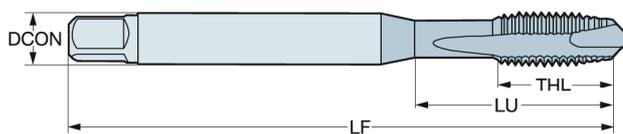
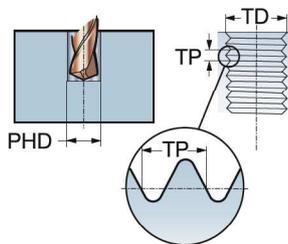


Q35

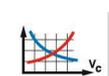
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST

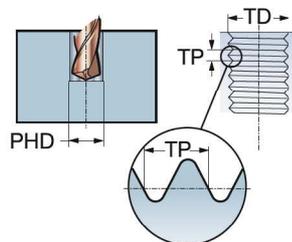


						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E006M4	4.30	4.00	53.98	7.90	2	ANSI
		.652				.168	.157	2.125	.311		
M 4	0.70	16.58	.168 x .131	6H	E006M43FL	4.30	4.00	53.98	7.90	3	ANSI
		.652				.168	.157	2.125	.311		
M 5	0.80	21.42	.194 x .152	6H	E006M5	4.90	5.00	60.33	12.70	2	ANSI
		.843				.194	.196	2.375	.500		
M 5	0.80	21.42	.194 x .152	6H	E006M53FL	4.90	5.00	60.33	12.70	3	ANSI
		.843				.194	.196	2.375	.500		
M 6	1.00	25.59	.255 x .191	6H	E006M6	6.50	6.00	63.50	15.30	2	ANSI
		1.007				.255	.236	2.500	.602		
M 6	1.00	25.59	.255 x .191	6H	E006M63FL	6.50	6.00	63.50	15.30	3	ANSI
		1.007				.255	.236	2.500	.602		
M 8	1.25	30.20	.318 x .238	6H	E006M8	8.10	8.00	69.06	18.20	2	ANSI
		1.189				.318	.314	2.718	.716		
M 8	1.25	30.20	.318 x .238	6H	E006M83FL	8.10	8.00	69.06	18.20	3	ANSI
		1.189				.318	.314	2.718	.716		
M 10	1.50	32.80	.381 x .286	6H	E006M10	9.70	10.00	74.61	19.10	2	ANSI
		1.291				.381	.393	2.937	.751		
M 10	1.50	32.80	.381 x .286	6H	E006M103FL	9.70	10.00	74.61	19.10	3	ANSI
		1.291				.381	.393	2.937	.751		
M 12	1.75	61.74	.367 x .275	6H	E006M12	9.30	12.00	85.73	23.00	2	ANSI
		2.430				.367	.472	3.375	.905		
M 12	1.75	61.74	.367 x .275	6H	E006M123FL	9.30	12.00	85.73	23.00	3	ANSI
		2.430				.367	.472	3.375	.905		
M 14	2.00	66.10	.429 x .322	6H	E006M14	10.90	14.00	91.28	25.00	3	ANSI
		2.602				.429	.551	3.593	.984		
M 16	2.00	57.69	.480 x .360	6H	E006M16	12.20	16.00	96.84	25.00	3	ANSI
		2.271				.480	.629	3.812	.984		
M 18	2.50	62.08	.542 x .406	6H	E006M18	13.80	18.00	102.39	29.50	3	ANSI
		2.444				.542	.708	4.031	1.161		
M 20	2.50	71.09	.652 x .489	6H	E006M20	16.60	20.00	113.51	29.50	3	ANSI
		2.798				.652	.787	4.468	1.161		

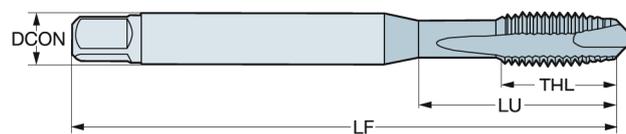


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnzwojny



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



30-48 HRC

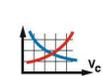
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 10x1.25	1.25	37.80	.381 x .286	6H	E855M10X1.25	9.70	10.00	100.00	20.00	3	DIN/ANSI
		1.488				.381	.393	3.937	.787		
MF 12x1.25	1.25	86.02	.367 x .275	6H	E855M12X1.25	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		



O5



Q5



L253

PHD/PHDX L247



Q1

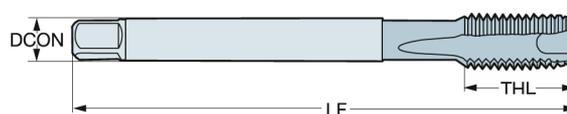
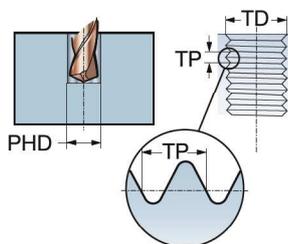


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



Wymiary, mm, cala

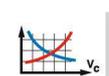
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	43.00	2.80 x 2.10	6HX	EP13PM4X.5	2.80	4.00	63.00	12.00	3	DIN 374
	1.692					.110	.157	2.480	.472		
MF 5x0.5	0.50	49.00	3.50 x 2.70	6HX	EP13PM5X.5	3.50	5.00	70.00	13.00	3	DIN 374
	1.929					.138	.196	2.755	.511		
MF 6x0.75	0.75	59.00	4.50 x 3.40	6HX	EP13PM6X.75	4.50	6.00	80.00	15.00	3	DIN 374
	2.322					.177	.236	3.149	.590		
MF 8x0.75	0.75	57.00	6.00 x 4.90	6HX	EP13PM8X.75	6.00	8.00	80.00	15.00	3	DIN 374
	2.244					.236	.314	3.149	.590		
MF 8x1	1.00	67.00	6.00 x 4.90	6HX	EP13PM8X1.0	6.00	8.00	90.00	18.00	3	DIN 374
	2.637					.236	.314	3.543	.708		
MF 10x0.75	0.75	67.00	7.00 x 5.50	6HX	EP13PM10X.75	7.00	10.00	90.00	17.60	3	DIN 374
	2.637					.276	.393	3.543	.692		
MF 10x1	1.00	67.00	7.00 x 5.50	6HX	EP13PM10X1.0	7.00	10.00	90.00	17.60	3	DIN 374
	2.637					.276	.393	3.543	.692		
MF 10x1.25	1.25	77.00	7.00 x 5.50	6HX	EP13PM10X1.25	7.00	10.00	100.00	19.80	3	DIN 374
	3.031					.276	.393	3.937	.779		
MF 12x1	1.00	73.00	9.00 x 7.00	6HX	EP13PM12X1.0	9.00	12.00	100.00	21.00	4	DIN 374
	2.874					.354	.472	3.937	.826		
MF 12x1.25	1.25	73.00	9.00 x 7.00	6HX	EP13PM12X1.25	9.00	12.00	100.00	21.00	4	DIN 374
	2.874					.354	.472	3.937	.826		
MF 12x1.5	1.50	73.00	9.00 x 7.00	6HX	EP13PM12X1.5	9.00	12.00	100.00	21.00	4	DIN 374
	2.874					.354	.472	3.937	.826		
MF 14x1	1.00	71.00	11.00 x 9.00	6HX	EP13PM14X1.0	11.00	14.00	100.00	21.00	4	DIN 374
	2.795					.433	.551	3.937	.826		
MF 14x1.25	1.25	71.00	11.00 x 9.00	6HX	EP13PM14X1.25	11.00	14.00	100.00	21.00	4	DIN 374
	2.795					.433	.551	3.937	.826		
MF 14x1.5	1.50	71.00	11.00 x 9.00	6HX	EP13PM14X1.5	11.00	14.00	100.00	21.00	4	DIN 374
	2.795					.433	.551	3.937	.826		
MF 16x1	1.00	58.00	12.00 x 9.00	6HX	EP13PM16X1.0	12.00	16.00	100.00	21.00	4	DIN 374
	2.283					.472	.629	3.937	.826		
MF 16x1.5	1.50	58.00	12.00 x 9.00	6HX	EP13PM16X1.5	12.00	16.00	100.00	21.00	4	DIN 374
	2.283					.472	.629	3.937	.826		
MF 18x1	1.00	66.00	14.00 x 11.00	6HX	EP13PM18X1.0	14.00	18.00	110.00	24.00	4	DIN 374
	2.598					.551	.708	4.330	.944		
MF 18x1.5	1.50	66.00	14.00 x 11.00	6HX	EP13PM18X1.5	14.00	18.00	110.00	24.00	4	DIN 374
	2.598					.551	.708	4.330	.944		
MF 20x1	1.00	80.00	16.00 x 12.00	6HX	EP13PM20X1.0	16.00	20.00	125.00	24.00	4	DIN 374
	3.149					.630	.787	4.921	.944		
MF 20x1.5	1.50	80.00	16.00 x 12.00	6HX	EP13PM20X1.5	16.00	20.00	125.00	24.00	4	DIN 374
	3.149					.630	.787	4.921	.944		
MF 22x1.5	1.50	78.00	18.00 x 14.50	6HX	EP13PM22X1.5	18.00	22.00	125.00	25.00	4	DIN 374
	3.070					.709	.866	4.921	.984		
MF 24x1.5	1.50	93.00	18.00 x 14.50	6HX	EP13PM24X1.5	18.00	24.00	140.00	28.00	4	DIN 374
	3.661					.709	.944	5.511	1.102		
MF 24x2	2.00	93.00	18.00 x 14.50	6HX	EP13PM24X2.0	18.00	24.00	140.00	28.00	4	DIN 374
	3.661					.709	.944	5.511	1.102		



O5



Q5



L253



PHD/PHDX

L247



Q1

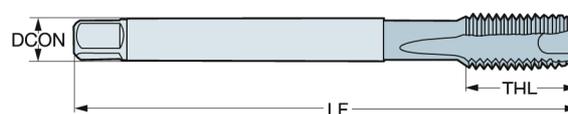
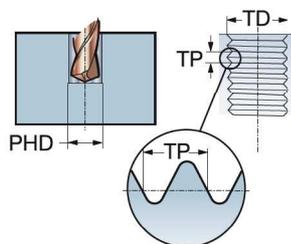


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



≤350HB

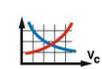
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 25x1.5	1.50	93.00	18.00 x 14.50	6HX	EP13PM25X1.5	18.00	25.00	140.00	28.00	4	DIN 374
	3.661					.709	.984	5.511	1.102		
MF 26x1.5	1.50	93.00	18.00 x 14.50	6HX	EP13PM26X1.5	18.00	26.00	140.00	28.00	4	DIN 374
	3.661					.709	1.023	5.511	1.102		
MF 27x1.5	1.50	77.00	20.00 x 16.00	6HX	EP13PM27X1.5	20.00	27.00	140.00	28.00	4	DIN 374
	3.031					.787	1.062	5.511	1.102		
MF 27x2	2.00	77.00	20.00 x 16.00	6HX	EP13PM27X2.0	20.00	27.00	140.00	28.00	4	DIN 374
	3.031					.787	1.062	5.511	1.102		
MF 28x1.5	1.50	77.00	20.00 x 16.00	6HX	EP13PM28X1.5	20.00	28.00	140.00	28.00	4	DIN 374
	3.031					.787	1.102	5.511	1.102		
MF 30x1.5	1.50	85.00	22.00 x 18.00	6HX	EP13PM30X1.5	22.00	30.00	150.00	28.00	4	DIN 374
	3.346					.866	1.181	5.905	1.102		
MF 30x2	2.00	85.00	22.00 x 18.00	6HX	EP13PM30X2.0	22.00	30.00	150.00	28.00	4	DIN 374
	3.346					.866	1.181	5.905	1.102		



O5



Q5



L253



L247



Q1

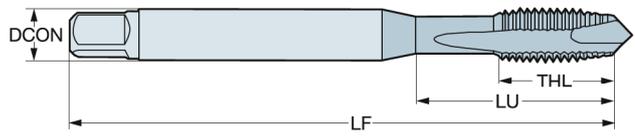
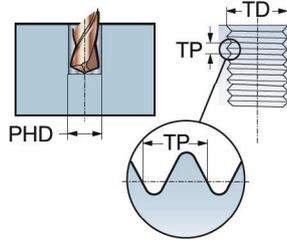


Q35

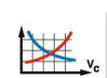
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTP 0
 ULDR 3
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



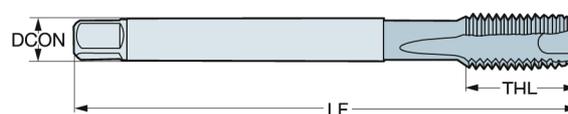
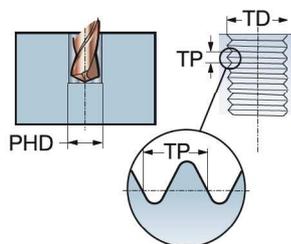
					Wymiary, mm, cale						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	30.20	.318 x .238	6HX	EP13PAM8X1.0	8.10	8.00	90.00	18.00	3	DIN/ANSI
		1.189				.318	.314	3.543	.708		
MF 10x1.25	1.25	32.80	.381 x .286	6HX	EP13PAM10X1.25	9.70	10.00	100.00	20.00	3	DIN/ANSI
		1.291				.381	.393	3.937	.787		
MF 12x1.25	1.25	86.02	.367 x .275	6HX	EP13PAM12X1.25	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
MF 12x1.5	1.50	86.02	.367 x .275	6HX	EP13PAM12X1.5	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
MF 14x1.5	1.50	84.82	.429 x .322	6HX	EP13PAM14X1.5	10.90	14.00	110.00	23.00	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		
MF 16x1.5	1.50	70.86	.480 x .360	6HX	EP13PAM16X1.5	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
MF 18x1.5	1.50	84.69	.542 x .406	6HX	EP13PAM18X1.5	13.80	18.00	125.00	30.00	4	DIN/ANSI
		3.334				.542	.708	4.921	1.181		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



M

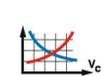
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 6x0.75	0.75	59.00	4.50 x 3.40	6H	E364M6X.75	4.50	6.00	80.00	15.00	3	DIN 374
		2.322				.177	.236	3.149	.590		
MF 8x1	1.00	67.00	6.00 x 4.90	6H	E364M8X1.0	6.00	8.00	90.00	18.00	3	DIN 374
		2.637				.236	.314	3.543	.708		
MF 10x1	1.00	67.00	7.00 x 5.50	6H	E364M10X1.0	7.00	10.00	90.00	20.00	3	DIN 374
		2.637				.276	.393	3.543	.787		
MF 10x1.25	1.25	77.00	7.00 x 5.50	6H	E364M10X1.25	7.00	10.00	100.00	20.00	3	DIN 374
		3.031				.276	.393	3.937	.787		
MF 12x1	1.00	73.00	9.00 x 7.00	6H	E364M12X1.0	9.00	12.00	100.00	21.00	4	DIN 374
		2.874				.354	.472	3.937	.826		
MF 12x1.25	1.25	73.00	9.00 x 7.00	6H	E364M12X1.25	9.00	12.00	100.00	21.00	4	DIN 374
		2.874				.354	.472	3.937	.826		
MF 12x1.5	1.50	73.00	9.00 x 7.00	6H	E364M12X1.5	9.00	12.00	100.00	21.00	4	DIN 374
		2.874				.354	.472	3.937	.826		
MF 14x1.5	1.50	71.00	11.00 x 9.00	6H	E364M14X1.5	11.00	14.00	100.00	21.00	4	DIN 374
		2.795				.433	.551	3.937	.826		
MF 16x1.5	1.50	58.00	12.00 x 9.00	6H	E364M16X1.5	12.00	16.00	100.00	21.00	5	DIN 374
		2.283				.472	.629	3.937	.826		
MF 18x1.5	1.50	66.00	14.00 x 11.00	6H	E364M18X1.5	14.00	18.00	110.00	24.00	5	DIN 374
		2.598				.551	.708	4.330	.944		
MF 20x1.5	1.50	80.00	16.00 x 12.00	6H	E364M20X1.5	16.00	20.00	125.00	24.00	5	DIN 374
		3.149				.630	.787	4.921	.944		



O5



Q5



L253



PHD/PHDX L247



Q1

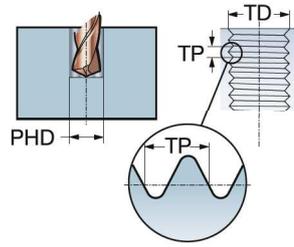


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTB 0
 ULDR 2.5
 TCTR 6H
 CNCS 0



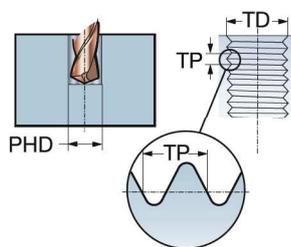
TDZ	TP	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, całe																										
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG				
					3110	3145	3160	C110	C145	C150	3110	3145	3160	C110	C145	C150	3110	3160	C110	C150	3110	3160	C110	C150							
MF 4x0.5	0.50	43.00	2.80 x 2.10	T200-XM100DB-M4X050				☆	☆	☆																2.80	4.00	63.00	11.90	3	DIN 374
		1.692																								.110	.157	2.480	.468		
MF 5x0.5	0.50	49.00	3.50 x 2.70	T200-XM100DB-M5X050				☆	☆	☆																3.50	5.00	70.00	13.20	3	DIN 374
		1.929																								.138	.196	2.755	.519		
MF 6x0.75	0.75	59.00	4.50 x 3.40	T200-XM100DB-M6X075				☆	☆	☆																4.50	6.00	80.00	15.10	3	DIN 374
		2.322																								.177	.236	3.149	.594		
MF 8x0.75	0.75	57.00	6.00 x 4.90	T200-XM100DB-M8X075				☆	☆	☆																6.00	8.00	80.00	14.90	3	DIN 374
		2.244																								.236	.314	3.149	.586		
MF 8x1	1.00	67.00	6.00 x 4.90	T200-XM100DB-M8X100				☆	☆	☆																6.00	8.00	90.00	18.00	3	DIN 374
		2.637																								.236	.314	3.543	.708		
MF 10x0.75	0.75	67.00	7.00 x 5.50	T200-XM100DB-M10X075				☆	☆	☆																7.00	10.00	90.00	17.60	3	DIN 374
		2.637																								.276	.393	3.543	.692		
MF 10x1	1.00	67.00	7.00 x 5.50	T200-XM100DB-M10X100				☆	☆	☆																7.00	10.00	90.00	17.60	3	DIN 374
		2.637																								.276	.393	3.543	.692		
MF 10x1.25	1.25	77.00	7.00 x 5.50	T200-XM100DB-M10X125				☆	☆	☆																7.00	10.00	100.00	19.80	3	DIN 374
		3.031																								.276	.393	3.937	.779		
MF 12x1	1.00	73.00	9.00 x 7.00	T200-XM100DB-M12X100				☆	☆	☆																9.00	12.00	100.00	21.00	3	DIN 374
		2.874																								.354	.472	3.937	.826		
MF 12x1.25	1.25	73.00	9.00 x 7.00	T200-XM100DB-M12X125				☆	☆	☆																9.00	12.00	100.00	21.00	3	DIN 374
		2.874																								.354	.472	3.937	.826		
MF 12x1.5	1.50	73.00	9.00 x 7.00	T200-XM100DB-M12X150				☆	☆	☆																9.00	12.00	100.00	21.00	3	DIN 374
		2.874																								.354	.472	3.937	.826		
MF 14x1	1.00	71.00	11.00 x 9.00	T200-XM100DB-M14X100				☆	☆	☆																11.00	14.00	100.00	21.00	3	DIN 374
		2.795																								.433	.551	3.937	.826		
MF 14x1.25	1.25	71.00	11.00 x 9.00	T200-XM100DB-M14X125				☆	☆	☆																11.00	14.00	100.00	21.00	3	DIN 374
		2.795																								.433	.551	3.937	.826		
MF 14x1.5	1.50	71.00	11.00 x 9.00	T200-XM100DB-M14X150				☆	☆	☆																11.00	14.00	100.00	21.00	3	DIN 374
		2.795																								.433	.551	3.937	.826		
MF 16x1	1.00	58.00	12.00 x 9.00	T200-XM100DB-M16X100				☆	☆	☆																12.00	16.00	100.00	21.00	3	DIN 374
		2.283																								.472	.629	3.937	.826		
MF 16x1.5	1.50	58.00	12.00 x 9.00	T200-XM100DB-M16X150				☆	☆	☆																12.00	16.00	100.00	21.00	3	DIN 374
		2.283																								.472	.629	3.937	.826		
MF 18x1	1.00	66.00	14.00 x 11.00	T200-XM100DB-M18X100	☆	☆	☆				☆	☆	☆													14.00	18.00	110.00	24.00	4	DIN 374
		2.598																								.551	.708	4.330	.944		
MF 18x1.5	1.50	66.00	14.00 x 11.00	T200-XM100DB-M18X150	☆	☆	☆				☆	☆	☆													14.00	18.00	110.00	24.00	4	DIN 374
		2.598																								.551	.708	4.330	.944		
MF 20x1	1.00	80.00	16.00 x 12.00	T200-XM100DB-M20X100	☆	☆	☆				☆	☆	☆													16.00	20.00	125.00	24.00	4	DIN 374
		3.149																								.630	.787	4.921	.944		
MF 20x1.5	1.50	80.00	16.00 x 12.00	T200-XM100DB-M20X150	☆	☆	☆				☆	☆	☆													16.00	20.00	125.00	24.00	4	DIN 374
		3.149																								.630	.787	4.921	.944		
MF 22x1.5	1.50	78.00	18.00 x 14.50	T200-XM100DB-M22X150	☆	☆	☆				☆	☆	☆													18.00	22.00	125.00	25.00	4	DIN 374
		3.070																								.709	.866	4.921	.984		
MF 24x1.5	1.50	93.00	18.00 x 14.50	T200-XM100DB-M24X150	☆	☆	☆				☆	☆	☆													18.00	24.00	140.00	28.00	4	DIN 374
		3.661																								.709	.944	5.511	1.102		
MF 24x2	2.00	93.00	18.00 x 14.50	T200-XM100DB-M24X200	☆	☆	☆				☆	☆	☆													18.00	24.00	140.00	28.00	4	DIN 374
		3.661																								.709	.944	5.511	1.102		



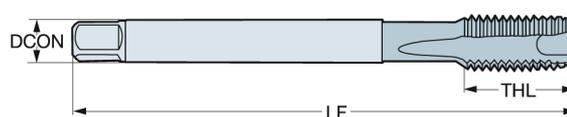
Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny



THCHT B
 THBTP 0
 ULDR 2.5
 TCTR 6H
 CNSC 0



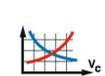
TDZ	TP	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, całe																										
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG				
					3110	3145	3150	3110	3145	3150	3110	3145	3150	3110	3145	3150	3110	3110	3160	3110	3150	3110	3150	3160							
MF 25x1.5	1.50	93.00	18.00 x 14.50	T200-XM100DB-M25X150	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			18.00	25.00	140.00	28.00	4	DIN 374
		3.661																								.709	.984	5.511	1.102		
MF 26x1.5	1.50	93.00	18.00 x 14.50	T200-XM100DB-M26X150	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			18.00	26.00	140.00	28.00	4	DIN 374
		3.661																								.709	1.023	5.511	1.102		
MF 27x1.5	1.50	77.00	20.00 x 16.00	T200-XM100DB-M27X150	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			20.00	27.00	140.00	28.00	4	DIN 374
		3.031																								.787	1.062	5.511	1.102		
MF 27x2	2.00	77.00	20.00 x 16.00	T200-XM100DB-M27X200	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			20.00	27.00	140.00	28.00	4	DIN 374
		3.031																								.787	1.062	5.511	1.102		
MF 28x1.5	1.50	77.00	20.00 x 16.00	T200-XM100DB-M28X150	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			20.00	28.00	140.00	28.00	4	DIN 374
		3.031																								.787	1.102	5.511	1.102		
MF 30x1.5	1.50	85.00	22.00 x 18.00	T200-XM100DB-M30X150	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			22.00	30.00	150.00	28.00	4	DIN 374
		3.346																								.866	1.181	5.905	1.102		
MF 30x2	2.00	85.00	22.00 x 18.00	T200-XM100DB-M30X200	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			22.00	30.00	150.00	28.00	4	DIN 374
		3.346																								.866	1.181	5.905	1.102		



O5



Q5



L253

PHD/PHDX L247



Q1

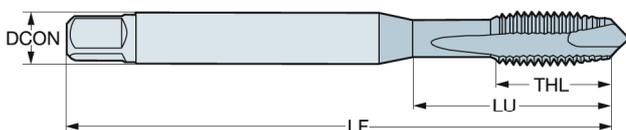
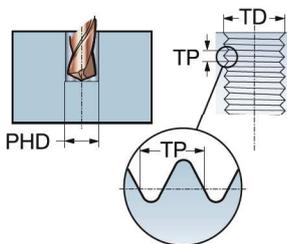


Q35

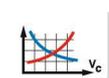
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM

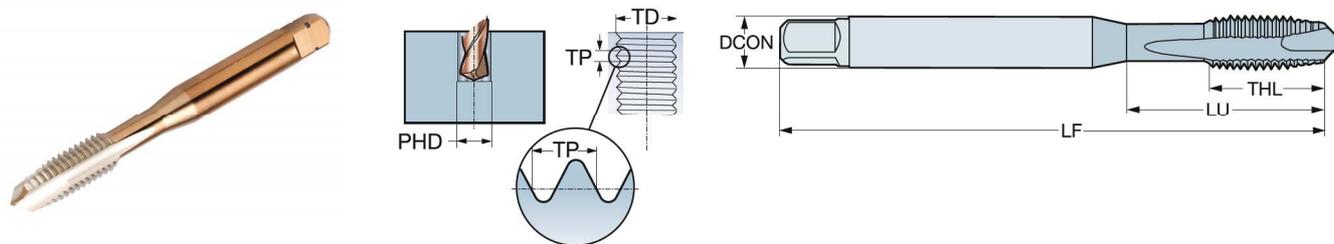


						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	18.00	4.00 x 3.15	6H	E010M4X.5	4.00	4.00	53.00	18.00	3	ISO 529
		.708				.157	.157	2.086	.708		
MF 5x0.5	0.50	22.00	5.00 x 4.00	6H	E010M5X.5	5.00	5.00	58.00	11.20	3	ISO 529
		.866				.197	.196	2.283	.440		
MF 6x0.5	0.50	26.00	6.30 x 5.00	6H	E010M6X.5	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
MF 6x0.75	0.75	26.00	6.30 x 5.00	6H	E010M6X.75	6.30	6.00	66.00	13.20	3	ISO 529
		1.023				.248	.236	2.598	.519		
MF 8x0.75	0.75	29.00	8.00 x 6.30	6H	E010M8X.75	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
MF 8x1	1.00	29.00	8.00 x 6.30	6H	E010M8X1.0	8.00	8.00	72.00	16.30	3	ISO 529
		1.141				.315	.314	2.834	.641		
MF 10x1	1.00	34.00	10.00 x 8.00	6H	E010M10X1.0	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
MF 10x1.25	1.25	34.00	10.00 x 8.00	6H	E010M10X1.25	10.00	10.00	80.00	18.10	3	ISO 529
		1.338				.394	.393	3.149	.712		
MF 12x1	1.00	62.00	9.00 x 7.10	6H	E010M12X1.0	9.00	12.00	89.00	22.50	3	ISO 529
		2.440				.354	.472	3.503	.885		
MF 12x1.25	1.25	62.00	9.00 x 7.10	6H	E010M12X1.25	9.00	12.00	89.00	22.50	3	ISO 529
		2.440				.354	.472	3.503	.885		
MF 12x1.5	1.50	62.00	9.00 x 7.10	6H	E010M12X1.5	9.00	12.00	89.00	22.50	3	ISO 529
		2.440				.354	.472	3.503	.885		
MF 14x1	1.00	66.00	11.20 x 9.00	6H	E010M14X1.0	11.20	14.00	95.00	24.50	3	ISO 529
		2.598				.441	.551	3.740	.964		
MF 14x1.25	1.25	66.00	11.20 x 9.00	6H	E010M14X1.25	11.20	14.00	95.00	24.50	3	ISO 529
		2.598				.441	.551	3.740	.964		
MF 14x1.5	1.50	66.00	11.20 x 9.00	6H	E010M14X1.5	11.20	14.00	95.00	24.50	3	ISO 529
		2.598				.441	.551	3.740	.964		
MF 16x1	1.00	59.00	12.50 x 10.00	6H	E010M16X1.0	12.50	16.00	102.00	24.50	3	ISO 529
		2.322				.492	.629	4.015	.964		
MF 16x1.5	1.50	59.00	12.50 x 10.00	6H	E010M16X1.5	12.50	16.00	102.00	24.50	3	ISO 529
		2.322				.492	.629	4.015	.964		
MF 18x1	1.00	68.00	14.00 x 11.20	6H	E010M18X1.0	14.00	18.00	112.00	29.50	4	ISO 529
		2.677				.551	.708	4.409	1.161		
MF 18x1.5	1.50	68.00	14.00 x 11.20	6H	E010M18X1.5	14.00	18.00	112.00	29.50	4	ISO 529
		2.677				.551	.708	4.409	1.161		
MF 20x1	1.00	68.00	14.00 x 11.20	6H	E010M20X1.0	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		
MF 20x1.5	1.50	68.00	14.00 x 11.20	6H	E010M20X1.5	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		
MF 20x2	2.00	68.00	14.00 x 11.20	6H	E010M20X2.0	14.00	20.00	112.00	29.50	4	ISO 529
		2.677				.551	.787	4.409	1.161		
MF 22x1.5	1.50	72.00	16.00 x 12.50	6H	E010M22X1.5	16.00	22.00	118.00	29.50	4	ISO 529
		2.834				.630	.866	4.645	1.161		
MF 24x1.5	1.50	82.00	18.00 x 14.00	6H	E010M24X1.5	18.00	24.00	130.00	35.50	4	ISO 529
		3.228				.709	.944	5.118	1.397		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM

P K N S

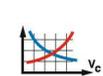
						Wymiary, mm, ca/e						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG	
MF 24x2	2.00	82.00	18.00 x 14.00	6H	E010M24X2.0	18.00	24.00	130.00	35.50	4	ISO 529	
		3.228				.709	.944	5.118	1.397			



O5



Q5



L253

PHD/PHDX L247



Q1

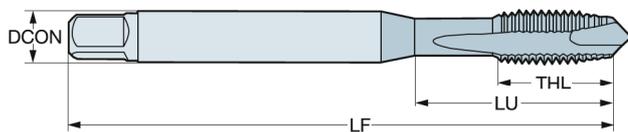
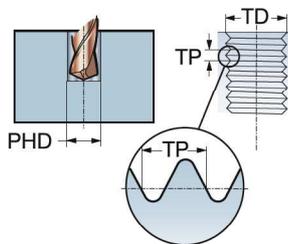


Q35

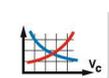
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



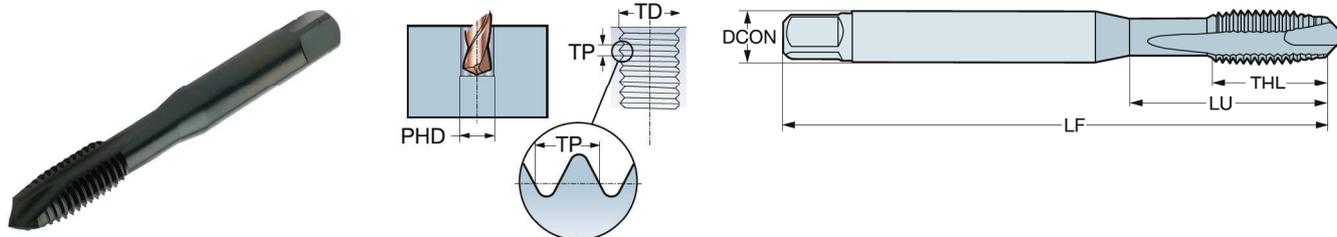
					Wymiary, mm, cale						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	18.00	4.00 x 3.15	6H	E011M4X.5	4.00	4.00	53.00	18.00	3	ISO 529
						.157	.157	2.086	.708		
MF 5x0.5	0.50	22.00	5.00 x 4.00	6H	E011M5X.5	5.00	5.00	58.00	11.20	3	ISO 529
						.197	.196	2.283	.440		
MF 6x0.5	0.50	26.00	6.30 x 5.00	6H	E011M6X.5	6.30	6.00	66.00	13.20	3	ISO 529
						.248	.236	2.598	.519		
MF 6x0.75	0.75	26.00	6.30 x 5.00	6H	E011M6X.75	6.30	6.00	66.00	13.20	3	ISO 529
						.248	.236	2.598	.519		
MF 8x0.75	0.75	29.00	8.00 x 6.30	6H	E011M8X.75	8.00	8.00	72.00	16.30	3	ISO 529
						.315	.314	2.834	.641		
MF 8x1	1.00	29.00	8.00 x 6.30	6H	E011M8X1.0	8.00	8.00	72.00	16.30	3	ISO 529
						.315	.314	2.834	.641		
MF 10x1	1.00	34.00	10.00 x 8.00	6H	E011M10X1.0	10.00	10.00	80.00	18.10	3	ISO 529
						.394	.393	3.149	.712		
MF 10x1.25	1.25	34.00	10.00 x 8.00	6H	E011M10X1.25	10.00	10.00	80.00	18.10	3	ISO 529
						.394	.393	3.149	.712		
MF 12x1	1.00	62.00	9.00 x 7.10	6H	E011M12X1.0	9.00	12.00	89.00	22.50	3	ISO 529
						.354	.472	3.503	.885		
MF 12x1.25	1.25	62.00	9.00 x 7.10	6H	E011M12X1.25	9.00	12.00	89.00	22.50	3	ISO 529
						.354	.472	3.503	.885		
MF 12x1.5	1.50	62.00	9.00 x 7.10	6H	E011M12X1.5	9.00	12.00	89.00	22.50	3	ISO 529
						.354	.472	3.503	.885		
MF 14x1	1.00	66.00	11.20 x 9.00	6H	E011M14X1.0	11.20	14.00	95.00	24.50	3	ISO 529
						.441	.551	3.740	.964		
MF 14x1.25	1.25	66.00	11.20 x 9.00	6H	E011M14X1.25	11.20	14.00	95.00	24.50	3	ISO 529
						.441	.551	3.740	.964		
MF 14x1.5	1.50	66.00	11.20 x 9.00	6H	E011M14X1.5	11.20	14.00	95.00	24.50	3	ISO 529
						.441	.551	3.740	.964		
MF 16x1	1.00	59.00	12.50 x 10.00	6H	E011M16X1.0	12.50	16.00	102.00	24.50	3	ISO 529
						.492	.629	4.015	.964		
MF 16x1.5	1.50	59.00	12.50 x 10.00	6H	E011M16X1.5	12.50	16.00	102.00	24.50	3	ISO 529
						.492	.629	4.015	.964		
MF 18x1	1.00	68.00	14.00 x 11.20	6H	E011M18X1.0	14.00	18.00	112.00	29.50	4	ISO 529
						.551	.708	4.409	1.161		
MF 18x1.5	1.50	68.00	14.00 x 11.20	6H	E011M18X1.5	14.00	18.00	112.00	29.50	4	ISO 529
						.551	.708	4.409	1.161		
MF 20x1	1.00	68.00	14.00 x 11.20	6H	E011M20X1.0	14.00	20.00	112.00	29.50	4	ISO 529
						.551	.787	4.409	1.161		
MF 20x1.5	1.50	68.00	14.00 x 11.20	6H	E011M20X1.5	14.00	20.00	112.00	29.50	4	ISO 529
						.551	.787	4.409	1.161		
MF 20x2	2.00	68.00	14.00 x 11.20	6H	E011M20X2.0	14.00	20.00	112.00	29.50	4	ISO 529
						.551	.787	4.409	1.161		
MF 22x1.5	1.50	72.00	16.00 x 12.50	6H	E011M22X1.5	16.00	22.00	118.00	29.50	4	ISO 529
						.630	.866	4.645	1.161		
MF 24x1.5	1.50	82.00	18.00 x 14.00	6H	E011M24X1.5	18.00	24.00	130.00	35.50	4	ISO 529
						.709	.944	5.118	1.397		



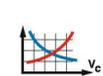
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



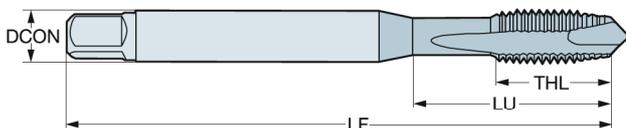
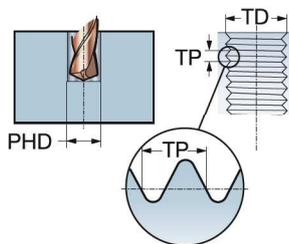
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 24x2	2.00	82.00	18.00 x 14.00	6H	E011M24X2.0	18.00	24.00	130.00	35.50	4	ISO 529
		3.228				.709	.944	5.118	1.397		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

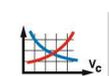
Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



Wymiary, mm, cal/e

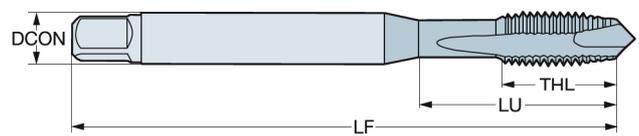
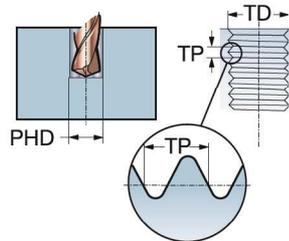
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	30.20	.318 x .238	6H	E015M8X1.0	8.10	8.00	69.06	18.20	3	ANSI
		<i>1.189</i>				<i>.318</i>	<i>.314</i>	<i>2.718</i>	<i>.716</i>		
MF 10x1	1.00	32.80	.381 x .286	6H	E015M10X1.0	9.70	10.00	74.61	19.10	3	ANSI
		<i>1.291</i>				<i>.381</i>	<i>.393</i>	<i>2.937</i>	<i>.751</i>		
MF 14x1.5	1.50	66.10	.429 x .322	6H	E015M14X1.5	10.90	14.00	91.28	25.00	3	ANSI
		<i>2.602</i>				<i>.429</i>	<i>.551</i>	<i>3.593</i>	<i>.984</i>		
MF 18x1.5	1.50	62.08	.542 x .406	6H	E015M18X1.5	13.80	18.00	102.39	29.50	3	ANSI
		<i>2.444</i>				<i>.542</i>	<i>.708</i>	<i>4.031</i>	<i>1.161</i>		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: Metryczny drobnozwojny

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



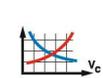
					Wymiary, mm, cale						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	30.20	.318 x .238	6H	E016M8X1.0	8.10	8.00	69.06	18.20	3	ANSI
MF 10x1	1.00	32.80	.381 x .286	6H	E016M10X1.0	9.70	10.00	74.61	19.10	3	ANSI
MF 14x1.5	1.50	66.10	.429 x .322	6H	E016M14X1.5	10.90	14.00	91.28	25.00	3	ANSI
MF 18x1.5	1.50	62.08	.542 x .406	6H	E016M18X1.5	13.80	18.00	102.39	29.50	3	ANSI



O5



Q5



L253

PHD/PHDX L247



Q1

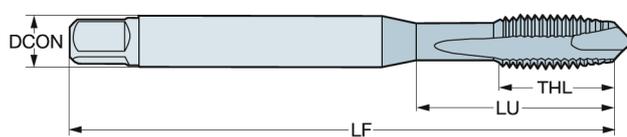
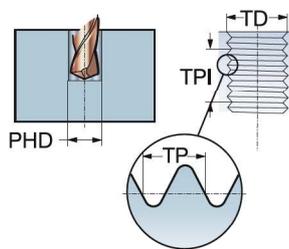


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

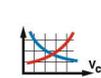
Zarys gwintu: UNC

THCHT B
 THBT 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



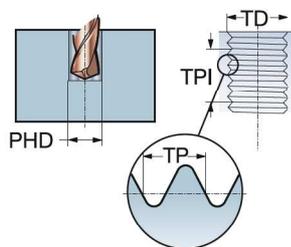
Wymiary, mm, cale

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	11.90 .468	.141 x .110	2B	E8744-40	3.60 .141	2.84 .112	56.00 2.204	11.90 .468	3	C-DIN/ANSI
UNC #5-40	40.0	11.00 .433	.141 x .110	2B	E8745-40	3.60 .141	3.18 .125	56.00 2.204	11.00 .433	3	C-DIN/ANSI
UNC #6-32	32.0	13.90 .547	.168 x .131	2B	E8746-32	4.30 .168	3.51 .137	63.00 2.480	13.90 .547	3	C-DIN/ANSI
UNC #8-32	32.0	15.10 .594	.194 x .152	2B	E8748-32	4.90 .194	4.17 .164	70.00 2.755	15.10 .594	3	C-DIN/ANSI
UNC #10-24	24.0	17.00 .669	.255 x .191	2B	E87410-24	6.50 .255	4.83 .190	80.00 3.149	17.00 .669	3	C-DIN/ANSI
UNC 1/4-20	20.0	20.20 .795	.318 x .238	2B	E8741/4	8.10 .318	6.35 .250	90.00 3.543	20.20 .795	3	C-DIN/ANSI
UNC 5/16-18	18.0	20.00 .787	.381 x .286	2B	E8745/16	9.70 .381	7.94 .312	100.00 3.937	22.80 .897	3	C-DIN/ANSI
UNC 3/8-16	16.0	29.16 1.148	.381 x .286	2B	E8743/8	9.70 .381	9.53 .375	100.00 3.937	20.00 .787	3	DIN/ANSI
UNC 7/16-14	14.0	72.60 2.858	.323 x .242	2B	E8747/16	8.20 .323	11.11 .437	100.00 3.937	20.00 .787	4	DIN/ANSI
UNC 1/2-13	13.0	81.80 3.220	.367 x .275	2B	E8741/2	9.30 .367	12.70 .500	110.00 4.330	23.00 .905	4	DIN/ANSI
UNC 5/8-11	11.0	65.80 2.590	.480 x .360	2B	E8745/8	12.20 .480	15.88 .625	110.00 4.330	23.00 .905	4	DIN/ANSI
UNC 3/4-10	10.0	77.50 3.051	.590 x .442	2B	E8743/4	15.00 .590	19.05 .750	125.00 4.921	30.00 1.181	4	DIN/ANSI

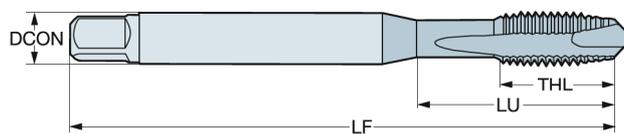


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING CoolTop



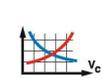
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #6-32	32.0	17.50	3.55 x 2.80	2B	E0576-32	3.60	3.51	50.00	17.50	3	ISO 529
	.688					.140	.137	1.968	.688		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0578-32	4.50	4.17	53.00	9.50	3	ISO 529
	.669					.177	.164	2.086	.374		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E05710-24	5.00	4.83	58.00	11.20	3	ISO 529
	.787					.197	.190	2.283	.440		
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2B	E0571/4	6.30	6.35	66.00	13.20	3	ISO 529
	1.023					.248	.250	2.598	.519		
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2B	E0575/16	8.00	7.94	72.00	16.30	3	ISO 529
	1.141					.315	.312	2.834	.641		
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2B	E0573/8	10.00	9.53	80.00	18.10	3	ISO 529
	1.259					.394	.375	3.149	.712		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0571/2	9.00	12.70	89.00	22.50	3	ISO 529
	2.440					.354	.500	3.503	.885		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0575/8	12.50	15.88	102.00	24.50	3	ISO 529
	2.322					.492	.625	4.015	.964		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0573/4	14.00	19.05	112.00	29.50	4	ISO 529
	2.677					.551	.750	4.409	1.161		



O5



Q5



L253

PHD/PHDX L247



Q1

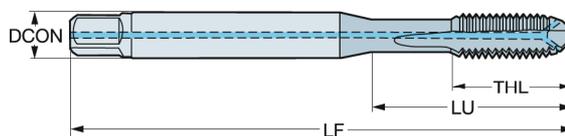
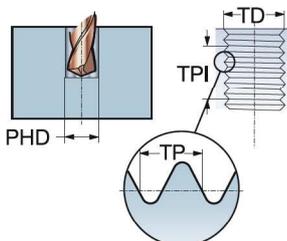


Q35

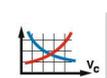
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



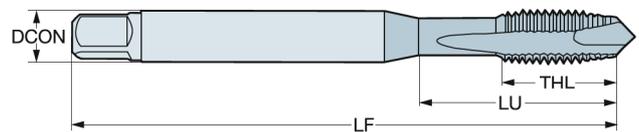
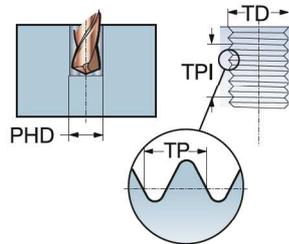
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	24.59 .968	.255 x .191	2BX	EP29PA1/4	6.50 .255	6.35 .250	80.00 3.149	15.00 .590	3	DIN/ANSI
UNC 5/16-18	18.0	33.17 1.305	.318 x .238	2BX	EP29PA5/16	8.10 .318	7.94 .312	90.00 3.543	18.00 .708	3	DIN/ANSI
UNC 3/8-16	16.0	37.77 1.487	.381 x .286	2BX	EP29PA3/8	9.70 .381	9.53 .375	100.00 3.937	20.00 .787	3	DIN/ANSI
UNC 7/16-14	14.0	72.60 2.858	.323 x .242	2BX	EP29PA7/16	8.20 .323	11.11 .437	100.00 3.937	20.00 .787	4	DIN/ANSI
UNC 1/2-13	13.0	81.80 3.220	.367 x .275	2BX	EP29PA1/2	9.30 .367	12.70 .500	110.00 4.330	23.00 .905	4	DIN/ANSI
UNC 5/8-11	11.0	65.80 2.590	.480 x .360	2BX	EP29PA5/8	12.20 .480	15.88 .625	110.00 4.330	23.00 .905	4	DIN/ANSI
UNC 3/4-10	10.0	77.50 3.051	.590 x .442	2BX	EP29PA3/4	15.00 .590	19.05 .750	125.00 4.921	30.00 1.181	4	DIN/ANSI
UNC 7/8-9	9.0	90.90 3.578	.697 x .523	2BX	EP29PA7/8	17.70 .697	22.23 .875	140.00 5.511	34.00 1.338	4	DIN/ANSI
UNC 1"-8	8.0	95.40 3.755	.800 x .600	2BX	EP29PA1	20.30 .800	25.40 1.000	160.00 6.299	35.99 1.417	4	DIN/ANSI



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



							Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	11.99	.141 x .110	2B	H1	EP23PA2-56	3.60	2.18	45.00	7.01	2	DIN/ANSI
		.472	.141				.085	1.771	.275			
UNC #4-40	40.0	16.97	.141 x .110	2B	H2	EP23PA4-40	3.60	2.84	56.00	9.00	3	DIN/ANSI
		.668	.141				.112	2.204	.354			
UNC #5-40	40.0	17.74	.141 x .110	2B	H2	EP23PA5-40	3.60	3.18	56.00	9.00	3	DIN/ANSI
		.698	.141				.125	2.204	.354			
UNC #6-32	32.0	20.20	.141 x .110	2B	H3	EP23PA6-32	3.60	3.51	56.00	11.00	3	DIN/ANSI
		.795	.141				.137	2.204	.433			
UNC #8-32	32.0	21.18	.168 x .131	2B	H3	EP23PA8-32	4.30	4.17	63.00	13.00	3	DIN/ANSI
		.833	.168				.164	2.480	.511			
UNC #8-32	32.0	21.18	.168 x .131	2BX	H5	EP23PA8-32H5	4.30	4.17	63.00	12.99	3	DIN/ANSI
		.833	.168				.164	2.480	.511			
UNC #10-24	24.0	27.54	.194 x .152	2B	H3	EP23PA10-24	4.90	4.83	70.00	14.00	3	DIN/ANSI
		1.084	.194				.190	2.755	.551			
UNC 1/4-20	20.0	24.59	.255 x .191	3B	H3	EP23PA1/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
		.968	.255				.250	3.149	.590			
UNC 1/4-20	20.0	24.59	.255 x .191	2B	H5	EP23PA1/4H5	6.50	6.35	80.00	15.00	3	DIN/ANSI
		.968	.255				.250	3.149	.590			
UNC 5/16-18	18.0	33.17	.318 x .238	3B	H3	EP23PA5/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.305	.318				.312	3.543	.708			
UNC 5/16-18	18.0	33.17	.318 x .238	2B	H5	EP23PA5/16H5	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.305	.318				.312	3.543	.708			
UNC 3/8-16	16.0	37.77	.381 x .286	3B	H3	EP23PA3/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.487	.381				.375	3.937	.787			
UNC 3/8-16	16.0	37.77	.381 x .286	2B	H5	EP23PA3/8H5	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.487	.381				.375	3.937	.787			
UNC 7/16-14	14.0	72.60	.323 x .242	3B	H3	EP23PA7/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858	.323				.437	3.937	.787			
UNC 1/2-13	13.0	81.80	.367 x .275	3B	H3	EP23PA1/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220	.367				.500	4.330	.905			
UNC 1/2-13	13.0	81.80	.367 x .275	2B	H5	EP23PA1/2H5	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220	.367				.500	4.330	.905			
UNC 5/8-11	11.0	65.80	.480 x .360	3B	H3	EP23PA5/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590	.480				.625	4.330	.905			
UNC 5/8-11	11.0	65.80	.480 x .360	2B	H5	EP23PA5/8H5	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590	.480				.625	4.330	.905			
UNC 3/4-10	10.0	77.50	.590 x .442	3B	H3	EP23PA3/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051	.590				.750	4.921	1.181			
UNC 3/4-10	10.0	77.50	.590 x .442	2B	H5	EP23PA3/4H5	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051	.590				.750	4.921	1.181			
UNC 7/8-9	9.0	92.50	.697 x .523	3B	H4	EP23PA7/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
		3.641	.697				.875	5.511	1.338			
UNC 1"-8	8.0	95.40	.800 x .600	3B	H4	EP23PA1	20.30	25.40	160.00	35.99	4	DIN/ANSI
		3.755	.800				1.000	6.299	1.417			



O5



Q5



L253



PHD/PHDX

L247



Q1

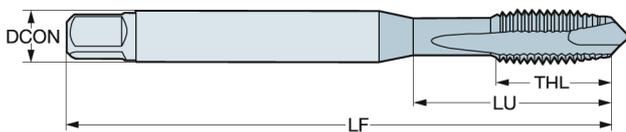
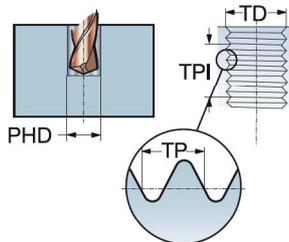


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBT 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

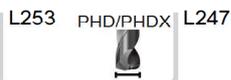
Wymiary, mm, cal

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.50	3.15 x 2.50	2B	E0554-40	3.20	2.84	48.00	15.50	3	ISO 529
		.610				.124	.112	1.889	.610		
UNC #6-32	32.0	17.50	3.55 x 2.80	2B	E0556-32	3.60	3.51	50.00	17.50	3	ISO 529
		.688				.140	.137	1.968	.688		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0558-32	4.50	4.17	53.00	9.50	3	ISO 529
		.669				.177	.164	2.086	.374		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E05510-24	5.00	4.83	58.00	11.20	3	ISO 529
		.787				.197	.190	2.283	.440		
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2B	E0551/4	6.30	6.35	66.00	13.20	3	ISO 529
		1.023				.248	.250	2.598	.519		
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2B	E0555/16	8.00	7.94	72.00	16.30	3	ISO 529
		1.141				.315	.312	2.834	.641		
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2B	E0553/8	10.00	9.53	80.00	18.10	3	ISO 529
		1.259				.394	.375	3.149	.712		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0551/2	9.00	12.70	89.00	22.50	4	ISO 529
		2.440				.354	.500	3.503	.885		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0555/8	12.50	15.88	102.00	24.50	4	ISO 529
		2.322				.492	.625	4.015	.964		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0553/4	14.00	19.05	112.00	29.50	4	ISO 529
		2.677				.551	.750	4.409	1.161		

O

P

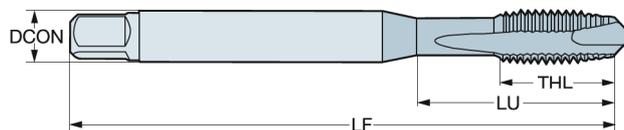
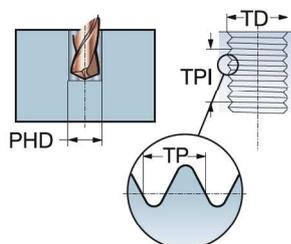
Q



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

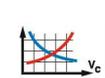
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.47	.141 x .110	2B	E8724-40	3.60	2.84	56.00	9.00	3	DIN/ANSI
		.609				.141	.112	2.204	.354		
UNC #6-32	32.0	15.08	.141 x .110	2B	E8726-32	3.60	3.51	56.00	11.00	3	DIN/ANSI
		.593				.141	.137	2.204	.433		
UNC #8-32	32.0	16.58	.168 x .131	2B	E8728-32	4.30	4.17	63.00	13.00	3	DIN/ANSI
		.652				.168	.164	2.480	.511		
UNC #10-24	24.0	21.42	.194 x .152	2B	E87210-24	4.90	4.83	70.00	14.00	3	DIN/ANSI
		.843				.194	.190	2.755	.551		
UNC 1/4-20	20.0	25.59	.255 x .191	2B	E8721/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNC 5/16-18	18.0	30.20	.318 x .238	2B	E8725/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNC 3/8-16	16.0	32.80	.381 x .286	2B	E8723/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNC 7/16-14	14.0	72.60	.323 x .242	2B	E8727/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNC 1/2-13	13.0	81.80	.367 x .275	2B	E8721/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNC 5/8-11	11.0	65.80	.480 x .360	2B	E8725/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNC 3/4-10	10.0	77.50	.590 x .442	2B	E8723/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		
UNC 7/8-9	9.0	90.90	.697 x .523	2B	E8727/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
		3.578				.697	.875	5.511	1.338		



O5



Q5



L253

PHD/PHDX L247



Q1

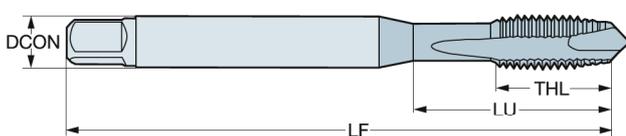
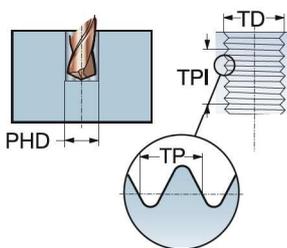


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

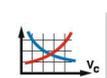
THCHT B
 THBTTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM



N

Wymiary, mm, cal

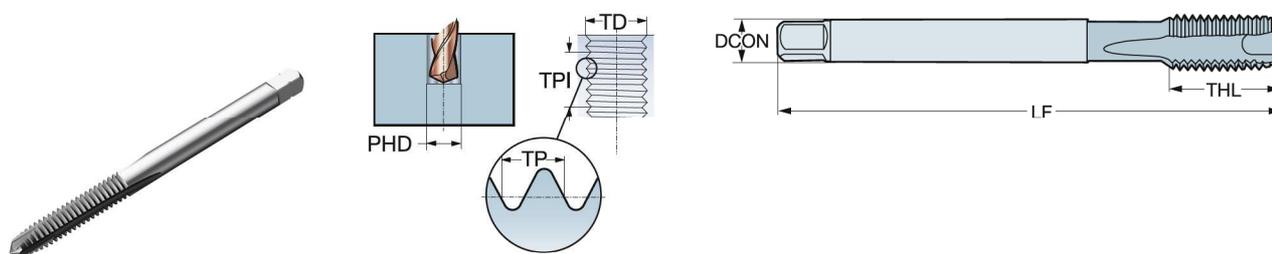
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.47 .609	.141 x .110	2B	E8764-40	3.60 .141	2.84 .112	56.00 2.204	9.00 .354	2	DIN/ANSI
UNC #6-32	32.0	15.08 .593	.141 x .110	2B	E8766-32	3.60 .141	3.51 .137	56.00 2.204	11.00 .433	2	DIN/ANSI
UNC #8-32	32.0	16.58 .652	.168 x .131	2B	E8768-32	4.30 .168	4.17 .164	63.00 2.480	13.00 .511	2	DIN/ANSI
UNC #10-24	24.0	21.42 .843	.194 x .152	2B	E87610-24	4.90 .194	4.83 .190	70.00 2.755	14.00 .551	2	DIN/ANSI
UNC 1/4-20	20.0	25.59 1.007	.255 x .191	2B	E8761/4	6.50 .255	6.35 .250	80.00 3.149	15.00 .590	3	DIN/ANSI
UNC 5/16-18	18.0	30.20 1.189	.318 x .238	2B	E8765/16	8.10 .318	7.94 .312	90.00 3.543	18.00 .708	3	DIN/ANSI
UNC 3/8-16	16.0	32.80 1.291	.381 x .286	2B	E8763/8	9.70 .381	9.53 .375	100.00 3.937	20.00 .787	3	DIN/ANSI
UNC 7/16-14	14.0	72.60 2.858	.323 x .242	2B	E8767/16	8.20 .323	11.11 .437	100.00 3.937	20.00 .787	3	DIN/ANSI
UNC 1/2-13	13.0	81.80 3.220	.367 x .275	2B	E8761/2	9.30 .367	12.70 .500	110.00 4.330	23.00 .905	3	DIN/ANSI



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 1
 ULDR 2.0
 TCTR 3BX
 CNSC 0



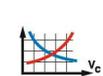
						s		Wymiary, mm, cale				
TDZ	TPI	LU	CZC _{MIS}	Oznaczenie	D115	DCON	TD	LF	THL	NOF	BSG	
UNC #4-40	40.0	14.20	.141 x .110	T200-SD100AE-4-40	☆	3.60	2.84	55.92	14.20	3	DIN/ANSI	
		.559				.141	.112	2.201	.559			
UNC #6-32	32.0	17.50	.141 x .110	T200-SD100AE-6-32	☆	3.60	3.51	55.28	17.50	3	DIN/ANSI	
		.688				.141	.137	2.176	.688			
UNC #8-32	32.0	20.80	.168 x .131	T200-SD100AE-8-32	☆	4.30	4.17	62.65	20.80	3	DIN/ANSI	
		.818				.168	.164	2.466	.818			
UNC #10-24	24.0	24.10	.194 x .152	T200-SD100AE-10-24	☆	4.90	4.83	69.71	24.10	3	DIN/ANSI	
		.948				.194	.190	2.744	.948			
UNC 1/4-20	20.0	31.80	.255 x .191	T200-SD100AE-1/4	☆	6.50	6.35	79.03	31.80	3	DIN/ANSI	
		1.251				.255	.250	3.111	1.251			
UNC 5/16-18	18.0	39.70	.323 x .242	T200-SD100AE-5/16	☆	8.20	7.94	89.12	39.70	3	DIN/ANSI	
		1.562				.323	.312	3.508	1.562			
UNC 3/8-16	16.0	47.60	.381 x .286	T200-SD100AE-3/8	☆	9.70	9.53	99.21	47.60	3	DIN/ANSI	
		1.874				.381	.375	3.905	1.874			
UNC 7/16-14	14.0	72.60	.323 x .242	T200-SD100AE-7/16	☆	8.20	11.11	100.00	20.00	4	DIN/ANSI	
		2.858				.323	.437	3.937	.787			
UNC 1/2-13	13.0	81.80	.367 x .275	T200-SD100AE-1/2	☆	9.30	12.70	110.00	23.00	4	DIN/ANSI	
		3.220				.367	.500	4.330	.905			
UNC 5/8-11	11.0	65.80	.480 x .360	T200-SD100AE-5/8	☆	12.20	15.88	110.00	23.00	4	DIN/ANSI	
		2.590				.480	.625	4.330	.905			
UNC 3/4-10	10.0	77.50	.590 x .442	T200-SD100AE-3/4	☆	15.00	19.05	125.00	30.00	4	DIN/ANSI	
		3.051				.590	.750	4.921	1.181			



O5



Q5



L253



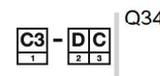
PHD/PHDX L247



Q1



Q35

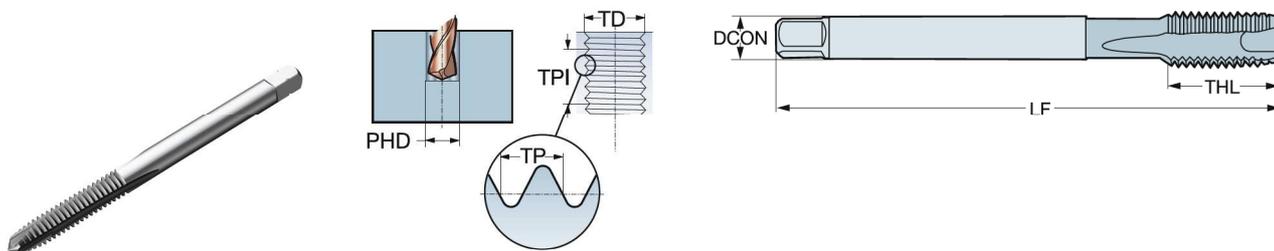


Q34

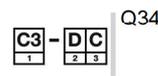
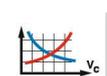
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNJC

THCHT B
 THBTP 1
 ULDR 2.0
 TCTR 3BX
 CNSC 0

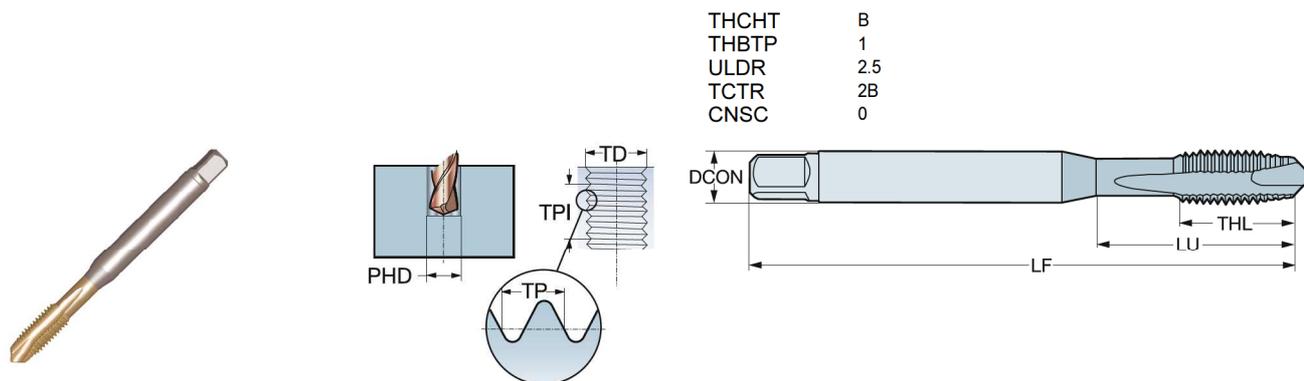


						s		Wymiary, mm, cala					
TDZ	TPI	LU	CZC _{MS}	Oznaczenie	D115	DCON	TD	LF	THL	NOF	BSG		
UNJC #4-40	40.0	14.20	.141 x .110	T200-SD100AH-4-40	☆	3.60	2.84	55.92	14.20	3	DIN/ANSI		
		.559				.141	.112	2.201	.559				
UNJC #6-32	32.0	17.50	.141 x .110	T200-SD100AH-6-32	☆	3.60	3.51	55.28	17.50	3	DIN/ANSI		
		.688				.141	.137	2.176	.688				
UNJC #8-32	32.0	20.80	.168 x .131	T200-SD100AH-8-32	☆	4.30	4.17	62.65	20.80	3	DIN/ANSI		
		.818				.168	.164	2.466	.818				



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC



THCHT	B
THBTP	1
ULDR	2.5
TCTR	2B
CNSC	0

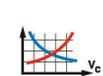
TDZ	TPI	LU	CZC _{MIS}	Oznaczenie	Wymiary, mm, cale																													
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG							
					3110	3145	3150	C110	C145	C150	3110	3145	C110	C145	3110	3145	3150	C110	C145	C150	3110	3150	C110	C150	3110	3150	C110	C150						
UNC #4-40	40.0	18.00	3.50 x 2.70	T200-XM100DE-4-40				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			3.50	2.84	56.00	8.50	3	DIN 2184-1
		.708																											.138	.112	2.204	.334		
UNC #5-40	40.0	18.00	3.50 x 2.70	T200-XM100DE-5-40				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			3.50	3.18	56.00	9.50	3	DIN 2184-1
		.708																											.138	.125	2.204	.374		
UNC #6-32	32.0	20.00	4.00 x 3.00	T200-XM100DE-6-32				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			4.00	3.51	56.00	10.40	3	DIN 2184-1
		.787																											.157	.137	2.204	.409		
UNC #8-32	32.0	21.00	4.50 x 3.40	T200-XM100DE-8-32				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			4.50	4.17	63.00	11.40	3	DIN 2184-1
		.826																											.177	.164	2.480	.448		
UNC #10-24	24.0	25.00	6.00 x 4.90	T200-XM100DE-10-24				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			6.00	4.83	70.00	13.00	3	DIN 2184-1
		.984																											.236	.190	2.755	.511		
UNC #12-24	24.0	30.00	6.00 x 4.90	T200-XM100DE-12-24				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			6.00	5.49	80.00	15.00	3	DIN 2184-1
		1.181																											.236	.215	3.149	.590		
UNC 1/4-20	20.0	30.00	7.00 x 5.50	T200-XM100DE-1/4				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			7.00	6.35	80.00	14.10	3	DIN 2184-1
		1.181																											.276	.250	3.149	.555		
UNC 5/16-18	18.0	35.00	8.00 x 6.20	T200-XM100DE-5/16				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			8.00	7.94	90.00	17.40	3	DIN 2184-1
		1.377																											.315	.312	3.543	.685		
UNC 3/8-16	16.0	39.00	10.00 x 8.00	T200-XM100DE-3/8				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			10.00	9.53	100.00	18.90	3	DIN 2184-1
		1.535																											.394	.375	3.937	.744		
UNC 7/16-14	14.0	76.00	8.00 x 6.20	T200-XM101DE-7/16				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			8.00	11.11	100.00	20.00	3	DIN 2184-1
		2.992																											.315	.437	3.937	.787		
UNC 1/2-13	13.0	83.00	9.00 x 7.00	T200-XM101DE-1/2				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			9.00	12.70	110.00	23.00	3	DIN 2184-1
		3.267																											.354	.500	4.330	.905		
UNC 5/8-11	11.0	68.00	12.00 x 9.00	T200-XM101DE-5/8				☆	☆	☆				☆	☆				☆	☆	☆				☆	☆			12.00	15.88	110.00	25.00	3	DIN 2184-1
		2.677																											.472	.625	4.330	.984		
UNC 3/4-10	10.0	81.00	14.00 x 11.00	T200-XM101DE-3/4	☆	☆	☆				☆	☆		☆	☆	☆				☆	☆				☆	☆			14.00	19.05	125.00	30.00	4	DIN 2184-1
		3.188																											.551	.750	4.921	1.181		
UNC 7/8-9	9.0	93.00	18.00 x 14.50	T200-XM101DE-7/8	☆	☆	☆				☆	☆		☆	☆	☆				☆	☆				☆	☆			18.00	22.23	140.00	34.00	4	DIN 2184-1
		3.661																											.709	.875	5.511	1.338		
UNC 1"-8	8.0	113.00	18.00 x 14.50	T200-XM101DE-1	☆	☆	☆				☆	☆		☆	☆	☆				☆	☆				☆	☆			18.00	25.40	160.00	38.00	4	DIN 2184-1
		4.448																											.709	1.000	6.299	1.496		



O5



Q5



L253



PHD/PHDX

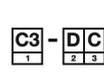
L247



Q1



Q35

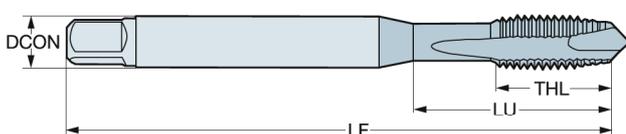
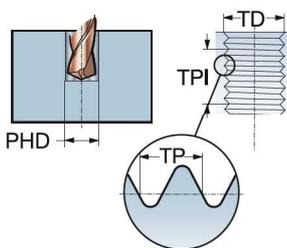


Q34

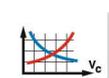
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



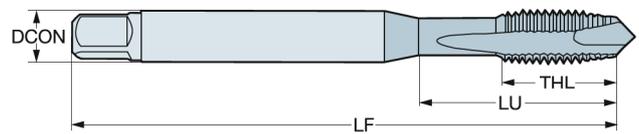
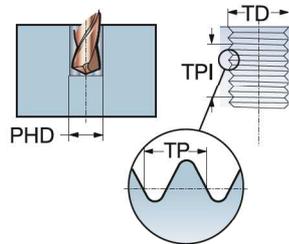
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	9.50	2.80 x 2.24	2B	E0202-56	2.80	2.18	44.50	9.50	2	ISO 529
		.374				.110	.085	1.751	.374		
UNC #4-40	40.0	15.50	3.15 x 2.50	2B	E0204-40	3.20	2.84	48.00	15.50	3	ISO 529
		.610				.124	.112	1.889	.610		
UNC #5-40	40.0	17.60	3.15 x 2.50	2B	E0205-40	3.20	3.18	48.00	17.60	3	ISO 529
		.692				.124	.125	1.889	.692		
UNC #6-32	32.0	17.50	3.55 x 2.80	2B	E0206-32	3.60	3.51	50.00	17.50	3	ISO 529
		.688				.140	.137	1.968	.688		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0208-32	4.50	4.17	53.00	9.50	3	ISO 529
		.669				.177	.164	2.086	.374		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E0210-24	5.00	4.83	58.00	11.20	3	ISO 529
		.787				.197	.190	2.283	.440		
UNC #12-24	24.0	21.00	5.60 x 4.50	2B	E0212-24	5.60	5.49	62.00	12.20	3	ISO 529
		.826				.220	.215	2.440	.480		
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2B	E0201/4	6.30	6.35	66.00	13.20	3	ISO 529
		1.023				.248	.250	2.598	.519		
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2B	E0205/16	8.00	7.94	72.00	16.30	3	ISO 529
		1.141				.315	.312	2.834	.641		
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2B	E0203/8	10.00	9.53	80.00	18.10	3	ISO 529
		1.259				.394	.375	3.149	.712		
UNC 7/16-14	14.0	61.00	8.00 x 6.30	2B	E0207/16	8.00	11.11	85.00	19.50	3	ISO 529
		2.401				.315	.437	3.346	.767		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0201/2	9.00	12.70	89.00	22.50	3	ISO 529
		2.440				.354	.500	3.503	.885		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0205/8	12.50	15.88	102.00	24.50	3	ISO 529
		2.322				.492	.625	4.015	.964		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0203/4	14.00	19.05	112.00	29.50	4	ISO 529
		2.677				.551	.750	4.409	1.161		
UNC 7/8-9	9.0	72.00	16.00 x 12.50	2B	E0207/8	16.00	22.23	118.00	29.50	4	ISO 529
		2.834				.630	.875	4.645	1.161		
UNC 1"-8	8.0	82.00	18.00 x 14.00	2B	E0201	18.00	25.40	130.00	35.50	4	ISO 529
		3.228				.709	1.000	5.118	1.397		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



						Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	9.50	2.80 x 2.24	2B	E0212-56	2.80	2.18	44.50	9.50	2	ISO 529
		.374				.110	.085	1.751	.374		
UNC #4-40	40.0	15.50	3.15 x 2.50	2B	E0214-40	3.20	2.84	48.00	15.50	3	ISO 529
		.610				.124	.112	1.889	.610		
UNC #5-40	40.0	17.60	3.15 x 2.50	2B	E0215-40	3.20	3.18	48.00	17.60	3	ISO 529
		.692				.124	.125	1.889	.692		
UNC #6-32	32.0	17.50	3.55 x 2.80	2B	E0216-32	3.60	3.51	50.00	17.50	3	ISO 529
		.688				.140	.137	1.968	.688		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0218-32	4.50	4.17	53.00	9.50	3	ISO 529
		.669				.177	.164	2.086	.374		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E02110-24	5.00	4.83	58.00	11.20	3	ISO 529
		.787				.197	.190	2.283	.440		
UNC #12-24	24.0	21.00	5.60 x 4.50	2B	E02112-24	5.60	5.49	62.00	12.20	3	ISO 529
		.826				.220	.215	2.440	.480		
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2B	E0211/4	6.30	6.35	66.00	13.20	3	ISO 529
		1.023				.248	.250	2.598	.519		
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2B	E0215/16	8.00	7.94	72.00	16.30	3	ISO 529
		1.141				.315	.312	2.834	.641		
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2B	E0213/8	10.00	9.53	80.00	18.10	3	ISO 529
		1.259				.394	.375	3.149	.712		
UNC 7/16-14	14.0	61.00	8.00 x 6.30	2B	E0217/16	8.00	11.11	85.00	19.50	3	ISO 529
		2.401				.315	.437	3.346	.767		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0211/2	9.00	12.70	89.00	22.50	3	ISO 529
		2.440				.354	.500	3.503	.885		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0215/8	12.50	15.88	102.00	24.50	3	ISO 529
		2.322				.492	.625	4.015	.964		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0213/4	14.00	19.05	112.00	29.50	4	ISO 529
		2.677				.551	.750	4.409	1.161		
UNC 7/8-9	9.0	72.00	16.00 x 12.50	2B	E0217/8	16.00	22.23	118.00	29.50	4	ISO 529
		2.834				.630	.875	4.645	1.161		
UNC 1"-8	8.0	82.00	18.00 x 14.00	2B	E0211	18.00	25.40	130.00	35.50	4	ISO 529
		3.228				.709	1.000	5.118	1.397		



Q5



Q5



L253



L247



Q1

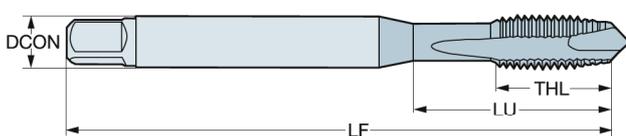
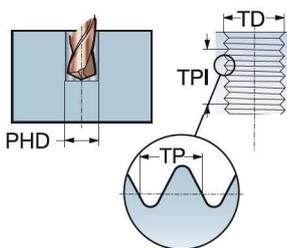


Q35

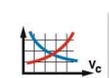
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



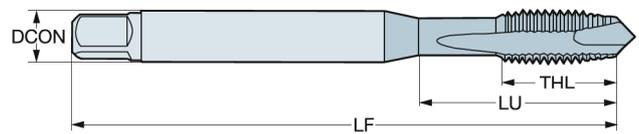
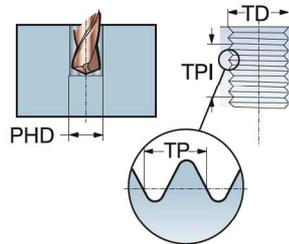
							Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #6-32	32.0	15.08 .593	.141 x .110	3B	H2	E0256-32	3.60 .141	3.51 .137	50.80 2.000	7.90 .311	2	ANSI
UNC #8-32	32.0	16.58 .652	.168 x .131	3B	H2	E0258-32	4.30 .168	4.17 .164	53.98 2.125	7.90 .311	2	ANSI
UNC #10-24	24.0	21.42 .843	.194 x .152	2B	H3	E02510-24	4.90 .194	4.83 .190	60.33 2.375	12.70 .500	2	ANSI
UNC #12-24	24.0	22.47 .884	.220 x .165	2B	H3	E02512-24	5.60 .220	5.49 .215	60.33 2.375	12.70 .500	2	ANSI
UNC 1/4-20	20.0	25.59 1.007	.255 x .191	3B	H3	E0251/4	6.50 .255	6.35 .250	63.50 2.500	15.30 .602	2	ANSI
UNC 1/4-20	20.0	25.59 1.007	.255 x .191	3B	H3	E0251/43FL	6.50 .255	6.35 .250	63.50 2.500	15.30 .602	3	ANSI
UNC 5/16-18	18.0	30.20 1.189	.318 x .238	3B	H3	E0255/16	8.10 .318	7.94 .312	69.06 2.718	18.20 .716	2	ANSI
UNC 5/16-18	18.0	30.20 1.189	.318 x .238	3B	H3	E0255/163FL	8.10 .318	7.94 .312	69.06 2.718	18.20 .716	3	ANSI
UNC 3/8-16	16.0	32.80 1.291	.381 x .286	3B	H3	E0253/8	9.70 .381	9.53 .375	74.61 2.937	19.10 .751	2	ANSI
UNC 3/8-16	16.0	32.80 1.291	.381 x .286	3B	H3	E0253/83FL	9.70 .381	9.53 .375	74.61 2.937	19.10 .751	3	ANSI
UNC 7/16-14	14.0	52.77 2.077	.323 x .242	3B	H3	E0257/16	8.20 .323	11.11 .437	80.17 3.156	23.00 .905	3	ANSI
UNC 1/2-13	13.0	57.53 2.264	.367 x .275	3B	H3	E0251/2	9.30 .367	12.70 .500	85.73 3.375	23.00 .905	2	ANSI
UNC 1/2-13	13.0	57.53 2.264	.367 x .275	3B	H3	E0251/23FL	9.30 .367	12.70 .500	85.73 3.375	23.00 .905	3	ANSI
UNC 9/16-12	12.0	61.58 2.424	.429 x .322	3B	H3	E0259/16	10.90 .429	14.29 .562	91.28 3.593	25.00 .984	3	ANSI
UNC 5/8-11	11.0	52.64 2.072	.480 x .360	3B	H3	E0255/8	12.20 .480	15.88 .625	96.84 3.812	25.00 .984	3	ANSI
UNC 3/4-10	10.0	60.45 2.379	.590 x .442	2B	H4	E0253/4	15.00 .590	19.05 .750	107.95 4.250	29.50 1.161	3	ANSI
UNC 7/8-9	9.0	69.96 2.754	.697 x .523	3B	H4	E0257/8	17.70 .697	22.23 .875	119.06 4.687	29.50 1.161	3	ANSI
UNC 1"-8	8.0	67.08 2.640	.800 x .600	3B	H4	E0251	20.30 .800	25.40 1.000	130.18 5.125	35.50 1.397	3	ANSI



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



						Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	8.90	.141 x .110	3B	H2	E0262-56	3.60	2.18	44.50	8.00	2	ANSI
		.350					.141	.085	1.751	.314		
UNC #4-40	40.0	12.50	.141 x .110	2B	H2	E0264-40	3.60	2.84	47.63	12.50	2	ANSI
		.492					.141	.112	1.875	.492		
UNC #5-40	40.0	13.30	.141 x .110	2B	H2	E0265-40	3.60	3.18	49.21	13.30	2	ANSI
		.523					.141	.125	1.937	.523		
UNC #6-32	32.0	15.08	.141 x .110	3B	H2	E0266-32	3.60	3.51	50.80	7.90	2	ANSI
		.593					.141	.137	2.000	.311		
UNC #8-32	32.0	16.58	.168 x .131	3B	H2	E0268-32	4.30	4.17	53.98	7.90	2	ANSI
		.652					.168	.164	2.125	.311		
UNC #10-24	24.0	21.42	.194 x .152	2B	H3	E02610-24	4.90	4.83	60.33	12.70	2	ANSI
		.843					.194	.190	2.375	.500		
UNC #12-24	24.0	22.47	.220 x .165	2B	H3	E02612-24	5.60	5.49	60.33	12.70	2	ANSI
		.884					.220	.215	2.375	.500		
UNC 1/4-20	20.0	25.59	.255 x .191	3B	H3	E0261/4	6.50	6.35	63.50	15.30	2	ANSI
		1.007					.255	.250	2.500	.602		
UNC 1/4-20	20.0	25.59	.255 x .191	3B	H3	E0261/43FL	6.50	6.35	63.50	15.30	3	ANSI
		1.007					.255	.250	2.500	.602		
UNC 1/4-20	20.0	25.59	.255 x .191	2B	H11	E0261/4H11	6.50	6.35	63.50	15.30	3	ANSI
		1.007					.255	.250	2.500	.602		
UNC 5/16-18	18.0	30.20	.318 x .238	3B	H3	E0265/16	8.10	7.94	69.06	18.20	2	ANSI
		1.189					.318	.312	2.718	.716		
UNC 5/16-18	18.0	30.20	.318 x .238	3B	H3	E0265/163FL	8.10	7.94	69.06	18.20	3	ANSI
		1.189					.318	.312	2.718	.716		
UNC 5/16-18	18.0	30.20	.318 x .238	2B	H11	E0265/16H11	8.10	7.94	69.06	18.20	3	ANSI
		1.189					.318	.312	2.718	.716		
UNC 3/8-16	16.0	32.80	.381 x .286	3B	H3	E0263/8	9.70	9.53	74.61	19.10	2	ANSI
		1.291					.381	.375	2.937	.751		
UNC 3/8-16	16.0	32.80	.381 x .286	3B	H3	E0263/83FL	9.70	9.53	74.61	19.10	3	ANSI
		1.291					.381	.375	2.937	.751		
UNC 3/8-16	16.0	32.80	.381 x .286	2B	H11	E0263/8H11	9.70	9.53	74.61	19.10	3	ANSI
		1.291					.381	.375	2.937	.751		
UNC 7/16-14	14.0	52.77	.323 x .242	3B	H3	E0267/16	8.20	11.11	80.17	23.00	3	ANSI
		2.077					.323	.437	3.156	.905		
UNC 1/2-13	13.0	57.53	.367 x .275	3B	H3	E0261/2	9.30	12.70	85.73	23.00	2	ANSI
		2.264					.367	.500	3.375	.905		
UNC 1/2-13	13.0	57.53	.367 x .275	3B	H3	E0261/23FL	9.30	12.70	85.73	23.00	3	ANSI
		2.264					.367	.500	3.375	.905		
UNC 1/2-13	13.0	57.53	.367 x .275	2B	H11	E0261/2H11	9.30	12.70	85.73	23.00	3	ANSI
		2.264					.367	.500	3.375	.905		
UNC 9/16-12	12.0	61.58	.429 x .322	3B	H3	E0269/16	10.90	14.29	91.28	25.00	3	ANSI
		2.424					.429	.562	3.593	.984		
UNC 5/8-11	11.0	52.64	.480 x .360	3B	H3	E0265/8	12.20	15.88	96.84	25.00	3	ANSI
		2.072					.480	.625	3.812	.984		
UNC 5/8-11	11.0	52.64	.480 x .360	2B	H11	E0265/8H11	12.20	15.88	96.84	25.00	3	ANSI
		2.072					.480	.625	3.812	.984		



O5



Q5



L253



L247



Q1

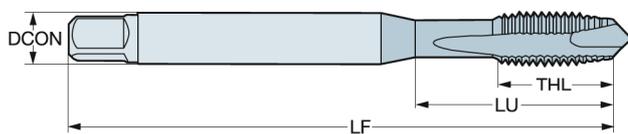
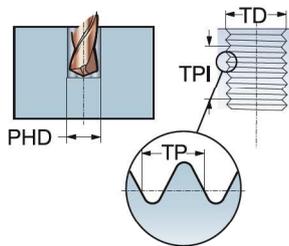


Q35

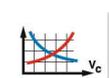
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNC

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



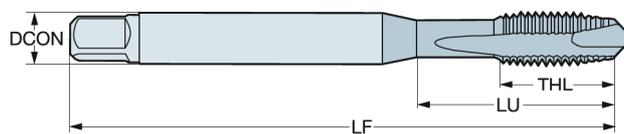
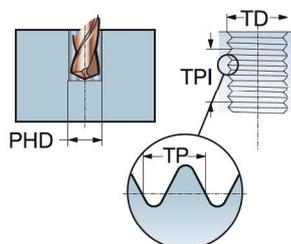
						Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 3/4-10	10.0	60.45 2.379	.590 x .442	2B	H4	E0263/4	15.00 .590	19.05 .750	107.95 4.250	29.50 1.161	3	ANSI
UNC 7/8-9	9.0	69.96 2.754	.697 x .523	3B	H4	E0267/8	17.70 .697	22.23 .875	119.06 4.687	29.50 1.161	3	ANSI
UNC 1"-8	8.0	67.08 2.640	.800 x .600	3B	H4	E0261	20.30 .800	25.40 1.000	130.18 5.125	35.50 1.397	3	ANSI



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



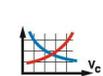
						Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	17.00	.255 x .191	2B	E87510-32	6.50	4.83	80.00	17.00	3	C-DIN/ANSI
		.669				.255	.190	3.149	.669		
UNF 1/4-28	28.0	20.20	.318 x .238	2B	E8751/4	8.10	6.35	90.00	20.20	3	C-DIN/ANSI
		.795				.318	.250	3.543	.795		
UNF 5/16-24	24.0	20.00	.381 x .286	2B	E8755/16	9.70	7.94	100.00	22.80	3	C-DIN/ANSI
		.787				.381	.312	3.937	.897		
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E8753/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNF 7/16-20	20.0	72.60	.323 x .242	2B	E8757/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	2B	E8751/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	2B	E8755/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNF 3/4-16	16.0	77.50	.590 x .442	2B	E8753/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		



O5



Q5



L253



PHD/PHDX L247



Q1

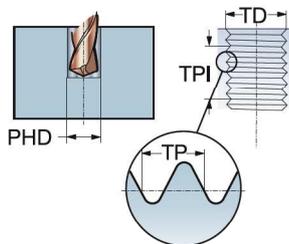


Q35

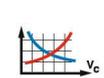
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBT 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



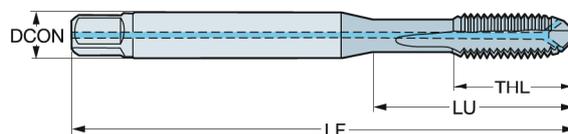
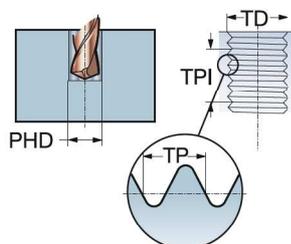
						Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #8-36	36.0	21.18	.168 x .131	2BX	H2	EP33PA8-36	4.30	4.17	63.00	13.00	3	DIN/ANSI
	.833						.168	.164	2.480	.511		
UNF #10-32	32.0	27.54	.194 x .152	2BX	H3	EP33PA10-32	4.90	4.83	70.00	14.00	3	DIN/ANSI
	1.084						.194	.190	2.755	.551		
UNF 1/4-28	28.0	24.59	.255 x .191	3BX	H3	EP33PA1/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
	.968						.255	.250	3.149	.590		
UNF 1/4-28	28.0	24.59	.255 x .191	2BX	H4	EP33PA1/4H4	6.50	6.35	80.00	15.00	3	DIN/ANSI
	.968						.255	.250	3.149	.590		
UNF 5/16-24	24.0	33.17	.318 x .238	3BX	H3	EP33PA5/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
	1.305						.318	.312	3.543	.708		
UNF 5/16-24	24.0	33.17	.318 x .238	2BX	H4	EP33PA5/16H4	8.10	7.94	90.00	18.00	3	DIN/ANSI
	1.305						.318	.312	3.543	.708		
UNF 3/8-24	24.0	37.77	.381 x .286	3BX	H3	EP33PA3/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
	1.487						.381	.375	3.937	.787		
UNF 3/8-24	24.0	37.77	.381 x .286	2BX	H4	EP33PA3/8H4	9.70	9.53	100.00	20.00	3	DIN/ANSI
	1.487						.381	.375	3.937	.787		
UNF 7/16-20	20.0	72.60	.323 x .242	3BX	H3	EP33PA7/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
	2.858						.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	3BX	H3	EP33PA1/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
	3.220						.367	.500	4.330	.905		
UNF 1/2-20	20.0	81.80	.367 x .275	2BX	H5	EP33PA1/2H5	9.30	12.70	110.00	23.00	4	DIN/ANSI
	3.220						.367	.500	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	3BX	H3	EP33PA5/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
	2.590						.480	.625	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	2BX	H5	EP33PA5/8H5	12.20	15.88	110.00	23.00	4	DIN/ANSI
	2.590						.480	.625	4.330	.905		
UNF 3/4-16	16.0	77.50	.590 x .442	3BX	H3	EP33PA3/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
	3.051						.590	.750	4.921	1.181		
UNF 3/4-16	16.0	77.50	.590 x .442	2BX	H5	EP33PA3/4H5	15.00	19.05	125.00	30.00	4	DIN/ANSI
	3.051						.590	.750	4.921	1.181		
UNF 7/8-14	14.0	90.90	.697 x .523	3BX	H4	EP33PA7/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
	3.578						.697	.875	5.511	1.338		
UNF 1"-12	12.0	95.40	.800 x .600	3BX	H4	EP33PA1-12	20.30	25.40	160.00	35.99	4	DIN/ANSI
	3.755						.800	1.000	6.299	1.417		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



					Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	27.54 1.084	.194 x .152	2BX	EP39PA10-32	4.90 .194	4.83 .190	70.00 2.755	14.00 .551	3	DIN/ANSI
UNF 1/4-28	28.0	24.59 .968	.255 x .191	2BX	EP39PA1/4	6.50 .255	6.35 .250	80.00 3.149	15.00 .590	3	DIN/ANSI
UNF 5/16-24	24.0	33.17 1.305	.318 x .238	2BX	EP39PA5/16	8.10 .318	7.94 .312	90.00 3.543	18.00 .708	3	DIN/ANSI
UNF 3/8-24	24.0	37.77 1.487	.381 x .286	2BX	EP39PA3/8	9.70 .381	9.53 .375	100.00 3.937	20.00 .787	3	DIN/ANSI
UNF 1/2-20	20.0	81.80 3.220	.367 x .275	2BX	EP39PA1/2	9.30 .367	12.70 .500	110.00 4.330	23.00 .905	4	DIN/ANSI
UNF 5/8-18	18.0	65.80 2.590	.480 x .360	2BX	EP39PA5/8	12.20 .480	15.88 .625	110.00 4.330	23.00 .905	4	DIN/ANSI



O5



Q5



L253



PHD/PHDX

L247



Q1

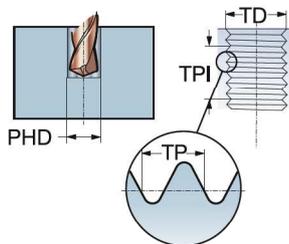
CNSC
CXSC

Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

Wymiary, mm, cale

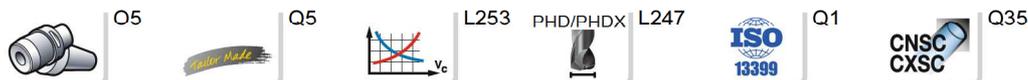
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	20.00	5.00 x 4.00	2B	E06010-32	5.00	4.83	58.00	11.20	3	ISO 529
		.197				.190	2.283		.440		
UNF 1/4-28	28.0	26.00	6.30 x 5.00	2B	E0601/4	6.30	6.35	66.00	13.20	3	ISO 529
		1.023				.248	.250		2.598		
UNF 5/16-24	24.0	29.00	8.00 x 6.30	2B	E0605/16	8.00	7.94	72.00	16.30	3	ISO 529
		1.141				.315	.312		2.834		
UNF 3/8-24	24.0	32.00	10.00 x 8.00	2B	E0603/8	10.00	9.53	80.00	18.10	3	ISO 529
		1.259				.394	.375		3.149		

N

O

P

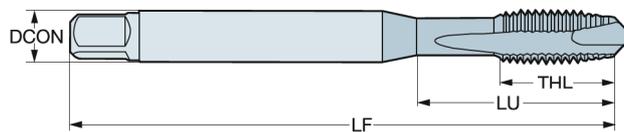
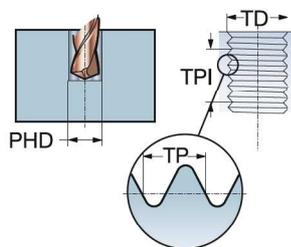
Q



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

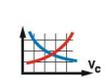
						Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42	.194 x .152	2B	E87310-32	4.90	4.83	70.00	14.00	3	DIN/ANSI
		.843				.194	.190	2.755	.551		
UNF 1/4-28	28.0	25.59	.255 x .191	2B	E8731/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNF 5/16-24	24.0	30.20	.318 x .238	2B	E8735/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E8733/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNF 7/16-20	20.0	72.60	.323 x .242	2B	E8737/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	2B	E8731/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	2B	E8735/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNF 3/4-16	16.0	77.50	.590 x .442	2B	E8733/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		
UNF 7/8-14	14.0	90.90	.697 x .523	2B	E8737/8	17.70	22.23	140.00	34.00	4	DIN/ANSI
		3.578				.697	.875	5.511	1.338		



O5



Q5



L253

PHD/PHDX L247



Q1

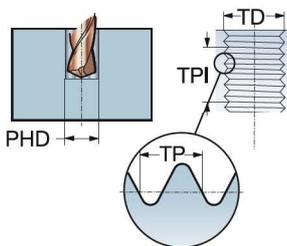


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 0
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E-PM



N

Wymiary, mm, cal/e

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42	.194 x .152	2B	E87710-32	4.90	4.83	70.00	14.00	2	DIN/ANSI
		.843				.194	.190	2.755	.551		
UNF 1/4-28	28.0	25.59	.255 x .191	2B	E8771/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNF 5/16-24	24.0	30.20	.318 x .238	2B	E8775/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E8773/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.291				.381	.375	3.937	.787		

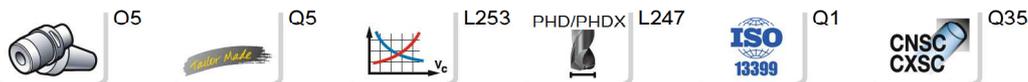
M

N

O

P

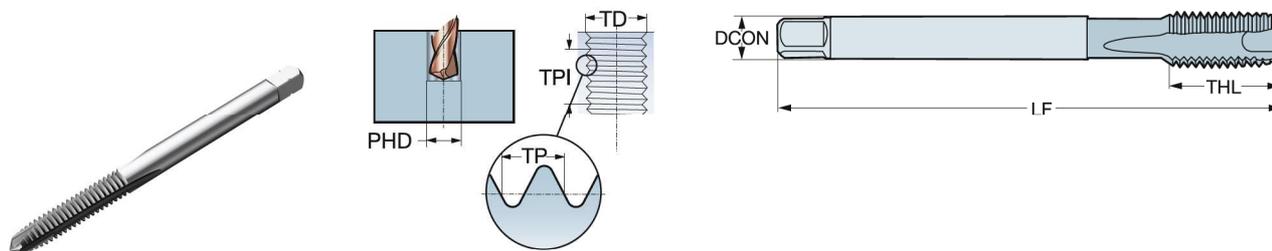
Q



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 1
 ULDR 2.0
 TCTR 3BX
 CNCS 0



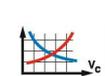
											s	Wymiary, mm, cale	
TDZ	TPI	LU	CZC _{MIS}	Oznaczenie	D115	DCON	TD	LF	THL	NOF	BSG		
UNF #4-48	48.0	14.20	.141 x .110	T200-SD100AF-4-48	☆	3.60	2.84	55.92	14.20	3	DIN/ANSI		
		.559				.141	.112	2.201	.559				
UNF #6-40	40.0	17.50	.141 x .110	T200-SD100AF-6-40	☆	3.60	3.51	55.28	17.50	3	DIN/ANSI		
		.688				.141	.137	2.176	.688				
UNF #8-36	36.0	20.80	.168 x .131	T200-SD100AF-8-36	☆	4.30	4.17	62.65	20.80	3	DIN/ANSI		
		.818				.168	.164	2.466	.818				
UNF #10-32	32.0	24.10	.194 x .152	T200-SD100AF-10-32	☆	4.90	4.83	69.71	24.10	3	DIN/ANSI		
		.948				.194	.190	2.744	.948				
UNF 1/4-28	28.0	31.80	.255 x .191	T200-SD100AF-1/4	☆	6.50	6.35	79.03	31.80	3	DIN/ANSI		
		1.251				.255	.250	3.111	1.251				
UNF 5/16-24	24.0	39.70	.318 x .238	T200-SD100AF-5/16	☆	8.10	7.94	89.12	39.70	3	DIN/ANSI		
		1.562				.318	.312	3.508	1.562				
UNF 3/8-24	24.0	47.60	.381 x .286	T200-SD100AF-3/8	☆	9.70	9.53	99.21	47.60	3	DIN/ANSI		
		1.874				.381	.375	3.905	1.874				
UNF 7/16-20	20.0	72.60	.323 x .242	T200-SD100AF-7/16	☆	8.20	11.11	100.00	20.00	4	DIN/ANSI		
		2.858				.323	.437	3.937	.787				
UNF 1/2-20	20.0	81.80	.367 x .275	T200-SD100AF-1/2	☆	9.30	12.70	110.00	23.00	4	DIN/ANSI		
		3.220				.367	.500	4.330	.905				
UNF 5/8-18	18.0	65.80	.480 x .360	T200-SD100AF-5/8	☆	12.20	14.29	110.00	23.00	4	DIN/ANSI		
		2.590				.480	.562	4.330	.905				
UNF 3/4-16	16.0	77.50	.590 x .442	T200-SD100AF-3/4	☆	15.00	19.05	125.00	30.00	4	DIN/ANSI		
		3.051				.590	.750	4.921	1.181				



O5



Q5



L253

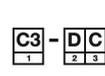
PHD/PHDX L247



Q1



Q35

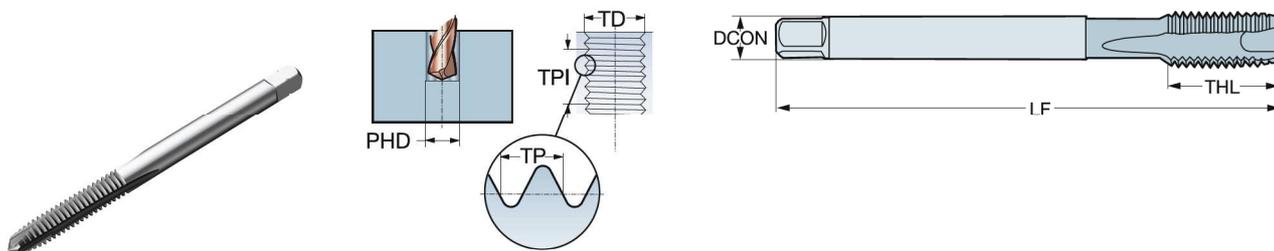


Q34

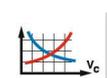
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNJF

THCHT B
 THBTP 1
 ULDR 2.0
 TCTR 3BX
 CNCS 0

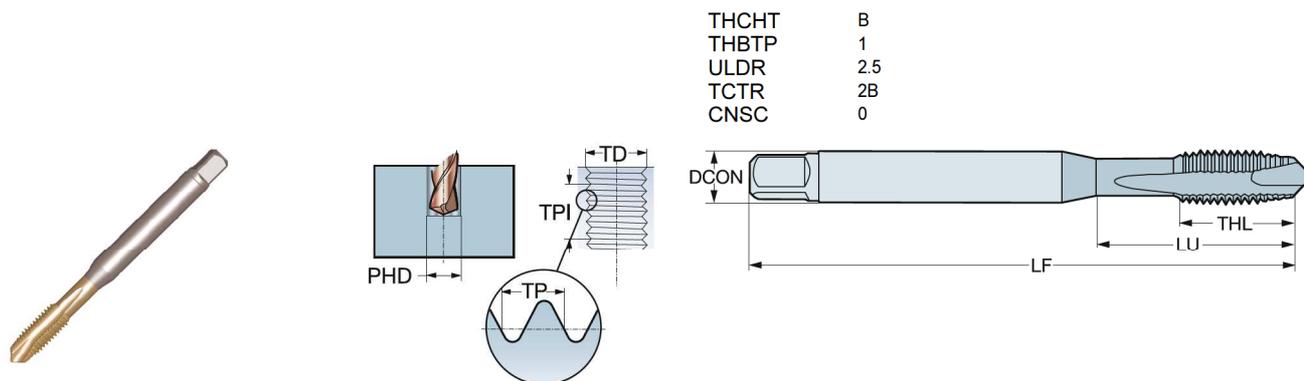


s Wymiary, mm, cala											
TDZ	TPI	LU	CZC _{MS}	Oznaczenie	D115	DCON	TD	LF	THL	NOF	BSG
UNJF #10-32	32.0	24.10	.194 x .152	T200-SD100AI-10-32	☆	4.90	4.83	69.71	24.10	3	DIN/ANSI
		.948				.194	.190	2.744	.948		
UNJF 1/4-28	28.0	31.80	.255 x .191	T200-SD100AI-1/4	☆	6.50	6.35	79.03	31.80	3	DIN/ANSI
		1.251				.255	.250	3.111	1.251		
UNJF 5/16-24	24.0	39.70	.323 x .242	T200-SD100AI-5/16	☆	8.20	7.94	89.12	39.70	3	DIN/ANSI
		1.562				.323	.312	3.508	1.562		
UNJF 3/8-24	24.0	47.60	.381 x .286	T200-SD100AI-3/8	☆	9.70	9.53	99.21	47.60	3	DIN/ANSI
		1.874				.381	.375	3.905	1.874		
UNJF 7/16-20	20.0	72.60	.323 x .242	T200-SD100AI-7/16	☆	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNJF 1/2-20	20.0	81.80	.367 x .275	T200-SD100AI-1/2	☆	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		



CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF



THCHT	B
THBTP	1
ULDR	2.5
TCTR	2B
CNSC	0

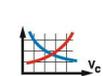
TDZ	TPI	LU	CZC _{MIS}	Oznaczenie	Wymiary, mm, cal																
					P		M		K		N		S		DCON	TD	LF	THL	NOF	BSG	
					C110	C145	C150	C145	C110	C145	C150	C110	C150	C110	C150						
UNF #8-36	36.0	21.00	4.50 x 3.40	T200-XM100DF-8-36	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	4.50	4.17	63.00	11.40	3	DIN 2184-1
		.826														.177	.164	2.480	.448		
UNF #10-32	32.0	25.00	6.00 x 4.90	T200-XM100DF-10-32	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	6.00	4.83	70.00	12.20	3	DIN 2184-1
		.984														.236	.190	2.755	.480		
UNF 1/4-28	28.0	30.00	7.00 x 5.50	T200-XM100DF-1/4	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	7.00	6.35	80.00	14.10	3	DIN 2184-1
		1.181														.276	.250	3.149	.555		
UNF 5/16-24	24.0	35.00	8.00 x 6.20	T200-XM100DF-5/16	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	8.00	7.94	90.00	17.40	3	DIN 2184-1
		1.377														.315	.312	3.543	.685		
UNF 3/8-24	24.0	39.00	10.00 x 8.00	T200-XM100DF-3/8	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	10.00	9.53	100.00	18.90	3	DIN 2184-1
		1.535														.394	.375	3.937	.744		



O5



Q5



L253



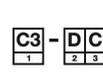
PHD/PHDX L247



Q1



Q35

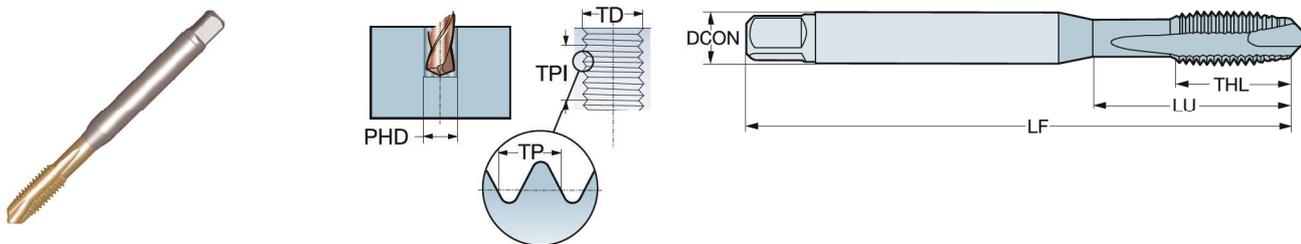


Q34

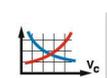
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTP 1
 ULDR 2.5
 TCTR 2B
 CNSC 0

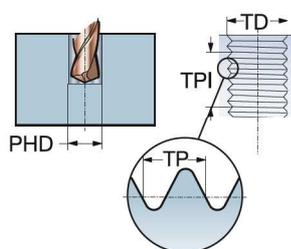


				Wymiary, mm, cale																															
				P					M			K			N			S																	
TDZ	TPI	LU	CZC _{MS}	Oznaczenie	3110	3145	3150	C110	C145	C150	3110	3145	C110	C145	C150	3110	3145	3150	C110	C145	C150	3110	3150	C110	C150	3110	3150	C110	C150	DCON	TD	LF	THL	NOF	BSG
UNF 7/16-20	20.0	76.00	8.00 x 6.20	T200-XM101DF-7/16				☆	☆	☆									☆	☆	☆									8.00	11.11	100.00	20.00	3	DIN 2184-1
		2.992																												.315	.437	3.937	.787		
UNF 1/2-20	20.0	83.00	9.00 x 7.00	T200-XM101DF-1/2				☆	☆	☆									☆	☆	☆									9.00	12.70	110.00	23.00	3	DIN 2184-1
		3.267																												.354	.500	4.330	.905		
UNF 5/8-18	18.0	68.00	12.00 x 9.00	T200-XM101DF-5/8				☆	☆	☆									☆	☆	☆									12.00	15.88	110.00	25.00	3	DIN 2184-1
		2.677																												.472	.625	4.330	.984		
UNF 3/4-16	16.0	81.00	14.00 x 11.00	T200-XM101DF-3/4	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆							14.00	19.05	125.00	30.00	4	DIN 2184-1
		3.188																												.551	.750	4.921	1.181		
UNF 7/8-14	14.0	93.00	18.00 x 14.50	T200-XM101DF-7/8	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆							18.00	22.23	140.00	34.00	4	DIN 2184-1
		3.661																												.709	.875	5.511	1.338		
UNF 1"-12	12.0	113.00	18.00 x 14.50	T200-XM101DF-1	☆	☆	☆				☆	☆				☆	☆	☆				☆	☆							18.00	25.40	160.00	38.00	4	DIN 2184-1
		4.448																												.709	1.000	6.299	1.496		

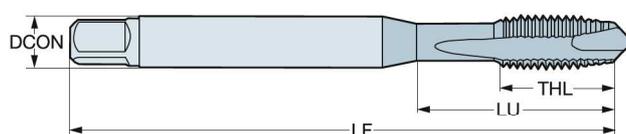


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



						Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #8-36	36.0	17.00 .669	4.50 x 3.55	2B	E0308-36	4.50 .177	4.17 .164	53.00 2.086	9.50 .374	3	ISO 529
UNF #10-32	32.0	20.00 .787	5.00 x 4.00	2B	E03010-32	5.00 .197	4.83 .190	58.00 2.283	11.20 .440	3	ISO 529
UNF 1/4-28	28.0	26.00 1.023	6.30 x 5.00	2B	E0301/4	6.30 .248	6.35 .250	66.00 2.598	13.20 .519	3	ISO 529
UNF 5/16-24	24.0	29.00 1.141	8.00 x 6.30	2B	E0305/16	8.00 .315	7.94 .312	72.00 2.834	16.30 .641	3	ISO 529
UNF 3/8-24	24.0	32.00 1.259	10.00 x 8.00	2B	E0303/8	10.00 .394	9.53 .375	80.00 3.149	18.10 .712	3	ISO 529
UNF 7/16-20	20.0	61.00 2.401	8.00 x 6.30	2B	E0307/16	8.00 .315	11.11 .437	85.00 3.346	19.50 .767	3	ISO 529
UNF 1/2-20	20.0	62.00 2.440	9.00 x 7.10	2B	E0301/2	9.00 .354	12.70 .500	89.00 3.503	22.50 .885	3	ISO 529
UNF 9/16-18	18.0	66.00 2.598	11.20 x 9.00	2B	E0309/16	11.20 .441	14.29 .562	95.00 3.740	24.50 .964	3	ISO 529
UNF 5/8-18	18.0	59.00 2.322	12.50 x 10.00	2B	E0305/8	12.50 .492	15.88 .625	102.00 4.015	24.50 .964	3	ISO 529
UNF 3/4-16	16.0	68.00 2.677	14.00 x 11.20	2B	E0303/4	14.00 .551	19.05 .750	112.00 4.409	29.50 1.161	4	ISO 529
UNF 7/8-14	14.0	72.00 2.834	16.00 x 12.50	2B	E0307/8	16.00 .630	22.23 .875	118.00 4.645	29.50 1.161	4	ISO 529
UNF 1"-12	12.0	82.00 3.228	18.00 x 14.00	2B	E0301	18.00 .709	25.40 1.000	130.00 5.118	35.50 1.397	4	ISO 529



O5



Q5



L253

PHD/PHDX L247



Q1

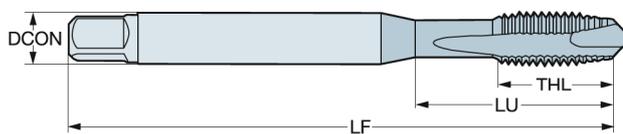
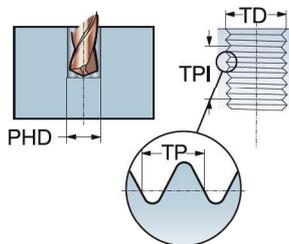


Q35

CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

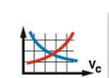
Zarys gwintu: UNF

THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



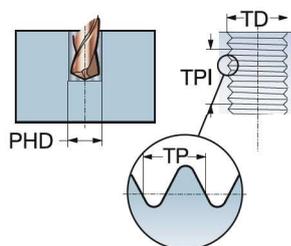
Wymiary, mm, cale

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #8-36	36.0	17.00	4.50 x 3.55	2B	E0318-36	4.50	4.17	53.00	9.50	3	ISO 529
	.669					.177	.164	2.086	.374		
UNF #10-32	32.0	20.00	5.00 x 4.00	2B	E03110-32	5.00	4.83	58.00	11.20	3	ISO 529
	.787					.197	.190	2.283	.440		
UNF 1/4-28	28.0	26.00	6.30 x 5.00	2B	E0311/4	6.30	6.35	66.00	13.20	3	ISO 529
	1.023					.248	.250	2.598	.519		
UNF 5/16-24	24.0	29.00	8.00 x 6.30	2B	E0315/16	8.00	7.94	72.00	16.30	3	ISO 529
	1.141					.315	.312	2.834	.641		
UNF 3/8-24	24.0	32.00	10.00 x 8.00	2B	E0313/8	10.00	9.53	80.00	18.10	3	ISO 529
	1.259					.394	.375	3.149	.712		
UNF 7/16-20	20.0	61.00	8.00 x 6.30	2B	E0317/16	8.00	11.11	85.00	19.50	3	ISO 529
	2.401					.315	.437	3.346	.767		
UNF 1/2-20	20.0	62.00	9.00 x 7.10	2B	E0311/2	9.00	12.70	89.00	22.50	3	ISO 529
	2.440					.354	.500	3.503	.885		
UNF 9/16-18	18.0	66.00	11.20 x 9.00	2B	E0319/16	11.20	14.29	95.00	24.50	3	ISO 529
	2.598					.441	.562	3.740	.964		
UNF 5/8-18	18.0	59.00	12.50 x 10.00	2B	E0315/8	12.50	15.88	102.00	24.50	3	ISO 529
	2.322					.492	.625	4.015	.964		
UNF 3/4-16	16.0	68.00	14.00 x 11.20	2B	E0313/4	14.00	19.05	112.00	29.50	4	ISO 529
	2.677					.551	.750	4.409	1.161		
UNF 7/8-14	14.0	72.00	16.00 x 12.50	2B	E0317/8	16.00	22.23	118.00	29.50	4	ISO 529
	2.834					.630	.875	4.645	1.161		
UNF 1"-12	12.0	82.00	18.00 x 14.00	2B	E0311	18.00	25.40	130.00	35.50	4	ISO 529
	3.228					.709	1.000	5.118	1.397		

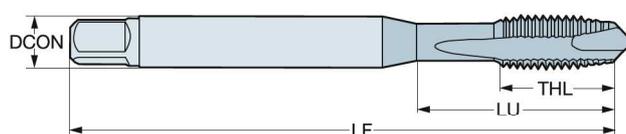


CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF



THCHT B
 THBTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



							Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #6-40	40.0	15.08 .593	.141 x .110	2B	H2	E0356-40	3.60 .141	3.51 .137	50.80 2.000	7.90 .311	2	ANSI
UNF #8-36	36.0	16.58 .652	.168 x .131	2B	H2	E0358-36	4.30 .168	4.17 .164	53.98 2.125	7.90 .311	2	ANSI
UNF #10-32	32.0	21.42 .843	.194 x .152	3B	H2	E03510-32	4.90 .194	4.83 .190	60.33 2.375	12.70 .500	2	ANSI
UNF #12-28	28.0	22.47 .884	.220 x .165	2B	H3	E03512-28	5.60 .220	5.49 .215	60.33 2.375	12.70 .500	2	ANSI
UNF 1/4-28	28.0	25.59 1.007	.255 x .191	3B	H3	E0351/4	6.50 .255	6.35 .250	63.50 2.500	15.30 .602	2	ANSI
UNF 1/4-28	28.0	25.59 1.007	.255 x .191	3B	H3	E0351/43FL	6.50 .255	6.35 .250	63.50 2.500	15.30 .602	3	ANSI
UNF 5/16-24	24.0	30.20 1.189	.318 x .238	3B	H3	E0355/16	8.10 .318	7.94 .312	69.06 2.718	18.20 .716	2	ANSI
UNF 5/16-24	24.0	30.20 1.189	.318 x .238	3B	H3	E0355/163FL	8.10 .318	7.94 .312	69.06 2.718	18.20 .716	3	ANSI
UNF 3/8-24	24.0	32.80 1.291	.381 x .286	3B	H3	E0353/8	9.70 .381	9.53 .375	74.61 2.937	19.10 .751	2	ANSI
UNF 3/8-24	24.0	32.80 1.291	.381 x .286	3B	H3	E0353/83FL	9.70 .381	9.53 .375	74.61 2.937	19.10 .751	3	ANSI
UNF 7/16-20	20.0	52.77 2.077	.323 x .242	3B	H3	E0357/163FL	8.20 .323	11.11 .437	80.17 3.156	23.00 .905	3	ANSI
UNF 1/2-20	20.0	57.53 2.264	.367 x .275	3B	H3	E0351/2	9.30 .367	12.70 .500	85.73 3.375	23.00 .905	2	ANSI
UNF 1/2-20	20.0	57.53 2.264	.367 x .275	3B	H3	E0351/23FL	9.30 .367	12.70 .500	85.73 3.375	23.00 .905	3	ANSI
UNF 9/16-18	18.0	61.58 2.424	.429 x .322	3B	H3	E0359/16	10.90 .429	14.29 .562	91.28 3.593	25.00 .984	3	ANSI
UNF 5/8-18	18.0	52.64 2.072	.480 x .360	3B	H3	E0355/8	12.20 .480	15.88 .625	96.84 3.812	25.00 .984	3	ANSI
UNF 3/4-16	16.0	60.45 2.379	.590 x .442	3B	H3	E0353/4	15.00 .590	19.05 .750	107.95 4.250	29.50 1.161	3	ANSI
UNF 7/8-14	14.0	69.96 2.754	.697 x .523	3B	H4	E0357/8	17.70 .697	22.23 .875	119.06 4.687	29.50 1.161	3	ANSI
UNF 1"-12	12.0	65.58 2.581	.800 x .600	3B	H4	E0351-12	20.30 .800	25.40 1.000	130.18 5.125	35.50 1.397	3	ANSI
UNS 1"-14	14.0	65.58 2.581	.800 x .600	3B	H4	E0351-14	20.30 .800	25.40 1.000	130.18 5.125	35.50 1.397	3	ANSI



O5



Q5



L253



PHD/PHDX L247



Q1

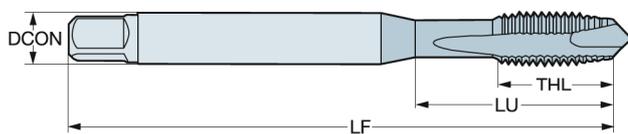
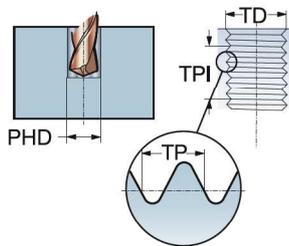


Q35

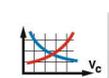
CoroTap™ 200, gwintownik ze skośną powierzchnią natarcia

Zarys gwintu: UNF

THCHT B
 THBTTP 0
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



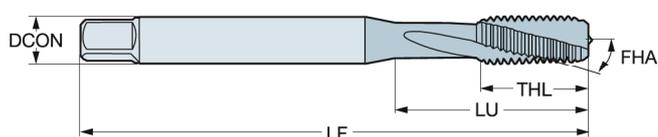
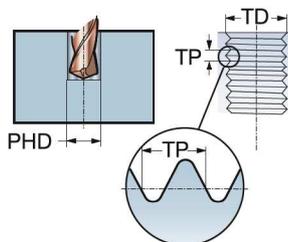
							Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42 .843	.194 x .152	3B	H2	E03610-32	4.90 .194	4.83 .190	60.33 2.375	12.70 .500	2	ANSI
UNF #12-28	28.0	22.47 .884	.220 x .165	2B	H3	E03612-28	5.60 .220	5.49 .215	60.33 2.375	12.70 .500	2	ANSI
UNF 1/4-28	28.0	25.59 1.007	.255 x .191	3B	H3	E0361/4	6.50 .255	6.35 .250	63.50 2.500	15.30 .602	2	ANSI
UNF 1/4-28	28.0	25.59 1.007	.255 x .191	3B	H3	E0361/43FL	6.50 .255	6.35 .250	63.50 2.500	15.30 .602	3	ANSI
UNF 5/16-24	24.0	30.20 1.189	.318 x .238	3B	H3	E0365/16	8.10 .318	7.94 .312	69.06 2.718	18.20 .716	2	ANSI
UNF 5/16-24	24.0	30.20 1.189	.318 x .238	3B	H3	E0365/163FL	8.10 .318	7.94 .312	69.06 2.718	18.20 .716	3	ANSI
UNF 3/8-24	24.0	32.80 1.291	.381 x .286	3B	H3	E0363/8	9.70 .381	9.53 .375	74.61 2.937	19.10 .751	2	ANSI
UNF 3/8-24	24.0	32.80 1.291	.381 x .286	3B	H3	E0363/83FL	9.70 .381	9.53 .375	74.61 2.937	19.10 .751	3	ANSI
UNF 7/16-20	20.0	52.77 2.077	.323 x .242	3B	H3	E0367/163FL	8.20 .323	11.11 .437	80.17 3.156	23.00 .905	3	ANSI
UNF 1/2-20	20.0	57.53 2.264	.367 x .275	3B	H3	E0361/2	9.30 .367	12.70 .500	85.73 3.375	23.00 .905	2	ANSI
UNF 1/2-20	20.0	57.53 2.264	.367 x .275	3B	H3	E0361/23FL	9.30 .367	12.70 .500	85.73 3.375	23.00 .905	3	ANSI
UNF 9/16-18	18.0	61.58 2.424	.429 x .322	3B	H3	E0369/16	10.90 .429	14.29 .562	91.28 3.593	25.00 .984	3	ANSI
UNF 5/8-18	18.0	52.64 2.072	.480 x .360	3B	H3	E0365/8	12.20 .480	15.88 .625	96.84 3.812	25.00 .984	3	ANSI
UNF 3/4-16	16.0	60.45 2.379	.590 x .442	3B	H3	E0363/4	15.00 .590	19.05 .750	107.95 4.250	29.50 1.161	3	ANSI
UNF 7/8-14	14.0	69.96 2.754	.697 x .523	3B	H4	E0367/8	17.70 .697	22.23 .875	119.06 4.687	29.50 1.161	3	ANSI
UNF 1"-12	12.0	65.58 2.581	.800 x .600	3B	H4	E0361-12	20.30 .800	25.40 1.000	130.18 5.125	35.50 1.397	3	ANSI
UNS 1"-14	14.0	65.58 2.581	.800 x .600	3B	H4	E0361-14	20.30 .800	25.40 1.000	130.18 5.125	35.50 1.397	3	ANSI



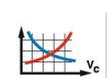
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNCS 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



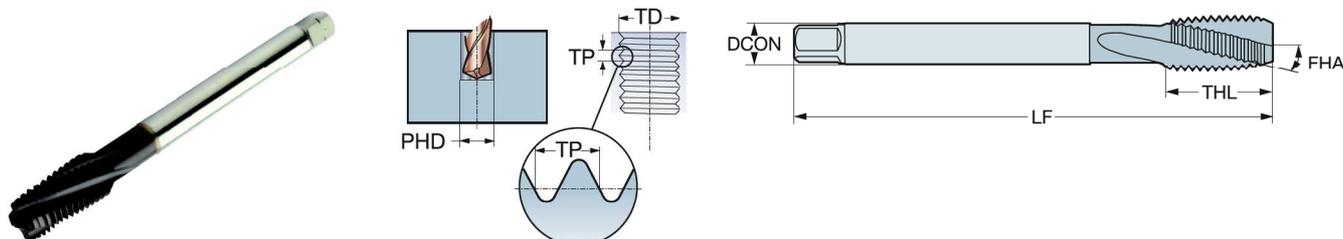
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	12.00	4.50 x 3.40	6H	E314M3	4.50	3.00	63.00	12.00	3	C-DIN 371
		.472				.177	.118	2.480	.472		
M 4	0.70	13.00	6.00 x 4.90	6H	E314M4	6.00	4.00	70.00	13.00	3	C-DIN 371
		.511				.236	.157	2.755	.511		
M 5	0.80	15.00	6.00 x 4.90	6H	E314M5	6.00	5.00	80.00	15.00	3	C-DIN 371
		.590				.236	.196	3.149	.590		
M 6	1.00	18.00	8.00 x 6.20	6H	E314M6	8.00	6.00	90.00	18.00	3	C-DIN 371
		.708				.315	.236	3.543	.708		
M 8	1.25	20.00	10.00 x 8.00	6H	E314M8	10.00	8.00	100.00	20.00	3	C-DIN 371
		.787				.394	.314	3.937	.787		
M 10	1.50	39.00	10.00 x 8.00	6H	E314M10	10.00	10.00	100.00	20.00	3	DIN 371
		1.535				.394	.393	3.937	.787		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



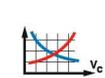
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E316M12	9.00	12.00	110.00	23.00	4	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E316M14	11.00	14.00	110.00	25.00	4	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E316M16	12.00	16.00	110.00	25.00	4	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E316M18	14.00	18.00	125.00	30.00	4	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E316M20	16.00	20.00	140.00	30.00	4	DIN 376
		3.740				.630	.787	5.511	1.181		



Q5



Q5



L253

PHD/PHDX L247



Q1

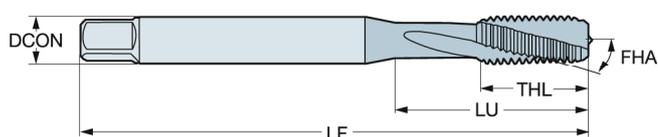
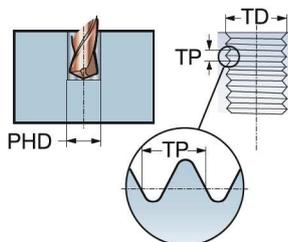


Q35

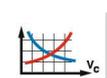
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



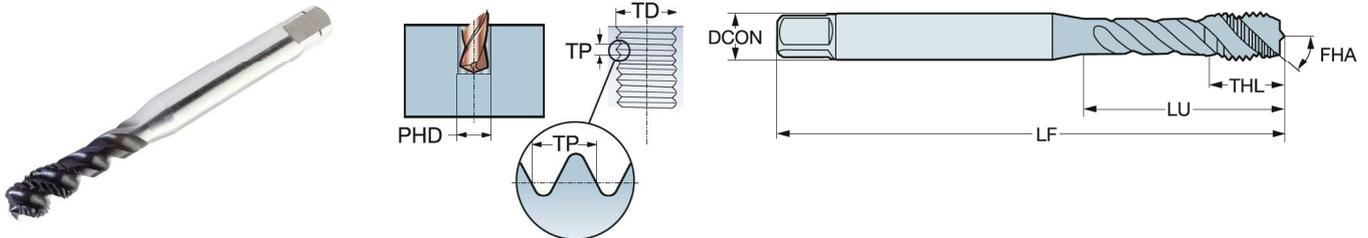
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	13.00	.168 x .131	6H	E864M3	4.30	3.00	63.00	14.70	3	DIN/ANSI
		.511				.168	.118	2.480	.578		
M 4	0.70	15.10	.194 x .152	6H	E864M4	4.90	4.00	70.00	15.10	3	DIN/ANSI
		.594				.194	.157	2.755	.594		
M 5	0.80	17.00	.255 x .191	6H	E864M5	6.50	5.00	80.00	17.00	3	DIN/ANSI
		.669				.255	.196	3.149	.669		
M 6	1.00	20.20	.318 x .238	6H	E864M6	8.10	6.00	90.00	20.20	3	DIN/ANSI
		.795				.318	.236	3.543	.795		
M 8	1.25	20.00	.381 x .286	6H	E864M8	9.70	8.00	100.00	22.80	3	DIN/ANSI
		.787				.381	.314	3.937	.897		
M 10	1.50	37.80	.381 x .286	6H	E864M10	9.70	10.00	100.00	20.00	3	DIN/ANSI
		1.488				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6H	E864M12	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		
M 14	2.00	84.82	.429 x .322	6H	E864M14	10.90	14.00	110.00	23.00	4	DIN/ANSI
		3.339				.429	.551	4.330	.905		
M 16	2.00	70.86	.480 x .360	6H	E864M16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 18	2.50	84.69	.542 x .406	6H	E864M18	13.80	18.00	125.00	30.00	4	DIN/ANSI
		3.334				.542	.708	4.921	1.181		
M 20	2.50	97.58	.652 x .489	6H	E864M20	16.60	20.00	140.00	30.00	4	DIN/ANSI
		3.841				.652	.787	5.511	1.181		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.0
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



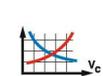
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 1.6	0.35	20.00	2.50 x 2.10	6HX	EX03PM1.6	2.50	1.60	40.00	6.00	2	DIN 371
	.787					.098	.062	1.574	.236		
M 2	0.40	9.00	2.80 x 2.10	6HX	EX03PM2	2.80	2.00	45.00	4.00	3	DIN 371
	.354					.110	.078	1.771	.157		
M 2.2	0.45	12.00	2.80 x 2.10	6HX	EX03PM2.2	2.80	2.20	45.00	4.00	3	DIN 371
	.472					.110	.086	1.771	.157		
M 2.3	0.40	12.00	2.80 x 2.10	6HX	EX03PM2.3	2.80	2.30	45.00	4.00	3	DIN 371
	.472					.110	.090	1.771	.157		
M 2.5	0.45	12.50	2.80 x 2.10	6HX	EX03PM2.5	2.80	2.50	50.00	4.00	3	DIN 371
	.492					.110	.098	1.968	.157		
M 2.6	0.45	12.50	2.80 x 2.10	6HX	EX03PM2.6	2.80	2.60	50.00	4.00	3	DIN 371
	.492					.110	.102	1.968	.157		
M 3	0.50	18.00	3.50 x 2.70	6HX	EX03PM3	3.50	3.00	56.00	5.90	3	DIN 371
	.708					.138	.118	2.204	.232		
M 3.5	0.60	20.00	4.00 x 3.00	6HX	EX03PM3.5	4.00	3.50	56.00	7.00	3	DIN 371
	.787					.157	.137	2.204	.275		
M 4	0.70	21.00	4.50 x 3.40	6HX	EX03PM4	4.50	4.00	63.00	6.70	3	DIN 371
	.826					.177	.157	2.480	.263		
M 5	0.80	25.00	6.00 x 4.90	6HX	EX03PM5	6.00	5.00	70.00	7.70	3	DIN 371
	.984					.236	.196	2.755	.303		
M 5	0.80	49.00	3.50 x 2.70	6HX	EX03PM5DIN376	3.50	5.00	70.00	8.00	3	DIN 376
	1.929					.138	.196	2.755	.314		
M 6	1.00	30.00	6.00 x 4.90	6HX	EX03PM6	6.00	6.00	80.00	10.00	3	DIN 371
	1.181					.236	.236	3.149	.393		
M 6	1.00	59.00	4.50 x 3.40	6HX	EX03PM6DIN376	4.50	6.00	80.00	10.00	3	DIN 376
	2.322					.177	.236	3.149	.393		
M 7	1.00	31.00	7.00 x 5.50	6HX	EX03PM7	7.00	7.00	80.00	10.00	3	DIN 371
	1.220					.276	.275	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	6HX	EX03PM8	8.00	8.00	90.00	11.60	3	DIN 371
	1.377					.315	.314	3.543	.456		
M 8	1.25	67.00	6.00 x 4.90	6HX	EX03PM8DIN376	6.00	8.00	90.00	13.00	3	DIN 376
	2.637					.236	.314	3.543	.511		
M 10	1.50	39.00	10.00 x 8.00	6HX	EX03PM10	10.00	10.00	100.00	15.10	3	DIN 371
	1.535					.394	.393	3.937	.594		
M 10	1.50	77.00	7.00 x 5.50	6HX	EX03PM10DIN376	7.00	10.00	100.00	15.00	3	DIN 376
	3.031					.276	.393	3.937	.590		
M 12	1.75	83.00	9.00 x 7.00	6HX	EX03PM12	9.00	12.00	110.00	16.00	3	DIN 376
	3.267					.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	6HX	EX03PM14	11.00	14.00	110.00	20.00	3	DIN 376
	3.188					.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	6HX	EX03PM16	12.00	16.00	110.00	20.00	4	DIN 376
	2.677					.472	.629	4.330	.787		
M 18	2.50	81.00	14.00 x 11.00	6HX	EX03PM18	14.00	18.00	125.00	25.00	4	DIN 376
	3.188					.551	.708	4.921	.984		



O5



Q5



L253



PHD/PHDX

L247



Q1

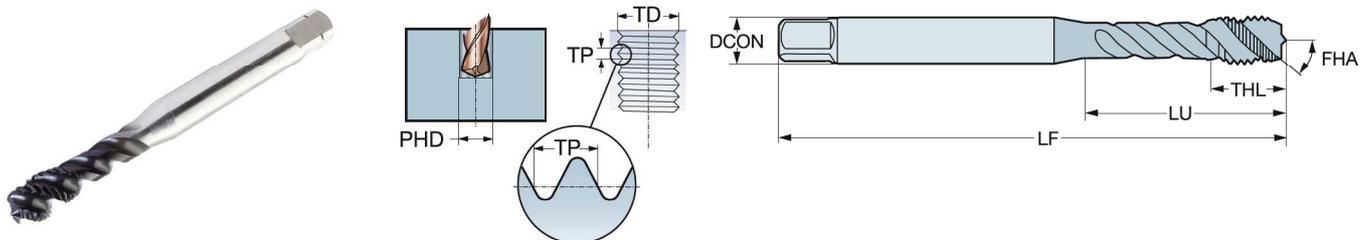


Q35

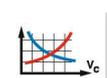
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.0
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



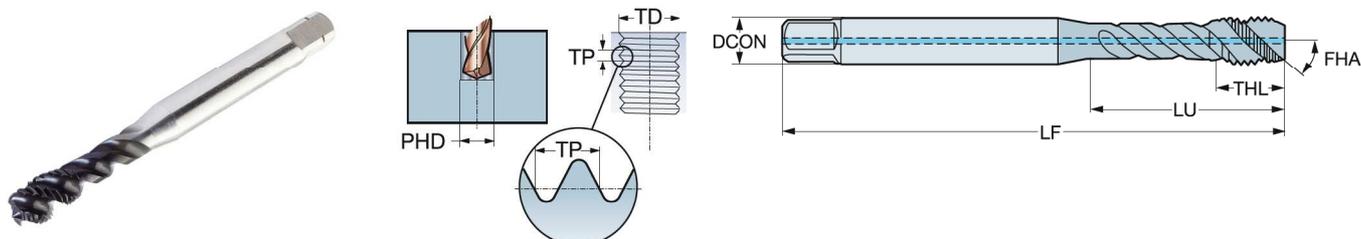
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 20	2.50	95.00	16.00 x 12.00	6HX	EX03PM20	16.00	20.00	140.00	25.00	4	DIN 376
		3.740				.630	.787	5.511	.984		
M 22	2.50	93.00	18.00 x 14.50	6HX	EX03PM22	18.00	22.00	140.00	25.00	4	DIN 376
		3.661				.709	.866	5.511	.984		
M 24	3.00	113.00	18.00 x 14.50	6HX	EX03PM24	18.00	24.00	160.00	30.00	4	DIN 376
		4.448				.709	.944	6.299	1.181		
M 27	3.00	97.00	20.00 x 16.00	6HX	EX03PM27	20.00	27.00	160.00	30.00	4	DIN 376
		3.818				.787	1.062	6.299	1.181		
M 30	3.50	115.00	22.00 x 18.00	6HX	EX03PM30	22.00	30.00	180.00	36.00	4	DIN 376
		4.527				.866	1.181	7.086	1.417		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.0
 FHA 48°
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



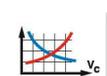
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	21.00	4.50 x 3.40	6HX	EX09PM4	4.50	4.00	63.00	6.70	3	DIN 371
	.826					.177	.157	2.480	.263		
M 5	0.80	25.00	6.00 x 4.90	6HX	EX09PM5	6.00	5.00	70.00	7.70	3	DIN 371
	.984					.236	.196	2.755	.303		
M 6	1.00	31.00	6.00 x 4.90	6HX	EX09PM6	6.00	6.00	80.00	10.00	3	DIN 371
	1.220					.236	.236	3.149	.393		
M 7	1.00	31.00	7.00 x 5.50	6HX	EX09PM7	7.00	7.00	80.00	10.00	3	DIN 371
	1.220					.276	.275	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	6HX	EX09PM8	8.00	8.00	90.00	11.60	3	DIN 371
	1.377					.315	.314	3.543	.456		
M 10	1.50	39.00	10.00 x 8.00	6HX	EX09PM10	10.00	10.00	100.00	15.10	3	DIN 371
	1.535					.394	.393	3.937	.594		
M 12	1.75	83.00	9.00 x 7.00	6HX	EX09PM12	9.00	12.00	110.00	16.00	3	DIN 376
	3.267					.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	6HX	EX09PM14	11.00	14.00	110.00	20.00	3	DIN 376
	3.188					.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	6HX	EX09PM16	12.00	16.00	110.00	20.00	4	DIN 376
	2.677					.472	.629	4.330	.787		
M 18	2.50	81.00	14.00 x 11.00	6HX	EX09PM18	14.00	18.00	125.00	25.00	4	DIN 376
	3.188					.551	.708	4.921	.984		
M 20	2.50	95.00	16.00 x 12.00	6HX	EX09PM20	16.00	20.00	140.00	25.00	4	DIN 376
	3.740					.630	.787	5.511	.984		
M 22	2.50	93.00	18.00 x 14.50	6HX	EX09PM22	18.00	22.00	140.00	25.00	4	DIN 376
	3.661					.709	.866	5.511	.984		
M 24	3.00	113.00	18.00 x 14.50	6HX	EX09PM24	18.00	24.00	160.00	30.00	4	DIN 376
	4.448					.709	.944	6.299	1.181		
M 27	3.00	97.00	20.00 x 16.00	6HX	EX09PM27	20.00	27.00	160.00	30.00	4	DIN 376
	3.818					.787	1.062	6.299	1.181		
M 30	3.50	115.00	22.00 x 18.00	6HX	EX09PM30	22.00	30.00	180.00	36.00	4	DIN 376
	4.527					.866	1.181	7.086	1.417		



Q5



Q5



L253



PHD/PHDX L247



Q1

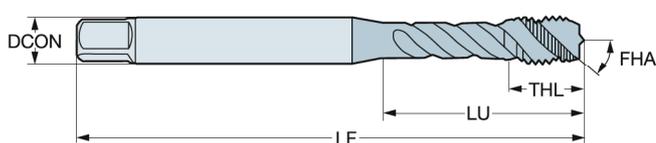
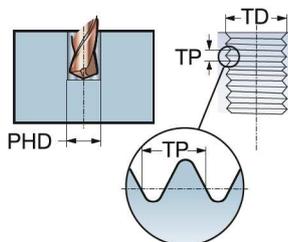


Q35

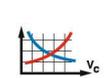
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING CoolTop



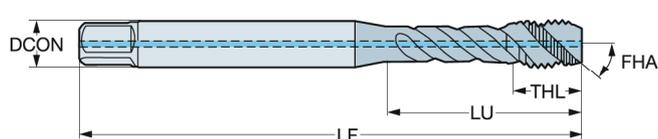
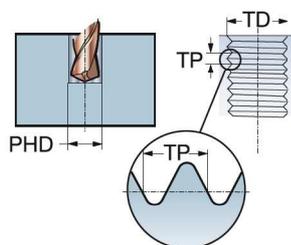
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	12.50	3.15 x 2.50	6H	E050M3	3.20	3.00	48.00	5.90	3	ISO 529
	.492					.124	.118	1.889	.232		
M 4	0.70	19.00	4.00 x 3.15	6H	E050M4	4.00	4.00	53.00	6.70	3	ISO 529
	.748					.157	.157	2.086	.263		
M 5	0.80	22.00	5.00 x 4.00	6H	E050M5	5.00	5.00	58.00	7.70	3	ISO 529
	.866					.197	.196	2.283	.303		
M 6	1.00	27.00	6.30 x 5.00	6H	E050M6	6.30	6.00	66.00	10.00	3	ISO 529
	1.062					.248	.236	2.598	.393		
M 8	1.25	31.00	8.00 x 6.30	6H	E050M8	8.00	8.00	72.00	11.60	3	ISO 529
	1.220					.315	.314	2.834	.456		
M 10	1.50	35.00	10.00 x 8.00	6H	E050M10	10.00	10.00	80.00	15.10	3	ISO 529
	1.377					.394	.393	3.149	.594		
M 12	1.75	62.00	9.00 x 7.10	6H	E050M12	9.00	12.00	89.00	16.00	3	ISO 529
	2.440					.354	.472	3.503	.629		
M 16	2.00	59.00	12.50 x 10.00	6H	E050M16	12.50	16.00	102.00	18.00	4	ISO 529
	2.322					.492	.629	4.015	.708		
M 20	2.50	68.00	14.00 x 11.20	6H	E050M20	14.00	20.00	112.00	22.50	4	ISO 529
	2.677					.551	.787	4.409	.885		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 1
 SUBSTRATE HSS-PM
 COATING CoolTop



≤350HB

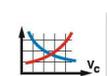
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 6	1.00	27.00	6.30 x 5.00	6H	E051M6	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
M 8	1.25	31.00	8.00 x 6.30	6H	E051M8	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
M 10	1.50	35.00	10.00 x 8.00	6H	E051M10	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
M 12	1.75	62.00	9.00 x 7.10	6H	E051M12	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
M 16	2.00	59.00	12.50 x 10.00	6H	E051M16	12.50	16.00	102.00	18.00	4	ISO 529
		2.322				.492	.629	4.015	.708		
M 20	2.50	68.00	14.00 x 11.20	6H	E051M20	14.00	20.00	112.00	22.50	4	ISO 529
		2.677				.551	.787	4.409	.885		



O5



Q5



L253



PHD/PHDX L247



Q1

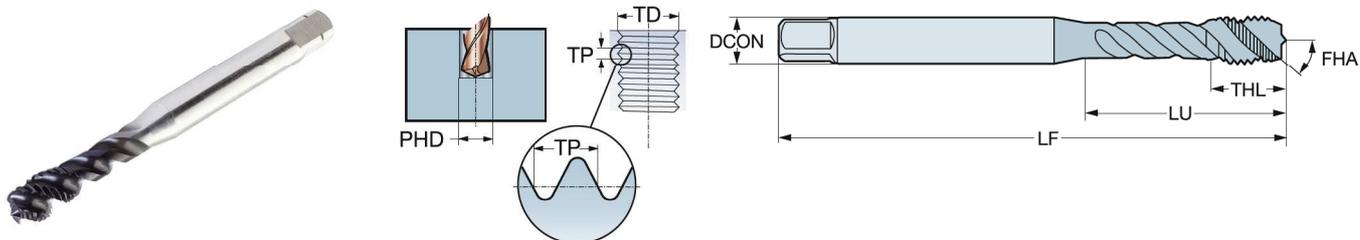


Q35

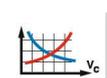
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 1
 ULDR 3
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



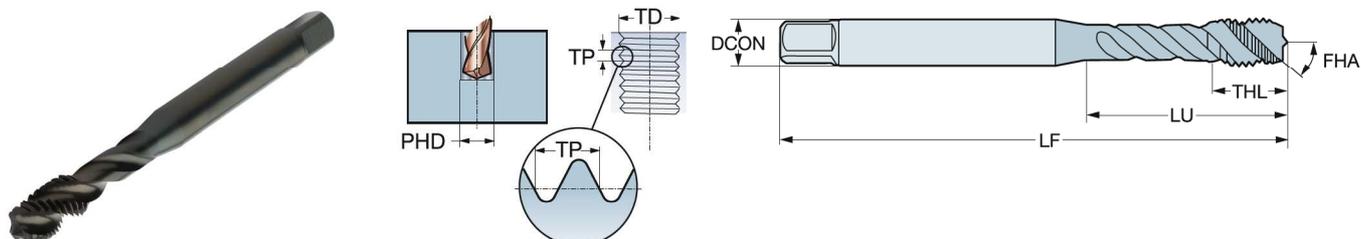
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.88	.141 x .110	6HX	EX03PAM3	3.60	3.00	56.00	5.99	3	DIN/ANSI
		.625				.141	.118	2.204	.235		
M 4	0.70	16.58	.168 x .131	6HX	EX03PAM4	4.30	4.00	63.00	7.01	3	DIN/ANSI
		.652				.168	.157	2.480	.275		
M 5	0.80	21.42	.194 x .152	6HX	EX03PAM5	4.90	5.00	70.00	8.00	3	DIN/ANSI
		.843				.194	.196	2.755	.315		
M 6	1.00	25.59	.255 x .191	6HX	EX03PAM6	6.50	6.00	80.00	10.00	3	DIN/ANSI
		1.007				.255	.236	3.149	.394		
M 8	1.25	30.20	.318 x .238	6HX	EX03PAM8	8.10	8.00	90.00	11.98	3	DIN/ANSI
		1.189				.318	.314	3.543	.472		
M 10	1.50	37.77	.381 x .286	6HX	EX03PAM10	9.70	10.00	100.00	15.01	3	DIN/ANSI
		1.487				.381	.393	3.937	.590		
M 12	1.75	86.02	.367 x .275	6HX	EX03PAM12	9.30	12.00	110.00	18.00	3	DIN/ANSI
		3.386				.367	.472	4.330	.709		
M 14	2.00	84.82	.429 x .322	6HX	EX03PAM14	10.90	14.00	110.00	19.98	3	DIN/ANSI
		3.339				.429	.551	4.330	.787		
M 16	2.00	70.86	.480 x .360	6HX	EX03PAM16	12.20	16.00	110.00	23.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.905		
M 18	2.50	84.69	.542 x .406	6HX	EX03PAM18	13.80	18.00	125.00	29.99	4	DIN/ANSI
		3.334				.542	.708	4.921	1.180		
M 20	2.50	97.58	.652 x .489	6HX	EX03PAM20	16.60	20.00	140.00	29.99	4	DIN/ANSI
		3.841				.652	.787	5.511	1.180		
M 24	3.00	101.60	.760 x .570	6HX	EX03PAM24	19.30	24.00	160.00	29.99	4	DIN/ANSI
		3.999				.760	.944	6.299	1.180		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.0
 FHA 40°
 CNCS 0
 SUBSTRATE HSS-E
 COATING ST



M

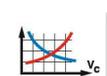
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E346M3	3.50	3.00	56.00	5.90	3	DIN 371
		.708				.138	.118	2.204	.232		
M 4	0.70	21.00	4.50 x 3.40	6H	E346M4	4.50	4.00	63.00	6.70	3	DIN 371
		.826				.177	.157	2.480	.263		
M 5	0.80	25.00	6.00 x 4.90	6H	E346M5	6.00	5.00	70.00	7.70	3	DIN 371
		.984				.236	.196	2.755	.303		
M 6	1.00	30.00	6.00 x 4.90	6H	E346M6	6.00	6.00	80.00	10.00	3	DIN 371
		1.181				.236	.236	3.149	.393		
M 8	1.25	33.00	8.00 x 6.20	6H	E346M8	8.00	8.00	90.00	11.60	3	DIN 371
		1.299				.315	.314	3.543	.456		
M 10	1.50	39.00	10.00 x 8.00	6H	E346M10	10.00	10.00	100.00	15.10	3	DIN 371
		1.535				.394	.393	3.937	.594		



O5



Q5



L253



PHD/PHDX L247



Q1

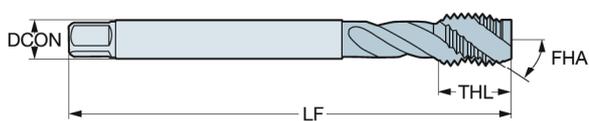
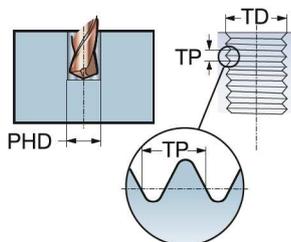


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.0
 FHA 40°
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



M

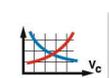
Wymiary, mm, cal

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E347M12	9.00	12.00	110.00	16.00	4	DIN 376
	3.267					.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	6H	E347M14	11.00	14.00	110.00	20.00	4	DIN 376
	3.188					.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	6H	E347M16	12.00	16.00	110.00	20.00	4	DIN 376
	2.677					.472	.629	4.330	.787		
M 18	2.50	81.00	14.00 x 11.00	6H	E347M18	14.00	18.00	125.00	25.00	4	DIN 376
	3.188					.551	.708	4.921	.984		
M 20	2.50	95.00	16.00 x 12.00	6H	E347M20	16.00	20.00	140.00	25.00	4	DIN 376
	3.740					.630	.787	5.511	.984		
M 22	2.50	93.00	18.00 x 14.50	6H	E347M22	18.00	22.00	140.00	25.00	4	DIN 376
	3.661					.709	.866	5.511	.984		
M 24	3.00	113.00	18.00 x 14.50	6H	E347M24	18.00	24.00	160.00	30.00	4	DIN 376
	4.448					.709	.944	6.299	1.181		
M 27	3.00	97.00	20.00 x 16.00	6H	E347M27	20.00	27.00	160.00	30.00	4	DIN 376
	3.818					.787	1.062	6.299	1.181		
M 30	3.50	115.00	22.00 x 18.00	6H	E347M30	22.00	30.00	180.00	36.00	4	DIN 376
	4.527					.866	1.181	7.086	1.417		

O

P

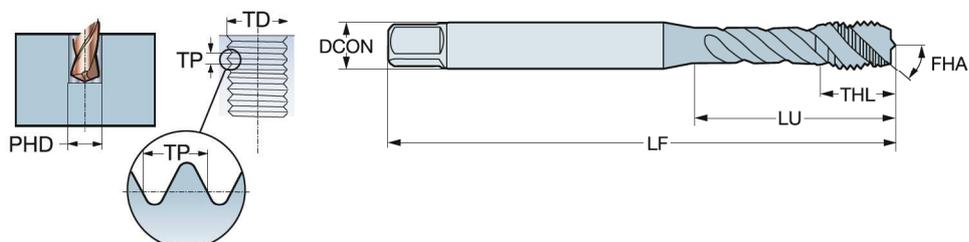
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E
 COATING SmoothTop



M

						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 1.6	0.35	8.00	2.50 x 2.10	6H	E404M1.6	2.50	1.60	40.00	6.00	2	DIN 371
		.314				.098	.062	1.574	.236		
M 2	0.40	9.00	2.80 x 2.10	6H	E404M2	2.80	2.00	45.00	4.00	3	DIN 371
		.354				.110	.078	1.771	.157		
M 2.2	0.45	12.00	2.80 x 2.10	6H	E404M2.2	2.80	2.20	45.00	4.00	3	DIN 371
		.472				.110	.086	1.771	.157		
M 2.3	0.40	12.00	2.80 x 2.10	6H	E404M2.3	2.80	2.30	45.00	4.00	3	DIN 371
		.472				.110	.090	1.771	.157		
M 2.5	0.45	12.50	2.80 x 2.10	6H	E404M2.5	2.80	2.50	50.00	4.00	3	DIN 371
		.492				.110	.098	1.968	.157		
M 2.6	0.45	12.50	2.80 x 2.10	6H	E404M2.6	2.80	2.60	50.00	4.00	3	DIN 371
		.492				.110	.102	1.968	.157		
M 3	0.50	18.00	3.50 x 2.70	6H	E404M3	3.50	3.00	56.00	5.90	3	DIN 371
		.708				.138	.118	2.204	.232		
M 4	0.70	21.00	4.50 x 3.40	6H	E404M4	4.50	4.00	63.00	6.70	3	DIN 371
		.826				.177	.157	2.480	.263		
M 5	0.80	25.00	6.00 x 4.90	6H	E404M5	6.00	5.00	70.00	7.70	3	DIN 371
		.984				.236	.196	2.755	.303		
M 6	1.00	30.00	6.00 x 4.90	6H	E404M6	6.00	6.00	80.00	10.00	3	DIN 371
		1.181				.236	.236	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	6H	E404M8	8.00	8.00	90.00	11.60	3	DIN 371
		1.377				.315	.314	3.543	.456		
M 10	1.50	39.00	10.00 x 8.00	6H	E404M10	10.00	10.00	100.00	15.10	3	DIN 371
		1.535				.394	.393	3.937	.594		
M 12	1.75	83.00	9.00 x 7.00	6H	E404M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E404M14	11.00	14.00	110.00	20.00	3	DIN 376
		3.188				.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	6H	E404M16	12.00	16.00	110.00	20.00	4	DIN 376
		2.677				.472	.629	4.330	.787		
M 20	2.50	95.00	16.00 x 12.00	6H	E404M20	16.00	20.00	140.00	25.00	4	DIN 376
		3.740				.630	.787	5.511	.984		



O5



Q5



L253



PHD/PHDX L247



Q1

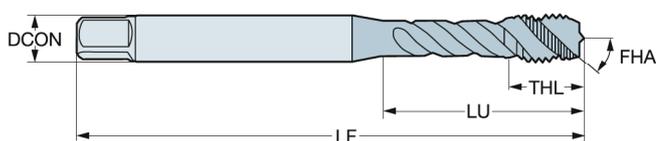
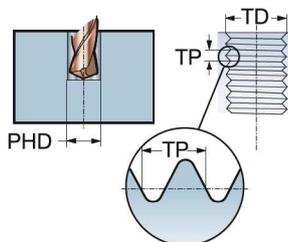


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

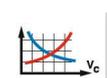
Wymiary, mm, cala

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.00	3.15 x 2.50	6H	E047M3	3.20	3.00	48.00	5.90	3	ISO 529
		.590				.124	.118	1.889	.232		
M 4	0.70	19.00	4.00 x 3.15	6H	E047M4	4.00	4.00	53.00	6.70	3	ISO 529
		.748				.157	.157	2.086	.263		
M 5	0.80	22.00	5.00 x 4.00	6H	E047M5	5.00	5.00	58.00	7.70	3	ISO 529
		.866				.197	.196	2.283	.303		
M 6	1.00	27.00	6.30 x 5.00	6H	E047M6	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
M 8	1.25	31.00	8.00 x 6.30	6H	E047M8	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
M 10	1.50	35.00	10.00 x 8.00	6H	E047M10	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
M 12	1.75	62.00	9.00 x 7.10	6H	E047M12	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
M 16	2.00	59.00	12.50 x 10.00	6H	E047M16	12.50	16.00	102.00	18.00	4	ISO 529
		2.322				.492	.629	4.015	.708		
M 20	2.50	68.00	14.00 x 11.20	6H	E047M20	14.00	20.00	112.00	22.50	4	ISO 529
		2.677				.551	.787	4.409	.885		

O

P

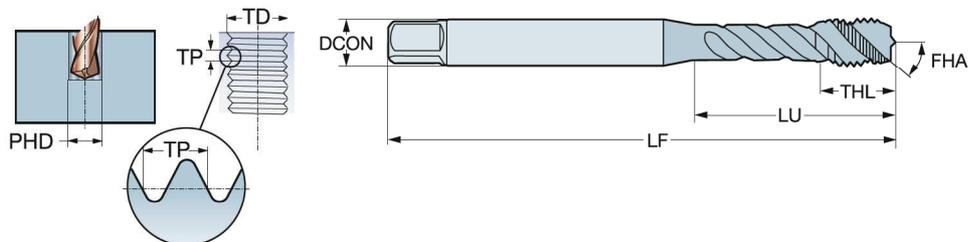
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 1
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

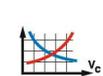
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	14.90	3.15 x 2.50	6H	E048M3	3.20	3.00	48.00	5.90	3	ISO 529
		.586				.124	.118	1.889	.232		
M 4	0.70	18.50	4.00 x 3.15	6H	E048M4	4.00	4.00	53.00	6.70	3	ISO 529
		.728				.157	.157	2.086	.263		
M 5	0.80	22.00	5.00 x 4.00	6H	E048M5	5.00	5.00	58.00	7.70	3	ISO 529
		.866				.197	.196	2.283	.303		
M 6	1.00	27.00	6.30 x 5.00	6H	E048M6	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
M 8	1.25	31.00	8.00 x 6.30	6H	E048M8	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
M 10	1.50	35.00	10.00 x 8.00	6H	E048M10	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
M 12	1.75	62.00	9.00 x 7.10	6H	E048M12	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
M 16	2.00	59.00	12.50 x 10.00	6H	E048M16	12.50	16.00	102.00	18.00	4	ISO 529
		2.322				.492	.629	4.015	.708		
M 20	2.50	68.00	14.00 x 11.20	6H	E048M20	14.00	20.00	112.00	22.50	4	ISO 529
		2.677				.551	.787	4.409	.885		



Q5



Q5



L253



PHD/PHDX

L247



Q1

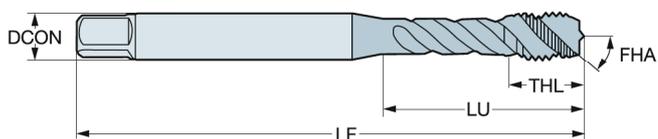
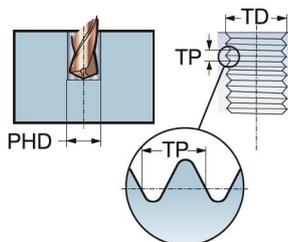


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

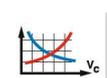
THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

Wymiary, mm, cal

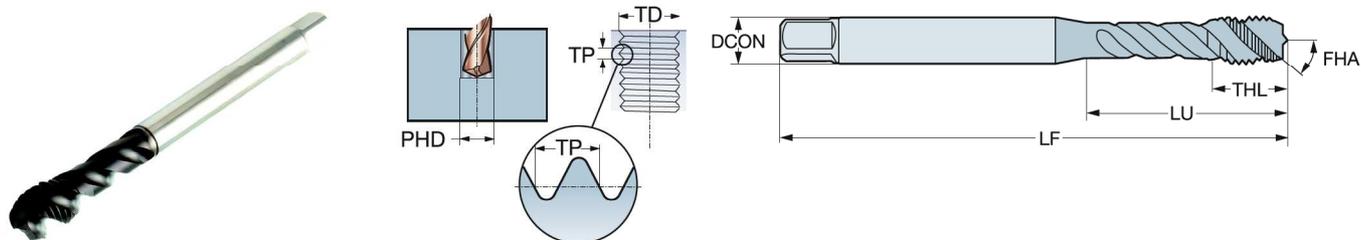
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E085M4	4.30	4.00	53.98	7.90	3	ANSI
		.652				.168	.157	2.125	.311		
M 5	0.80	21.42	.194 x .152	6H	E085M5	4.90	5.00	60.33	8.50	3	ANSI
		.843				.194	.196	2.375	.334		
M 6	1.00	27.92	.255 x .191	6H	E085M6	6.50	6.00	63.50	10.00	3	ANSI
		1.099				.255	.236	2.500	.393		
M 8	1.25	33.26	.318 x .238	6H	E085M8	8.10	8.00	69.06	11.60	3	ANSI
		1.309				.318	.314	2.718	.456		
M 10	1.50	36.61	.381 x .286	6H	E085M10	9.70	10.00	74.61	13.50	3	ANSI
		1.441				.381	.393	2.937	.531		
M 12	1.75	61.74	.367 x .275	6H	E085M12	9.30	12.00	85.73	17.50	3	ANSI
		2.430				.367	.472	3.375	.688		
M 14	2.00	66.10	.429 x .322	6H	E085M14	10.90	14.00	91.28	18.00	3	ANSI
		2.602				.429	.551	3.593	.708		
M 16	2.00	57.69	.480 x .360	6H	E085M16	12.20	16.00	96.84	18.00	4	ANSI
		2.271				.480	.629	3.812	.708		
M 20	2.50	71.08	.652 x .489	6H	E085M20	16.60	20.00	113.50	22.50	4	ANSI
		2.798				.652	.787	4.468	.885		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

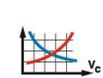
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E862M4	4.30	4.00	63.00	7.90	3	DIN/ANSI
		.652				.168	.157	2.480	.311		
M 5	0.80	21.42	.194 x .152	6H	E862M5	4.90	5.00	70.00	8.00	3	DIN/ANSI
		.843				.194	.196	2.755	.314		
M 6	1.00	25.59	.255 x .191	6H	E862M6	6.50	6.00	80.00	10.70	3	DIN/ANSI
		1.007				.255	.236	3.149	.421		
M 8	1.25	30.20	.318 x .238	6H	E862M8	8.10	8.00	90.00	12.10	3	DIN/ANSI
		1.189				.318	.314	3.543	.476		
M 10	1.50	32.80	.381 x .286	6H	E862M10	9.70	10.00	100.00	15.10	3	DIN/ANSI
		1.291				.381	.393	3.937	.594		
M 12	1.75	86.02	.367 x .275	6H	E862M12	9.30	12.00	110.00	18.00	3	DIN/ANSI
		3.386				.367	.472	4.330	.708		
M 16	2.00	70.86	.480 x .360	6H	E862M16	12.20	16.00	110.00	20.00	4	DIN/ANSI
		2.789				.480	.629	4.330	.787		



Q5



Q5



L253



PHD/PHDX L247



Q1

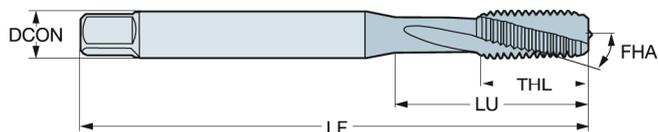
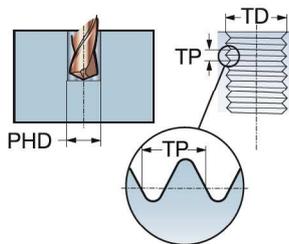


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

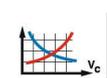
Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.0
 FHA 15°
 CNSC 0
 SUBSTRATE HM



K

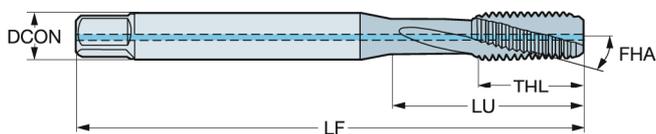
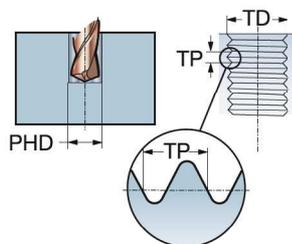
					Wymiary, mm, cale						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	10.00	3.50 x 2.70	6H	T105M3	3.50	3.00	56.00	10.00	3	C-DIN 371
		.393				.138	.118	2.204	.393		
M 4	0.70	13.00	4.50 x 3.40	6H	T105M4	4.50	4.00	63.00	13.00	3	C-DIN 371
		.511				.177	.157	2.480	.511		
M 5	0.80	16.00	6.00 x 4.90	6H	T105M5	6.00	5.00	70.00	16.00	3	C-DIN 371
		.629				.236	.196	2.755	.629		
M 6	1.00	30.00	6.00 x 4.90	6H	T105M6	6.00	6.00	80.00	19.00	3	C-DIN 371
		1.181				.236	.236	3.149	.748		
M 8	1.25	35.00	8.00 x 6.20	6H	T105M8	8.00	8.00	90.00	22.00	3	C-DIN 371
		1.377				.315	.314	3.543	.866		
M 10	1.50	39.00	10.00 x 8.00	6H	T105M10	10.00	10.00	100.00	24.00	3	C-DIN 371
		1.535				.394	.393	3.937	.944		
M 12	1.75	83.00	9.00 x 7.00	6H	T105M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 3.0
 FHA 15°
 CNSC 1
 SUBSTRATE HM

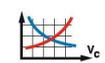


K

						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 5	0.80	47.00	6.00 x 4.90	6H	T106M5	6.00	5.00	70.00	16.00	3	C-DIN 371
		1.850				.236	.196	2.755	.629		
M 6	1.00	30.00	6.00 x 4.90	6H	T106M6	6.00	6.00	80.00	19.00	3	C-DIN 371
		1.181				.236	.236	3.149	.748		
M 8	1.25	35.00	8.00 x 6.20	6H	T106M8	8.00	8.00	90.00	22.00	3	C-DIN 371
		1.377				.315	.314	3.543	.866		
M 10	1.50	39.00	10.00 x 8.00	6H	T106M10	10.00	10.00	100.00	24.00	3	C-DIN 371
		1.535				.394	.393	3.937	.944		
M 12	1.75	83.00	9.00 x 7.00	6H	T106M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		



Q05



L253



L247



Q01

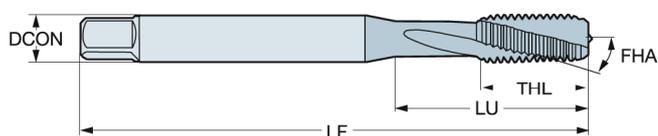
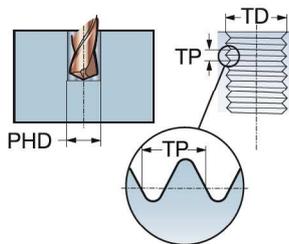


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM



N

Wymiary, mm, cala

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E354M3	3.50	3.00	56.00	9.00	3	DIN 371
	.708					.138	.118	2.204	.354		
M 4	0.70	21.00	4.50 x 3.40	6H	E354M4	4.50	4.00	63.00	12.00	3	DIN 371
	.826					.177	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	6H	E354M5	6.00	5.00	70.00	13.00	3	DIN 371
	.984					.236	.196	2.755	.511		
M 6	1.00	30.00	6.00 x 4.90	6H	E354M6	6.00	6.00	80.00	15.00	3	DIN 371
	1.181					.236	.236	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6H	E354M8	8.00	8.00	90.00	18.00	3	DIN 371
	1.377					.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6H	E354M10	10.00	10.00	100.00	20.00	3	DIN 371
	1.535					.394	.393	3.937	.787		

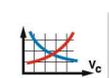
M

N

O

P

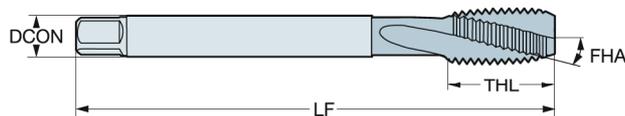
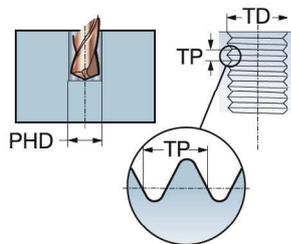
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM



N

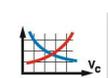
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E355M12	9.00	12.00	110.00	23.00	3	DIN 376
	3.267					.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E355M14	11.00	14.00	110.00	25.00	3	DIN 376
	3.188					.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E355M16	12.00	16.00	110.00	25.00	3	DIN 376
	2.677					.472	.629	4.330	.984		



O5



Q5



L253

PHD/PHDX L247



Q1

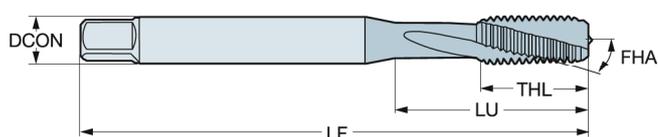
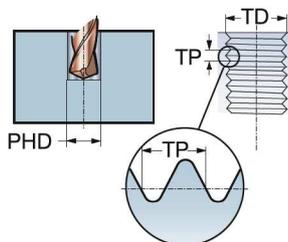


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

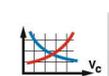
Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING SmoothTop



N

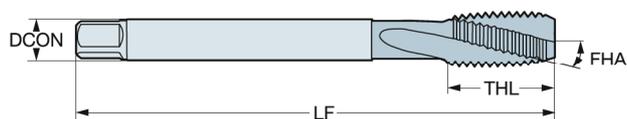
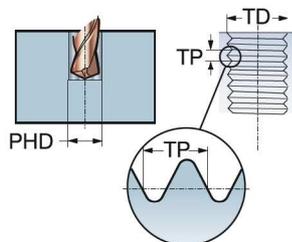
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E450M3	3.50	3.00	56.00	9.00	3	DIN 371
	.708					.138	.118	2.204	.354		
M 4	0.70	21.00	4.50 x 3.40	6H	E450M4	4.50	4.00	63.00	12.00	3	DIN 371
	.826					.177	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	6H	E450M5	6.00	5.00	70.00	13.00	3	DIN 371
	.984					.236	.196	2.755	.511		
M 6	1.00	30.00	6.00 x 4.90	6H	E450M6	6.00	6.00	80.00	15.00	3	DIN 371
	1.181					.236	.236	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6H	E450M8	8.00	8.00	90.00	18.00	3	DIN 371
	1.377					.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6H	E450M10	10.00	10.00	100.00	20.00	3	DIN 371
	1.535					.394	.393	3.937	.787		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNCS 0
 SUBSTRATE HSS-E-PM
 COATING SmoothTop



N

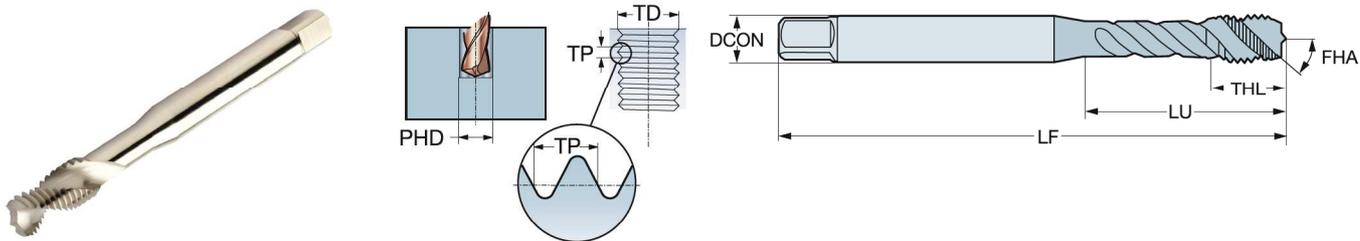
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E451M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E451M14	11.00	14.00	110.00	25.00	3	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E451M16	12.00	16.00	110.00	25.00	3	DIN 376
		2.677				.472	.629	4.330	.984		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

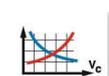
THCHT C
 THBTP 0
 ULDR 2.5
 FHA 35°
 CNSC 0
 SUBSTRATE HSS-E



N

Wymiary, mm, cal

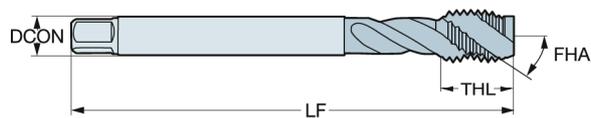
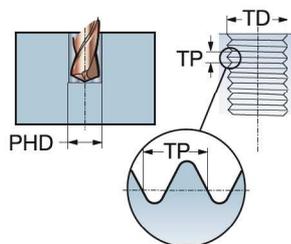
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E360M3	3.50	3.00	56.00	9.00	2	DIN 371
	.708					.138	.118	2.204	.354		
M 4	0.70	21.00	4.50 x 3.40	6H	E360M4	4.50	4.00	63.00	12.00	2	DIN 371
	.826					.177	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	6H	E360M5	6.00	5.00	70.00	13.00	2	DIN 371
	.984					.236	.196	2.755	.511		
M 6	1.00	30.00	6.00 x 4.90	6H	E360M6	6.00	6.00	80.00	15.00	2	DIN 371
	1.181					.236	.236	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6H	E360M8	8.00	8.00	90.00	18.00	2	DIN 371
	1.377					.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6H	E360M10	10.00	10.00	100.00	20.00	2	DIN 371
	1.535					.394	.393	3.937	.787		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 35°
 CNSC 0
 SUBSTRATE HSS-E



N

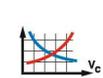
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E361M12	9.00	12.00	110.00	23.00	3	DIN 376
	3.267					.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E361M14	11.00	14.00	110.00	25.00	3	DIN 376
	3.188					.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E361M16	12.00	16.00	110.00	25.00	3	DIN 376
	2.677					.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E361M18	14.00	18.00	125.00	30.00	3	DIN 376
	3.188					.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E361M20	16.00	20.00	140.00	30.00	3	DIN 376
	3.740					.630	.787	5.511	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

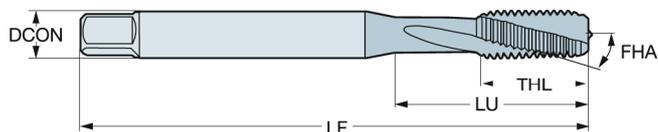
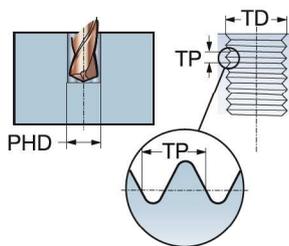


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM



N

Wymiary, mm, cala

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	15.88	.141 x .110	6H	E866M3	3.60	3.00	56.00	9.00	3	DIN/ANSI
		.625				.141	.118	2.204	.354		
M 4	0.70	16.58	.168 x .131	6H	E866M4	4.30	4.00	63.00	13.00	3	DIN/ANSI
		.652				.168	.157	2.480	.511		
M 5	0.80	21.42	.194 x .152	6H	E866M5	4.90	5.00	70.00	14.00	3	DIN/ANSI
		.843				.194	.196	2.755	.551		
M 6	1.00	25.59	.255 x .191	6H	E866M6	6.50	6.00	80.00	15.00	3	DIN/ANSI
		1.007				.255	.236	3.149	.590		
M 8	1.25	30.20	.318 x .238	6H	E866M8	8.10	8.00	90.00	18.00	3	DIN/ANSI
		1.189				.318	.314	3.543	.708		
M 10	1.50	32.80	.381 x .286	6H	E866M10	9.70	10.00	100.00	20.00	3	DIN/ANSI
		1.291				.381	.393	3.937	.787		
M 12	1.75	86.02	.367 x .275	6H	E866M12	9.30	12.00	110.00	23.00	3	DIN/ANSI
		3.386				.367	.472	4.330	.905		

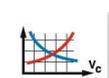
M

N

O

P

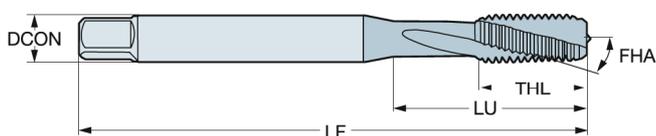
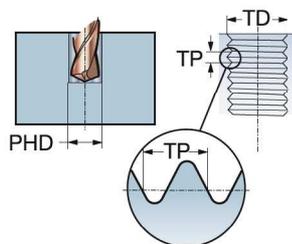
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E



P N

						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 2	0.40	9.00	2.80 x 2.10	6H	E207M2	2.80	2.00	45.00	4.00	3	DIN 371
		.354				.110	.078	1.771	.157		
M 2.5	0.45	12.50	2.80 x 2.10	6H	E207M2.5	2.80	2.50	50.00	4.00	3	DIN 371
		.492				.110	.098	1.968	.157		
M 3	0.50	18.00	3.50 x 2.70	6H	E207M3	3.50	3.00	56.00	9.00	3	DIN 371
		.708				.138	.118	2.204	.354		
M 3.5	0.60	20.00	4.00 x 3.00	6H	E207M3.5	4.00	3.50	56.00	11.00	3	DIN 371
		.787				.157	.137	2.204	.433		
M 4	0.70	21.00	4.50 x 3.40	6H	E207M4	4.50	4.00	63.00	12.00	3	DIN 371
		.826				.177	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	6H	E207M5	6.00	5.00	70.00	13.00	3	DIN 371
		.984				.236	.196	2.755	.511		
M 6	1.00	30.00	6.00 x 4.90	6H	E207M6	6.00	6.00	80.00	15.00	3	DIN 371
		1.181				.236	.236	3.149	.590		
M 7	1.00	30.00	7.00 x 5.50	6H	E207M7	7.00	7.00	80.00	15.00	3	DIN 371
		1.181				.276	.275	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6H	E207M8	8.00	8.00	90.00	18.00	3	DIN 371
		1.377				.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6H	E207M10	10.00	10.00	100.00	20.10	3	DIN 371
		1.535				.394	.393	3.937	.791		



O5



Q5



L253

PHD/PHDX L247



Q1

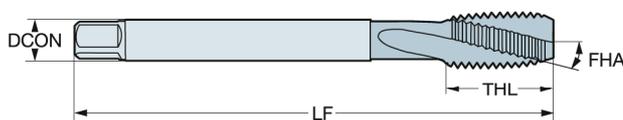
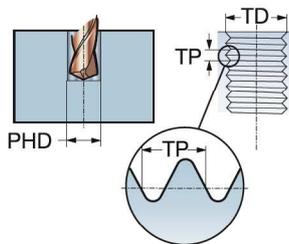


Q35

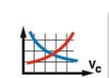
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E



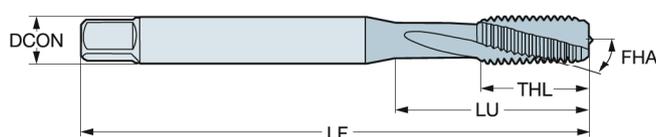
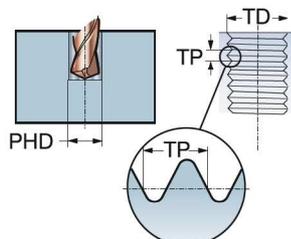
					Wymiary, mm, cale						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	43.00	2.80 x 2.10	6H	E258M4	2.80	4.00	63.00	12.00	3	DIN 376
	1.692					.110	.157	2.480	.472		
M 5	0.80	49.00	3.50 x 2.70	6H	E258M5	3.50	5.00	70.00	13.00	3	DIN 376
	1.929					.138	.196	2.755	.511		
M 6	1.00	59.00	4.50 x 3.40	6H	E258M6	4.50	6.00	80.00	15.00	3	DIN 376
	2.322					.177	.236	3.149	.590		
M 8	1.25	67.00	6.00 x 4.90	6H	E258M8	6.00	8.00	90.00	18.00	3	DIN 376
	2.637					.236	.314	3.543	.708		
M 10	1.50	77.00	7.00 x 5.50	6H	E258M10	7.00	10.00	100.00	20.00	3	DIN 376
	3.031					.276	.393	3.937	.787		
M 12	1.75	83.00	9.00 x 7.00	6H	E258M12	9.00	12.00	110.00	23.00	3	DIN 376
	3.267					.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E258M14	11.00	14.00	110.00	25.00	3	DIN 376
	3.188					.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E258M16	12.00	16.00	110.00	25.00	3	DIN 376
	2.677					.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E258M18	14.00	18.00	125.00	30.00	3	DIN 376
	3.188					.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E258M20	16.00	20.00	140.00	30.00	3	DIN 376
	3.740					.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	6H	E258M22	18.00	22.00	140.00	34.00	4	DIN 376
	3.661					.709	.866	5.511	1.338		
M 24	3.00	113.00	18.00 x 14.50	6H	E258M24	18.00	24.00	160.00	38.00	4	DIN 376
	4.448					.709	.944	6.299	1.496		
M 27	3.00	97.00	20.00 x 16.00	6H	E258M27	20.00	27.00	160.00	38.00	4	DIN 376
	3.818					.787	1.062	6.299	1.496		
M 30	3.50	115.00	22.00 x 18.00	6H	E258M30	22.00	30.00	180.00	45.00	4	DIN 376
	4.527					.866	1.181	7.086	1.771		
M 33	3.50	113.00	25.00 x 20.00	6H	E258M33	25.00	33.00	180.00	50.00	4	DIN 376
	4.448					.984	1.299	7.086	1.968		
M 36	4.00	131.00	28.00 x 22.00	6H	E258M36	28.00	36.00	200.00	55.00	4	DIN 376
	5.157					1.102	1.417	7.874	2.165		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNCS 0
 SUBSTRATE HSS-E
 COATING TIN



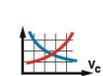
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E212M3	3.50	3.00	56.00	9.00	3	DIN 371
		.708				.138	.118	2.204	.354		
M 4	0.70	21.00	4.50 x 3.40	6H	E212M4	4.50	4.00	63.00	11.00	3	DIN 371
		.826				.177	.157	2.480	.433		
M 5	0.80	25.00	6.00 x 4.90	6H	E212M5	6.00	5.00	70.00	13.00	3	DIN 371
		.984				.236	.196	2.755	.511		
M 6	1.00	30.00	6.00 x 4.90	6H	E212M6	6.00	6.00	80.00	15.00	3	DIN 371
		1.181				.236	.236	3.149	.590		
M 8	1.25	35.00	8.00 x 6.20	6H	E212M8	8.00	8.00	90.00	18.00	3	DIN 371
		1.377				.315	.314	3.543	.708		
M 10	1.50	39.00	10.00 x 8.00	6H	E212M10	10.00	10.00	100.00	20.00	3	DIN 371
		1.535				.394	.393	3.937	.787		



Q5



Q5



L253

PHD/PHDX L247



L247



Q1

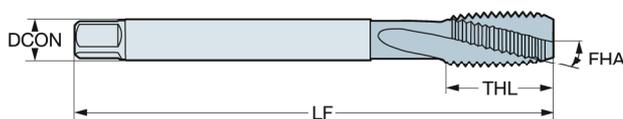
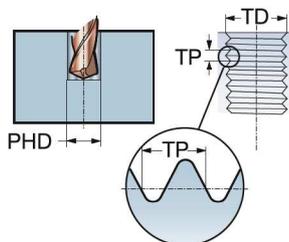


Q35

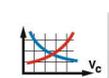
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E
 COATING TiN



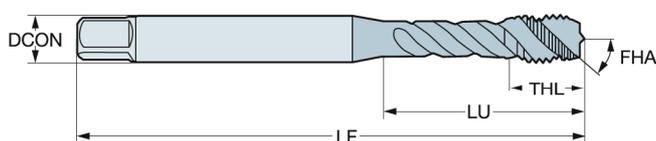
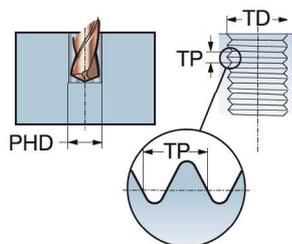
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E263M12	9.00	12.00	110.00	23.00	3	DIN 376
		3.267				.354	.472	4.330	.905		
M 14	2.00	81.00	11.00 x 9.00	6H	E263M14	11.00	14.00	110.00	25.00	3	DIN 376
		3.188				.433	.551	4.330	.984		
M 16	2.00	68.00	12.00 x 9.00	6H	E263M16	12.00	16.00	110.00	25.00	3	DIN 376
		2.677				.472	.629	4.330	.984		
M 18	2.50	81.00	14.00 x 11.00	6H	E263M18	14.00	18.00	125.00	30.00	3	DIN 376
		3.188				.551	.708	4.921	1.181		
M 20	2.50	95.00	16.00 x 12.00	6H	E263M20	16.00	20.00	140.00	30.00	3	DIN 376
		3.740				.630	.787	5.511	1.181		
M 22	2.50	93.00	18.00 x 14.50	6H	E263M22	18.00	22.00	140.00	34.00	4	DIN 376
		3.661				.709	.866	5.511	1.338		
M 24	3.00	113.00	18.00 x 14.50	6H	E263M24	18.00	24.00	160.00	38.00	4	DIN 376
		4.448				.709	.944	6.299	1.496		
M 27	3.00	97.00	20.00 x 16.00	6H	E263M27	20.00	27.00	160.00	38.00	4	DIN 376
		3.818				.787	1.062	6.299	1.496		
M 30	3.50	115.00	22.00 x 18.00	6H	E263M30	22.00	30.00	180.00	45.00	4	DIN 376
		4.527				.866	1.181	7.086	1.771		
M 33	3.50	113.00	25.00 x 20.00	6H	E263M33	25.00	33.00	180.00	50.00	4	DIN 376
		4.448				.984	1.299	7.086	1.968		
M 36	4.00	131.00	28.00 x 22.00	6H	E263M36	28.00	36.00	200.00	55.00	4	DIN 376
		5.157				1.102	1.417	7.874	2.165		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 2.0
 FHA 40°
 CNSC 0
 SUBSTRATE HSS-E



P N

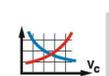
						Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E195M3	3.50	3.00	56.00	5.90	3	DIN 371
		.708				.138	.118	2.204	.232		
M 4	0.70	21.00	4.50 x 3.40	6H	E195M4	4.50	4.00	63.00	6.70	3	DIN 371
		.826				.177	.157	2.480	.263		
M 5	0.80	25.00	6.00 x 4.90	6H	E195M5	6.00	5.00	70.00	7.70	3	DIN 371
		.984				.236	.196	2.755	.303		
M 6	1.00	30.00	6.00 x 4.90	6H	E195M6	6.00	6.00	80.00	10.00	3	DIN 371
		1.181				.236	.236	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	6H	E195M8	8.00	8.00	90.00	11.60	3	DIN 371
		1.377				.315	.314	3.543	.456		
M 10	1.50	39.00	10.00 x 8.00	6H	E195M10	10.00	10.00	100.00	15.10	3	DIN 371
		1.535				.394	.393	3.937	.594		



O5



Q5



L253

PHD/PHDX L247



Q1

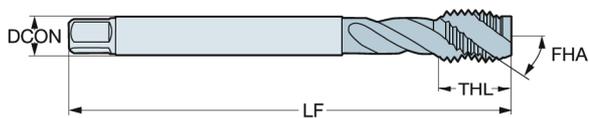
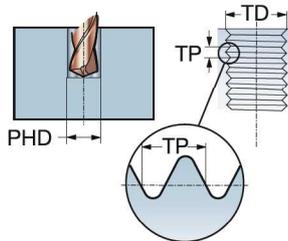


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 1
 ULDR 2.0
 FHA 40°
 CNSC 0
 SUBSTRATE HSS-E

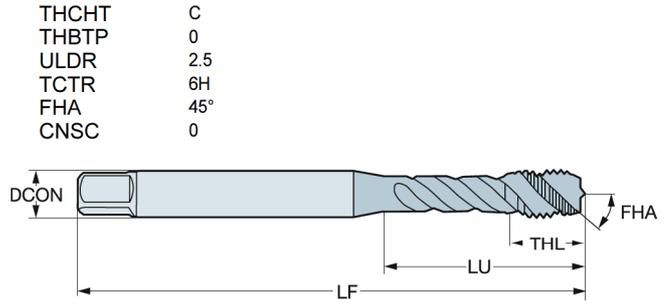
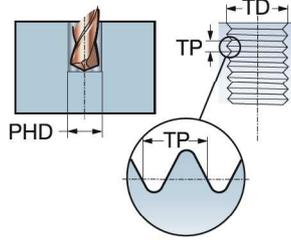


					Wymiary, mm, cala						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 12	1.75	83.00	9.00 x 7.00	6H	E245M12	9.00	12.00	110.00	16.00	3	DIN 376
	3.267					.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	6H	E245M14	11.00	14.00	110.00	20.00	3	DIN 376
	3.188					.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	6H	E245M16	12.00	16.00	110.00	20.00	3	DIN 376
	2.677					.472	.629	4.330	.787		
M 18	2.50	81.00	14.00 x 11.00	6H	E245M18	14.00	18.00	125.00	25.00	4	DIN 376
	3.188					.551	.708	4.921	.984		
M 20	2.50	95.00	16.00 x 12.00	6H	E245M20	16.00	20.00	140.00	25.00	4	DIN 376
	3.740					.630	.787	5.511	.984		
M 22	2.50	93.00	18.00 x 14.50	6H	E245M22	18.00	22.00	140.00	21.50	4	DIN 376
	3.661					.709	.866	5.511	.846		
M 24	3.00	113.00	18.00 x 14.50	6H	E245M24	18.00	24.00	160.00	25.50	4	DIN 376
	4.448					.709	.944	6.299	1.003		
M 30	3.50	115.00	22.00 x 18.00	6H	E245M30	22.00	30.00	180.00	31.00	4	DIN 376
	4.527					.866	1.181	7.086	1.220		



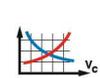
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny



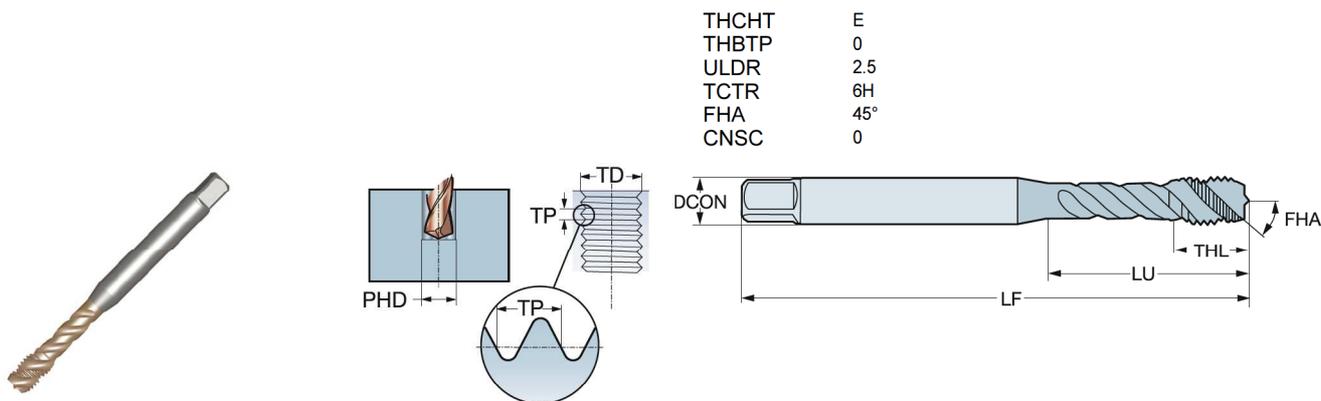
- THCHT C
- THBTP 0
- ULDR 2.5
- TCTR 6H
- FHA 45°
- CNSC 0

TDZ	TP	LU	CZC _{MIS}	Oznaczenie	Wymiary, mm, cal																											
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG					
					B110	B145	B150	C110	C145	C150	B110	B145	C110	C145	B110	B145	C110	C145	B110	B150	C110	C150	B110	B150	C110	C150						
M 2	0.40	9.00	2.80 x 2.10	T300-XM100DA-M2				☆	☆	☆																	2.80	2.00	45.00	4.00	3	DIN 371
		.354																									.110	.078	1.771	.157		
M 2.5	0.45	12.50	2.80 x 2.10	T300-XM100DA-M2.5				☆	☆	☆																	2.80	2.50	50.00	4.00	3	DIN 371
		.492																									.110	.098	1.968	.157		
M 3	0.50	18.00	3.50 x 2.70	T300-XM100DA-M3				☆	☆	☆																	3.50	3.00	56.00	5.90	3	DIN 371
		.708																									.138	.118	2.204	.232		
M 3.5	0.60	20.00	4.00 x 3.00	T300-XM100DA-M3.5				☆	☆	☆																	4.00	3.50	56.00	6.30	3	DIN 371
		.787																									.157	.137	2.204	.248		
M 4	0.70	21.00	4.50 x 3.40	T300-XM100DA-M4				☆	☆	☆																	4.50	4.00	63.00	6.70	3	DIN 371
		.826																									.177	.157	2.480	.263		
M 5	0.80	21.00	6.00 x 4.90	T300-XM100DA-M5				☆	☆	☆																	6.00	5.00	70.00	7.70	3	DIN 371
		.826																									.236	.196	2.755	.303		
M 6	1.00	31.00	6.00 x 4.90	T300-XM100DA-M6				☆	☆	☆																	6.00	6.00	80.00	10.00	3	DIN 371
		1.220																									.236	.236	3.149	.393		
M 7	1.00	31.00	7.00 x 5.50	T300-XM100DA-M7				☆	☆	☆																	7.00	7.00	80.00	10.00	3	DIN 371
		1.220																									.276	.275	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	T300-XM100DA-M8				☆	☆	☆																	8.00	8.00	90.00	11.60	3	DIN 371
		1.377																									.315	.314	3.543	.456		
M 10	1.50	39.00	10.00 x 8.00	T300-XM100DA-M10				☆	☆	☆																	10.00	10.00	100.00	15.10	3	DIN 371
		1.535																									.394	.393	3.937	.594		
M 6	1.00	59.00	4.50 x 3.40	T300-XM101DA-M6				☆	☆	☆																	4.50	6.00	80.00	10.00	3	DIN 376
		2.322																									.177	.236	3.149	.393		
M 8	1.25	67.00	6.00 x 4.90	T300-XM101DA-M8				☆	☆	☆																	6.00	8.00	90.00	12.00	3	DIN 376
		2.637																									.236	.314	3.543	.472		
M 10	1.50	77.00	7.00 x 5.50	T300-XM101DA-M10				☆	☆	☆																	7.00	10.00	100.00	15.00	3	DIN 376
		3.031																									.276	.393	3.937	.590		
M 12	1.75	83.00	9.00 x 7.00	T300-XM101DA-M12				☆	☆	☆																	9.00	12.00	110.00	16.00	3	DIN 376
		3.267																									.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	T300-XM101DA-M14				☆	☆	☆																	11.00	14.00	110.00	20.00	3	DIN 376
		3.188																									.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	T300-XM101DA-M16				☆	☆	☆																	12.00	16.00	110.00	20.00	4	DIN 376
		2.677																									.472	.629	4.330	.787		
M 18	2.50	81.00	14.00 x 11.00	T300-XM101DA-M18	☆	☆	☆																				14.00	18.00	125.00	25.00	4	DIN 376
		3.188																									.551	.708	4.921	.984		
M 20	2.50	95.00	16.00 x 12.00	T300-XM101DA-M20	☆	☆	☆																				16.00	20.00	140.00	25.00	4	DIN 376
		3.740																									.630	.787	5.511	.984		
M 22	2.50	93.00	18.00 x 14.50	T300-XM101DA-M22	☆	☆	☆																				18.00	22.00	140.00	25.00	4	DIN 376
		3.661																									.709	.866	5.511	.984		
M 24	3.00	113.00	18.00 x 14.50	T300-XM101DA-M24	☆	☆	☆																				18.00	24.00	160.00	30.00	4	DIN 376
		4.448																									.709	.944	6.299	1.181		
M 27	3.00	97.00	20.00 x 16.00	T300-XM101DA-M27	☆	☆	☆																				20.00	27.00	160.00	30.00	4	DIN 376
		3.818																									.787	1.062	6.299	1.181		
M 30	3.50	115.00	22.00 x 18.00	T300-XM101DA-M30	☆	☆	☆																				22.00	30.00	180.00	36.00	4	DIN 376
		4.527																									.866	1.181	7.086	1.417		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny



THCHT E
 THBTP 0
 ULDR 2.5
 TCTR 6H
 FHA 45°
 CNSC 0

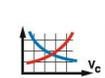
TDZ	TP	LU	CZC _{MIS}	Oznaczenie	Wymiary, mm, cale																											
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG					
					B110	B145	B150	C110	C145	C150	B110	B145	C110	C145	B110	B145	C110	C145	B110	B150	C110	C150	B110	B150	C110	C150						
M 3	0.50	18.00	3.50 x 2.70	T300-XM102DA-M3				☆	☆	☆																	3.50	3.00	56.00	5.90	3	DIN 371
		.708																									.138	.118	2.204	.232		
M 4	0.70	21.00	4.50 x 3.40	T300-XM102DA-M4				☆	☆	☆																	4.50	4.00	63.00	6.70	3	DIN 371
		.826																									.177	.157	2.480	.263		
M 5	0.80	21.00	6.00 x 4.90	T300-XM102DA-M5				☆	☆	☆																	6.00	5.00	70.00	7.70	3	DIN 371
		.826																									.236	.196	2.755	.303		
M 6	1.00	31.00	6.00 x 4.90	T300-XM102DA-M6				☆	☆	☆																	6.00	6.00	80.00	10.00	3	DIN 371
		1.220																									.236	.236	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	T300-XM102DA-M8				☆	☆	☆																	8.00	8.00	90.00	11.60	3	DIN 371
		1.377																									.315	.314	3.543	.456		
M 10	1.50	39.00	10.00 x 8.00	T300-XM102DA-M10				☆	☆	☆																	10.00	10.00	100.00	15.10	3	DIN 371
		1.535																									.394	.393	3.937	.594		
M 12	1.75	83.00	9.00 x 7.00	T300-XM103DA-M12				☆	☆	☆																	9.00	12.00	110.00	16.00	3	DIN 376
		3.267																									.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	T300-XM103DA-M14				☆	☆	☆																	11.00	14.00	110.00	20.00	3	DIN 376
		3.188																									.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	T300-XM103DA-M16				☆	☆	☆																	12.00	16.00	110.00	20.00	4	DIN 376
		2.677																									.472	.629	4.330	.787		
M 20	2.50	95.00	16.00 x 12.00	T300-XM103DA-M20	☆	☆	☆				☆	☆															16.00	20.00	140.00	25.00	4	DIN 376
		3.740																									.630	.787	5.511	.984		



O5



Q5



L253

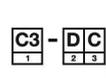
PHD/PHDX L247



Q1



Q35

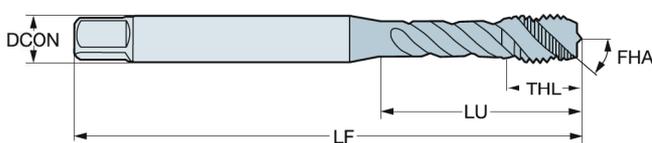
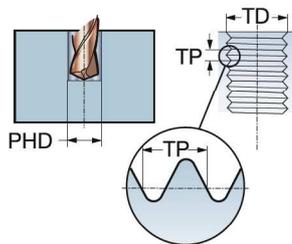


Q34

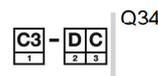
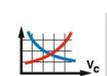
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 TCTR 6G
 FHA 45°
 CNSC 0



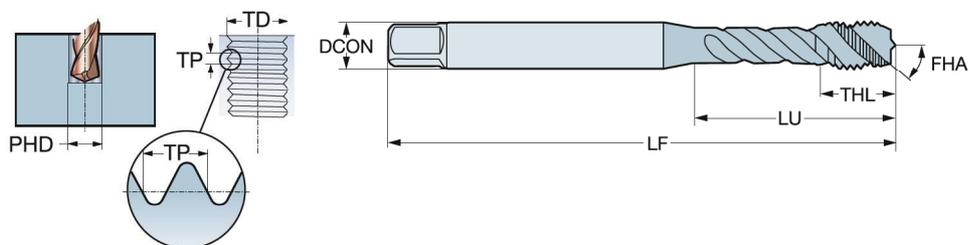
TDZ	TP	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, cale																													
					P				M			K			N			S			DCON	TD	LF	THL	NOF	BSG								
					B110	B145	B150	C110	C145	C150	B110	B145	B150	C110	C145	C150	B110	B145	B150	C110	C145	C150	B110	B145	B150	C110	C145	C150						
M 3	0.50	18.00	3.50 x 2.70	T300-XM104DA-M3				☆	☆																				3.50	3.00	56.00	5.90	3	DIN 371
		.708																											.138	.118	2.204	.232		
M 4	0.70	21.00	4.50 x 3.40	T300-XM104DA-M4				☆	☆																				4.50	4.00	63.00	6.70	3	DIN 371
		.826																											.177	.157	2.480	.263		
M 5	0.80	25.00	6.00 x 4.90	T300-XM104DA-M5				☆	☆																				6.00	5.00	70.00	7.70	3	DIN 371
		.984																											.236	.196	2.755	.303		
M 6	1.00	31.00	6.00 x 4.90	T300-XM104DA-M6				☆	☆																				6.00	6.00	80.00	10.00	3	DIN 371
		1.220																											.236	.236	3.149	.393		
M 8	1.25	35.00	8.00 x 6.20	T300-XM104DA-M8				☆	☆																				8.00	8.00	90.00	12.00	3	DIN 371
		1.377																											.315	.314	3.543	.472		
M 10	1.50	39.00	10.00 x 8.00	T300-XM104DA-M10				☆	☆																				10.00	10.00	100.00	15.10	3	DIN 371
		1.535																											.394	.393	3.937	.594		
M 12	1.75	83.00	9.00 x 7.00	T300-XM105DA-M12				☆	☆																				9.00	12.00	110.00	16.00	3	DIN 376
		3.267																											.354	.472	4.330	.629		
M 14	2.00	81.00	11.00 x 9.00	T300-XM105DA-M14				☆	☆																				11.00	14.00	110.00	20.00	3	DIN 376
		3.188																											.433	.551	4.330	.787		
M 16	2.00	68.00	12.00 x 9.00	T300-XM105DA-M16				☆	☆																				12.00	16.00	110.00	20.00	4	DIN 376
		2.677																											.472	.629	4.330	.787		
M 20	2.50	95.00	16.00 x 12.00	T300-XM105DA-M20	☆	☆	☆				☆	☆					☆	☆					☆	☆					16.00	20.00	140.00	25.00	4	DIN 376
		3.740																											.630	.787	5.511	.984		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

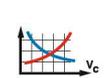
THCHT C
 THBTP 0
 ULDR 3.0
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-E
 COATING CoolTop



						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	6H	E615M3	3.50	3.00	112.00	6.00	3	DIN 371
		.708				.138	.118	4.409	.236		
M 4	0.70	21.00	4.50 x 3.40	6H	E615M4	4.50	4.00	112.00	7.00	3	DIN 371
		.826				.177	.157	4.409	.275		
M 5	0.80	25.00	6.00 x 4.90	6H	E615M5	6.00	5.00	125.00	8.00	3	DIN 371
		.984				.236	.196	4.921	.314		
M 6	1.00	30.00	6.00 x 4.90	6H	E615M6	6.00	6.00	125.00	10.00	3	DIN 371
		1.181				.236	.236	4.921	.393		
M 8	1.25	40.00	8.00 x 6.20	6H	E615M8	8.00	8.00	140.00	13.00	3	DIN 371
		1.574				.315	.314	5.511	.511		
M 10	1.50	50.00	10.00 x 8.00	6H	E615M10	10.00	10.00	160.00	15.00	3	DIN 371
		1.968				.394	.393	6.299	.590		
M 12	1.75	153.00	9.00 x 7.00	6H	E615M12	9.00	12.00	180.00	16.00	3	DIN 376
		6.023				.354	.472	7.086	.629		
M 14	2.00	151.00	11.00 x 9.00	6H	E615M14	11.00	14.00	180.00	20.00	3	DIN 376
		5.944				.433	.551	7.086	.787		
M 16	2.00	158.00	12.00 x 9.00	6H	E615M16	12.00	16.00	200.00	20.00	3	DIN 376
		6.220				.472	.629	7.874	.787		
M 20	2.50	179.00	16.00 x 12.00	6H	E615M20	16.00	20.00	224.00	25.00	4	DIN 376
		7.047				.630	.787	8.818	.984		



O5



L253

PHD/PHDX L247



Q1

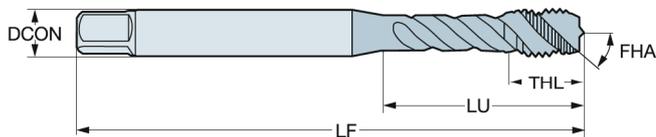
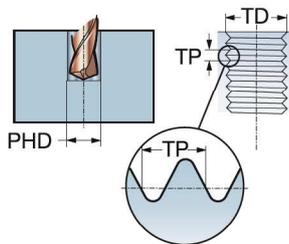


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

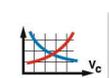
Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



Wymiary, mm, cal

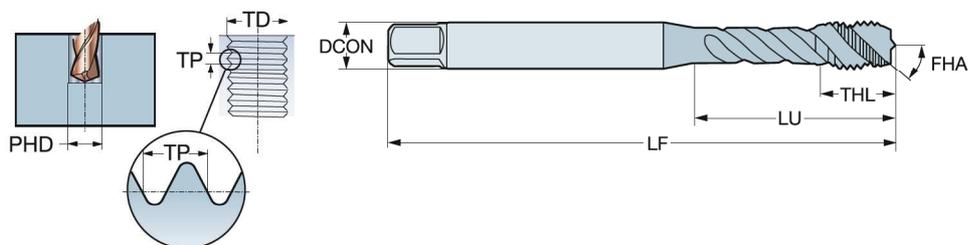
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 2	0.40	8.00	2.50 x 2.00	6H	E002M2	2.50	2.00	41.00	8.00	2	ISO 529
	.314					.098	.078	1.614	.314		
M 2.5	0.45	9.50	2.80 x 2.24	6H	E002M2.5	2.80	2.50	44.50	9.50	2	ISO 529
	.374					.110	.098	1.751	.374		
M 3	0.50	12.50	3.15 x 2.50	6H	E002M3	3.20	3.00	48.00	5.90	3	ISO 529
	.492					.124	.118	1.889	.232		
M 3.5	0.60	17.50	3.55 x 2.80	6H	E002M3.5	3.60	3.50	50.00	17.50	3	ISO 529
	.688					.140	.137	1.968	.688		
M 4	0.70	19.00	4.00 x 3.15	6H	E002M4	4.00	4.00	53.00	6.70	3	ISO 529
	.748					.157	.157	2.086	.263		
M 5	0.80	22.00	5.00 x 4.00	6H	E002M5	5.00	5.00	58.00	7.70	3	ISO 529
	.866					.197	.196	2.283	.303		
M 6	1.00	27.00	6.30 x 5.00	6H	E002M6	6.30	6.00	66.00	10.00	3	ISO 529
	1.062					.248	.236	2.598	.393		
M 7	1.00	26.00	7.10 x 5.60	6H	E002M7	7.10	7.00	66.00	13.00	3	ISO 529
	1.023					.280	.275	2.598	.511		
M 8	1.25	31.00	8.00 x 6.30	6H	E002M8	8.00	8.00	72.00	11.60	3	ISO 529
	1.220					.315	.314	2.834	.456		
M 10	1.50	35.00	10.00 x 8.00	6H	E002M10	10.00	10.00	80.00	15.10	3	ISO 529
	1.377					.394	.393	3.149	.594		
M 12	1.75	62.00	9.00 x 7.10	6H	E002M12	9.00	12.00	89.00	16.00	3	ISO 529
	2.440					.354	.472	3.503	.629		
M 14	2.00	66.00	11.20 x 9.00	6H	E002M14	11.20	14.00	95.00	18.00	3	ISO 529
	2.598					.441	.551	3.740	.708		
M 16	2.00	59.00	12.50 x 10.00	6H	E002M16	12.50	16.00	102.00	18.00	4	ISO 529
	2.322					.492	.629	4.015	.708		
M 18	2.50	68.00	14.00 x 11.20	6H	E002M18	14.00	18.00	112.00	29.50	4	ISO 529
	2.677					.551	.708	4.409	1.161		
M 20	2.50	68.00	14.00 x 11.20	6H	E002M20	14.00	20.00	112.00	22.50	4	ISO 529
	2.677					.551	.787	4.409	.885		
M 22	2.50	72.00	16.00 x 12.50	6H	E002M22	16.00	22.00	118.00	29.50	4	ISO 529
	2.834					.630	.866	4.645	1.161		
M 24	3.00	82.00	18.00 x 14.00	6H	E002M24	18.00	24.00	130.00	35.50	4	ISO 529
	3.228					.709	.944	5.118	1.397		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



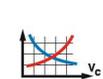
						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 2	0.40	8.00	2.50 x 2.00	6H	E003M2	2.50	2.00	41.00	8.00	2	ISO 529
		.314				.098	.078	1.614	.314		
M 2.5	0.45	9.50	2.80 x 2.24	6H	E003M2.5	2.80	2.50	44.50	9.50	2	ISO 529
		.374				.110	.098	1.751	.374		
M 3	0.50	12.50	3.15 x 2.50	6H	E003M3	3.20	3.00	48.00	5.90	3	ISO 529
		.492				.124	.118	1.889	.232		
M 3.5	0.60	17.50	3.55 x 2.80	6H	E003M3.5	3.60	3.50	50.00	17.50	3	ISO 529
		.688				.140	.137	1.968	.688		
M 4	0.70	19.00	4.00 x 3.15	6H	E003M4	4.00	4.00	53.00	6.70	3	ISO 529
		.748				.157	.157	2.086	.263		
M 5	0.80	22.00	5.00 x 4.00	6H	E003M5	5.00	5.00	58.00	7.70	3	ISO 529
		.866				.197	.196	2.283	.303		
M 6	1.00	27.00	6.30 x 5.00	6H	E003M6	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
M 7	1.00	26.00	7.10 x 5.60	6H	E003M7	7.10	7.00	66.00	13.00	3	ISO 529
		1.023				.280	.275	2.598	.511		
M 8	1.25	31.00	8.00 x 6.30	6H	E003M8	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
M 10	1.50	35.00	10.00 x 8.00	6H	E003M10	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
M 12	1.75	62.00	9.00 x 7.10	6H	E003M12	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
M 14	2.00	66.00	11.20 x 9.00	6H	E003M14	11.20	14.00	95.00	18.00	3	ISO 529
		2.598				.441	.551	3.740	.708		
M 16	2.00	59.00	12.50 x 10.00	6H	E003M16	12.50	16.00	102.00	18.00	4	ISO 529
		2.322				.492	.629	4.015	.708		
M 18	2.50	68.00	14.00 x 11.20	6H	E003M18	14.00	18.00	112.00	29.50	4	ISO 529
		2.677				.551	.708	4.409	1.161		
M 20	2.50	68.00	14.00 x 11.20	6H	E003M20	14.00	20.00	112.00	22.50	4	ISO 529
		2.677				.551	.787	4.409	.885		
M 22	2.50	72.00	16.00 x 12.50	6H	E003M22	16.00	22.00	118.00	29.50	4	ISO 529
		2.834				.630	.866	4.645	1.161		
M 24	3.00	82.00	18.00 x 14.00	6H	E003M24	18.00	24.00	130.00	35.50	4	ISO 529
		3.228				.709	.944	5.118	1.397		



O5



Q5



L253



L247



Q1

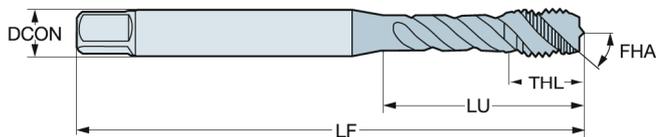
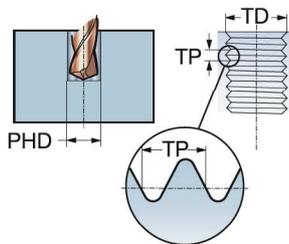


Q35

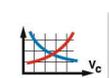
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



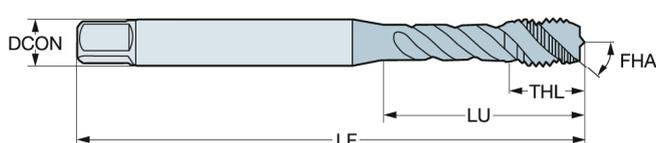
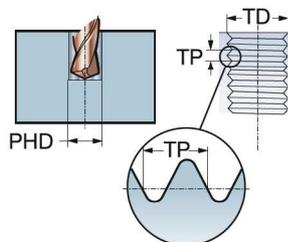
					Wymiary, mm, cale						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E007M4	4.30	4.00	53.98	7.90	3	ANSI
		.652				.168	.157	2.125	.311		
M 5	0.80	21.42	.194 x .152	6H	E007M5	4.90	5.00	60.33	8.50	3	ANSI
		.843				.194	.196	2.375	.334		
M 6	1.00	27.92	.255 x .191	6H	E007M6	6.50	6.00	63.50	10.00	3	ANSI
		1.099				.255	.236	2.500	.393		
M 8	1.25	33.26	.318 x .238	6H	E007M8	8.10	8.00	69.06	11.60	3	ANSI
		1.309				.318	.314	2.718	.456		
M 10	1.50	36.61	.381 x .286	6H	E007M10	9.70	10.00	74.61	13.50	3	ANSI
		1.441				.381	.393	2.937	.531		
M 12	1.75	61.74	.367 x .275	6H	E007M12	9.30	12.00	85.73	17.50	3	ANSI
		2.430				.367	.472	3.375	.688		
M 14	2.00	66.10	.429 x .322	6H	E007M14	10.90	14.00	91.28	18.00	3	ANSI
		2.602				.429	.551	3.593	.708		
M 16	2.00	57.69	.480 x .360	6H	E007M16	12.20	16.00	96.84	18.00	3	ANSI
		2.271				.480	.629	3.812	.708		
M 18	2.50	62.08	.542 x .406	6H	E007M18	13.80	18.00	102.39	22.50	3	ANSI
		2.444				.542	.708	4.031	.885		
M 20	2.50	71.08	.652 x .489	6H	E007M20	16.60	20.00	113.50	22.50	3	ANSI
		2.798				.652	.787	4.468	.885		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



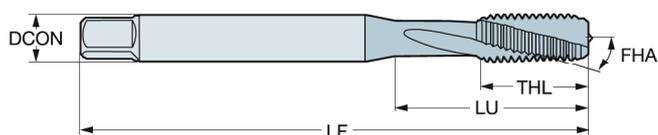
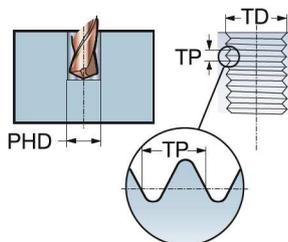
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
M 4	0.70	16.58	.168 x .131	6H	E008M4	4.30	4.00	53.98	7.90	3	ANSI
		.652				.168	.157	2.125	.311		
M 5	0.80	21.42	.194 x .152	6H	E008M5	4.90	5.00	60.33	8.50	3	ANSI
		.843				.194	.196	2.375	.334		
M 6	1.00	27.92	.255 x .191	6H	E008M6	6.50	6.00	63.50	10.00	3	ANSI
		1.099				.255	.236	2.500	.393		
M 8	1.25	33.26	.318 x .238	6H	E008M8	8.10	8.00	69.06	11.60	3	ANSI
		1.309				.318	.314	2.718	.456		
M 10	1.50	36.61	.381 x .286	6H	E008M10	9.70	10.00	74.61	13.50	3	ANSI
		1.441				.381	.393	2.937	.531		
M 12	1.75	61.74	.367 x .275	6H	E008M12	9.30	12.00	85.73	17.50	3	ANSI
		2.430				.367	.472	3.375	.688		
M 14	2.00	66.10	.429 x .322	6H	E008M14	10.90	14.00	91.28	18.00	3	ANSI
		2.602				.429	.551	3.593	.708		
M 16	2.00	57.69	.480 x .360	6H	E008M16	12.20	16.00	96.84	18.00	3	ANSI
		2.271				.480	.629	3.812	.708		
M 18	2.50	62.08	.542 x .406	6H	E008M18	13.80	18.00	102.39	22.50	3	ANSI
		2.444				.542	.708	4.031	.885		
M 20	2.50	71.08	.652 x .489	6H	E008M20	16.60	20.00	113.50	22.50	3	ANSI
		2.798				.652	.787	4.468	.885		



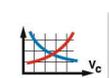
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



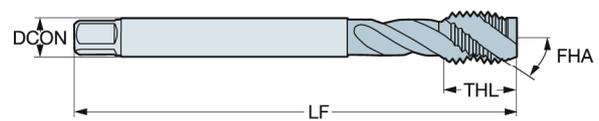
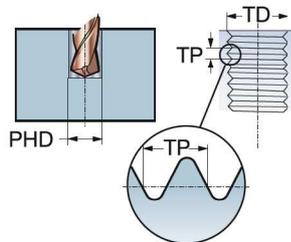
						Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 10x1.25	1.25	37.80	.381 x .286	6H	E865M10X1.25	9.70	10.00	100.00	20.00	3	DIN/ANSI
		1.488				.381	.393	3.937	.787		
MF 12x1.25	1.25	86.02	.367 x .275	6H	E865M12X1.25	9.30	12.00	110.00	23.00	4	DIN/ANSI
		3.386				.367	.472	4.330	.905		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBT 1
 ULDR 3.0
 FHA 48°
 CNCS 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



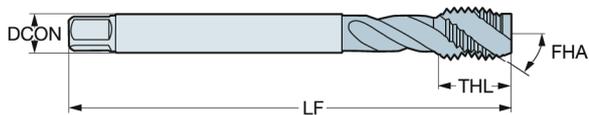
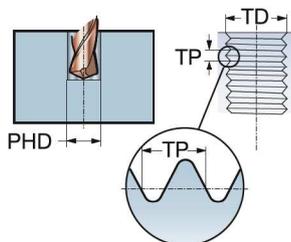
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	43.00	2.80 x 2.10	6HX	EX13PM4X.50	2.80	4.00	63.00	7.00	3	DIN 374
		1.692				.110	.157	2.480	.275		
MF 5x0.5	0.50	49.00	3.50 x 2.70	6HX	EX13PM5X.50	3.50	5.00	70.00	8.00	3	DIN 374
		1.929				.138	.196	2.755	.314		
MF 6x0.75	0.75	59.00	4.50 x 3.40	6HX	EX13PM6X.75	4.50	6.00	80.00	10.00	3	DIN 374
		2.322				.177	.236	3.149	.393		
MF 8x0.75	0.75	57.00	6.00 x 4.90	6HX	EX13PM8X.75	6.00	8.00	80.00	13.00	3	DIN 374
		2.244				.236	.314	3.149	.511		
MF 8x1	1.00	67.00	6.00 x 4.90	6HX	EX13PM8X1.0	6.00	8.00	90.00	13.00	3	DIN 374
		2.637				.236	.314	3.543	.511		
MF 10x0.75	0.75	67.00	7.00 x 5.50	6HX	EX13PM10X.75	7.00	10.00	90.00	13.00	3	DIN 374
		2.637				.276	.393	3.543	.511		
MF 10x1	1.00	67.00	7.00 x 5.50	6HX	EX13PM10X1.0	7.00	10.00	90.00	13.00	3	DIN 374
		2.637				.276	.393	3.543	.511		
MF 10x1.25	1.25	77.00	7.00 x 5.50	6HX	EX13PM10X1.25	7.00	10.00	100.00	15.00	3	DIN 374
		3.031				.276	.393	3.937	.590		
MF 12x1	1.00	73.00	9.00 x 7.00	6HX	EX13PM12X1.0	9.00	12.00	100.00	15.00	3	DIN 374
		2.874				.354	.472	3.937	.590		
MF 12x1.25	1.25	73.00	9.00 x 7.00	6HX	EX13PM12X1.25	9.00	12.00	100.00	15.00	3	DIN 374
		2.874				.354	.472	3.937	.590		
MF 12x1.5	1.50	73.00	9.00 x 7.00	6HX	EX13PM12X1.5	9.00	12.00	100.00	15.00	3	DIN 374
		2.874				.354	.472	3.937	.590		
MF 14x1	1.00	71.00	11.00 x 9.00	6HX	EX13PM14X1.0	11.00	14.00	100.00	15.00	3	DIN 374
		2.795				.433	.551	3.937	.590		
MF 14x1.25	1.25	71.00	11.00 x 9.00	6HX	EX13PM14X1.25	11.00	14.00	100.00	15.00	3	DIN 374
		2.795				.433	.551	3.937	.590		
MF 14x1.5	1.50	71.00	11.00 x 9.00	6HX	EX13PM14X1.5	11.00	14.00	100.00	15.00	3	DIN 374
		2.795				.433	.551	3.937	.590		
MF 16x1	1.00	58.00	12.00 x 9.00	6HX	EX13PM16X1.0	12.00	16.00	100.00	15.00	4	DIN 374
		2.283				.472	.629	3.937	.590		
MF 16x1.5	1.50	58.00	12.00 x 9.00	6HX	EX13PM16X1.5	12.00	16.00	100.00	15.00	4	DIN 374
		2.283				.472	.629	3.937	.590		
MF 18x1	1.00	66.00	14.00 x 11.00	6HX	EX13PM18X1.0	14.00	18.00	110.00	17.00	4	DIN 374
		2.598				.551	.708	4.330	.669		
MF 18x1.5	1.50	66.00	14.00 x 11.00	6HX	EX13PM18X1.5	14.00	18.00	110.00	17.00	4	DIN 374
		2.598				.551	.708	4.330	.669		
MF 20x1	1.00	80.00	16.00 x 12.00	6HX	EX13PM20X1.0	16.00	20.00	125.00	17.00	4	DIN 374
		3.149				.630	.787	4.921	.669		
MF 20x1.5	1.50	80.00	16.00 x 12.00	6HX	EX13PM20X1.5	16.00	20.00	125.00	17.00	4	DIN 374
		3.149				.630	.787	4.921	.669		
MF 22x1.5	1.50	78.00	18.00 x 14.50	6HX	EX13PM22X1.5	18.00	22.00	125.00	17.00	4	DIN 374
		3.070				.709	.866	4.921	.669		
MF 24x1.5	1.50	93.00	18.00 x 14.50	6HX	EX13PM24X1.5	18.00	24.00	140.00	20.00	4	DIN 374
		3.661				.709	.944	5.511	.787		



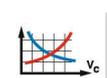
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnzwojny

THCHT C
 THBTTP 1
 ULDR 3.0
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



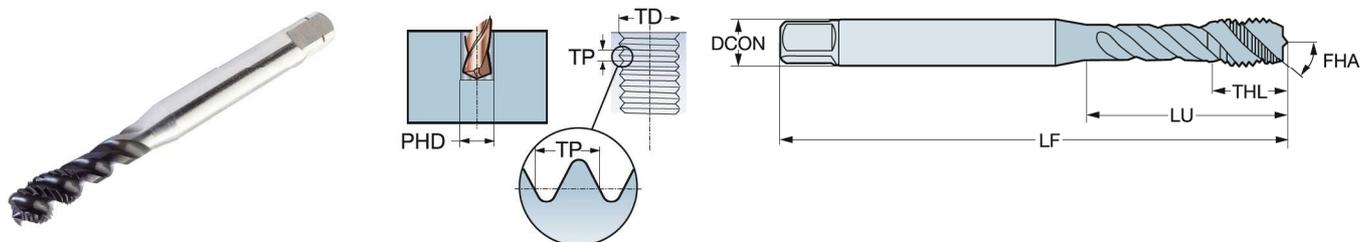
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 24x2	2.00	93.00	18.00 x 14.50	6HX	EX13PM24X2.0	18.00	24.00	140.00	20.00	4	DIN 374
	3.661					.709	.944	5.511	.787		
MF 25x1.5	1.50	93.00	18.00 x 14.50	6HX	EX13PM25X1.5	18.00	25.00	140.00	20.00	4	DIN 374
	3.661					.709	.984	5.511	.787		
MF 26x1.5	1.50	93.00	18.00 x 14.50	6HX	EX13PM26X1.5	18.00	26.00	140.00	20.00	4	DIN 374
	3.661					.709	1.023	5.511	.787		
MF 27x1.5	1.50	77.00	20.00 x 16.00	6HX	EX13PM27X1.5	20.00	27.00	140.00	20.00	4	DIN 374
	3.031					.787	1.062	5.511	.787		
MF 27x2	2.00	77.00	20.00 x 16.00	6HX	EX13PM27X2.0	20.00	27.00	140.00	20.00	4	DIN 374
	3.031					.787	1.062	5.511	.787		
MF 28x1.5	1.50	77.00	20.00 x 16.00	6HX	EX13PM28X1.5	20.00	28.00	140.00	20.00	4	DIN 374
	3.031					.787	1.102	5.511	.787		
MF 30x1.5	1.50	85.00	22.00 x 18.00	6HX	EX13PM30X1.5	22.00	30.00	150.00	20.00	4	DIN 374
	3.346					.866	1.181	5.905	.787		
MF 30x2	2.00	85.00	22.00 x 18.00	6HX	EX13PM30X2.0	22.00	30.00	150.00	20.00	4	DIN 374
	3.346					.866	1.181	5.905	.787		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 1
 ULDR 3
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



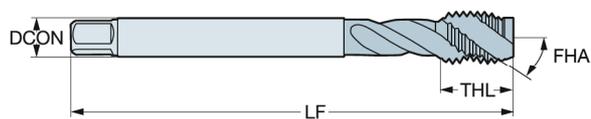
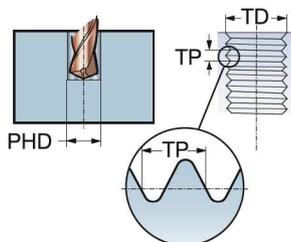
					Wymiary, mm, cal/e						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	33.17	.318 x .238	6HX	EX13PAM8X1.0	8.10	8.00	90.00	12.10	3	DIN/ANSI
		1.305				.318	.314	3.543	.476		
MF 10x1.25	1.25	37.77	.381 x .286	6HX	EX13PAM10X1.25	9.70	10.00	100.00	15.10	3	DIN/ANSI
		1.487				.381	.393	3.937	.594		
MF 12x1.25	1.25	81.80	.367 x .275	6HX	EX13PAM12X1.25	9.30	12.00	110.00	18.00	3	DIN/ANSI
		3.220				.367	.472	4.330	.709		
MF 12x1.5	1.50	81.80	.367 x .275	6HX	EX13PAM12X1.5	9.30	12.00	110.00	18.00	3	DIN/ANSI
		3.220				.367	.472	4.330	.709		
MF 14x1.5	1.50	80.30	.429 x .322	6HX	EX13PAM14X1.5	10.90	14.00	110.00	19.98	3	DIN/ANSI
		3.161				.429	.551	4.330	.787		
MF 16x1.5	1.50	65.80	.480 x .360	6HX	EX13PAM16X1.5	12.20	16.00	110.00	19.99	4	DIN/ANSI
		2.590				.480	.629	4.330	.787		
MF 18x1.5	1.50	79.00	.542 x .406	6HX	EX13PAM18X1.5	13.80	18.00	125.00	24.99	4	DIN/ANSI
		3.110				.542	.708	4.921	.984		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTTP 0
 ULDR 2.0
 FHA 40°
 CNCS 0
 SUBSTRATE HSS-E
 COATING ST



M

Wymiary, mm, cal/e

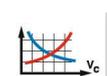
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 6x0.75	0.75	59.00	4.50 x 3.40	6H	E363M6X.75	4.50	6.00	80.00	10.00	3	DIN 374
	2.322					.177	.236	3.149	.393		
MF 8x1	1.00	67.00	6.00 x 4.90	6H	E363M8X1.0	6.00	8.00	90.00	12.00	3	DIN 374
	2.637					.236	.314	3.543	.472		
MF 10x1	1.00	67.00	7.00 x 5.50	6H	E363M10X1.0	7.00	10.00	90.00	12.00	3	DIN 374
	2.637					.276	.393	3.543	.472		
MF 10x1.25	1.25	77.00	7.00 x 5.50	6H	E363M10X1.25	7.00	10.00	100.00	15.00	3	DIN 374
	3.031					.276	.393	3.937	.590		
MF 12x1	1.00	73.00	9.00 x 7.00	6H	E363M12X1.0	9.00	12.00	100.00	13.00	4	DIN 374
	2.874					.354	.472	3.937	.511		
MF 12x1.25	1.25	73.00	9.00 x 7.00	6H	E363M12X1.25	9.00	12.00	100.00	13.00	4	DIN 374
	2.874					.354	.472	3.937	.511		
MF 12x1.5	1.50	73.00	9.00 x 7.00	6H	E363M12X1.5	9.00	12.00	100.00	13.00	4	DIN 374
	2.874					.354	.472	3.937	.511		
MF 14x1.5	1.50	71.00	11.00 x 9.00	6H	E363M14X1.5	11.00	14.00	100.00	15.00	4	DIN 374
	2.795					.433	.551	3.937	.590		
MF 16x1.5	1.50	58.00	12.00 x 9.00	6H	E363M16X1.5	12.00	16.00	100.00	15.00	5	DIN 374
	2.283					.472	.629	3.937	.590		
MF 18x1.5	1.50	66.00	14.00 x 11.00	6H	E363M18X1.5	14.00	18.00	110.00	17.00	5	DIN 374
	2.598					.551	.708	4.330	.669		
MF 20x1.5	1.50	80.00	16.00 x 12.00	6H	E363M20X1.5	16.00	20.00	125.00	17.00	5	DIN 374
	3.149					.630	.787	4.921	.669		



O5



Q5



L253



PHD/PHDX L247



Q1

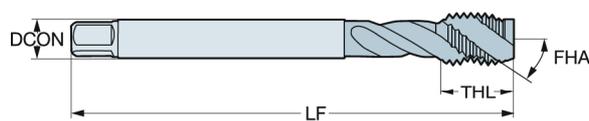
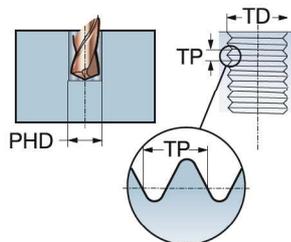


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 35°
 CNSC 0
 SUBSTRATE HSS-E



N

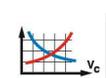
						Wymiary, mm, cala					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	43.00	2.80 x 2.10	6H	E367M4X.5	2.80	4.00	63.00	12.00	2	DIN 374
		1.692				.110	.157	2.480	.472		
MF 5x0.5	0.50	49.00	3.50 x 2.70	6H	E367M5X.5	3.50	5.00	70.00	13.00	2	DIN 374
		1.929				.138	.196	2.755	.511		
MF 6x0.75	0.75	59.00	4.50 x 3.40	6H	E367M6X.75	4.50	6.00	80.00	15.00	2	DIN 374
		2.322				.177	.236	3.149	.590		
MF 8x1	1.00	67.00	6.00 x 4.90	6H	E367M8X1.0	6.00	8.00	90.00	18.00	2	DIN 374
		2.637				.236	.314	3.543	.708		
MF 10x1	1.00	67.00	7.00 x 5.50	6H	E367M10X1.0	7.00	10.00	90.00	20.00	3	DIN 374
		2.637				.276	.393	3.543	.787		
MF 10x1.25	1.25	77.00	7.00 x 5.50	6H	E367M10X1.25	7.00	10.00	100.00	20.00	3	DIN 374
		3.031				.276	.393	3.937	.787		
MF 12x1.25	1.25	73.00	9.00 x 7.00	6H	E367M12X1.25	9.00	12.00	100.00	21.00	3	DIN 374
		2.874				.354	.472	3.937	.826		
MF 12x1.5	1.50	73.00	9.00 x 7.00	6H	E367M12X1.5	9.00	12.00	100.00	21.00	3	DIN 374
		2.874				.354	.472	3.937	.826		
MF 14x1.25	1.25	71.00	11.00 x 9.00	6H	E367M14X1.25	11.00	14.00	100.00	21.00	3	DIN 374
		2.795				.433	.551	3.937	.826		
MF 14x1.5	1.50	71.00	11.00 x 9.00	6H	E367M14X1.5	11.00	14.00	100.00	21.00	3	DIN 374
		2.795				.433	.551	3.937	.826		
MF 16x1.5	1.50	58.00	12.00 x 9.00	6H	E367M16X1.5	12.00	16.00	100.00	21.00	3	DIN 374
		2.283				.472	.629	3.937	.826		
MF 18x1.5	1.50	66.00	14.00 x 11.00	6H	E367M18X1.5	14.00	18.00	110.00	24.00	3	DIN 374
		2.598				.551	.708	4.330	.944		
MF 20x1.5	1.50	80.00	16.00 x 12.00	6H	E367M20X1.5	16.00	20.00	125.00	24.00	3	DIN 374
		3.149				.630	.787	4.921	.944		



O5



Q5



L253



PHD/PHDX L247



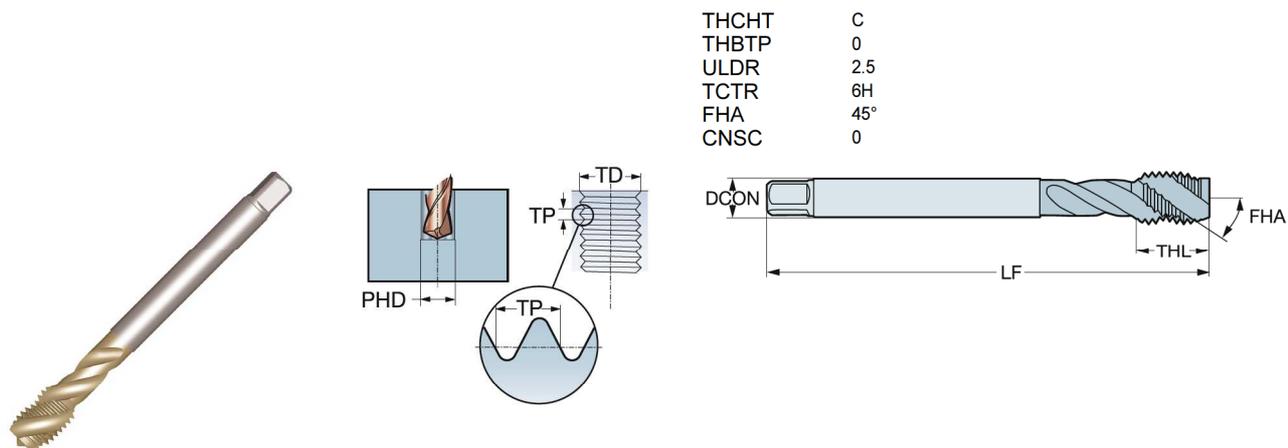
Q1



Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny



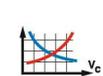
TDZ	TP	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, całe																										
					P					M			K			N			S			DCON	TD	LF	THL	NOF	BSG				
					B110	B145	B150	C110	C145	C150	B110	B145	C110	C145	B110	B145	C110	C145	B110	B150	C150	B110	B150	C110	C150						
MF 24x2	2.00	93.00	18.00 x 14.50	T300-XM100DB-M24X200	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			18.00	24.00	140.00	20.00	4	DIN 374
		3.661																								.709	.944	5.511	.787		
MF 25x1.5	1.50	93.00	18.00 x 14.50	T300-XM100DB-M25X150	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			18.00	25.00	140.00	20.00	4	DIN 374
		3.661																								.709	.984	5.511	.787		
MF 26x1.5	1.50	93.00	18.00 x 14.50	T300-XM100DB-M26X150	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			18.00	26.00	140.00	20.00	4	DIN 374
		3.661																								.709	1.023	5.511	.787		
MF 27x1.5	1.50	77.00	20.00 x 16.00	T300-XM100DB-M27X150	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			20.00	27.00	140.00	20.00	4	DIN 374
		3.031																								.787	1.062	5.511	.787		
MF 27x2	2.00	77.00	20.00 x 16.00	T300-XM100DB-M27X200	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			20.00	27.00	140.00	20.00	4	DIN 374
		3.031																								.787	1.062	5.511	.787		
MF 28x1.5	1.50	77.00	20.00 x 16.00	T300-XM100DB-M28X150	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			20.00	28.00	140.00	20.00	4	DIN 374
		3.031																								.787	1.102	5.511	.787		
MF 30x1.5	1.50	85.00	22.00 x 18.00	T300-XM100DB-M30X150	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			22.00	30.00	150.00	20.00	4	DIN 374
		3.346																								.866	1.181	5.905	.787		
MF 30x2	2.00	85.00	22.00 x 18.00	T300-XM100DB-M30X200	☆	☆	☆				☆	☆			☆	☆			☆	☆		☆	☆			22.00	30.00	150.00	20.00	4	DIN 374
		3.346																								.866	1.181	5.905	.787		



O5



Q5



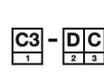
L253

PHD/PHDX
L247

Q1



Q35

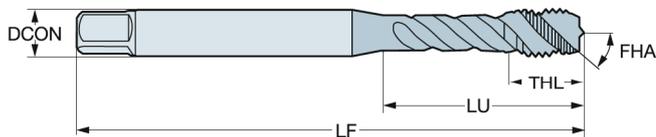
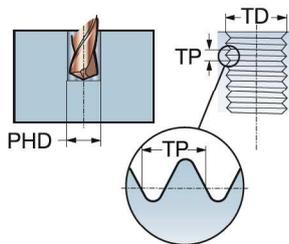


Q34

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

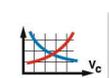
Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



Wymiary, mm, cala

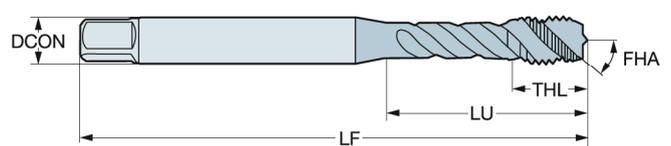
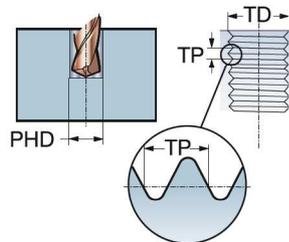
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	19.00	4.00 x 3.15	6H	E012M4X.5	4.00	4.00	53.00	6.70	3	ISO 529
		.748				.157	.157	2.086	.263		
MF 5x0.5	0.50	22.00	5.00 x 4.00	6H	E012M5X.5	5.00	5.00	58.00	7.70	3	ISO 529
		.866				.197	.196	2.283	.303		
MF 6x0.5	0.50	27.00	6.30 x 5.00	6H	E012M6X.5	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
MF 6x0.75	0.75	27.00	6.30 x 5.00	6H	E012M6X.75	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
MF 8x0.75	0.75	31.00	8.00 x 6.30	6H	E012M8X.75	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
MF 8x1	1.00	31.00	8.00 x 6.30	6H	E012M8X1.0	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
MF 10x1	1.00	35.00	10.00 x 8.00	6H	E012M10X1.0	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
MF 10x1.25	1.25	35.00	10.00 x 8.00	6H	E012M10X1.25	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
MF 12x1	1.00	64.00	9.00 x 7.10	6H	E012M12X1.0	9.00	12.00	89.00	16.00	3	ISO 529
		2.519				.354	.472	3.503	.629		
MF 12x1.25	1.25	64.00	9.00 x 7.10	6H	E012M12X1.25	9.00	12.00	89.00	16.00	3	ISO 529
		2.519				.354	.472	3.503	.629		
MF 12x1.5	1.50	63.00	9.00 x 7.10	6H	E012M12X1.5	9.00	12.00	89.00	16.00	3	ISO 529
		2.480				.354	.472	3.503	.629		
MF 14x1.5	1.50	69.00	11.20 x 9.00	6H	E012M14X1.5	11.20	14.00	95.00	18.00	3	ISO 529
		2.716				.441	.551	3.740	.708		
MF 16x1	1.00	62.00	12.50 x 10.00	6H	E012M16X1.0	12.50	16.00	102.00	18.00	4	ISO 529
		2.440				.492	.629	4.015	.708		
MF 16x1.5	1.50	62.00	12.50 x 10.00	6H	E012M16X1.5	12.50	16.00	102.00	18.00	4	ISO 529
		2.440				.492	.629	4.015	.708		
MF 18x1.5	1.50	72.00	14.00 x 11.20	6H	E012M18X1.5	14.00	18.00	112.00	29.50	4	ISO 529
		2.834				.551	.708	4.409	1.161		
MF 20x1.5	1.50	68.00	14.00 x 11.20	6H	E012M20X1.5	14.00	20.00	112.00	22.50	4	ISO 529
		2.677				.551	.787	4.409	.885		
MF 22x1.5	1.50	74.00	16.00 x 12.50	6H	E012M22X1.5	16.00	22.00	118.00	29.50	4	ISO 529
		2.913				.630	.866	4.645	1.161		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



						Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 4x0.5	0.50	19.00	4.00 x 3.15	6H	E013M4X.5	4.00	4.00	53.00	6.70	3	ISO 529
		.748				.157	.157	2.086	.263		
MF 5x0.5	0.50	22.00	5.00 x 4.00	6H	E013M5X.5	5.00	5.00	58.00	7.70	3	ISO 529
		.866				.197	.196	2.283	.303		
MF 6x0.5	0.50	27.00	6.30 x 5.00	6H	E013M6X.5	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
MF 6x0.75	0.75	27.00	6.30 x 5.00	6H	E013M6X.75	6.30	6.00	66.00	10.00	3	ISO 529
		1.062				.248	.236	2.598	.393		
MF 8x0.75	0.75	31.00	8.00 x 6.30	6H	E013M8X.75	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
MF 8x1	1.00	31.00	8.00 x 6.30	6H	E013M8X1.0	8.00	8.00	72.00	11.60	3	ISO 529
		1.220				.315	.314	2.834	.456		
MF 10x1	1.00	35.00	10.00 x 8.00	6H	E013M10X1.0	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
MF 10x1.25	1.25	35.00	10.00 x 8.00	6H	E013M10X1.25	10.00	10.00	80.00	15.10	3	ISO 529
		1.377				.394	.393	3.149	.594		
MF 12x1	1.00	62.00	9.00 x 7.10	6H	E013M12X1.0	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
MF 12x1.25	1.25	62.00	9.00 x 7.10	6H	E013M12X1.25	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
MF 12x1.5	1.50	62.00	9.00 x 7.10	6H	E013M12X1.5	9.00	12.00	89.00	16.00	3	ISO 529
		2.440				.354	.472	3.503	.629		
MF 14x1.5	1.50	66.00	11.20 x 9.00	6H	E013M14X1.5	11.20	14.00	95.00	18.00	3	ISO 529
		2.598				.441	.551	3.740	.708		
MF 16x1	1.00	59.00	12.50 x 10.00	6H	E013M16X1.0	12.50	16.00	102.00	18.00	4	ISO 529
		2.322				.492	.629	4.015	.708		
MF 16x1.5	1.50	59.00	12.50 x 10.00	6H	E013M16X1.5	12.50	16.00	102.00	18.00	4	ISO 529
		2.322				.492	.629	4.015	.708		
MF 18x1.5	1.50	68.00	14.00 x 11.20	6H	E013M18X1.5	14.00	18.00	112.00	29.50	4	ISO 529
		2.677				.551	.708	4.409	1.161		
MF 20x1.5	1.50	68.00	14.00 x 11.20	6H	E013M20X1.5	14.00	20.00	112.00	22.50	4	ISO 529
		2.677				.551	.787	4.409	.885		
MF 22x1.5	1.50	72.00	16.00 x 12.50	6H	E013M22X1.5	16.00	22.00	118.00	29.50	4	ISO 529
		2.834				.630	.866	4.645	1.161		



O5



Q5



L253



PHD/PHDX L247



Q1

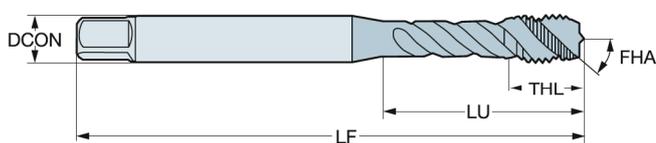
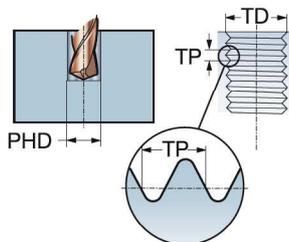


Q35

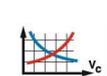
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



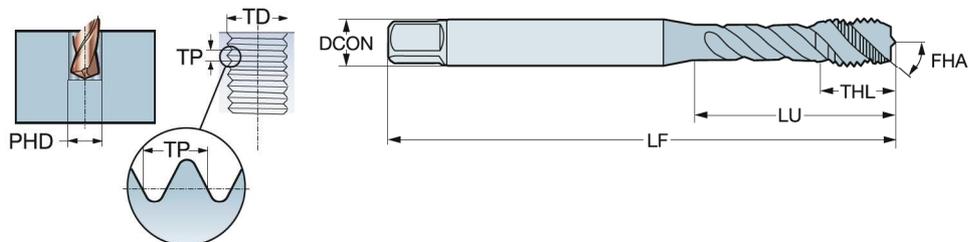
						Wymiary, mm, cala					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	33.26	.318 x .238	6H	E017M8X1.0	8.10	8.00	69.06	11.60	3	ANSI
		1.309				.318	.314	2.718	.456		
MF 10x1	1.00	36.61	.381 x .286	6H	E017M10X1.0	9.70	10.00	74.61	13.50	3	ANSI
		1.441				.381	.393	2.937	.531		
MF 14x1.5	1.50	66.10	.429 x .322	6H	E017M14X1.5	10.90	14.00	91.28	18.00	3	ANSI
		2.602				.429	.551	3.593	.708		
MF 18x1.5	1.50	62.08	.542 x .406	6H	E017M18X1.5	13.80	18.00	102.39	22.50	3	ANSI
		2.444				.542	.708	4.031	.885		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



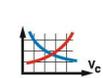
					Wymiary, mm, cal						
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
MF 8x1	1.00	33.26	.318 x .238	6H	E018M8X1.0	8.10	8.00	69.06	11.60	3	ANSI
		1.309				.318	.314	2.718	.456		
MF 10x1	1.00	36.61	.381 x .286	6H	E018M10X1.0	9.70	10.00	74.61	13.50	3	ANSI
		1.441				.381	.393	2.937	.531		
MF 14x1.5	1.50	66.10	.429 x .322	6H	E018M14X1.5	10.90	14.00	91.28	18.00	3	ANSI
		2.602				.429	.551	3.593	.708		
MF 18x1.5	1.50	62.08	.542 x .406	6H	E018M18X1.5	13.80	18.00	102.39	22.50	3	ANSI
		2.444				.542	.708	4.031	.885		



Q5



Q5



L253

PHD/PHDX L247



L247



Q1

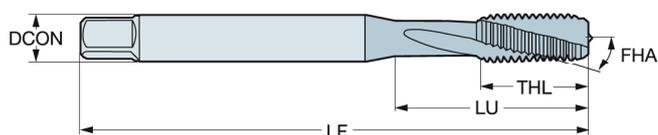
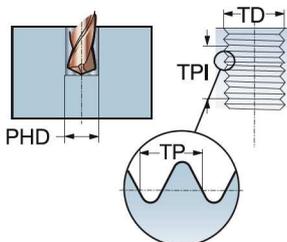


Q35

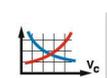
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



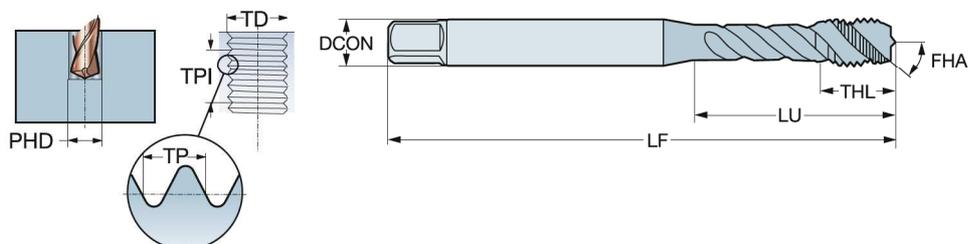
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	11.90	.141 x .110	2B	E8844-40	3.60	2.84	56.00	11.90	3	C-DIN/ANSI
		.468				.141	.112	2.204	.468		
UNC #6-32	32.0	13.90	.168 x .131	2B	E8846-32	4.30	3.51	63.00	13.90	3	C-DIN/ANSI
		.547				.168	.137	2.480	.547		
UNC #8-32	32.0	15.10	.194 x .152	2B	E8848-32	4.90	4.17	70.00	15.10	3	C-DIN/ANSI
		.594				.194	.164	2.755	.594		
UNC #10-24	24.0	17.00	.255 x .191	2B	E88410-24	6.50	4.83	80.00	17.00	3	C-DIN/ANSI
		.669				.255	.190	3.149	.669		
UNC 1/4-20	20.0	20.20	.318 x .238	2B	E8841/4	8.10	6.35	90.00	20.20	3	C-DIN/ANSI
		.795				.318	.250	3.543	.795		
UNC 5/16-18	18.0	20.00	.381 x .286	2B	E8845/16	9.70	7.94	100.00	22.80	3	C-DIN/ANSI
		.787				.381	.312	3.937	.897		
UNC 3/8-16	16.0	37.00	.381 x .286	2B	E8843/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.456				.381	.375	3.937	.787		
UNC 7/16-14	14.0	72.60	.323 x .242	2B	E8847/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNC 1/2-13	13.0	81.80	.367 x .275	2B	E8841/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNC 5/8-11	11.0	65.80	.480 x .360	2B	E8845/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNC 3/4-10	10.0	77.50	.590 x .442	2B	E8843/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING CoolTop



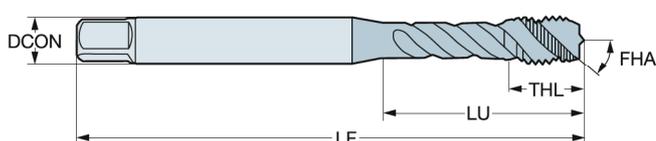
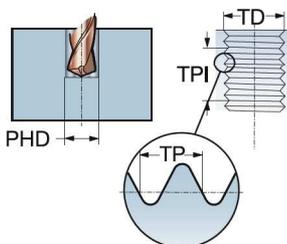
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #6-32	32.0	30.20	3.55 x 2.80	2B	E0586-32	3.60	3.51	50.00	6.30	3	ISO 529
		1.189				.140	.137	1.968	.248		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0588-32	4.50	4.17	53.00	6.70	3	ISO 529
		.669				.177	.164	2.086	.263		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E05810-24	5.00	4.83	58.00	7.70	3	ISO 529
		.787				.197	.190	2.283	.303		
UNC 1/4-20	20.0	28.00	6.30 x 5.00	2B	E0581/4	6.30	6.35	66.00	10.20	3	ISO 529
		1.102				.248	.250	2.598	.401		
UNC 5/16-18	18.0	31.00	8.00 x 6.30	2B	E0585/16	8.00	7.94	72.00	11.60	3	ISO 529
		1.220				.315	.312	2.834	.456		
UNC 3/8-16	16.0	34.00	10.00 x 8.00	2B	E0583/8	10.00	9.53	80.00	15.10	3	ISO 529
		1.338				.394	.375	3.149	.594		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0581/2	9.00	12.70	89.00	17.50	3	ISO 529
		2.440				.354	.500	3.503	.688		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0585/8	12.50	15.88	102.00	18.00	4	ISO 529
		2.322				.492	.625	4.015	.708		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0583/4	14.00	19.05	112.00	22.50	4	ISO 529
		2.677				.551	.750	4.409	.885		



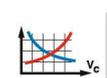
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 1
 ULDR 3.0
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



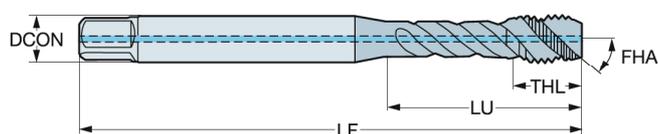
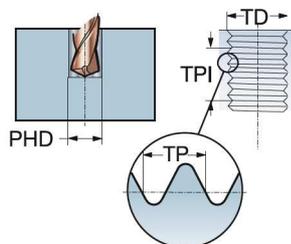
							Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	11.99 .472	.141 x .110	3B	H1	EX23PA2-56	3.60 .141	2.18 .085	45.00 1.771	3.98 .157	3	DIN/ANSI
UNC #4-40	40.0	16.97 .669	.141 x .110	2B	H2	EX23PA4-40	3.60 .141	2.84 .112	56.00 2.204	6.49 .255	3	DIN/ANSI
UNC #5-40	40.0	17.74 .698	.141 x .110	2B	H2	EX23PA5-40	3.60 .141	3.18 .125	56.00 2.204	6.49 .255	3	DIN/ANSI
UNC #6-32	32.0	20.20 .795	.141 x .110	2B	H3	EX23PA6-32	3.60 .141	3.51 .137	56.00 2.204	6.49 .255	3	DIN/ANSI
UNC #8-32	32.0	21.18 .833	.168 x .131	2B	H3	EX23PA8-32	4.30 .168	4.17 .164	63.00 2.480	7.00 .275	3	DIN/ANSI
UNC #8-32	32.0	21.18 .833	.168 x .131	2B	H5	EX23PA8-32H5	4.30 .168	4.17 .164	63.00 2.480	7.00 .275	3	DIN/ANSI
UNC #10-24	24.0	27.54 1.084	.194 x .152	2B	H3	EX23PA10-24	4.90 .194	4.83 .190	70.00 2.755	8.40 .330	3	DIN/ANSI
UNC 1/4-20	20.0	24.69 .972	.255 x .191	3B	H3	EX23PA1/4	6.50 .255	6.35 .250	80.00 3.149	10.20 .401	3	DIN/ANSI
UNC 1/4-20	20.0	24.69 .972	.255 x .191	2B	H5	EX23PA1/4H5	6.50 .255	6.35 .250	80.00 3.149	10.20 .401	3	DIN/ANSI
UNC 5/16-18	18.0	33.17 1.305	.318 x .238	3B	H3	EX23PA5/16	8.10 .318	7.94 .312	90.00 3.543	12.20 .480	3	DIN/ANSI
UNC 5/16-18	18.0	33.17 1.305	.318 x .238	2B	H5	EX23PA5/16H5	8.10 .318	7.94 .312	90.00 3.543	12.20 .480	3	DIN/ANSI
UNC 3/8-16	16.0	38.07 1.498	.381 x .286	3B	H3	EX23PA3/8	9.70 .381	9.53 .375	100.00 3.937	15.79 .622	3	DIN/ANSI
UNC 3/8-16	16.0	38.07 1.498	.381 x .286	2B	H5	EX23PA3/8H5	9.70 .381	9.53 .375	100.00 3.937	15.79 .622	3	DIN/ANSI
UNC 7/16-14	14.0	72.60 2.858	.323 x .242	3B	H3	EX23PA7/16	8.20 .323	11.11 .437	100.00 3.937	15.01 .590	3	DIN/ANSI
UNC 1/2-13	13.0	81.80 3.220	.367 x .275	3B	H3	EX23PA1/2	9.30 .367	12.70 .500	110.00 4.330	18.00 .709	3	DIN/ANSI
UNC 1/2-13	13.0	81.80 3.220	.367 x .275	2B	H5	EX23PA1/2H5	9.30 .367	12.70 .500	110.00 4.330	18.00 .709	3	DIN/ANSI
UNC 5/8-11	11.0	65.80 2.590	.480 x .360	3B	H3	EX23PA5/8	12.20 .480	15.88 .625	110.00 4.330	19.99 .787	4	DIN/ANSI
UNC 5/8-11	11.0	65.80 2.590	.480 x .360	2B	H5	EX23PA5/8H5	12.20 .480	15.88 .625	110.00 4.330	19.99 .787	4	DIN/ANSI
UNC 3/4-10	10.0	77.50 3.051	.590 x .442	3B	H3	EX23PA3/4	15.00 .590	19.05 .750	125.00 4.921	25.00 .984	4	DIN/ANSI
UNC 3/4-10	10.0	77.50 3.051	.590 x .442	2B	H5	EX23PA3/4H5	15.00 .590	19.05 .750	125.00 4.921	25.00 .984	4	DIN/ANSI
UNC 7/8-9	9.0	90.90 3.578	.697 x .523	3B	H4	EX23PA7/8	17.70 .697	22.23 .875	140.00 5.511	25.00 .984	4	DIN/ANSI
UNC 1"-8	8.0	95.40 3.755	.800 x .600	3B	H4	EX23PA1	20.30 .800	25.40 1.000	160.00 6.299	29.99 1.180	4	DIN/ANSI



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTP 1
 ULDR 3.0
 FHA 48°
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



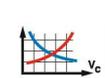
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC 1/4-20	20.0	24.69 .972	.255 x .191	2BX	EX29PA1/4	6.50 .255	6.35 .250	80.00 3.149	10.20 .401	3	DIN/ANSI
UNC 5/16-18	18.0	33.17 1.305	.318 x .238	2BX	EX29PA5/16	8.10 .318	7.94 .312	90.00 3.543	12.20 .480	3	DIN/ANSI
UNC 3/8-16	16.0	38.07 1.498	.381 x .286	2BX	EX29PA3/8	9.70 .381	9.53 .375	100.00 3.937	15.79 .622	3	DIN/ANSI
UNC 7/16-14	14.0	72.60 2.858	.323 x .242	2BX	EX29PA7/16	8.20 .323	11.11 .437	100.00 3.937	15.01 .590	3	DIN/ANSI
UNC 1/2-13	13.0	81.90 3.224	.367 x .275	2BX	EX29PA1/2	9.30 .367	12.70 .500	110.00 4.330	18.00 .709	3	DIN/ANSI
UNC 5/8-11	11.0	65.80 2.590	.480 x .360	2BX	EX29PA5/8	12.20 .480	15.88 .625	110.00 4.330	19.99 .787	4	DIN/ANSI
UNC 3/4-10	10.0	77.50 3.051	.590 x .442	2BX	EX29PA3/4	15.00 .590	19.05 .750	125.00 4.921	25.00 .984	4	DIN/ANSI
UNC 7/8-9	9.0	90.90 3.578	.697 x .523	2BX	EX29PA7/8	17.70 .697	22.23 .875	140.00 5.511	25.00 .984	4	DIN/ANSI
UNC 1"-8	8.0	95.40 3.755	.800 x .600	2BX	EX29PA1	20.30 .800	25.40 1.000	160.00 6.299	29.99 1.180	4	DIN/ANSI



O5



Q5



L253

PHD/PHDX L247



Q1

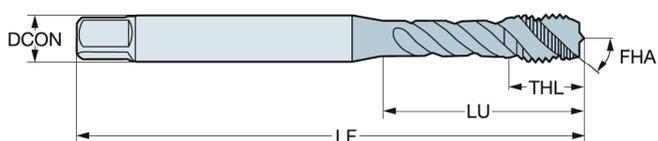
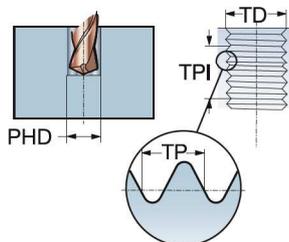


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

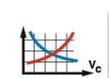
Wymiary, mm, cal

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	14.00	3.15 x 2.50	2B	E0564-40	3.20	2.84	48.00	6.20	3	ISO 529
		.551				.124	.112	1.889	.244		
UNC #6-32	32.0	17.00	3.55 x 2.80	2B	E0566-32	3.60	3.51	48.00	6.30	3	ISO 529
		.669				.140	.137	1.889	.248		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0568-32	4.50	4.17	53.00	6.70	3	ISO 529
		.669				.177	.164	2.086	.263		
UNC #10-24	24.0	21.00	5.00 x 4.00	2B	E05610-24	5.00	4.83	58.00	7.70	3	ISO 529
		.826				.197	.190	2.283	.303		
UNC 1/4-20	20.0	27.00	6.30 x 5.00	2B	E0561/4	6.30	6.35	66.00	10.20	3	ISO 529
		1.062				.248	.250	2.598	.401		
UNC 5/16-18	18.0	31.00	8.00 x 6.30	2B	E0565/16	8.00	7.94	72.00	11.60	3	ISO 529
		1.220				.315	.312	2.834	.456		
UNC 3/8-16	16.0	33.00	10.00 x 8.00	2B	E0563/8	10.00	9.53	80.00	15.10	3	ISO 529
		1.299				.394	.375	3.149	.594		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0561/2	9.00	12.70	89.00	17.50	3	ISO 529
		2.440				.354	.500	3.503	.688		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0565/8	12.50	15.88	102.00	18.00	4	ISO 529
		2.322				.492	.625	4.015	.708		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0563/4	14.00	19.05	112.00	22.50	4	ISO 529
		2.677				.551	.750	4.409	.885		

O

P

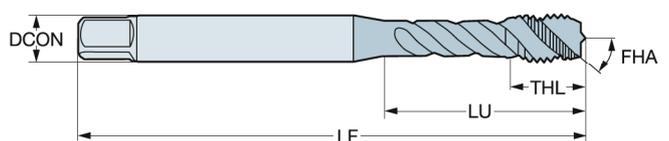
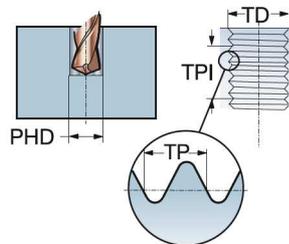
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

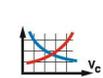
						Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.50 .610	.141 x .110	2B	H2	E0694-40	3.60 .141	2.84 .112	47.63 1.875	15.50 .610	3	ANSI
UNC #5-40	40.0	13.30 .523	.141 x .110	2B	H2	E0695-40	3.60 .141	3.18 .125	49.21 1.937	13.30 .523	3	ANSI
UNC #6-32	32.0	15.08 .593	.141 x .110	3B	H2	E0696-32	3.60 .141	3.51 .137	50.80 2.000	7.90 .311	3	ANSI
UNC #8-32	32.0	16.58 .652	.168 x .131	3B	H2	E0698-32	4.30 .168	4.17 .164	53.98 2.125	7.90 .311	3	ANSI
UNC #10-24	24.0	21.42 .843	.194 x .152	2B	H3	E06910-24	4.90 .194	4.83 .190	60.33 2.375	8.50 .334	3	ANSI
UNC #12-24	24.0	22.47 .884	.220 x .165	2B	H3	E06912-24	5.60 .220	5.49 .215	60.33 2.375	8.50 .334	3	ANSI
UNC 1/4-20	20.0	27.92 1.099	.255 x .191	3B	H3	E0691/4	6.50 .255	6.35 .250	63.50 2.500	10.00 .393	3	ANSI
UNC 5/16-18	18.0	33.26 1.309	.318 x .238	3B	H3	E0695/16	8.10 .318	7.94 .312	69.06 2.718	11.60 .456	3	ANSI
UNC 3/8-16	16.0	36.61 1.441	.381 x .286	3B	H3	E0693/8	9.70 .381	9.53 .375	74.61 2.937	13.50 .531	3	ANSI
UNC 7/16-14	14.0	52.77 2.077	.323 x .242	3B	H3	E0697/16	8.20 .323	11.11 .437	80.17 3.156	16.00 .629	3	ANSI
UNC 1/2-13	13.0	57.53 2.264	.367 x .275	3B	H3	E0691/2	9.30 .367	12.70 .500	85.73 3.375	17.50 .688	3	ANSI
UNC 9/16-12	12.0	61.58 2.424	.429 x .322	3B	H3	E0699/16	10.90 .429	14.29 .562	91.28 3.593	18.00 .708	3	ANSI
UNC 5/8-11	11.0	52.64 2.072	.480 x .360	3B	H3	E0695/8	12.20 .480	15.88 .625	96.84 3.812	18.00 .708	4	ANSI
UNC 3/4-10	10.0	60.50 2.381	.590 x .442	2B	H4	E0693/4	15.00 .590	19.05 .750	108.00 4.251	22.50 .885	4	ANSI
UNC 7/8-9	9.0	69.90 2.751	.697 x .523	3B	H4	E0697/8	17.70 .697	22.23 .875	119.00 4.685	25.00 .984	4	ANSI
UNC 1"-8	8.0	65.60 2.582	.800 x .600	3B	H4	E0691	20.30 .800	25.40 1.000	130.20 5.125	30.00 1.181	4	ANSI



O5



Q5



L253



PHD/PHDX L247



Q1

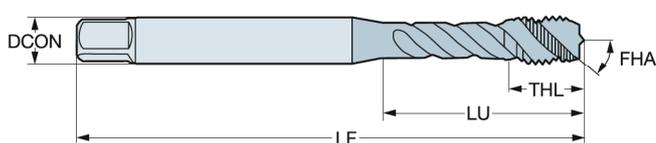
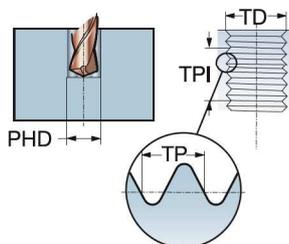


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

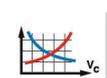
THCHT C
 THBTTP 1
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

Wymiary, mm, cal/e

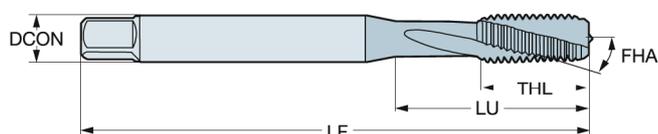
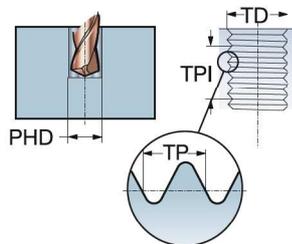
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.47 .609	.141 x .110	2B	E8824-40	3.60 .141	2.84 .112	56.00 2.204	6.50 .255	3	DIN/ANSI
UNC #6-32	32.0	15.08 .593	.141 x .110	2B	E8826-32	3.60 .141	3.51 .137	56.00 2.204	6.50 .255	3	DIN/ANSI
UNC #8-32	32.0	16.58 .652	.168 x .131	2B	E8828-32	4.30 .168	4.17 .164	63.00 2.480	7.00 .275	3	DIN/ANSI
UNC #10-24	24.0	21.00 .826	.194 x .152	2B	E88210-24	4.90 .194	4.83 .190	70.00 2.755	8.40 .330	3	DIN/ANSI
UNC 1/4-20	20.0	25.59 1.007	.255 x .191	2B	E8821/4	6.50 .255	6.35 .250	80.00 3.149	10.20 .401	3	DIN/ANSI
UNC 5/16-18	18.0	30.20 1.189	.318 x .238	2B	E8825/16	8.10 .318	7.94 .312	90.00 3.543	12.20 .480	3	DIN/ANSI
UNC 3/8-16	16.0	32.80 1.291	.381 x .286	2B	E8823/8	9.70 .381	9.53 .375	100.00 3.937	15.80 .622	3	DIN/ANSI
UNC 7/16-14	14.0	72.60 2.858	.323 x .242	2B	E8827/16	8.20 .323	11.11 .437	100.00 3.937	15.00 .590	3	DIN/ANSI
UNC 1/2-13	13.0	81.80 3.220	.367 x .275	2B	E8821/2	9.30 .367	12.70 .500	110.00 4.330	18.00 .708	3	DIN/ANSI
UNC 5/8-11	11.0	65.80 2.590	.480 x .360	2B	E8825/8	12.20 .480	15.88 .625	110.00 4.330	20.00 .787	4	DIN/ANSI
UNC 3/4-10	10.0	77.50 3.051	.590 x .442	2B	E8823/4	15.00 .590	19.05 .750	125.00 4.921	25.00 .984	4	DIN/ANSI
UNC 7/8-9	9.0	90.90 3.578	.697 x .523	2B	E8827/8	17.70 .697	22.23 .875	140.00 5.511	25.00 .984	4	DIN/ANSI



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM



N

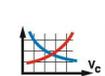
					Wymiary, mm, cala						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.47	.141 x .110	2B	E8864-40	3.60	2.84	56.00	9.00	3	DIN/ANSI
		.609				.141	.112	2.204	.354		
UNC #6-32	32.0	15.08	.141 x .110	2B	E8866-32	3.60	3.51	56.00	11.00	3	DIN/ANSI
		.593				.141	.137	2.204	.433		
UNC #8-32	32.0	16.58	.168 x .131	2B	E8868-32	4.30	4.17	63.00	13.00	3	DIN/ANSI
		.652				.168	.164	2.480	.511		
UNC #10-24	24.0	21.42	.194 x .152	2B	E88610-24	4.90	4.83	70.00	14.00	3	DIN/ANSI
		.843				.194	.190	2.755	.551		
UNC 1/4-20	20.0	25.59	.255 x .191	2B	E8861/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
		1.007				.255	.250	3.149	.590		
UNC 5/16-18	18.0	30.20	.318 x .238	2B	E8865/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.189				.318	.312	3.543	.708		
UNC 3/8-16	16.0	32.80	.381 x .286	2B	E8863/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.291				.381	.375	3.937	.787		
UNC 1/2-13	13.0	81.80	.367 x .275	2B	E8861/2	9.30	12.70	110.00	23.00	3	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNC 5/8-11	11.0	65.80	.480 x .360	2B	E8865/8	12.20	15.88	110.00	23.00	3	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNC 3/4-10	10.0	77.50	.590 x .442	2B	E8863/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

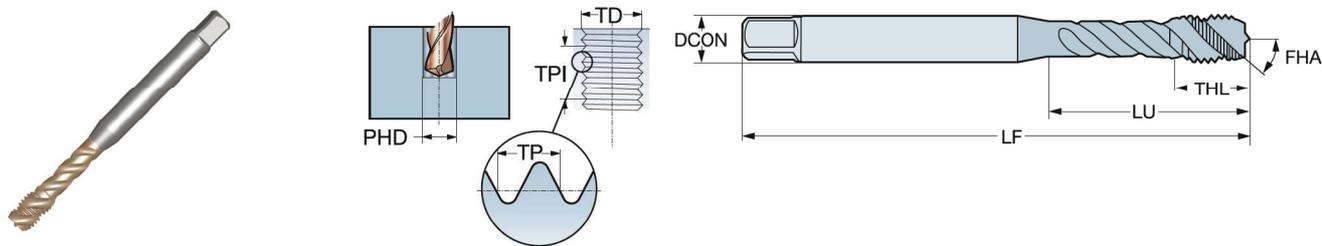


Q35

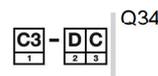
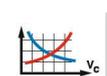
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTP 0
 ULDR 2.5
 TCTR 2B
 FHA 45°
 CNSC 0



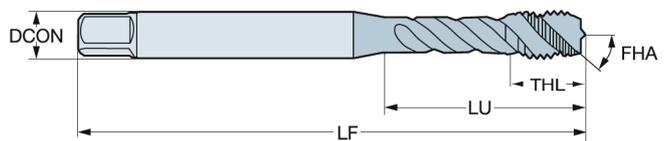
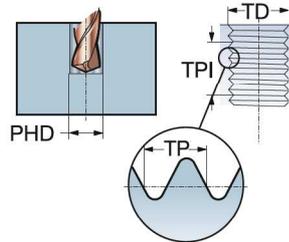
TDZ	TPI	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, cale																											
					P				M			K		N			S			DCON	TD	LF	THL	NOF	BSG							
					B110	B145	B150	C110	C145	C150	B110	B145	C110	C145	B110	B150	C110	C150	B110	B150	C110	C150										
UNC #4-40	40.0	18.00	3.50 x 2.70	T300-XM100DE-4-40				☆	☆	☆														3.50	2.84	56.00	5.60	3	DIN 2184-1			
		.708																						.138	.112	2.204	.220					
UNC #5-40	40.0	18.00	3.50 x 2.70	T300-XM100DE-5-40				☆	☆	☆														3.50	3.18	56.00	5.60	3	DIN 2184-1			
		.708																						.138	.125	2.204	.220					
UNC #6-32	32.0	20.00	4.00 x 3.00	T300-XM100DE-6-32				☆	☆	☆														4.00	3.51	56.00	6.50	3	DIN 2184-1			
		.787																						.157	.137	2.204	.255					
UNC #8-32	32.0	21.00	4.50 x 3.40	T300-XM100DE-8-32				☆	☆	☆														4.50	4.17	63.00	6.50	3	DIN 2184-1			
		.826																						.177	.164	2.480	.255					
UNC #10-24	24.0	25.00	6.00 x 4.90	T300-XM100DE-10-24				☆	☆	☆														6.00	4.83	70.00	8.00	3	DIN 2184-1			
		.984																						.236	.190	2.755	.314					
UNC #12-24	24.0	30.00	6.00 x 4.90	T300-XM100DE-12-24				☆	☆	☆														6.00	5.49	80.00	10.00	3	DIN 2184-1			
		1.181																						.236	.215	3.149	.393					
UNC 1/4-20	20.0	30.00	7.00 x 5.50	T300-XM100DE-1/4				☆	☆	☆														7.00	6.35	80.00	10.00	3	DIN 2184-1			
		1.181																						.276	.250	3.149	.393					
UNC 5/16-18	18.0	35.00	8.00 x 6.20	T300-XM100DE-5/16				☆	☆	☆														8.00	7.94	90.00	12.00	3	DIN 2184-1			
		1.377																						.315	.312	3.543	.472					
UNC 3/8-16	16.0	39.00	10.00 x 8.00	T300-XM100DE-3/8				☆	☆	☆														10.00	9.53	100.00	15.00	3	DIN 2184-1			
		1.535																						.394	.375	3.937	.590					
UNC 7/16-14	14.0	75.75	8.00 x 6.20	T300-XM101DE-7/16				☆	☆	☆														8.00	11.11	100.00	15.00	3	DIN 2184-1			
		2.982																						.315	.437	3.937	.590					
UNC 1/2-13	13.0	82.75	9.00 x 7.00	T300-XM101DE-1/2				☆	☆	☆														9.00	12.70	110.00	18.00	3	DIN 2184-1			
		3.257																						.354	.500	4.330	.708					
UNC 5/8-11	11.0	67.75	12.00 x 9.00	T300-XM101DE-5/8				☆	☆	☆														12.00	15.88	110.00	20.00	4	DIN 2184-1			
		2.667																						.472	.625	4.330	.787					
UNC 3/4-10	10.0	80.75	14.00 x 11.00	T300-XM101DE-3/4	☆	☆	☆				☆	☆												14.00	19.05	125.00	25.00	4	DIN 2184-1			
		3.179																						.551	.750	4.921	.984					
UNC 7/8-9	9.0	92.75	18.00 x 14.50	T300-XM101DE-7/8	☆	☆	☆				☆	☆												18.00	22.23	140.00	25.00	4	DIN 2184-1			
		3.651																						.709	.875	5.511	.984					
UNC 1"-8	8.0	112.75	18.00 x 14.50	T300-XM101DE-1	☆	☆	☆				☆	☆												18.00	25.40	160.00	30.00	4	DIN 2184-1			
		4.438																						.709	1.000	6.299	1.181					



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	9.50	2.80 x 2.24	2B	E0222-56	2.80	2.18	44.50	9.50	2	ISO 529
		.374				.110	.085	1.751	.374		
UNC #4-40	40.0	14.00	3.15 x 2.50	2B	E0224-40	3.20	2.84	48.00	6.20	3	ISO 529
		.551				.124	.112	1.889	.244		
UNC #5-40	40.0	8.80	3.15 x 2.50	2B	E0225-40	3.20	3.18	48.00	8.80	3	ISO 529
		.346				.124	.125	1.889	.346		
UNC #6-32	32.0	16.00	3.55 x 2.80	2B	E0226-32	3.60	3.51	50.00	6.30	3	ISO 529
		.629				.140	.137	1.968	.248		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0228-32	4.50	4.17	53.00	6.70	3	ISO 529
		.669				.177	.164	2.086	.263		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E02210-24	5.00	4.83	58.00	7.70	3	ISO 529
		.787				.197	.190	2.283	.303		
UNC #12-24	24.0	21.00	5.60 x 4.50	2B	E02212-24	5.60	5.49	62.00	12.20	3	ISO 529
		.826				.220	.215	2.440	.480		
UNC 1/4-20	20.0	28.00	6.30 x 5.00	2B	E0221/4	6.30	6.35	66.00	10.20	3	ISO 529
		1.102				.248	.250	2.598	.401		
UNC 5/16-18	18.0	31.00	8.00 x 6.30	2B	E0225/16	8.00	7.94	72.00	11.60	3	ISO 529
		1.220				.315	.312	2.834	.456		
UNC 3/8-16	16.0	34.00	10.00 x 8.00	2B	E0223/8	10.00	9.53	80.00	15.10	3	ISO 529
		1.338				.394	.375	3.149	.594		
UNC 7/16-14	14.0	61.00	8.00 x 6.30	2B	E0227/16	8.00	11.11	85.00	19.50	3	ISO 529
		2.401				.315	.437	3.346	.767		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0221/2	9.00	12.70	89.00	17.50	3	ISO 529
		2.440				.354	.500	3.503	.688		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0225/8	12.50	15.88	102.00	18.00	4	ISO 529
		2.322				.492	.625	4.015	.708		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0223/4	14.00	19.05	112.00	22.50	4	ISO 529
		2.677				.551	.750	4.409	.885		
UNC 7/8-9	9.0	72.00	16.00 x 12.50	2B	E0227/8	16.00	22.23	118.00	29.50	4	ISO 529
		2.834				.630	.875	4.645	1.161		
UNC 1"-8	8.0	82.00	18.00 x 14.00	2B	E0221	18.00	25.40	130.00	35.50	4	ISO 529
		3.228				.709	1.000	5.118	1.397		



O5



Q5



L253



PHD/PHDX L247



Q1

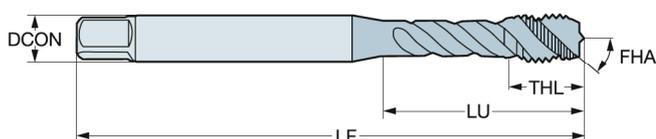
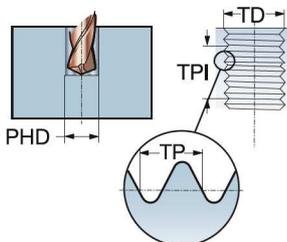


Q35

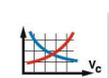
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



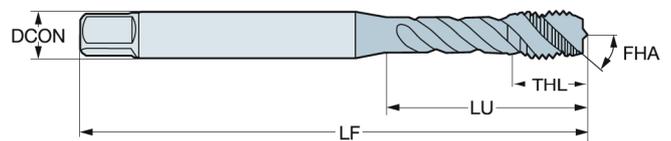
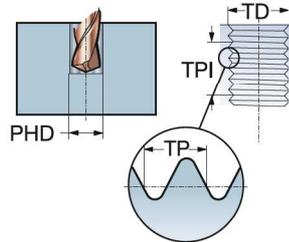
					Wymiary, mm, cala						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #2-56	56.0	9.50	2.80 x 2.24	2B	E0232-56	2.80	2.18	44.50	9.50	2	ISO 529
	.374					.110	.085	1.751	.374		
UNC #4-40	40.0	14.00	3.15 x 2.50	2B	E0234-40	3.20	2.84	48.00	6.20	3	ISO 529
	.551					.124	.112	1.889	.244		
UNC #5-40	40.0	8.80	3.15 x 2.50	2B	E0235-40	3.20	3.18	48.00	8.80	3	ISO 529
	.346					.124	.125	1.889	.346		
UNC #6-32	32.0	16.00	3.55 x 2.80	2B	E0236-32	3.60	3.51	50.00	6.30	3	ISO 529
	.629					.140	.137	1.968	.248		
UNC #8-32	32.0	17.00	4.50 x 3.55	2B	E0238-32	4.50	4.17	53.00	6.70	3	ISO 529
	.669					.177	.164	2.086	.263		
UNC #10-24	24.0	20.00	5.00 x 4.00	2B	E02310-24	5.00	4.83	58.00	7.70	3	ISO 529
	.787					.197	.190	2.283	.303		
UNC #12-24	24.0	21.00	5.60 x 4.50	2B	E02312-24	5.60	5.49	62.00	12.20	3	ISO 529
	.826					.220	.215	2.440	.480		
UNC 1/4-20	20.0	28.00	6.30 x 5.00	2B	E0231/4	6.30	6.35	66.00	10.20	3	ISO 529
	1.102					.248	.250	2.598	.401		
UNC 5/16-18	18.0	31.00	8.00 x 6.30	2B	E0235/16	8.00	7.94	72.00	11.60	3	ISO 529
	1.220					.315	.312	2.834	.456		
UNC 3/8-16	16.0	34.00	10.00 x 8.00	2B	E0233/8	10.00	9.53	80.00	15.10	3	ISO 529
	1.338					.394	.375	3.149	.594		
UNC 7/16-14	14.0	61.00	8.00 x 6.30	2B	E0237/16	8.00	11.11	85.00	19.50	3	ISO 529
	2.401					.315	.437	3.346	.767		
UNC 1/2-13	13.0	62.00	9.00 x 7.10	2B	E0231/2	9.00	12.70	89.00	17.50	3	ISO 529
	2.440					.354	.500	3.503	.688		
UNC 5/8-11	11.0	59.00	12.50 x 10.00	2B	E0235/8	12.50	15.88	102.00	18.00	4	ISO 529
	2.322					.492	.625	4.015	.708		
UNC 3/4-10	10.0	68.00	14.00 x 11.20	2B	E0233/4	14.00	19.05	112.00	22.50	4	ISO 529
	2.677					.551	.750	4.409	.885		
UNC 7/8-9	9.0	72.00	16.00 x 12.50	2B	E0237/8	16.00	22.23	118.00	29.50	4	ISO 529
	2.834					.630	.875	4.645	1.161		
UNC 1"-8	8.0	82.00	18.00 x 14.00	2B	E0231	18.00	25.40	130.00	35.50	4	ISO 529
	3.228					.709	1.000	5.118	1.397		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



						Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #6-32	32.0	15.08 .593	.141 x .110	3B	H2	E0276-32	3.60 .141	3.51 .137	50.80 2.000	7.90 .311	3	ANSI
UNC #8-32	32.0	16.58 .652	.168 x .131	3B	H2	E0278-32	4.30 .168	4.17 .164	53.98 2.125	7.90 .311	3	ANSI
UNC #10-24	24.0	21.42 .843	.194 x .152	2B	H3	E02710-24	4.90 .194	4.83 .190	60.33 2.375	8.50 .334	3	ANSI
UNC #12-24	24.0	22.47 .884	.220 x .165	2B	H3	E02712-24	5.60 .220	5.49 .215	60.33 2.375	8.50 .334	3	ANSI
UNC 1/4-20	20.0	27.92 1.099	.255 x .191	3B	H3	E0271/4	6.50 .255	6.35 .250	63.50 2.500	10.00 .393	3	ANSI
UNC 5/16-18	18.0	33.26 1.309	.318 x .238	3B	H3	E0275/16	8.10 .318	7.94 .312	69.06 2.718	11.60 .456	3	ANSI
UNC 3/8-16	16.0	36.61 1.441	.381 x .286	3B	H3	E0273/8	9.70 .381	9.53 .375	74.61 2.937	13.50 .531	3	ANSI
UNC 7/16-14	14.0	52.77 2.077	.323 x .242	3B	H3	E0277/16	8.20 .323	11.11 .437	80.17 3.156	16.00 .629	3	ANSI
UNC 1/2-13	13.0	57.53 2.264	.367 x .275	3B	H3	E0271/2	9.30 .367	12.70 .500	85.73 3.375	17.50 .688	3	ANSI
UNC 9/16-12	12.0	61.58 2.424	.429 x .322	3B	H3	E0279/16	10.90 .429	14.29 .562	91.28 3.593	18.00 .708	3	ANSI
UNC 5/8-11	11.0	52.64 2.072	.480 x .360	3B	H3	E0275/8	12.20 .480	15.88 .625	96.84 3.812	18.00 .708	3	ANSI
UNC 3/4-10	10.0	60.50 2.381	.590 x .442	2B	H4	E0273/4	15.00 .590	19.05 .750	108.00 4.251	22.50 .885	3	ANSI
UNC 7/8-9	9.0	69.90 2.751	.697 x .523	3B	H4	E0277/8	17.70 .697	22.23 .875	119.00 4.685	25.00 .984	3	ANSI
UNC 1"-8	8.0	67.10 2.641	.800 x .600	3B	H4	E0271	20.30 .800	25.40 1.000	130.20 5.125	30.00 1.181	3	ANSI



O5



Q5



L253



PHD/PHDX

L247



Q1

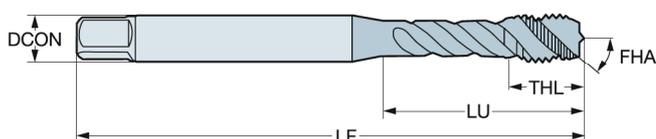
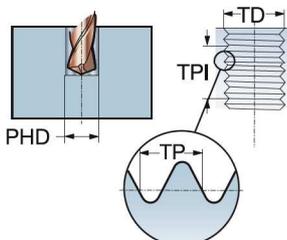


Q35

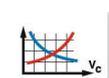
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNC

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



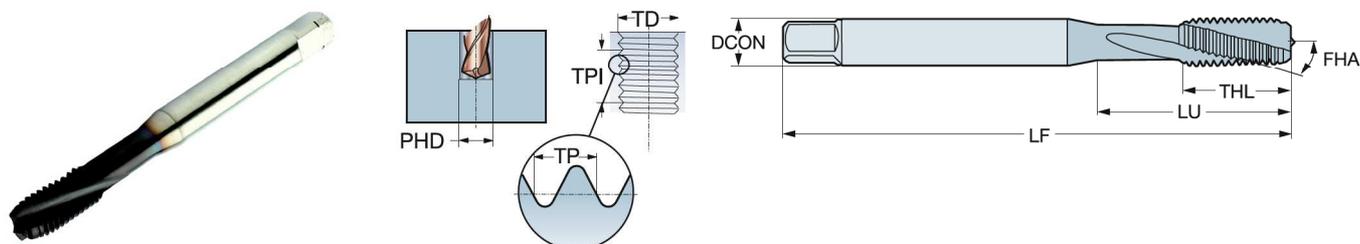
						Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNC #4-40	40.0	15.50 .610	.141 x .110	2B	H2	E0284-40	3.60 .141	2.84 .112	47.63 1.875	15.50 .610	3	ANSI
UNC #5-40	40.0	13.30 .523	.141 x .110	2B	H2	E0285-40	3.60 .141	3.18 .125	49.21 1.937	13.30 .523	3	ANSI
UNC #6-32	32.0	15.00 .590	.141 x .110	3B	H2	E0286-32	3.60 .141	3.51 .137	50.80 2.000	7.90 .311	3	ANSI
UNC #8-32	32.0	16.58 .652	.168 x .131	3B	H2	E0288-32	4.30 .168	4.17 .164	53.98 2.125	7.90 .311	3	ANSI
UNC #10-24	24.0	21.42 .843	.194 x .152	2B	H3	E02810-24	4.90 .194	4.83 .190	60.33 2.375	8.50 .334	3	ANSI
UNC #12-24	24.0	25.00 .984	.220 x .165	2B	H3	E02812-24	5.60 .220	5.49 .215	60.33 2.375	8.50 .334	3	ANSI
UNC 1/4-20	20.0	27.92 1.099	.255 x .191	3B	H3	E0281/4	6.50 .255	6.35 .250	63.50 2.500	10.00 .393	3	ANSI
UNC 5/16-18	18.0	33.26 1.309	.318 x .238	3B	H3	E0285/16	8.10 .318	7.94 .312	69.06 2.718	11.60 .456	3	ANSI
UNC 3/8-16	16.0	36.61 1.441	.381 x .286	3B	H3	E0283/8	9.70 .381	9.53 .375	74.61 2.937	13.50 .531	3	ANSI
UNC 3/8-16	16.0	36.61 1.441	.381 x .286	2B	H5	E0283/8H5	9.70 .381	9.53 .375	74.61 2.937	13.50 .531	3	ANSI
UNC 7/16-14	14.0	52.77 2.077	.323 x .242	3B	H3	E0287/16	8.20 .323	11.11 .437	80.17 3.156	16.00 .629	3	ANSI
UNC 1/2-13	13.0	57.53 2.264	.367 x .275	3B	H3	E0281/2	9.30 .367	12.70 .500	85.73 3.375	17.50 .688	3	ANSI
UNC 9/16-12	12.0	61.58 2.424	.429 x .322	3B	H3	E0289/16	10.90 .429	14.29 .562	91.28 3.593	18.00 .708	3	ANSI
UNC 5/8-11	11.0	52.64 2.072	.480 x .360	3B	H3	E0285/8	12.20 .480	15.88 .625	96.84 3.812	18.00 .708	3	ANSI
UNC 3/4-10	10.0	60.50 2.381	.590 x .442	2B	H4	E0283/4	15.00 .590	19.05 .750	108.00 4.251	22.50 .885	3	ANSI
UNC 7/8-9	9.0	69.90 2.751	.697 x .523	3B	H4	E0287/8	17.70 .697	22.23 .875	119.00 4.685	25.00 .984	3	ANSI
UNC 1"-8	8.0	67.10 2.641	.800 x .600	3B	H4	E0281	20.30 .800	25.40 1.000	130.20 5.125	30.00 1.181	3	ANSI



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



30-48 HRC

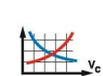
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	17.00	.255 x .191	2B	E88510-32	6.50	4.83	80.00	17.00	3	C-DIN/ANSI
		.669				.255	.190	3.149	.669		
UNF 1/4-28	28.0	20.20	.318 x .238	2B	E8851/4	8.10	6.35	90.00	20.20	3	C-DIN/ANSI
		.795				.318	.250	3.543	.795		
UNF 5/16-24	24.0	20.00	.381 x .286	2B	E8855/16	9.70	7.94	100.00	22.80	3	C-DIN/ANSI
		.787				.381	.312	3.937	.897		
UNF 3/8-24	24.0	33.00	.381 x .286	2B	E8853/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.299				.381	.375	3.937	.787		
UNF 7/16-20	20.0	72.60	.323 x .242	2B	E8857/16	8.20	11.11	100.00	20.00	4	DIN/ANSI
		2.858				.323	.437	3.937	.787		
UNF 1/2-20	20.0	81.80	.367 x .275	2B	E8851/2	9.30	12.70	110.00	23.00	4	DIN/ANSI
		3.220				.367	.500	4.330	.905		
UNF 5/8-18	18.0	65.80	.480 x .360	2B	E8855/8	12.20	15.88	110.00	23.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.905		
UNF 3/4-16	16.0	77.50	.590 x .442	2B	E8853/4	15.00	19.05	125.00	30.00	4	DIN/ANSI
		3.051				.590	.750	4.921	1.181		



Q5



Q5



L253

PHD/PHDX L247



L247



Q1

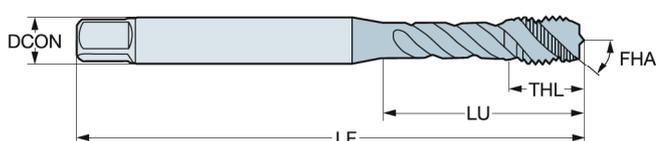
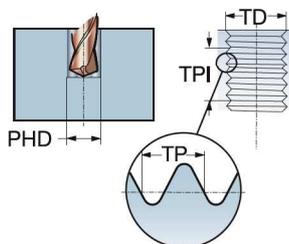


Q35

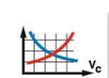
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTTP 1
 ULDR 3.0
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-E-PM
 COATING CoolTop



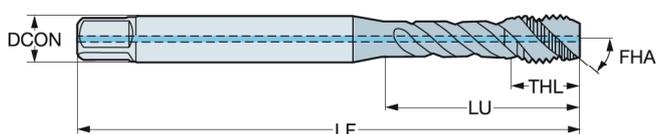
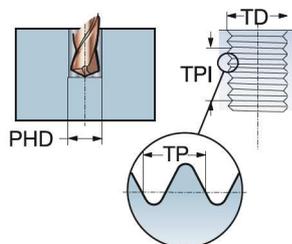
							Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #8-36	36.0	21.18	.168 x .131	2B	H2	EX33PA8-36	4.30	4.17	63.00	7.00	3	DIN/ANSI
	.833						.168	.164	2.480	.275		
UNF #10-32	32.0	27.54	.194 x .152	2B	H3	EX33PA10-32	4.90	4.83	70.00	8.00	3	DIN/ANSI
	1.084						.194	.190	2.755	.315		
UNF 1/4-28	28.0	24.69	.255 x .191	3B	H3	EX33PA1/4	6.50	6.35	80.00	10.20	3	DIN/ANSI
	.972						.255	.250	3.149	.401		
UNF 1/4-28	28.0	24.69	.255 x .191	2B	H4	EX33PA1/4H4	6.50	6.35	80.00	10.20	3	DIN/ANSI
	.972						.255	.250	3.149	.401		
UNF 5/16-24	24.0	33.17	.318 x .238	3B	H3	EX33PA5/16	8.10	7.94	90.00	11.99	3	DIN/ANSI
	1.305						.318	.312	3.543	.472		
UNF 5/16-24	24.0	33.17	.318 x .238	2B	H4	EX33PA5/16H4	8.10	7.94	90.00	11.99	3	DIN/ANSI
	1.305						.318	.312	3.543	.472		
UNF 3/8-24	24.0	38.07	.381 x .286	3B	H3	EX33PA3/8	9.70	9.53	100.00	15.79	3	DIN/ANSI
	1.498						.381	.375	3.937	.622		
UNF 3/8-24	24.0	38.07	.381 x .286	2B	H4	EX33PA3/8H4	9.70	9.53	100.00	15.79	3	DIN/ANSI
	1.498						.381	.375	3.937	.622		
UNF 7/16-20	20.0	72.60	.323 x .242	3B	H3	EX33PA7/16	8.20	11.11	100.00	15.01	3	DIN/ANSI
	2.858						.323	.437	3.937	.590		
UNF 1/2-20	20.0	81.80	.367 x .275	3B	H3	EX33PA1/2	9.30	12.70	110.00	18.00	3	DIN/ANSI
	3.220						.367	.500	4.330	.709		
UNF 1/2-20	20.0	81.80	.367 x .275	2B	H5	EX33PA1/2H5	9.30	12.70	110.00	18.00	3	DIN/ANSI
	3.220						.367	.500	4.330	.709		
UNF 5/8-18	18.0	65.80	.480 x .360	3B	H3	EX33PA5/8	12.20	15.88	110.00	19.99	4	DIN/ANSI
	2.590						.480	.625	4.330	.787		
UNF 5/8-18	18.0	65.80	.480 x .360	2B	H5	EX33PA5/8H5	12.20	15.88	110.00	19.99	4	DIN/ANSI
	2.590						.480	.625	4.330	.787		
UNF 3/4-16	16.0	77.50	.590 x .442	3B	H3	EX33PA3/4	15.00	19.05	125.00	25.00	4	DIN/ANSI
	3.051						.590	.750	4.921	.984		
UNF 3/4-16	16.0	77.50	.590 x .442	2B	H5	EX33PA3/4H5	15.00	19.05	125.00	25.00	4	DIN/ANSI
	3.051						.590	.750	4.921	.984		
UNF 7/8-14	14.0	90.90	.697 x .523	3B	H4	EX33PA7/8	17.70	22.23	140.00	25.00	4	DIN/ANSI
	3.578						.697	.875	5.511	.984		
UNF 1"-12	12.0	95.40	.800 x .600	3B	H4	EX33PA1-12	20.30	25.40	160.00	29.99	4	DIN/ANSI
	3.755						.800	1.000	6.299	1.180		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 1
 ULDR 3.0
 FHA 48°
 CNSC 1
 SUBSTRATE HSS-E-PM
 COATING CoolTop



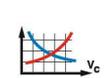
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	27.54 1.084	.194 x .152	2BX	EX39PA10-32	4.90 .194	4.83 .190	70.00 2.755	8.00 .315	3	DIN/ANSI
UNF 1/4-28	28.0	24.69 .972	.255 x .191	2BX	EX39PA1/4	6.50 .255	6.35 .250	80.00 3.149	10.20 .401	3	DIN/ANSI
UNF 5/16-24	24.0	33.17 1.305	.318 x .238	2BX	EX39PA5/16	8.10 .318	7.94 .312	90.00 3.543	11.99 .472	3	DIN/ANSI
UNF 3/8-24	24.0	38.07 1.498	.381 x .286	2BX	EX39PA3/8	9.70 .381	9.53 .375	100.00 3.937	15.79 .622	3	DIN/ANSI
UNF 1/2-20	20.0	81.80 3.220	.367 x .275	2BX	EX39PA1/2	9.30 .367	12.70 .500	110.00 4.330	18.00 .709	3	DIN/ANSI
UNF 5/8-18	18.0	65.80 2.590	.480 x .360	2BX	EX39PA5/8	12.20 .480	15.88 .625	110.00 4.330	19.99 .787	4	DIN/ANSI



O5



Q5



L253



PHD/PHDX

L247



Q1

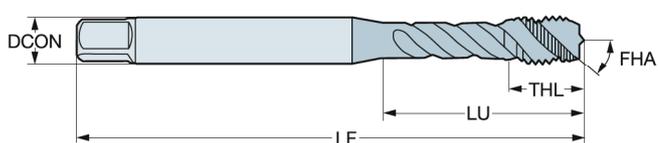
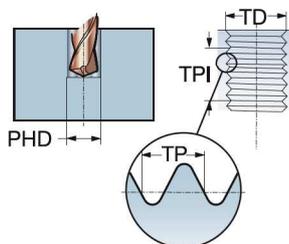
CNSC
CXSC

Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

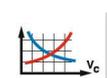
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.00	5.00 x 4.00	2B	E09510-32	5.00	4.83	58.00	7.70	3	ISO 529
	.826					.197	.190	2.283	.303		
UNF 1/4-28	28.0	27.00	6.30 x 5.00	2B	E0951/4	6.30	6.35	66.00	10.20	3	ISO 529
	1.062					.248	.250	2.598	.401		
UNF 5/16-24	24.0	31.00	8.00 x 6.30	2B	E0955/16	8.00	7.94	72.00	11.60	3	ISO 529
	1.220					.315	.312	2.834	.456		
UNF 3/8-24	24.0	33.00	10.00 x 8.00	2B	E0953/8	10.00	9.53	80.00	15.10	3	ISO 529
	1.299					.394	.375	3.149	.594		
UNF 1/2-20	20.0	62.00	9.00 x 7.10	2B	E0951/2	9.00	12.70	89.00	17.50	3	ISO 529
	2.440					.354	.500	3.503	.688		

N

O

P

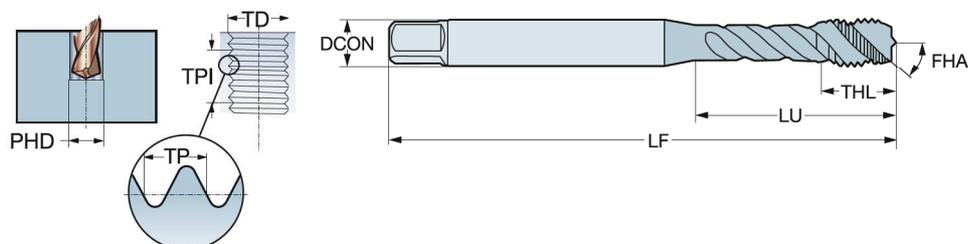
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



M

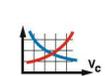
						Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42	.194 x .152	3B	H2	E07910-32	4.90	4.83	60.33	8.50	3	ANSI
	.843						.194	.190	2.375	.334		
UNF 1/4-28	28.0	27.92	.255 x .191	3B	H3	E0791/4	6.50	6.35	63.50	10.00	3	ANSI
	1.099						.255	.250	2.500	.393		
UNF 5/16-24	24.0	33.26	.318 x .238	3B	H3	E0795/16	8.10	7.94	69.06	11.60	3	ANSI
	1.309						.318	.312	2.718	.456		
UNF 3/8-24	24.0	36.61	.381 x .286	3B	H3	E0793/8	9.70	9.53	74.61	13.50	3	ANSI
	1.441						.381	.375	2.937	.531		
UNF 7/16-20	20.0	52.77	.323 x .242	3B	H3	E0797/16	8.20	11.11	80.17	16.00	3	ANSI
	2.077						.323	.437	3.156	.629		
UNF 1/2-20	20.0	57.53	.367 x .275	3B	H3	E0791/2	9.30	12.70	85.73	17.50	3	ANSI
	2.264						.367	.500	3.375	.688		
UNF 9/16-18	18.0	61.58	.429 x .322	3B	H3	E0799/16	10.90	14.29	91.28	18.00	3	ANSI
	2.424						.429	.562	3.593	.708		
UNF 5/8-18	18.0	52.64	.480 x .360	3B	H3	E0795/8	12.20	15.88	96.84	18.00	4	ANSI
	2.072						.480	.625	3.812	.708		
UNF 3/4-16	16.0	60.50	.590 x .442	3B	H3	E0793/4	15.00	19.05	108.00	22.50	4	ANSI
	2.381						.590	.750	4.251	.885		
UNF 7/8-14	14.0	69.90	.697 x .523	3B	H4	E0797/8	17.70	22.23	119.00	25.00	4	ANSI
	2.751						.697	.875	4.685	.984		
UNF 1"-12	12.0	65.60	.800 x .600	3B	H4	E0791-12	20.30	25.40	130.20	30.00	4	ANSI
	2.582						.800	1.000	5.125	1.181		
UNS 1"-14	14.0	65.60	.800 x .600	3B	H4	E0791-14	20.30	25.40	130.20	30.00	4	ANSI
	2.582						.800	1.000	5.125	1.181		



O5



Q5



L253

PHD/PHDX L247



Q1

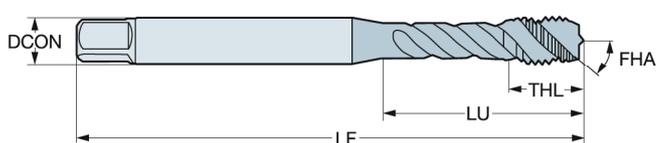
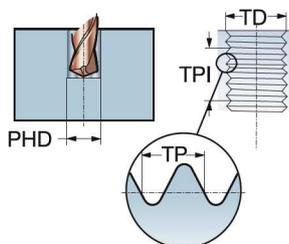


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTTP 1
 ULDR 2.5
 FHA 48°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



M

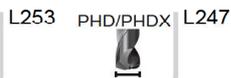
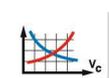
Wymiary, mm, cal/e

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42	.194 x .152	2B	E88310-32	4.90	4.83	70.00	8.40	3	DIN/ANSI
		.843				.194	.190	2.755	.330		
UNF 1/4-28	28.0	25.59	.255 x .191	2B	E8831/4	6.50	6.35	80.00	10.20	3	DIN/ANSI
		1.007				.255	.250	3.149	.401		
UNF 5/16-24	24.0	30.20	.318 x .238	2B	E8835/16	8.10	7.94	90.00	12.20	3	DIN/ANSI
		1.189				.318	.312	3.543	.480		
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E8833/8	9.70	9.53	100.00	15.80	3	DIN/ANSI
		1.291				.381	.375	3.937	.622		
UNF 7/16-20	20.0	72.60	.323 x .242	2B	E8837/16	8.20	11.11	100.00	15.00	3	DIN/ANSI
		2.858				.323	.437	3.937	.590		
UNF 1/2-20	20.0	81.80	.367 x .275	2B	E8831/2	9.30	12.70	110.00	18.00	3	DIN/ANSI
		3.220				.367	.500	4.330	.708		
UNF 5/8-18	18.0	65.80	.480 x .360	2B	E8835/8	12.20	15.88	110.00	20.00	4	DIN/ANSI
		2.590				.480	.625	4.330	.787		
UNF 3/4-16	16.0	77.50	.590 x .442	2B	E8833/4	15.00	19.05	125.00	25.00	4	DIN/ANSI
		3.051				.590	.750	4.921	.984		
UNF 7/8-14	14.0	90.90	.697 x .523	2B	E8837/8	17.70	22.23	140.00	25.00	4	DIN/ANSI
		3.578				.697	.875	5.511	.984		

O

P

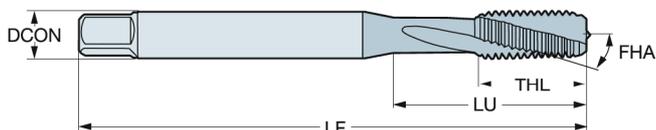
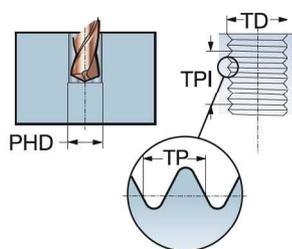
Q



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E-PM



N

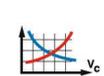
						Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42	.194 x .152	2B	E88710-32	4.90	4.83	70.00	14.00	3	DIN/ANSI
		.843	.194			.190	2.755	.551			
UNF 1/4-28	28.0	25.59	.255 x .191	2B	E8871/4	6.50	6.35	80.00	15.00	3	DIN/ANSI
		1.007	.255			.250	3.149	.590			
UNF 5/16-24	24.0	30.20	.318 x .238	2B	E8875/16	8.10	7.94	90.00	18.00	3	DIN/ANSI
		1.189	.318			.312	3.543	.708			
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E8873/8	9.70	9.53	100.00	20.00	3	DIN/ANSI
		1.291	.381			.375	3.937	.787			
UNF 1/2-20	20.0	81.80	.367 x .275	2B	E8871/2	9.30	12.70	110.00	23.00	3	DIN/ANSI
		3.220	.367			.500	4.330	.905			



O5



Q5



L253

PHD/PHDX L247



Q1

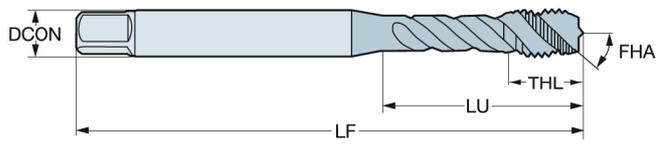
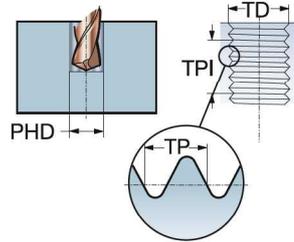


Q35

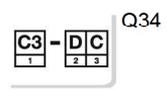
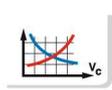
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 2.5
 TCTR 2B
 FHA 45°
 CNSC 0



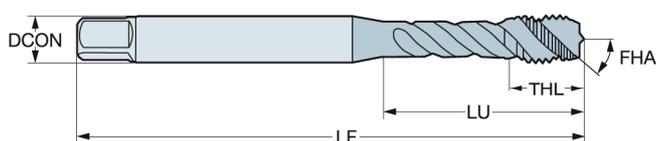
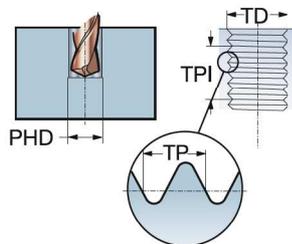
TDZ	TPI	LU	CZC _{MS}	Oznaczenie	Wymiary, mm, cale																															
					P				M			K			N			S		DCON	TD	LF	THL	NOF	BSG											
					B110	B145	B150	C110	C145	C150	B110	B145	C110	C145	B110	B145	C110	C145	B110	B150	C110	C150	B110	B150	C110	C150										
UNF #8-36	36.0	21.00	4.50 x 3.40	T300-XM100DF-8-36				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	4.50	4.17	63.00	6.50	3	DIN 2184-1
		.826																													.177	.164	2.480	.255		
UNF #10-32	32.0	25.00	6.00 x 4.90	T300-XM100DF-10-32				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	6.00	4.83	70.00	7.30	3	DIN 2184-1
		.984																													.236	.190	2.755	.287		
UNF 1/4-28	28.0	30.00	7.00 x 5.50	T300-XM100DF-1/4				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	7.00	6.35	80.00	10.00	3	DIN 2184-1
		1.181																													.276	.250	3.149	.393		
UNF 5/16-24	24.0	35.00	8.00 x 6.20	T300-XM100DF-5/16				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	8.00	7.94	90.00	12.00	3	DIN 2184-1
		1.377																													.315	.312	3.543	.472		
UNF 3/8-24	24.0	39.00	10.00 x 8.00	T300-XM100DF-3/8				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	10.00	9.53	100.00	15.00	3	DIN 2184-1
		1.535																													.394	.375	3.937	.590		
UNF 7/16-20	20.0	75.75	8.00 x 6.20	T300-XM101DF-7/16				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	8.00	11.11	100.00	15.00	3	DIN 2184-1
		2.982																													.315	.437	3.937	.590		
UNF 1/2-20	20.0	83.00	9.00 x 7.00	T300-XM101DF-1/2				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	9.00	12.70	110.00	18.00	3	DIN 2184-1
		3.267																													.354	.500	4.330	.708		
UNF 5/8-18	18.0	67.75	12.00 x 9.00	T300-XM101DF-5/8				☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆	12.00	15.88	110.00	20.00	4	DIN 2184-1
		2.667																													.472	.625	4.330	.787		
UNF 3/4-16	16.0	77.50	14.00 x 11.00	T300-XM101DF-3/4	☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆				14.00	19.05	125.00	25.00	4	DIN 2184-1
		3.051																													.551	.750	4.921	.984		
UNF 7/8-14	14.0	92.75	18.00 x 14.50	T300-XM101DF-7/8	☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆				18.00	22.23	140.00	25.00	4	DIN 2184-1
		3.651																													.709	.875	5.511	.984		
UNF 1"-12	12.0	113.00	18.00 x 14.50	T300-XM101DF-1	☆	☆	☆				☆	☆				☆	☆				☆	☆				☆	☆				18.00	25.40	160.00	30.00	4	DIN 2184-1
		4.448																													.709	1.000	6.299	1.181		



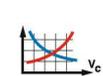
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



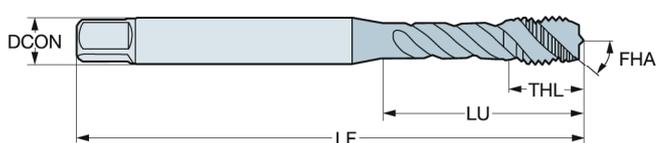
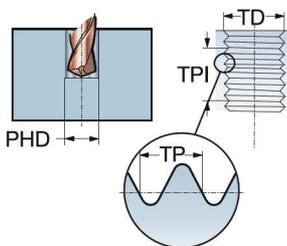
					Wymiary, mm, cal						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #8-36	36.0	17.00	4.50 x 3.55	2B	E0328-36	4.50	4.17	53.00	6.70	3	ISO 529
		.669				.177	.164	2.086	.263		
UNF #10-32	32.0	20.00	5.00 x 4.00	2B	E03210-32	5.00	4.83	58.00	7.70	3	ISO 529
		.787				.197	.190	2.283	.303		
UNF 1/4-28	28.0	28.00	6.30 x 5.00	2B	E0321/4	6.30	6.35	66.00	10.20	3	ISO 529
		1.102				.248	.250	2.598	.401		
UNF 5/16-24	24.0	31.00	8.00 x 6.30	2B	E0325/16	8.00	7.94	72.00	11.60	3	ISO 529
		1.220				.315	.312	2.834	.456		
UNF 3/8-24	24.0	34.00	10.00 x 8.00	2B	E0323/8	10.00	9.53	80.00	15.10	3	ISO 529
		1.338				.394	.375	3.149	.594		
UNF 7/16-20	20.0	61.00	8.00 x 6.30	2B	E0327/16	8.00	11.11	85.00	19.50	3	ISO 529
		2.401				.315	.437	3.346	.767		
UNF 1/2-20	20.0	62.00	9.00 x 7.10	2B	E0321/2	9.00	12.70	89.00	17.50	3	ISO 529
		2.440				.354	.500	3.503	.688		
UNF 9/16-18	18.0	66.00	11.20 x 9.00	2B	E0329/16	11.20	14.29	95.00	24.50	3	ISO 529
		2.598				.441	.562	3.740	.964		
UNF 5/8-18	18.0	59.00	12.50 x 10.00	2B	E0325/8	12.50	15.88	102.00	18.00	4	ISO 529
		2.322				.492	.625	4.015	.708		
UNF 3/4-16	16.0	68.00	14.00 x 11.20	2B	E0323/4	14.00	19.05	112.00	22.50	4	ISO 529
		2.677				.551	.750	4.409	.885		
UNF 7/8-14	14.0	72.00	16.00 x 12.50	2B	E0327/8	16.00	22.23	118.00	29.50	4	ISO 529
		2.834				.630	.875	4.645	1.161		
UNF 1"-12	12.0	82.00	18.00 x 14.00	2B	E0321	18.00	25.40	130.00	35.50	4	ISO 529
		3.228				.709	1.000	5.118	1.397		



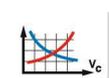
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



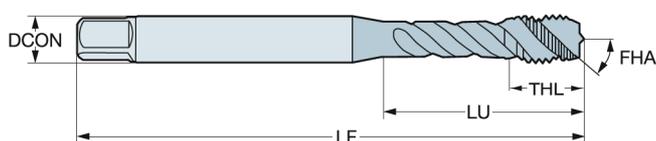
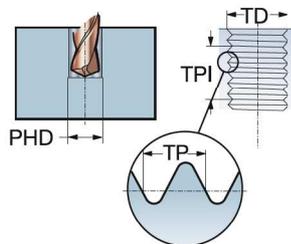
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #8-36	36.0	17.00	4.50 x 3.55	2B	E0338-36	4.50	4.17	53.00	6.70	3	ISO 529
	.669					.177	.164	2.086	.263		
UNF #10-32	32.0	20.00	5.00 x 4.00	2B	E03310-32	5.00	4.83	58.00	7.70	3	ISO 529
	.787					.197	.190	2.283	.303		
UNF 1/4-28	28.0	28.00	6.30 x 5.00	2B	E0331/4	6.30	6.35	66.00	10.20	3	ISO 529
	1.102					.248	.250	2.598	.401		
UNF 5/16-24	24.0	31.00	8.00 x 6.30	2B	E0335/16	8.00	7.94	72.00	11.60	3	ISO 529
	1.220					.315	.312	2.834	.456		
UNF 3/8-24	24.0	34.00	10.00 x 8.00	2B	E0333/8	10.00	9.53	80.00	15.10	3	ISO 529
	1.338					.394	.375	3.149	.594		
UNF 7/16-20	20.0	61.00	8.00 x 6.30	2B	E0337/16	8.00	11.11	85.00	19.50	3	ISO 529
	2.401					.315	.437	3.346	.767		
UNF 1/2-20	20.0	62.00	9.00 x 7.10	2B	E0331/2	9.00	12.70	89.00	17.50	3	ISO 529
	2.440					.354	.500	3.503	.688		
UNF 9/16-18	18.0	66.00	11.20 x 9.00	2B	E0339/16	11.20	14.29	95.00	24.50	3	ISO 529
	2.598					.441	.562	3.740	.964		
UNF 5/8-18	18.0	59.00	12.50 x 10.00	2B	E0335/8	12.50	15.88	102.00	18.00	4	ISO 529
	2.322					.492	.625	4.015	.708		
UNF 3/4-16	16.0	68.00	14.00 x 11.20	2B	E0333/4	14.00	19.05	112.00	22.50	4	ISO 529
	2.677					.551	.750	4.409	.885		
UNF 7/8-14	14.0	72.00	16.00 x 12.50	2B	E0337/8	16.00	22.23	118.00	29.50	4	ISO 529
	2.834					.630	.875	4.645	1.161		
UNF 1"-12	12.0	82.00	18.00 x 14.00	2B	E0331	18.00	25.40	130.00	35.50	4	ISO 529
	3.228					.709	1.000	5.118	1.397		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM



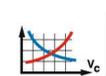
						Wymiary, mm, cale						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
UNF #10-32	32.0	21.42	.194 x .152	3B	H2	E03710-32	4.90	4.83	60.33	8.50	3	ANSI
		.843					.194	.190	2.375	.334		
UNF 1/4-28	28.0	27.92	.255 x .191	3B	H3	E0371/4	6.50	6.35	63.50	10.00	3	ANSI
		1.099					.255	.250	2.500	.393		
UNF 5/16-24	24.0	33.26	.318 x .238	3B	H3	E0375/16	8.10	7.94	69.06	11.60	3	ANSI
		1.309					.318	.312	2.718	.456		
UNF 3/8-24	24.0	36.61	.381 x .286	3B	H3	E0373/8	9.70	9.53	74.61	13.50	3	ANSI
		1.441					.381	.375	2.937	.531		
UNF 7/16-20	20.0	52.77	.323 x .242	3B	H3	E0377/16	8.20	11.11	80.17	16.00	3	ANSI
		2.077					.323	.437	3.156	.629		
UNF 1/2-20	20.0	57.53	.367 x .275	3B	H3	E0371/2	9.30	12.70	85.73	17.50	3	ANSI
		2.264					.367	.500	3.375	.688		
UNF 9/16-18	18.0	61.58	.429 x .322	3B	H3	E0379/16	10.90	14.29	91.28	18.00	3	ANSI
		2.424					.429	.562	3.593	.708		
UNF 5/8-18	18.0	52.64	.480 x .360	3B	H3	E0375/8	12.20	15.88	96.84	18.00	3	ANSI
		2.072					.480	.625	3.812	.708		
UNF 3/4-16	16.0	60.50	.590 x .442	3B	H3	E0373/4	15.00	19.05	108.00	22.50	3	ANSI
		2.381					.590	.750	4.251	.885		
UNF 7/8-14	14.0	69.90	.697 x .523	3B	H4	E0377/8	17.70	22.23	119.00	25.00	3	ANSI
		2.751					.697	.875	4.685	.984		
UNF 1"-12	12.0	65.60	.800 x .600	3B	H4	E0371-12	20.30	25.40	130.20	30.00	3	ANSI
		2.582					.800	1.000	5.125	1.181		
UNS 1"-14	14.0	65.60	.800 x .600	3B	H4	E0371-14	20.30	25.40	130.20	30.00	3	ANSI
		2.582					.800	1.000	5.125	1.181		



O5



Q5



L253



PHD/PHDX

L247



Q1

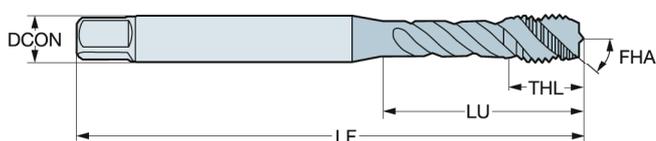
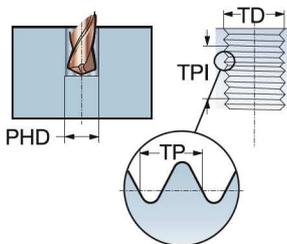


Q35

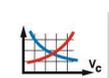
CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: UNF

THCHT C
 THBTTP 0
 ULDR 2.5
 FHA 45°
 CNSC 0
 SUBSTRATE HSS-PM
 COATING ST



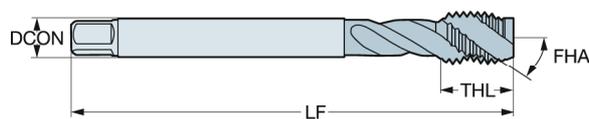
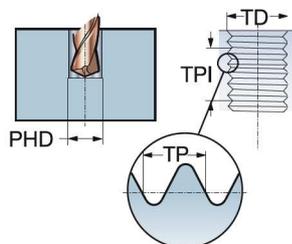
							Wymiary, mm, cala						
TDZ	TPI	LU	CZC _{MS}	TCTR	TCT	Oznaczenie	DCON	TD	LF	THL	NOF	BSG	
UNF #10-32	32.0	21.42	.194 x .152	3B	H2	E03810-32	4.90	4.83	60.33	8.50	3	ANSI	
	.843						.194	.190	2.375	.334			
UNF 1/4-28	28.0	27.92	.255 x .191	3B	H3	E0381/4	6.50	6.35	63.50	10.00	3	ANSI	
	1.099						.255	.250	2.500	.393			
UNF 5/16-24	24.0	31.34	.318 x .238	3B	H3	E0385/16	8.10	7.94	69.06	11.60	3	ANSI	
	1.233						.318	.312	2.718	.456			
UNF 3/8-24	24.0	36.61	.381 x .286	3B	H3	E0383/8	9.70	9.53	74.61	13.50	3	ANSI	
	1.441						.381	.375	2.937	.531			
UNF 7/16-20	20.0	52.77	.323 x .242	3B	H3	E0387/16	8.20	11.11	80.17	16.00	3	ANSI	
	2.077						.323	.437	3.156	.629			
UNF 1/2-20	20.0	57.53	.367 x .275	3B	H3	E0381/2	9.30	12.70	85.73	17.50	3	ANSI	
	2.264						.367	.500	3.375	.688			
UNF 9/16-18	18.0	61.58	.429 x .322	3B	H3	E0389/16	10.90	14.29	91.28	18.00	3	ANSI	
	2.424						.429	.562	3.593	.708			
UNF 5/8-18	18.0	52.64	.480 x .360	3B	H3	E0385/8	12.20	15.88	96.84	18.00	3	ANSI	
	2.072						.480	.625	3.812	.708			
UNF 3/4-16	16.0	60.50	.590 x .442	3B	H3	E0383/4	15.00	19.05	108.00	22.50	3	ANSI	
	2.381						.590	.750	4.251	.885			
UNF 7/8-14	14.0	69.90	.697 x .523	3B	H4	E0387/8	17.70	22.23	119.00	25.00	3	ANSI	
	2.751						.697	.875	4.685	.984			
UNF 1"-12	12.0	65.60	.800 x .600	3B	H4	E0381-12	20.30	25.40	130.20	30.00	3	ANSI	
	2.582						.800	1.000	5.125	1.181			
UNS 1"-14	14.0	65.60	.800 x .600	3B	H4	E0381-14	20.30	25.40	130.20	30.00	3	ANSI	
	2.582						.800	1.000	5.125	1.181			



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: G

THCHT C
 THBTTP 0
 ULDR 2.0
 FHA 40°
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



M

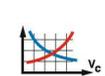
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
G 1/8-28	28.0	67.00	7.00 x 5.50	NORMAL	E3621/8	7.00	9.73	90.00	12.00	3	DIN 5156
		2.637				.276	.382	3.543	.472		
G 1/4-19	19.0	71.00	11.00 x 9.00	NORMAL	E3621/4	11.00	13.16	100.00	15.00	4	DIN 5156
		2.795				.433	.517	3.937	.590		
G 3/8-19	19.0	58.00	12.00 x 9.00	NORMAL	E3623/8	12.00	16.66	100.00	15.00	4	DIN 5156
		2.283				.472	.655	3.937	.590		
G 1/2-14	14.0	80.00	16.00 x 12.00	NORMAL	E3621/2	16.00	20.96	125.00	24.00	4	DIN 5156
		3.149				.630	.825	4.921	.944		
G 3/4-14	14.0	77.00	20.00 x 16.00	NORMAL	E3623/4	20.00	26.44	140.00	20.00	4	DIN 5156
		3.031				.787	1.040	5.511	.787		
G 1"-11	11.0	93.00	25.00 x 20.00	NORMAL	E3621	25.00	33.25	160.00	24.00	4	DIN 5156
		3.661				.984	1.309	6.299	.944		



O5



Q5



L253

PHD/PHDX L247



Q1

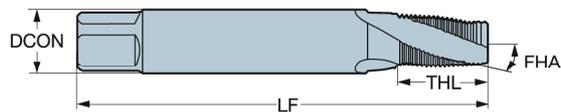
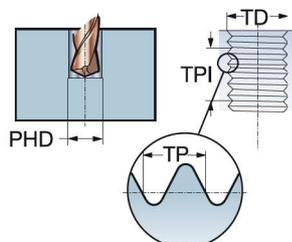


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: NPT

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 30°
 CNCS 0
 SUBSTRATE HSS-E
 COATING ST

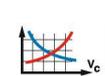


M

					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
NPT 1/16-27	27.0	56.00	.313 x .234	NORMAL	E7361/16	8.00	7.72	80.00	14.00	3	DIN/ANSI
		2.204				.313	.303	3.149	.551		
NPT 1/8-27	27.0	64.00	.437 x .328	NORMAL	E7361/8	11.10	10.07	90.00	14.00	4	DIN/ANSI
		2.519				.437	.396	3.543	.551		
NPT 1/4-18	18.0	59.00	.562 x .421	NORMAL	E7361/4	14.30	13.37	100.00	20.00	4	DIN/ANSI
		2.322				.562	.526	3.937	.787		
NPT 3/8-18	18.0	67.00	.700 x .531	NORMAL	E7363/8	17.80	16.81	110.00	20.00	5	DIN/ANSI
		2.637				.700	.661	4.330	.787		
NPT 1/2-14	14.0	79.00	.687 x .515	NORMAL	E7361/2	17.40	20.95	125.00	26.00	5	DIN/ANSI
		3.110				.687	.824	4.921	1.023		
NPT 3/4-14	14.0	78.00	.906 x .679	NORMAL	E7363/4	23.00	26.29	140.00	26.00	5	DIN/ANSI
		3.070				.906	1.035	5.511	1.023		
NPT 1-11.5	11.5	58.00	1.125 x .843	NORMAL	E7361	28.60	32.91	150.00	31.00	5	DIN/ANSI
		2.283				1.125	1.295	5.905	1.220		



O5



L253

PHD/PHDX L247



Q1

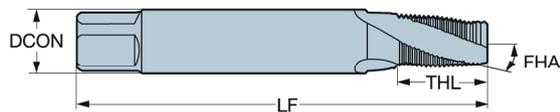
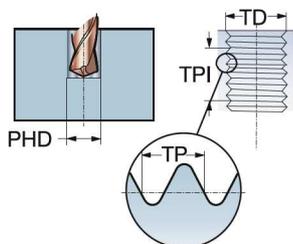


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: NPT

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



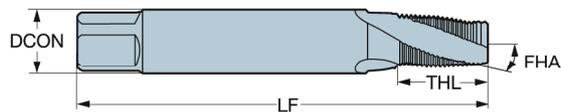
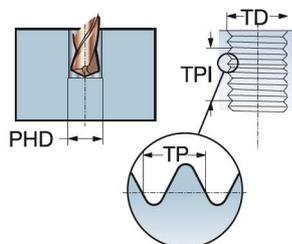
						Wymiary, mm, cal/e					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
NPT 1/16-27	27.0	56.00	.313 x .234	NORMAL	E7351/16	8.00	7.72	80.00	14.00	3	DIN/ANSI
		2.204				.313	.303	3.149	.551		
NPT 1/8-27	27.0	64.00	.437 x .328	NORMAL	E7351/8	11.10	10.07	90.00	14.00	4	DIN/ANSI
		2.519				.437	.396	3.543	.551		
NPT 1/4-18	18.0	59.00	.562 x .421	NORMAL	E7351/4	14.30	13.37	100.00	20.00	4	DIN/ANSI
		2.322				.562	.526	3.937	.787		
NPT 3/8-18	18.0	67.00	.700 x .531	NORMAL	E7353/8	17.80	16.81	110.00	20.00	5	DIN/ANSI
		2.637				.700	.661	4.330	.787		
NPT 1/2-14	14.0	79.00	.687 x .515	NORMAL	E7351/2	17.40	20.95	125.00	26.00	5	DIN/ANSI
		3.110				.687	.824	4.921	1.023		
NPT 3/4-14	14.0	78.00	.906 x .679	NORMAL	E7353/4	23.00	26.29	140.00	26.00	5	DIN/ANSI
		3.070				.906	1.035	5.511	1.023		
NPT 1-11.5	11.5	58.00	1.125 x .843	NORMAL	E7351	28.60	32.91	150.00	31.00	5	DIN/ANSI
		2.283				1.125	1.295	5.905	1.220		



CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: NPTF

THCHT C
 THBTP 0
 ULDR 1.5
 FHA 30°
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST

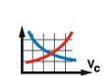


M

					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
NPTF 1/16-27	27.0	56.00	.313 x .234	NORMAL	E7381/16	8.00	7.64	80.00	14.00	3	DIN/ANSI
		2.204				.313	.300	3.149	.551		
NPTF 1/8-27	27.0	64.00	.437 x .328	NORMAL	E7381/8	11.10	9.98	90.00	20.00	4	DIN/ANSI
		2.519				.437	.392	3.543	.787		
NPTF 1/4-18	18.0	59.00	.562 x .421	NORMAL	E7381/4	14.30	13.31	100.00	20.00	4	DIN/ANSI
		2.322				.562	.524	3.937	.787		
NPTF 3/8-18	18.0	67.00	.906 x .679	NORMAL	E7383/8	23.00	16.75	110.00	26.00	5	DIN/ANSI
		2.637				.906	.659	4.330	1.023		
NPTF 1/2-14	14.0	79.00	.437 x .328	NORMAL	E7381/2	11.10	20.92	125.00	14.00	5	DIN/ANSI
		3.110				.437	.823	4.921	.551		
NPTF 3/4-14	14.0	78.00	.687 x .515	NORMAL	E7383/4	17.40	26.27	140.00	26.00	5	DIN/ANSI
		3.070				.687	1.034	5.511	1.023		



O5



L253

PHD/PHDX L247



Q1

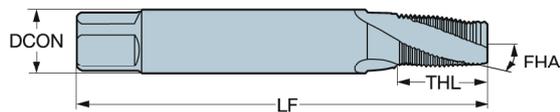
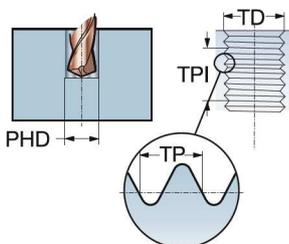


Q35

CoroTap™ 300, gwintownik ze śrubowymi rowkami wiórowymi

Zarys gwintu: NPTF

THCHT C
 THBTTP 0
 ULDR 1.5
 FHA 15°
 CNSC 0
 SUBSTRATE HSS-E
 COATING ST



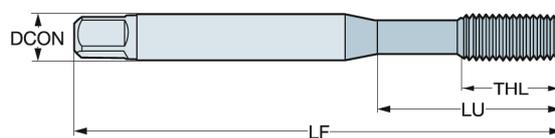
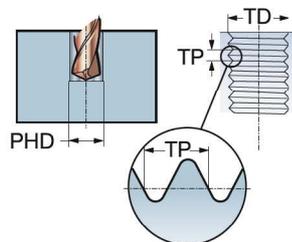
					Wymiary, mm, cal/e						
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	NOF	BSG
NPTF 1/16-27	27.0	56.00	.313 x .234	NORMAL	E7371/16	8.00	7.64	80.00	14.00	3	DIN/ANSI
		2.204				.313	.300	3.149	.551		
NPTF 1/8-27	27.0	64.00	.437 x .328	NORMAL	E7371/8	11.10	9.98	90.00	14.00	4	DIN/ANSI
		2.519				.437	.392	3.543	.551		
NPTF 1/4-18	18.0	59.00	.562 x .421	NORMAL	E7371/4	14.30	13.31	100.00	20.00	4	DIN/ANSI
		2.322				.562	.524	3.937	.787		
NPTF 3/8-18	18.0	67.00	.700 x .531	NORMAL	E7373/8	17.80	16.75	110.00	20.00	5	DIN/ANSI
		2.637				.700	.659	4.330	.787		
NPTF 1/2-14	14.0	79.00	.687 x .515	NORMAL	E7371/2	17.40	20.92	125.00	26.00	5	DIN/ANSI
		3.110				.687	.823	4.921	1.023		
NPTF 3/4-14	14.0	78.00	.906 x .679	NORMAL	E7373/4	23.00	26.27	140.00	26.00	5	DIN/ANSI
		3.070				.906	1.034	5.511	1.023		



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

THCHT C
 THBTTP 1
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-E
 COATING SmoothTop

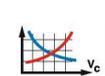


N

						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.00	3.50 x 2.70	6HX	E313M3	3.50	3.00	56.00	9.00	DIN 2174
		.708				.138	.118	2.204	.354	
M 4	0.70	21.00	4.50 x 3.40	6HX	E313M4	4.50	4.00	63.00	12.00	DIN 2174
		.826				.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6HX	E313M5	6.00	5.00	70.00	13.00	DIN 2174
		.984				.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6HX	E313M6	6.00	6.00	80.00	15.00	DIN 2174
		1.181				.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6HX	E313M8	8.00	8.00	90.00	18.00	DIN 2174
		1.377				.315	.314	3.543	.708	



O5



L253

PHD/PHDX L247



Q1

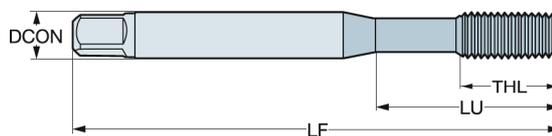
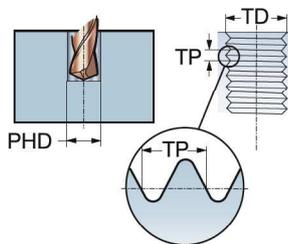


Q35

CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

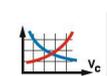
THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING SmoothTop



N

Wymiary, mm, cal

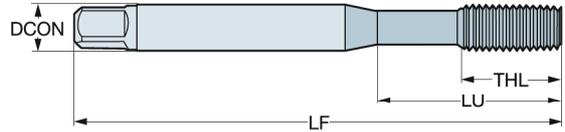
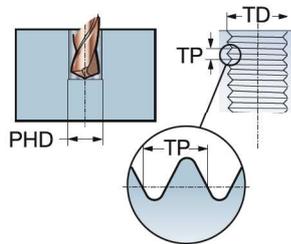
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 2	0.40	8.00	2.50 x 2.00	6HX	E080M2	2.50	2.00	41.00	8.00	ISO 529
		.314				.098	.078	1.614	.314	
M 2.5	0.45	9.50	2.80 x 2.24	6HX	E080M2.5	2.80	2.50	44.50	9.50	ISO 529
		.374				.110	.098	1.751	.374	
M 3	0.50	12.50	3.15 x 2.50	6HX	E080M3	3.20	3.00	48.00	12.50	ISO 529
		.492				.124	.118	1.889	.492	
M 4	0.70	17.00	4.00 x 3.15	6HX	E080M4	4.00	4.00	53.00	17.00	ISO 529
		.669				.157	.157	2.086	.669	
M 5	0.80	21.50	5.00 x 4.00	6HX	E080M5	5.00	5.00	58.00	11.00	ISO 529
		.846				.197	.196	2.283	.433	
M 6	1.00	26.00	6.30 x 5.00	6HX	E080M6	6.30	6.00	66.00	13.00	ISO 529
		1.023				.248	.236	2.598	.511	
M 8	1.25	29.40	8.00 x 6.30	6HX	E080M8	8.00	8.00	72.00	16.00	ISO 529
		1.157				.315	.314	2.834	.629	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E



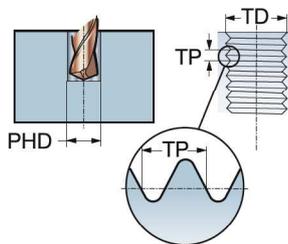
					Wymiary, mm, cal					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 1	0.25	20.00	2.50 x 2.10	5HX	E301M1	2.50	1.00	40.00	5.50	DIN 2174
		.787				.098	.039	1.574	.216	
M 1.2	0.25	20.00	2.50 x 2.10	5HX	E301M1.2	2.50	1.20	40.00	5.50	DIN 2174
		.787				.098	.047	1.574	.216	
M 1.4	0.30	20.00	2.50 x 2.10	5HX	E301M1.4	2.50	1.40	40.00	7.00	DIN 2174
		.787				.098	.055	1.574	.275	
M 1.6	0.35	20.00	2.50 x 2.10	6HX	E301M1.6	2.50	1.60	40.00	8.00	DIN 2174
		.787				.098	.062	1.574	.314	
M 1.7	0.35	20.00	2.50 x 2.10	6HX	E301M1.7	2.50	1.70	40.00	8.00	DIN 2174
		.787				.098	.066	1.574	.314	
M 1.8	0.35	20.00	2.50 x 2.10	6HX	E301M1.8	2.50	1.80	40.00	8.00	DIN 2174
		.787				.098	.070	1.574	.314	
M 2	0.40	11.00	2.80 x 2.10	6HX	E301M2	2.80	2.00	45.00	6.00	DIN 2174
		.433				.110	.078	1.771	.236	
M 2.2	0.45	12.00	2.80 x 2.10	6HX	E301M2.2	2.80	2.20	45.00	7.00	DIN 2174
		.472				.110	.086	1.771	.275	
M 2.3	0.40	12.00	2.80 x 2.10	6HX	E301M2.3	2.80	2.30	45.00	7.00	DIN 2174
		.472				.110	.090	1.771	.275	
M 2.5	0.45	14.00	2.80 x 2.10	6HX	E301M2.5	2.80	2.50	50.00	8.00	DIN 2174
		.551				.110	.098	1.968	.314	
M 2.6	0.45	14.00	2.80 x 2.10	6HX	E301M2.6	2.80	2.60	50.00	8.00	DIN 2174
		.551				.110	.102	1.968	.314	
M 3	0.50	18.00	3.50 x 2.70	6HX	E301M3	3.50	3.00	56.00	9.00	DIN 2174
		.708				.138	.118	2.204	.354	
M 3.5	0.60	20.00	4.00 x 3.00	6HX	E301M3.5	4.00	3.50	56.00	11.00	DIN 2174
		.787				.157	.137	2.204	.433	
M 4	0.70	21.00	4.50 x 3.40	6HX	E301M4	4.50	4.00	63.00	12.00	DIN 2174
		.826				.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6HX	E301M5	6.00	5.00	70.00	13.00	DIN 2174
		.984				.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6HX	E301M6	6.00	6.00	80.00	15.00	DIN 2174
		1.181				.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6HX	E301M8	8.00	8.00	90.00	18.00	DIN 2174
		1.377				.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6HX	E301M10	10.00	10.00	100.00	20.00	DIN 2174
		1.535				.394	.393	3.937	.787	
M 12	1.75	83.00	9.00 x 7.00	6HX	E301M12	9.00	12.00	110.00	23.00	DIN 2174
		3.267				.354	.472	4.330	.905	
M 16	2.00	68.00	12.00 x 9.00	6HX	E301M16	12.00	16.00	110.00	25.00	DIN 2174
		2.677				.472	.629	4.330	.984	
M 20	2.50	70.00	16.00 x 12.00	6HX	E301M20	16.00	20.00	140.00	30.00	DIN 2174
		2.755				.630	.787	5.511	1.181	
M 24	3.00	80.00	18.00 x 14.50	6HX	E301M24	18.00	24.00	160.00	36.00	DIN 2174
		3.149				.709	.944	6.299	1.417	



CoroTap™ 400, gwintowygniatak

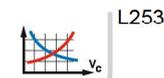
Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING TiN



Wymiary, mm, cala

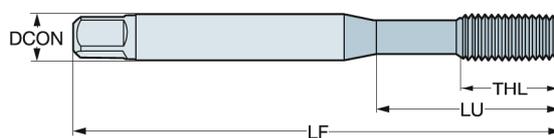
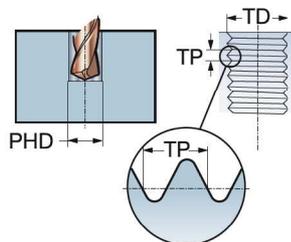
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 1	0.25	20.00	2.50 x 2.10	5HX	E302M1	2.50	1.00	40.00	5.50	DIN 2174
	.787					.098	.039	1.574	.216	
M 1.2	0.25	20.00	2.50 x 2.10	5HX	E302M1.2	2.50	1.20	40.00	5.50	DIN 2174
	.787					.098	.047	1.574	.216	
M 1.4	0.30	20.00	2.50 x 2.10	5HX	E302M1.4	2.50	1.40	40.00	7.00	DIN 2174
	.787					.098	.055	1.574	.275	
M 1.6	0.35	20.00	2.50 x 2.10	6HX	E302M1.6	2.50	1.60	40.00	8.00	DIN 2174
	.787					.098	.062	1.574	.314	
M 1.7	0.35	20.00	2.50 x 2.10	6HX	E302M1.7	2.50	1.70	40.00	8.00	DIN 2174
	.787					.098	.066	1.574	.314	
M 1.8	0.35	20.00	2.50 x 2.10	6HX	E302M1.8	2.50	1.80	40.00	8.00	DIN 2174
	.787					.098	.070	1.574	.314	
M 2	0.40	11.00	2.80 x 2.10	6HX	E302M2	2.80	2.00	45.00	6.00	DIN 2174
	.433					.110	.078	1.771	.236	
M 2.2	0.45	12.00	2.80 x 2.10	6HX	E302M2.2	2.80	2.20	45.00	7.00	DIN 2174
	.472					.110	.086	1.771	.275	
M 2.3	0.40	12.00	2.80 x 2.10	6HX	E302M2.3	2.80	2.30	45.00	7.00	DIN 2174
	.472					.110	.090	1.771	.275	
M 2.5	0.45	14.00	2.80 x 2.10	6HX	E302M2.5	2.80	2.50	50.00	8.00	DIN 2174
	.551					.110	.098	1.968	.314	
M 2.6	0.45	14.00	2.80 x 2.10	6HX	E302M2.6	2.80	2.60	50.00	8.00	DIN 2174
	.551					.110	.102	1.968	.314	
M 3	0.50	18.00	3.50 x 2.70	6HX	E302M3	3.50	3.00	56.00	9.00	DIN 2174
	.708					.138	.118	2.204	.354	
M 3.5	0.60	20.00	4.00 x 3.00	6HX	E302M3.5	4.00	3.50	56.00	11.00	DIN 2174
	.787					.157	.137	2.204	.433	
M 4	0.70	21.00	4.50 x 3.40	6HX	E302M4	4.50	4.00	63.00	12.00	DIN 2174
	.826					.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6HX	E302M5	6.00	5.00	70.00	13.00	DIN 2174
	.984					.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6HX	E302M6	6.00	6.00	80.00	15.00	DIN 2174
	1.181					.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6HX	E302M8	8.00	8.00	90.00	18.00	DIN 2174
	1.377					.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6HX	E302M10	10.00	10.00	100.00	20.00	DIN 2174
	1.535					.394	.393	3.937	.787	
M 12	1.75	83.00	9.00 x 7.00	6IX	E302M12	9.00	12.00	110.00	23.00	DIN 2174
	3.267					.354	.472	4.330	.905	
M 16	2.00	68.00	12.00 x 9.00	6HX	E302M16	12.00	16.00	110.00	25.00	DIN 2174
	2.677					.472	.629	4.330	.984	
M 20	2.50	70.00	16.00 x 12.00	6HX	E302M20	16.00	20.00	140.00	30.00	DIN 2174
	2.755					.630	.787	5.511	1.181	
M 24	3.00	80.00	18.00 x 14.50	6HX	E302M24	18.00	24.00	160.00	36.00	DIN 2174
	3.149					.709	.944	6.299	1.417	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

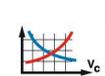
THCHT C
 THBTP 1
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-E
 COATING CrN



						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.00	3.50 x 2.70	6HX	E306M3	3.50	3.00	56.00	9.00	DIN 2174
		.708				.138	.118	2.204	.354	
M 4	0.70	21.00	4.50 x 3.40	6HX	E306M4	4.50	4.00	63.00	12.00	DIN 2174
		.826				.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6HX	E306M5	6.00	5.00	70.00	13.00	DIN 2174
		.984				.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6HX	E306M6	6.00	6.00	80.00	15.00	DIN 2174
		1.181				.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6HX	E306M8	8.00	8.00	90.00	18.00	DIN 2174
		1.377				.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6HX	E306M10	10.00	10.00	100.00	20.00	DIN 2174
		1.535				.394	.393	3.937	.787	
M 12	1.75	83.00	9.00 x 7.00	6HX	E306M12	9.00	12.00	110.00	23.00	DIN 2174
		3.267				.354	.472	4.330	.905	



O5



L253

PHD/PHDX L247



Q1

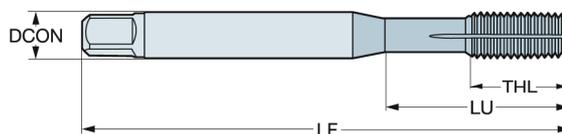
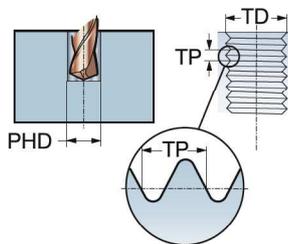


Q35

CoroTap™ 400, gwintowygniatak

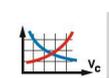
Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.5
 CNSC 0
 SUBSTRATE HSS-E
 COATING TiN



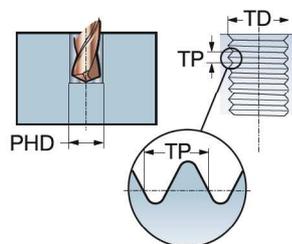
Wymiary, mm, cale

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.00	3.50 x 2.70	6HX	E308M3	3.50	3.00	56.00	9.00	DIN 2174
	.708					.138	.118	2.204	.354	
M 4	0.70	21.00	4.50 x 3.40	6HX	E308M4	4.50	4.00	63.00	12.00	DIN 2174
	.826					.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6HX	E308M5	6.00	5.00	70.00	13.00	DIN 2174
	.984					.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6HX	E308M6	6.00	6.00	80.00	15.00	DIN 2174
	1.181					.236	.236	3.149	.590	
M 7	1.00	30.00	7.00 x 5.50	6HX	E308M7	7.00	7.00	80.00	15.00	DIN 2174
	1.181					.276	.275	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6HX	E308M8	8.00	8.00	90.00	18.00	DIN 2174
	1.377					.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6HX	E308M10	10.00	10.00	100.00	20.00	DIN 2174
	1.535					.394	.393	3.937	.787	
M 12	1.75	83.00	9.00 x 7.00	6HX	E308M12	9.00	12.00	110.00	23.00	DIN 2174
	3.267					.354	.472	4.330	.905	
M 14	2.00	81.00	11.00 x 9.00	6HX	E308M14	11.00	14.00	110.00	25.00	DIN 2174
	3.188					.433	.551	4.330	.984	
M 16	2.00	68.00	12.00 x 9.00	6HX	E308M16	12.00	16.00	110.00	25.00	DIN 2174
	2.677					.472	.629	4.330	.984	
M 20	2.50	95.00	16.00 x 12.00	6HX	E308M20	16.00	20.00	140.00	30.00	DIN 2174
	3.740					.630	.787	5.511	1.181	
M 24	3.00	113.00	18.00 x 14.50	6HX	E308M24	18.00	24.00	160.00	36.00	DIN 2174
	4.448					.709	.944	6.299	1.417	

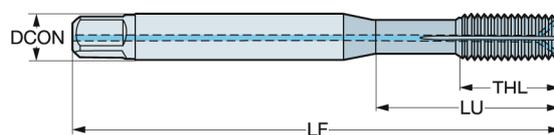


CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny



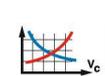
THCHT C
 THBTP 1
 ULDR 3.5
 CNCS 1
 SUBSTRATE HSS-E
 COATING TIN



						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 5	0.80	21.00	6.00 x 4.90	6HX	E315M5	6.00	5.00	70.00	13.00	DIN 2174
		.826				.236	.196	2.755	.511	
M 6	1.00	26.00	6.00 x 4.90	6HX	E315M6	6.00	6.00	80.00	15.00	DIN 2174
		1.023				.236	.236	3.149	.590	
M 8	1.25	30.00	8.00 x 6.20	6HX	E315M8	8.00	8.00	90.00	18.00	DIN 2174
		1.181				.315	.314	3.543	.708	
M 10	1.50	33.00	10.00 x 8.00	6HX	E315M10	10.00	10.00	100.00	20.00	DIN 2174
		1.299				.394	.393	3.937	.787	
M 12	1.75	83.00	9.00 x 7.00	6HX	E315M12	9.00	12.00	110.00	23.00	DIN 2174
		3.267				.354	.472	4.330	.905	



O5



L253

PHD/PHDX L247



Q1

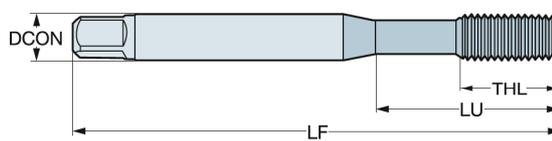
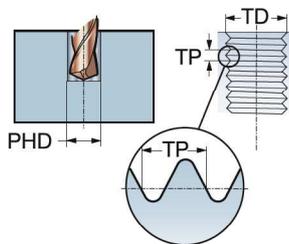


Q35

CoroTap™ 400, gwintowygniatak

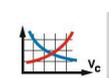
Zarys gwintu: Metryczny

THCHT E
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING TiN



Wymiary, mm, cal

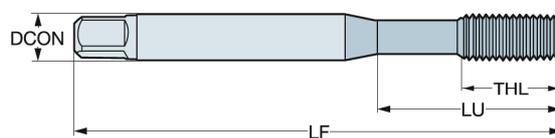
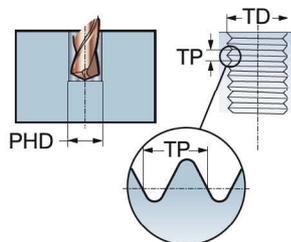
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.00	3.50 x 2.70	6HX	E305M3	3.50	3.00	56.00	9.00	DIN 2174
	.708					.138	.118	2.204	.354	
M 4	0.70	21.00	4.50 x 3.40	6HX	E305M4	4.50	4.00	63.00	12.00	DIN 2174
	.826					.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6HX	E305M5	6.00	5.00	70.00	13.00	DIN 2174
	.984					.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6HX	E305M6	6.00	6.00	80.00	15.00	DIN 2174
	1.181					.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6HX	E305M8	8.00	8.00	90.00	18.00	DIN 2174
	1.377					.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6HX	E305M10	10.00	10.00	100.00	20.00	DIN 2174
	1.535					.394	.393	3.937	.787	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

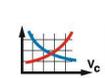
THCHT C
 THBTP 1
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-E
 COATING TIN



						Wymiary, mm, cala				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.00	3.50 x 2.70	6GX	E309M3	3.50	3.00	56.00	9.00	DIN 2174
		.708				.138	.118	2.204	.354	
M 3.5	0.60	20.00	4.00 x 3.00	6GX	E309M3.5	4.00	3.50	56.00	11.00	DIN 2174
		.787				.157	.137	2.204	.433	
M 4	0.70	21.00	4.50 x 3.40	6GX	E309M4	4.50	4.00	63.00	12.00	DIN 2174
		.826				.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6GX	E309M5	6.00	5.00	70.00	13.00	DIN 2174
		.984				.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6GX	E309M6	6.00	6.00	80.00	15.00	DIN 2174
		1.181				.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6GX	E309M8	8.00	8.00	90.00	18.00	DIN 2174
		1.377				.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6GX	E309M10	10.00	10.00	100.00	20.00	DIN 2174
		1.535				.394	.393	3.937	.787	
M 12	1.75	83.00	9.00 x 7.00	6GX	E309M12	9.00	12.00	110.00	23.00	DIN 2174
		3.267				.354	.472	4.330	.905	



O5



L253

PHD/PHDX L247



Q1

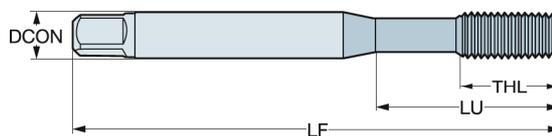
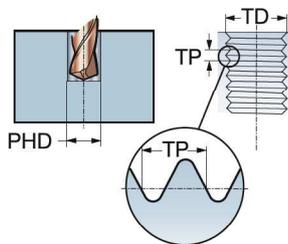


Q35

CoroTap™ 400, gwintowygniatak

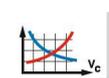
Zarys gwintu: Metryczny

THCHT E
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING TiN



Wymiary, mm, cala

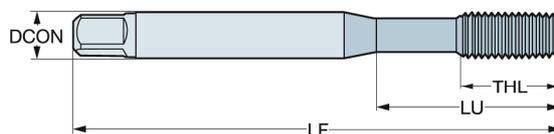
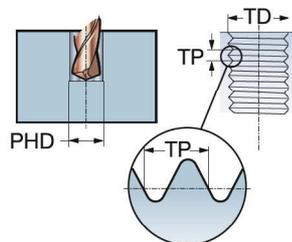
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.00	3.50 x 2.70	6GX	E310M3	3.50	3.00	56.00	9.00	DIN 2174
	.708					.138	.118	2.204	.354	
M 4	0.70	21.00	4.50 x 3.40	6GX	E310M4	4.50	4.00	63.00	12.00	DIN 2174
	.826					.177	.157	2.480	.472	
M 5	0.80	25.00	6.00 x 4.90	6GX	E310M5	6.00	5.00	70.00	13.00	DIN 2174
	.984					.236	.196	2.755	.511	
M 6	1.00	30.00	6.00 x 4.90	6GX	E310M6	6.00	6.00	80.00	15.00	DIN 2174
	1.181					.236	.236	3.149	.590	
M 8	1.25	35.00	8.00 x 6.20	6GX	E310M8	8.00	8.00	90.00	18.00	DIN 2174
	1.377					.315	.314	3.543	.708	
M 10	1.50	39.00	10.00 x 8.00	6GX	E310M10	10.00	10.00	100.00	20.00	DIN 2174
	1.535					.394	.393	3.937	.787	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

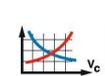
THCHT C
 THBTP 1
 ULDR 3.0
 CNCS 0
 SUBSTRATE HM
 COATING TICN



						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	10.00	3.50 x 2.70	6HX	T115M3	3.50	3.00	56.00	10.00	C-DIN 2174
		.393				.138	.118	2.204	.393	
M 4	0.70	13.00	4.50 x 3.40	6HX	T115M4	4.50	4.00	63.00	13.00	C-DIN 2174
		.511				.177	.157	2.480	.511	
M 5	0.80	16.00	6.00 x 4.90	6HX	T115M5	6.00	5.00	70.00	16.00	C-DIN 2174
		.629				.236	.196	2.755	.629	
M 6	1.00	30.00	6.00 x 4.90	6HX	T115M6	6.00	6.00	80.00	19.00	DIN 2174
		1.181				.236	.236	3.149	.748	
M 8	1.25	35.00	8.00 x 6.20	6HX	T115M8	8.00	8.00	90.00	22.00	DIN 2174
		1.377				.315	.314	3.543	.866	
M 10	1.50	39.00	10.00 x 8.00	6HX	T115M10	10.00	10.00	100.00	24.00	DIN 2174
		1.535				.394	.393	3.937	.944	



O5



L253

PHD/PHDX L247



Q1

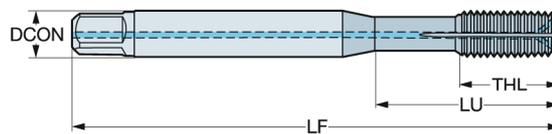
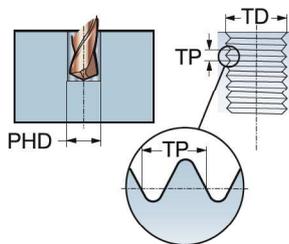


Q35

CoroTap™ 400, gwintowygniatak

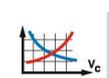
Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 1
 SUBSTRATE HM
 COATING TiCN



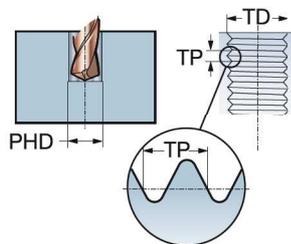
Wymiary, mm, cala

TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 5	0.80	16.00	6.00 x 4.90	6HX	T116M5	6.00	5.00	70.00	16.00	C-DIN 2174
	.629					.236	.196	2.755	.629	
M 6	1.00	30.00	6.00 x 4.90	6HX	T116M6	6.00	6.00	80.00	19.00	DIN 2174
	1.181					.236	.236	3.149	.748	
M 8	1.25	35.00	8.00 x 6.20	6HX	T116M8	8.00	8.00	90.00	22.00	DIN 2174
	1.377					.315	.314	3.543	.866	
M 10	1.50	39.00	10.00 x 8.00	6HX	T116M10	10.00	10.00	100.00	24.00	DIN 2174
	1.535					.394	.393	3.937	.944	
M 12	1.75	83.00	9.00 x 7.00	6HX	T116M12	9.00	12.00	110.00	23.00	DIN 2174
	3.267					.354	.472	4.330	.905	

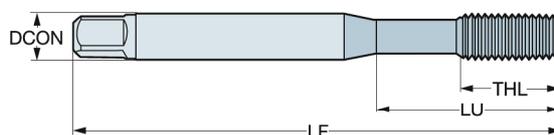


CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny



THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM

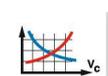


P N

					Wymiary, mm, cal/e					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 2	0.40	8.00	2.50 x 2.00	6HX	E090M2	2.50	2.00	41.00	8.00	ISO 529
		.314				.098	.078	1.614	.314	
M 2.5	0.45	9.50	2.80 x 2.24	6HX	E090M2.5	2.80	2.50	44.50	9.50	ISO 529
		.374				.110	.098	1.751	.374	
M 3	0.50	12.50	3.15 x 2.50	6HX	E090M3	3.20	3.00	48.00	12.50	ISO 529
		.492				.124	.118	1.889	.492	
M 3.5	0.60	16.50	3.55 x 2.80	6HX	E090M3.5	3.60	3.50	50.00	16.50	ISO 529
		.649				.140	.137	1.968	.649	
M 4	0.70	17.00	4.00 x 3.15	6HX	E090M4	4.00	4.00	53.00	17.00	ISO 529
		.669				.157	.157	2.086	.669	
M 5	0.80	21.50	5.00 x 4.00	6HX	E090M5	5.00	5.00	58.00	11.00	ISO 529
		.846				.197	.196	2.283	.433	
M 6	1.00	26.00	6.30 x 5.00	6HX	E090M6	6.30	6.00	66.00	13.00	ISO 529
		1.023				.248	.236	2.598	.511	
M 8	1.25	29.40	8.00 x 6.30	6HX	E090M8	8.00	8.00	72.00	16.00	ISO 529
		1.157				.315	.314	2.834	.629	
M 10	1.50	33.50	10.00 x 8.00	6HX	E090M10	10.00	10.00	80.00	18.00	ISO 529
		1.318				.394	.393	3.149	.708	
M 12	1.75	62.00	9.00 x 7.10	6HX	E090M12	9.00	12.00	89.00	22.00	ISO 529
		2.440				.354	.472	3.503	.866	
M 16	2.00	59.00	12.50 x 10.00	6HX	E090M16	12.50	16.00	102.00	24.00	ISO 529
		2.322				.492	.629	4.015	.944	



O5



L253

PHD/PHDX L247



Q1

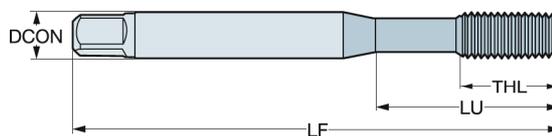
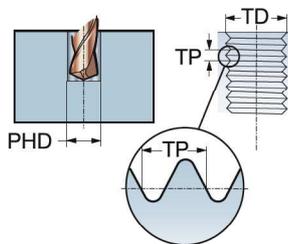


Q35

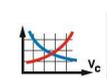
CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 2.5
 CNCS 0
 SUBSTRATE HSS-PM
 COATING TiN



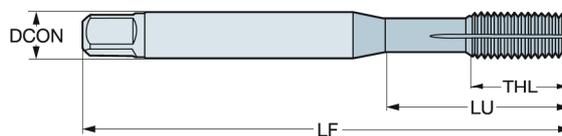
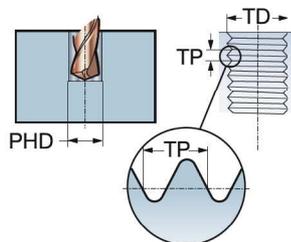
					Wymiary, mm, cale					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 2	0.40	8.00	2.50 x 2.00	6HX	E091M2	2.50	2.00	41.00	8.00	ISO 529
		.314				.098	.078	1.614	.314	
M 2.5	0.45	9.50	2.80 x 2.24	6HX	E091M2.5	2.80	2.50	44.50	9.50	ISO 529
		.374				.110	.098	1.751	.374	
M 3	0.50	12.50	3.15 x 2.50	6HX	E091M3	3.20	3.00	48.00	12.50	ISO 529
		.492				.124	.118	1.889	.492	
M 3.5	0.60	16.50	3.55 x 2.80	6HX	E091M3.5	3.60	3.50	50.00	16.50	ISO 529
		.649				.140	.137	1.968	.649	
M 4	0.70	17.00	4.00 x 3.15	6HX	E091M4	4.00	4.00	53.00	17.00	ISO 529
		.669				.157	.157	2.086	.669	
M 5	0.80	21.50	5.00 x 4.00	6HX	E091M5	5.00	5.00	58.00	11.00	ISO 529
		.846				.197	.196	2.283	.433	
M 6	1.00	26.00	6.30 x 5.00	6HX	E091M6	6.30	6.00	66.00	13.00	ISO 529
		1.023				.248	.236	2.598	.511	
M 8	1.25	29.40	8.00 x 6.30	6HX	E091M8	8.00	8.00	72.00	16.00	ISO 529
		1.157				.315	.314	2.834	.629	
M 10	1.50	33.50	10.00 x 8.00	6HX	E091M10	10.00	10.00	80.00	18.00	ISO 529
		1.318				.394	.393	3.149	.708	
M 12	1.75	62.00	9.00 x 7.10	6HX	E091M12	9.00	12.00	89.00	22.00	ISO 529
		2.440				.354	.472	3.503	.866	
M 16	2.00	59.00	12.50 x 10.00	6HX	E091M16	12.50	16.00	102.00	24.00	ISO 529
		2.322				.492	.629	4.015	.944	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

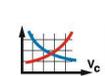
THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING TIN



					Wymiary, mm, cala					
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	12.50	3.15 x 2.50	6HX	E096M3	3.20	3.00	48.00	12.50	ISO 529
		.492				.124	.118	1.889	.492	
M 4	0.70	26.00	4.00 x 3.15	6HX	E096M4	4.00	4.00	53.00	17.00	ISO 529
		1.023				.157	.157	2.086	.669	
M 5	0.80	18.00	5.00 x 4.00	6HX	E096M5	5.00	5.00	58.00	11.00	ISO 529
		.708				.197	.196	2.283	.433	
M 6	1.00	22.00	6.30 x 5.00	6HX	E096M6	6.30	6.00	66.00	13.00	ISO 529
		.866				.248	.236	2.598	.511	
M 8	1.25	25.00	8.00 x 6.30	6HX	E096M8	8.00	8.00	72.00	16.00	ISO 529
		.984				.315	.314	2.834	.629	
M 10	1.50	29.00	10.00 x 8.00	6HX	E096M10	10.00	10.00	80.00	18.00	ISO 529
		1.141				.394	.393	3.149	.708	
M 12	1.75	62.00	9.00 x 7.10	6HX	E096M12	9.00	12.00	89.00	22.00	ISO 529
		2.440				.354	.472	3.503	.866	
M 16	2.00	59.00	12.50 x 10.00	6HX	E096M16	12.50	16.00	102.00	24.00	ISO 529
		2.322				.492	.629	4.015	.944	



O5



L253

PHD/PHDX L247



Q1

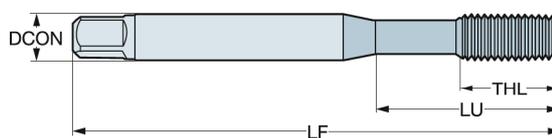
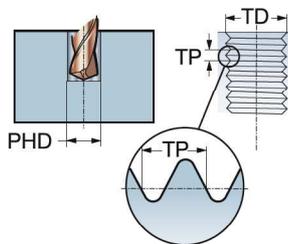


Q35

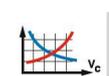
CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

THCHT C
 THBTTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM
 COATING CrN

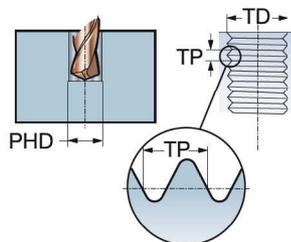


						Wymiary, mm, cale				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 2	0.40	8.00	2.50 x 2.00	6HX	E097M2	2.50	2.00	41.00	8.00	ISO 529
		.314				.098	.078	1.614	.314	
M 2.5	0.45	9.50	2.80 x 2.24	6HX	E097M2.5	2.80	2.50	44.50	9.50	ISO 529
		.374				.110	.098	1.751	.374	
M 3	0.50	12.50	3.15 x 2.50	6HX	E097M3	3.20	3.00	48.00	12.50	ISO 529
		.492				.124	.118	1.889	.492	
M 4	0.70	17.00	4.00 x 3.15	6HX	E097M4	4.00	4.00	53.00	17.00	ISO 529
		.669				.157	.157	2.086	.669	
M 5	0.80	21.50	5.00 x 4.00	6HX	E097M5	5.00	5.00	58.00	11.00	ISO 529
		.846				.197	.196	2.283	.433	
M 6	1.00	26.00	6.30 x 5.00	6HX	E097M6	6.30	6.00	66.00	13.00	ISO 529
		1.023				.248	.236	2.598	.511	
M 8	1.25	29.40	8.00 x 6.30	6HX	E097M8	8.00	8.00	72.00	16.00	ISO 529
		1.157				.315	.314	2.834	.629	
M 10	1.50	33.50	10.00 x 8.00	6HX	E097M10	10.00	10.00	80.00	18.00	ISO 529
		1.318				.394	.393	3.149	.708	
M 12	1.75	62.00	9.00 x 7.10	6HX	E097M12	9.00	12.00	89.00	22.00	ISO 529
		2.440				.354	.472	3.503	.866	
M 16	2.00	59.00	12.50 x 10.00	6HX	E097M16	12.50	16.00	102.00	24.00	ISO 529
		2.322				.492	.629	4.015	.944	

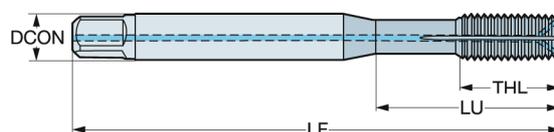


CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny



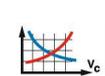
THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 1
 SUBSTRATE HSS-PM
 COATING TiN



						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 4	0.70	17.50	4.00 x 3.15	6HX	E099M4	4.00	4.00	53.00	7.90	ISO 529
		.688				.157	.157	2.086	.311	
M 5	0.80	22.00	5.00 x 4.00	6HX	E099M5	5.00	5.00	58.00	11.00	ISO 529
		.866				.197	.196	2.283	.433	
M 6	1.00	26.00	6.30 x 5.00	6HX	E099M6	6.30	6.00	66.00	13.00	ISO 529
		1.023				.248	.236	2.598	.511	
M 8	1.25	29.00	8.00 x 6.30	6HX	E099M8	8.00	8.00	72.00	16.00	ISO 529
		1.141				.315	.314	2.834	.629	
M 10	1.50	34.00	10.00 x 8.00	6HX	E099M10	10.00	10.00	80.00	18.00	ISO 529
		1.338				.394	.393	3.149	.708	
M 12	1.75	62.00	9.00 x 7.10	6HX	E099M12	9.00	12.00	89.00	22.00	ISO 529
		2.440				.354	.472	3.503	.866	
M 16	2.00	59.00	12.50 x 10.00	6HX	E099M16	12.50	16.00	102.00	24.00	ISO 529
		2.322				.492	.629	4.015	.944	



O5



L253

PHD/PHDX L247



Q1

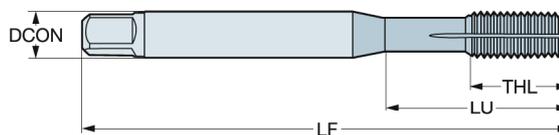
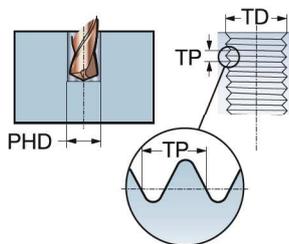


Q35

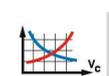
CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



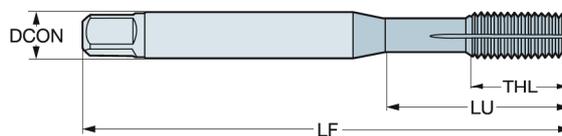
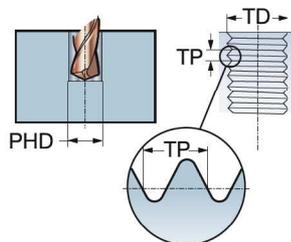
						Wymiary, mm, cal/e				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	20.00	.141 x .110	6HX	E094M3	3.60	3.00	50.80	17.00	ANSI
		.787				.141	.118	2.000	.669	
M 4	0.70	16.58	.168 x .131	6HX	E094M4	4.30	4.00	53.98	7.90	ANSI
		.652				.168	.157	2.125	.311	
M 5	0.80	21.42	.194 x .152	6HX	E094M5	4.90	5.00	60.33	12.70	ANSI
		.843				.194	.196	2.375	.500	
M 6	1.00	25.59	.255 x .191	6HX	E094M6	6.50	6.00	63.50	15.30	ANSI
		1.007				.255	.236	2.500	.602	
M 8	1.25	30.20	.318 x .238	6HX	E094M8	8.10	8.00	69.06	18.20	ANSI
		1.189				.318	.314	2.718	.716	
M 10	1.50	32.80	.381 x .286	6HX	E094M10	9.70	10.00	74.61	19.10	ANSI
		1.291				.381	.393	2.937	.751	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny

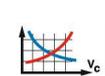
THCHT C
 THBTP 1
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-PM
 COATING TIN



						Wymiary, mm, cale				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
M 3	0.50	18.81	.141 x .110	6H	E890M3	3.60	3.00	56.00	18.80	DIN/ANSI
		.740				.141	.118	2.204	.740	
M 4	0.70	16.58	.168 x .131	6H	E890M4	4.30	4.00	63.00	16.51	DIN/ANSI
		.652				.168	.157	2.480	.650	
M 5	0.80	21.42	.194 x .152	6H	E890M5	4.90	5.00	70.00	19.30	DIN/ANSI
		.843				.194	.196	2.755	.760	
M 6	1.00	25.59	.255 x .191	6H	E890M6	6.50	6.00	80.00	15.01	DIN/ANSI
		1.007				.255	.236	3.149	.590	
M 8	1.25	30.20	.318 x .238	6H	E890M8	8.10	8.00	90.00	18.00	DIN/ANSI
		1.189				.318	.314	3.543	.709	
M 10	1.50	32.80	.381 x .286	6H	E890M10	9.70	10.00	100.00	19.98	DIN/ANSI
		1.291				.381	.393	3.937	.787	
M 12	1.75	87.00	.367 x .275	6H	E890M12	9.30	12.00	110.00	23.01	DIN/ANSI
		3.425				.367	.472	4.330	.905	
M 16	2.00	72.00	.480 x .360	6H	E890M16	12.20	16.00	110.00	23.01	DIN/ANSI
		2.834				.480	.629	4.330	.905	
M 18	2.50	87.00	.542 x .406	6H	E890M18	13.80	18.00	125.00	29.99	DIN/ANSI
		3.425				.542	.708	4.921	1.180	
M 20	2.50	102.00	.652 x .489	6H	E890M20	16.60	20.00	140.00	35.99	DIN/ANSI
		4.015				.652	.787	5.511	1.417	



O5



L253

PHD/PHDX L247



Q1

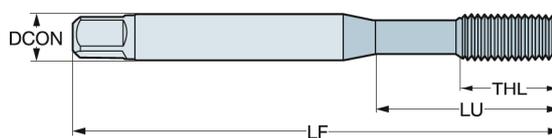
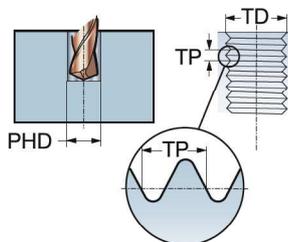


Q35

CoroTap™ 400, gwintowygniatak

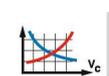
Zarys gwintu: Metryczny drobnozwojny

THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-E
 COATING TiN



Wymiary, mm, cale

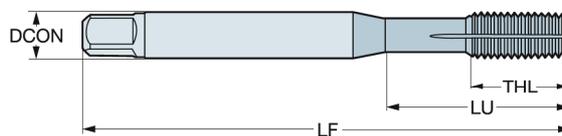
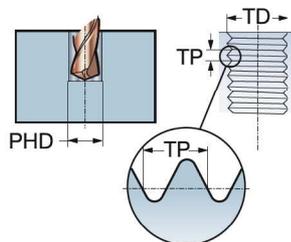
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
MF 5x0.5	0.50	25.00	6.00 x 4.90	6HX	E317M5X0.5	6.00	5.00	70.00	13.00	DIN 2174
	.984					.236	.196	2.755	.511	
MF 6x0.75	0.75	30.00	6.00 x 4.90	6HX	E317M6X0.75	6.00	6.00	80.00	15.00	DIN 2174
	1.181					.236	.236	3.149	.590	
MF 7x0.75	0.75	30.00	7.00 x 5.50	6HX	E317M7X0.75	7.00	7.00	80.00	15.00	DIN 2174
	1.181					.276	.275	3.149	.590	
MF 8x0.75	0.75	57.00	6.00 x 4.90	6HX	E317M8X.75	6.00	8.00	80.00	18.00	DIN 2174
	2.244					.236	.314	3.149	.708	
MF 8x1	1.00	67.00	6.00 x 4.90	6HX	E317M8X1	6.00	8.00	90.00	18.00	DIN 2174
	2.637					.236	.314	3.543	.708	
MF 10x1	1.00	75.00	7.00 x 5.50	6HX	E317M10X1	7.00	10.00	100.00	20.00	DIN 2174
	2.952					.276	.393	3.937	.787	
MF 10x1.25	1.25	75.00	7.00 x 5.50	6HX	E317M10X1.25	7.00	10.00	100.00	20.00	DIN 2174
	2.952					.276	.393	3.937	.787	
MF 12x1	1.00	73.00	9.00 x 7.00	6HX	E317M12X1	9.00	12.00	100.00	23.00	DIN 2174
	2.874					.354	.472	3.937	.905	
MF 12x1.25	1.25	73.00	9.00 x 7.00	6HX	E317M12X1.25	9.00	12.00	100.00	23.00	DIN 2174
	2.874					.354	.472	3.937	.905	
MF 12x1.5	1.50	73.00	9.00 x 7.00	6HX	E317M12X1.5	9.00	12.00	100.00	23.00	DIN 2174
	2.874					.354	.472	3.937	.905	
MF 14x1	1.00	71.00	11.00 x 9.00	6HX	E317M14X1	11.00	14.00	100.00	21.00	DIN 2174
	2.795					.433	.551	3.937	.826	
MF 14x1.25	1.25	71.00	11.00 x 9.00	6HX	E317M14X1.25	11.00	14.00	100.00	21.00	DIN 2174
	2.795					.433	.551	3.937	.826	
MF 14x1.5	1.50	71.00	11.00 x 9.00	6HX	E317M14X1.5	11.00	14.00	100.00	21.00	DIN 2174
	2.795					.433	.551	3.937	.826	
MF 16x1.5	1.50	58.00	12.00 x 9.00	6HX	E317M16X1.5	12.00	16.00	100.00	21.00	DIN 2174
	2.283					.472	.629	3.937	.826	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: Metryczny drobnozwojny

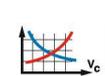
THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-PM
 COATING TiN



						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
MF 10x1.25	1.25	36.61	.381 x .286	6H	E891M10X1.25	9.70	10.00	100.00	19.98	DIN/ANSI
		1.441				.381	.393	3.937	.787	
MF 12x1.5	1.50	87.00	.367 x .275	6H	E891M12X1.5	9.30	12.00	110.00	23.01	DIN/ANSI
		3.425				.367	.472	4.330	.905	



O5



L253

PHD/PHDX L247



L247



Q1

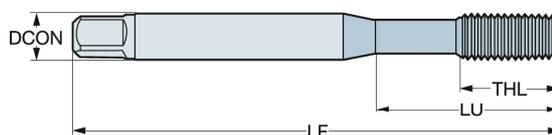
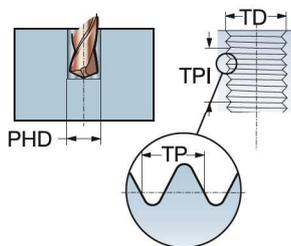


Q35

CoroTap™ 400, gwintowygniatak

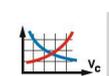
Zarys gwintu: UNC

THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS



Wymiary, mm, cal/e

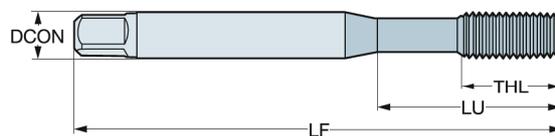
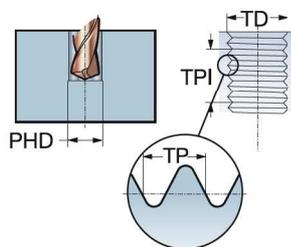
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNC #4-40	40.0	15.50	3.15 x 2.50	2BX	E5234-40BRIGHT	3.20	2.84	48.00	15.50	ISO 529
		.610				.124	.112	1.889	.610	
UNC #6-32	32.0	17.60	3.55 x 2.80	2BX	E5236-32BRIGHT	3.60	3.51	50.00	17.60	ISO 529
		.692				.140	.137	1.968	.692	
UNC #8-32	32.0	18.00	4.50 x 3.55	2BX	E5238-32BRIGHT	4.50	4.17	53.00	9.50	ISO 529
		.708				.177	.164	2.086	.374	
UNC #10-24	24.0	20.00	5.00 x 4.00	2BX	E52310-24BRIGHT	5.00	4.83	58.00	11.20	ISO 529
		.787				.197	.190	2.283	.440	
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2BX	E5231/4BRIGHT	6.30	6.35	66.00	13.20	ISO 529
		1.023				.248	.250	2.598	.519	
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2BX	E5235/16BRIGHT	8.00	7.94	72.00	16.30	ISO 529
		1.141				.315	.312	2.834	.641	
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2BX	E5233/8BRIGHT	10.00	9.53	80.00	18.10	ISO 529
		1.259				.394	.375	3.149	.712	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: UNC

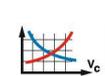
THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS
 COATING CrN



					Wymiary, mm, cal					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNC #4-40	40.0	15.50	3.15 x 2.50	2BX	E5964-40	3.20	2.84	48.00	15.50	ISO 529
		.610				.124	.112	1.889	.610	
UNC #6-32	32.0	17.60	3.55 x 2.80	2BX	E5966-32	3.60	3.51	50.00	17.60	ISO 529
		.692				.140	.137	1.968	.692	
UNC #8-32	32.0	18.00	4.50 x 3.55	2BX	E5968-32	4.50	4.17	53.00	9.50	ISO 529
		.708				.177	.164	2.086	.374	
UNC #10-24	24.0	20.00	5.00 x 4.00	2BX	E59610-24	5.00	4.83	58.00	11.20	ISO 529
		.787				.197	.190	2.283	.440	
UNC 1/4-20	20.0	26.00	6.30 x 5.00	2BX	E5961/4	6.30	6.35	66.00	13.20	ISO 529
		1.023				.248	.250	2.598	.519	
UNC 5/16-18	18.0	29.00	8.00 x 6.30	2BX	E5965/16	8.00	7.94	72.00	16.30	ISO 529
		1.141				.315	.312	2.834	.641	
UNC 3/8-16	16.0	32.00	10.00 x 8.00	2BX	E5963/8	10.00	9.53	80.00	18.10	ISO 529
		1.259				.394	.375	3.149	.712	



O5



L253

PHD/PHDX L247



Q1

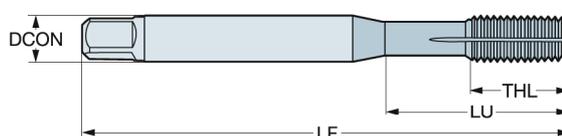
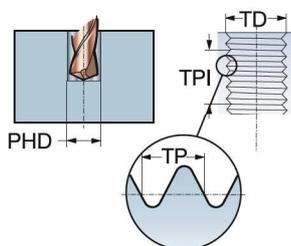


Q35

CoroTap™ 400, gwintowygniatak

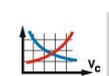
Zarys gwintu: UNC

THCHT C
 THBT 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM



Wymiary, mm, cal/e

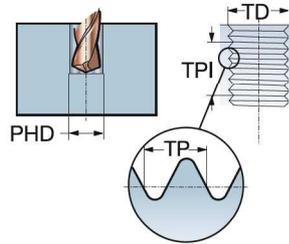
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNC #4-40	40.0	15.47	.141 x .110	2B	E0644-40	3.60	2.84	47.63	16.50	ANSI
		.609				.141	.112	1.875	.649	
UNC #6-32	32.0	15.08	.141 x .110	2B	E0646-32	3.60	3.51	50.80	7.90	ANSI
		.593				.141	.137	2.000	.311	
UNC #8-32	32.0	16.58	.168 x .131	2B	E0648-32	4.30	4.17	53.98	7.90	ANSI
		.652				.168	.164	2.125	.311	
UNC #10-24	24.0	21.42	.194 x .152	2B	E06410-24	4.90	4.83	60.33	12.70	ANSI
		.843				.194	.190	2.375	.500	
UNC #12-24	24.0	22.47	.220 x .165	2B	E06412-24	5.60	5.49	60.33	12.70	ANSI
		.884				.220	.215	2.375	.500	
UNC 1/4-20	20.0	25.59	.255 x .191	2B	E0641/4	6.50	6.35	63.50	15.30	ANSI
		1.007				.255	.250	2.500	.602	
UNC 5/16-18	18.0	30.20	.318 x .238	2B	E0645/16	8.10	7.94	69.06	18.20	ANSI
		1.189				.318	.312	2.718	.716	
UNC 3/8-16	16.0	32.80	.381 x .286	2B	E0643/8	9.70	9.53	74.61	19.10	ANSI
		1.291				.381	.375	2.937	.751	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: UNC

THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-PM
 COATING TIN



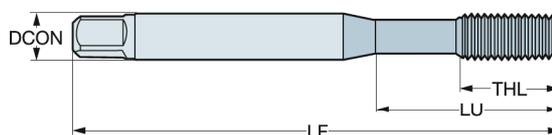
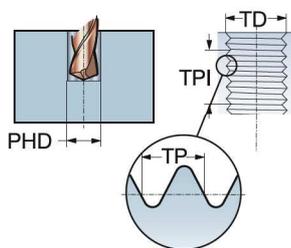
					Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNC #4-40	40.0	15.47	.141 x .110	2B	E8924-40	3.60	2.84	56.00	10.99	DIN/ANSI
		.609				.141	.112	2.204	.432	
UNC #6-32	32.0	15.08	.141 x .110	2B	E8926-32	3.60	3.51	56.00	12.95	DIN/ANSI
		.593				.141	.137	2.204	.510	
UNC #8-32	32.0	16.58	.168 x .131	2B	E8928-32	4.30	4.17	63.00	16.51	DIN/ANSI
		.652				.168	.164	2.480	.650	
UNC #10-24	24.0	21.42	.194 x .152	2B	E89210-24	4.90	4.83	70.00	19.30	DIN/ANSI
		.843				.194	.190	2.755	.760	
UNC #12-24	24.0	25.55	.220 x .165	2B	E89212-24	5.60	5.49	80.00	15.01	DIN/ANSI
		1.005				.220	.215	3.149	.590	
UNC 1/4-20	20.0	25.59	.255 x .191	2B	E8921/4	6.50	6.35	80.00	15.01	DIN/ANSI
		1.007				.255	.250	3.149	.590	
UNC 5/16-18	18.0	30.20	.318 x .238	2B	E8925/16	8.10	7.94	90.00	18.00	DIN/ANSI
		1.189				.318	.312	3.543	.709	
UNC 3/8-16	16.0	32.80	.381 x .286	2B	E8923/8	9.70	9.53	100.00	19.98	DIN/ANSI
		1.291				.381	.375	3.937	.787	
UNC 7/16-14	14.0	72.60	.323 x .242	2B	E8927/16	8.20	11.11	100.00	19.98	DIN/ANSI
		2.858				.323	.437	3.937	.787	
UNC 1/2-13	13.0	81.80	.367 x .275	2B	E8921/2	9.30	12.70	110.00	23.01	DIN/ANSI
		3.220				.367	.500	4.330	.905	
UNC 5/8-11	11.0	65.80	.480 x .360	2B	E8925/8	12.20	15.88	110.00	23.01	DIN/ANSI
		2.590				.480	.625	4.330	.905	
UNC 3/4-10	10.0	77.50	.590 x .442	2B	E8923/4	15.00	19.05	125.00	29.99	DIN/ANSI
		3.051				.590	.750	4.921	1.180	
UNC 7/8-9	9.0	90.90	.697 x .523	2B	E8927/8-9	17.70	22.23	140.00	33.99	DIN/ANSI
		3.578				.697	.875	5.511	1.338	
UNC 1"-8	8.0	95.40	.800 x .600	2B	E8921	20.30	25.40	160.00	38.00	DIN/ANSI
		3.755				.800	1.000	6.299	1.496	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: UNF

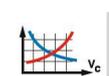
THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS



P N

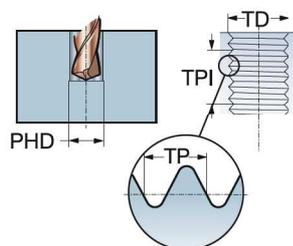
Wymiary, mm, cal/e

TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNF #10-32	32.0	20.00	5.00 x 4.00	2BX	E53010-32BRIGHT	5.00	4.83	58.00	11.20	ISO 529
		.787				.197	.190	2.283	.440	
UNF 1/4-28	28.0	26.00	6.30 x 5.00	2BX	E5301/4BRIGHT	6.30	6.35	66.00	13.20	ISO 529
		1.023				.248	.250	2.598	.519	
UNF 5/16-24	24.0	29.00	8.00 x 6.30	2BX	E5305/16BRIGHT	8.00	7.94	72.00	16.30	ISO 529
		1.141				.315	.312	2.834	.641	
UNF 3/8-24	24.0	32.00	10.00 x 8.00	2BX	E5303/8BRIGHT	10.00	9.53	80.00	18.10	ISO 529
		1.259				.394	.375	3.149	.712	
UNF 7/16-20	20.0	61.00	8.00 x 6.30	2BX	E5307/16BRIGHT	8.00	11.11	85.00	19.50	ISO 529
		2.401				.315	.437	3.346	.767	

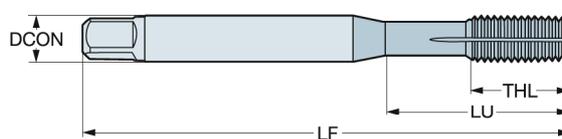


CoroTap™ 400, gwintowygniatak

Zarys gwintu: UNF



THCHT C
 THBTP 1
 ULDR 2.5
 CNSC 0
 SUBSTRATE HSS-PM

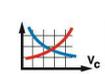


P N

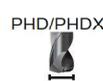
						Wymiary, mm, cal/e				
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNF #10-32	32.0	21.42	.194 x .152	2B	E07410-32	4.90	4.83	60.33	12.70	ANSI
		.843				.194	.190	2.375	.500	
UNF 1/4-28	28.0	25.59	.255 x .191	2B	E0741/4	6.50	6.35	63.50	15.30	ANSI
		1.007				.255	.250	2.500	.602	
UNF 5/16-24	24.0	30.20	.318 x .238	2B	E0745/16	8.10	7.94	69.06	18.20	ANSI
		1.189				.318	.312	2.718	.716	
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E0743/8	9.70	9.53	74.61	19.10	ANSI
		1.291				.381	.375	2.937	.751	



O5



L253



L247



Q1

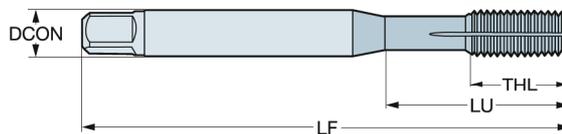
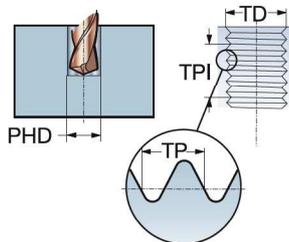


Q35

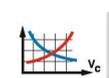
CoroTap™ 400, gwintowygniatak

Zarys gwintu: UNF

THCHT C
 THBTP 1
 ULDR 3.0
 CNSC 0
 SUBSTRATE HSS-PM
 COATING TiN



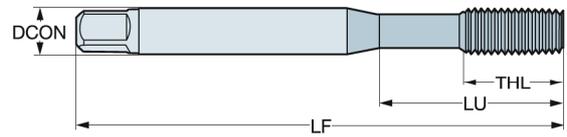
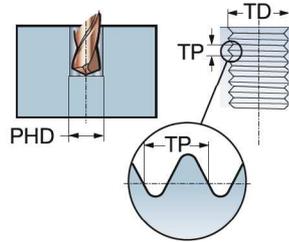
					Wymiary, mm, cale					
TDZ	TPI	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
UNF #10-32	32.0	21.42	.194 x .152	2B	E89310-32	4.90	4.83	70.00	19.30	DIN/ANSI
		.843				.194	.190	2.755	.760	
UNF 1/4-28	28.0	25.59	.255 x .191	2B	E8931/4	6.50	6.35	80.00	15.01	DIN/ANSI
		1.007				.255	.250	3.149	.590	
UNF 5/16-24	24.0	30.20	.318 x .238	2B	E8935/16	8.10	7.94	90.00	18.00	DIN/ANSI
		1.189				.318	.312	3.543	.709	
UNF 3/8-24	24.0	32.80	.381 x .286	2B	E8933/8	9.70	9.53	100.00	19.98	DIN/ANSI
		1.291				.381	.375	3.937	.787	
UNF 7/16-20	20.0	72.60	.323 x .242	2B	E8937/16	8.20	11.11	100.00	19.98	DIN/ANSI
		2.858				.323	.437	3.937	.787	
UNF 1/2-20	20.0	81.80	.367 x .275	2B	E8931/2	9.30	12.70	110.00	23.01	DIN/ANSI
		3.220				.367	.500	4.330	.905	
UNF 5/8-18	18.0	65.80	.480 x .360	2B	E8935/8	12.20	15.88	110.00	23.01	DIN/ANSI
		2.590				.480	.625	4.330	.905	
UNF 3/4-16	16.0	77.50	.590 x .442	2B	E8933/4	15.00	19.05	125.00	29.99	DIN/ANSI
		3.051				.590	.750	4.921	1.180	
UNF 1"-12	12.0	95.40	.800 x .600	2B	E8931	20.30	25.40	160.00	35.99	DIN/ANSI
		3.755				.800	1.000	6.299	1.417	



CoroTap™ 400, gwintowygniatak

Zarys gwintu: EGM

THCHT C
 THBTP 1
 ULDR 3.0
 CNCS 0
 SUBSTRATE HSS-E
 COATING TIN



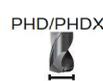
						Wymiary, mm, cal				
TDZ	TP	LU	CZC _{MS}	TCTR	Oznaczenie	DCON	TD	LF	THL	BSG
EGM 3	0.50	21.00	4.50 x 3.40	6HMOD	E323M3	4.50	3.65	63.00	12.00	DIN 40435
		.826				.177	.143	2.480	.472	
EGM 4	0.70	25.00	6.00 x 4.90	6HMOD	E323M4	6.00	4.91	70.00	13.00	DIN 40435
		.984				.236	.193	2.755	.511	
EGM 5	0.80	30.00	6.00 x 4.90	6HMOD	E323M5	6.00	6.04	80.00	15.00	DIN 40435
		1.181				.236	.237	3.149	.590	
EGM 6	1.00	35.00	8.00 x 6.20	6HMOD	E323M6	8.00	7.30	90.00	18.00	DIN 40435
		1.377				.315	.287	3.543	.708	
EGM 8	1.25	39.00	10.00 x 8.00	6HMOD	E323M8	10.00	9.62	100.00	20.00	DIN 40435
		1.535				.394	.378	3.937	.787	
EGM 10	1.50	73.00	9.00 x 7.00	6HMOD	E323M10	9.00	11.95	100.00	21.00	DIN 40435
		2.874				.354	.470	3.937	.826	
EGM 12	1.75	81.00	11.00 x 9.00	6HMOD	E323M12	11.00	14.27	110.00	25.00	DIN 40435
		3.188				.433	.561	4.330	.984	



O5



L253



PHD/PHDX L247



Q1



Q35

Gwintowniki

Material

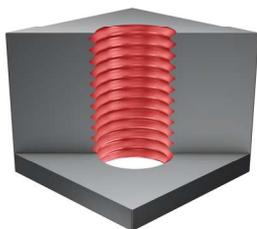
HM Węglik	HSS Stal szybko tnąca	HSS-E Stal szybko tnąca kobaltowa	HSS-PM Stal szybko tnąca proszkowa	HSS-E-PM Stal szybko tnąca kobaltowa proszkowa
---------------------	---------------------------------	---	--	--

Gatunek/pokrycie

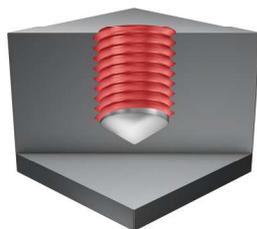
C110/B110 Optymalne pod względem twardości i odporności na zużycie ściernie	Cool Top Optymalne właściwości pod względem wysokiej twardości i odporności na ścieranie	Smooth Top Niski współczynnik tarcia ograniczający przywieranie materiału obrabianego do krawędzi skrawającej	ST/C145/B145 Oksydowany, bezpieczny i zapobiegający powstawaniu narostu	TiCN Węglotlenek tytanu
CrN Azotek chromu	TiN Azotek tytanu	N Azotowany	-/C150/B150 Niepokrywany, zapewniający mniejsze przyleganie przy obróbce miękkich materiałów	D115 Odporny gatunek o niskim współczynniku tarcia

Typ otworu

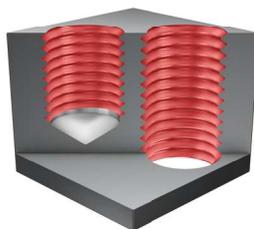
Otwór przelotowy



Otwór nieprzelotowy



Otwór przelotowy lub nieprzelotowy

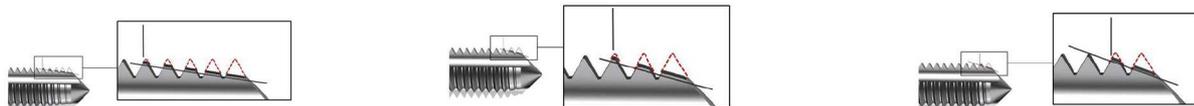


OGOLNE WSKAZOWKI DOT. GWINTOWANIA OTWORÓW

Dobre wyniki gwintowania zależą od kilku ważnych czynników, które mają wpływ na ostateczną jakość produktu. Chcąc zapewnić korzystny przebieg obróbki, warto stosować się do następujących wskazówek:

1. Posługując się tabelą klasyfikacji materiałowej wybrać odpowiedni model gwintownika do obrabianego materiału i typu otworu (przelotowego lub nieprzelotowego).
2. Zapewnić bezpieczne mocowanie obrabianego przedmiotu – ruchy na boki mogą doprowadzić do złamania narzędzia lub wykonywania gwintów niskiej jakości.
3. Znaleźć wiertło odpowiedniej wielkości w katalogu. Należy pamiętać, że w przypadku wygniataków obowiązują inne wielkości. Niewłaściwy wybór lub niekorzystne warunki wiercenia mogą prowadzić do utwardzania materiału obrabianego i pogorszenia trwałości gwintownika.
4. Wybrać odpowiednią prędkość skrawania zgodnie z informacjami podanymi w katalogu lub zaproponowanymi przez aplikację CoroGuide.
5. Stosować ciecz obróbkową odpowiednio do zastosowania.
6. Zadbać o to, by gwintownik łagodnie zagłębiał się w otwór, ponieważ nierównomierny posuw może prowadzić do powstawania deformacji w kształcie stożka.

Typ nakroju gwintownika



Nakrój typu B=3.5 – 5-krotność podziałki gwintu

Długi nakrój:

Wysoki moment obrotowy
Optymalna jakość wykończenia powierzchni
Cienkie wióry
Mały nacisk na nakrój
Większa trwałość
Najczęściej spotykany w gwintownikach ze skośną powierzchnią natarcia

Nakrój typu C=2 – 3.5-krotność podziałki gwintu

Średni nakrój:

Niski moment obrotowy
Dobra jakość wykończenia powierzchni
Wióry typowej grubości
Typowy nacisk na nakrój
Typowa trwałość
Najpopularniejsza konstrukcja
Stosowany standardowo do obróbki otworów nieprzelotowych
Najczęściej spotykany w gwintownikach ze śrubowym rowkiem wiórowym

Nakrój typu E=1.5 – 2-krotność podziałki gwintu

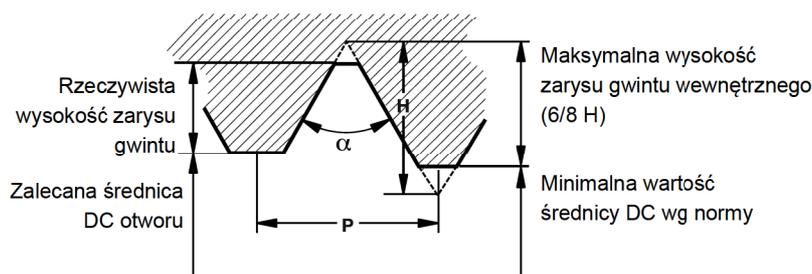
Krótki nakrój:

Niski moment obrotowy
Dobra jakość wykończenia powierzchni
Grube wióry
Duży nacisk na nakrój
Mniejsza trwałość
Konstrukcja do wyjątkowych zastosowań
Stosować do otworów z niewielkim odstępem przy dnie

Czym jest procentowa wysokość zarysu gwintu?

Przykład dla norm ISO i UTS – gwinty 60°

Procentowa wysokość zarysu gwintu to stosunek rzeczywistej wysokości zarysu do maksymalnej wysokości zarysu określonej w normie.



Przykład: M8×1.25

Maksymalna wysokość zarysu gwintu

zgodnie z normą to 6/8H.

$$H = 0.866 \times P$$

(H = wysokość trójkąta podstawowego)

(P = podziałka gwintu)

Maksymalna wysokość zarysu gwintu wynosi:

$$6/8 * (0.866 \times 1,25) = 0.811 \text{ mm}$$

Rzeczywista wysokość zarysu gwintu w otworze

o średnicy DC 6.9 mm: 6.9 mm:

$$(8 - 6,9) / 2 = 0.55 \text{ mm}$$

Wysokość zarysu gwintu wynosi zatem

$$(0.55 / 0.81) \times 100 = 68\%$$

KLASY GWINTOWNIKOW 2B & 3B: GWINTY CALOWE ZUNIFIKOWANE

Wielkość	TPI		Klasy tolerancji	
	UNC	UNF	Klasa 2B	Klasa 3B
0		80	H2	H1
1	64		H2	H1
1		72	H2	H1
2	56		H2	H1
2		64	H2	H1
3	48		H2	H1
3		56	H2	H1
4	40		H2	H2
4		48	H2	H1
5	40		H2	H2
5		44	H2	H1
6	32		H3	H2
6		40	H2	H2
8	32		H3	H2
8		36	H2	H2
10	24		H3	H3
10		32	H3	H2
12	24		H3	H3
12		28	H3	H3
1/4	20		H5	H3
1/4		28	H4	H3
5/16	18		H5	H3
5/16		24	H4	H3
3/8	16		H5	H3

Wielkość	TPI		Klasy tolerancji	
	UNC	UNF	Klasa 2B	Klasa 3B
3/8		24	H4	H3
7/16	14		H5	H3
7/16		20	H5	H3
1/2	13		H5	H3
1/2		20	H5	H3
9/16	12		H5	H3
9/16		18	H5	H3
5/8	11		H5	H3
5/8		18	H5	H3
3/4	10		H5	H5
3/4		16	H5	H3
7/8	9		H6	H4
7/8		14	H6	H4
1"	8		H6	H4
1"		12	H6	H4
1.1/8	7		H8	H4
1.1/8		12	H6	H4
1.1/4	7		H8	H4
1.1/4		12	H6	H4
1.3/8	6		H8	H4
1.3/8		12	H6	H4
1.1/2	6		H8	H4
1.1/2		12	H6	H4

Zalecenia dotyczące wielkości otworów

Zalecenia dot. średnic otworów

Tabela zawiera zalecenia dotyczące średnic otworów pod gwint.

Średnica otworu zależy od rodzaju wiertła i obrabianego materiału.

Średnica otworu może być inna niż średnica nominalna wiertła, ze względu na tolerancję wiertła. Najwyższą precyzję wykonania otworu zapewniają nowoczesne wiertła pełnowęglkowe, wykonane w wąskich klasach średnica nominalna. Umożliwiają one wiercenie otworów o średnicach zbliżonych do maksymalnej średnicy otworu podanej w niniejszych zaleceniach.

W szczególnych przypadkach, np. przy wierceniu bardzo udarnych materiałów, dla wydłużenia trwałości gwintownika można wykonać otwór o większej średnicy. Gwint ma wtedy odpowiednią wytrzymałość, ale nie mieści się w standardowym zakresie pola tolerancji.

Więcej informacji technicznych można uzyskać na stronie www.sandvik.coromant.com

M

DIN 13		Metryczne		Calowe	
TDZ	TP	PHD	PHDX	PHD	PHDX *5H/6H
M 1*	x 0,25	0,75	0,785	0,0295	0,0309
M 1,1*	x 0,25	0,85	0,885	0,0335	0,0348
M 1,2*	x 0,25	0,95	0,985	0,0374	0,0388
M 1,4*	x 0,30	1,10	1,142	0,0433	0,0450
M 1,6	x 0,35	1,25	1,321	0,0492	0,0520
M 1,8	x 0,35	1,45	1,521	0,0571	0,0599
M 2	x 0,40	1,60	1,679	0,0630	0,0661
M 2,2	x 0,45	1,75	1,838	0,0689	0,0724
M 2,3	x 0,40	1,85	1,938	0,0728	0,0763
M 2,5	x 0,45	2,05	2,138	0,0807	0,0842
M 2,6	x 0,45	2,15	2,238	0,0846	0,0881
M 3	x 0,50	2,50	2,599	0,0984	0,1023
M 3,5	x 0,60	2,90	3,010	0,1142	0,1185
M 4	x 0,70	3,30	3,422	0,1299	0,1347
M 4,5	x 0,75	3,70	3,878	0,1457	0,1527
M 5	x 0,80	4,20	4,334	0,1654	0,1706
M 6	x 1,00	5,00	5,153	0,1969	0,2029
M 7	x 1,00	6,00	6,153	0,2362	0,2422
M 8	x 1,25	6,80	6,912	0,2677	0,2721
M 9	x 1,25	7,80	7,912	0,3071	0,3115
M 10	x 1,50	8,50	8,676	0,3346	0,3416
M 11	x 1,50	9,50	9,676	0,3740	0,3809
M 12	x 1,75	10,20	10,441	0,4016	0,4111
M 14	x 2,00	12,00	12,210	0,4724	0,4807
M 16	x 2,00	14,00	14,210	0,5512	0,5594
M 18	x 2,50	15,50	15,744	0,6102	0,6198
M 20	x 2,50	17,50	17,744	0,6890	0,6986
M 22	x 2,50	19,50	19,744	0,7677	0,7773
M 24	x 3,00	21,00	21,252	0,8268	0,8367
M 27	x 3,00	24,00	24,252	0,9449	0,9548
M 30	x 3,50	26,50	26,771	1,0433	1,0540
M 33	x 3,50	29,50	29,771	1,1614	1,1721
M 36	x 4,00	32,00	32,270	1,2598	1,2705
M 39	x 4,00	35,00	35,270	1,3780	1,3886
M 42	x 4,50	37,50	37,799	1,4764	1,4881
M 45	x 4,50	40,50	40,799	1,5945	1,6063
M 48	x 5,00	43,00	43,297	1,6929	1,7046
M 52	x 5,00	47,00	47,297	1,8504	1,8621
M 56	x 5,50	50,50	50,796	1,9882	1,9998
M 64	x 6,00	58,00	58,305	2,2835	2,2955



Q1

Zalecenia dotyczące wielkości otworów

Dot. otworów pod gwint obrabianych za pomocą gwintowników

MF

DIN 13		Metryczne		Calowe	
TDZ	TP	PHD	PHDX 6H	PHD	PHDX 6H
M 2,5	x 0,35	2,15	2,221	0,0846	0,0874
M 3,0	x 0,35	2,65	2,721	0,1043	0,1071
M 3,5	x 0,35	3,15	3,221	0,1240	0,1268
M 4,0	x 0,50	3,50	3,599	0,1378	0,1417
M 4,5	x 0,50	4,00	4,099	0,1575	0,1614
M 5,0	x 0,50	4,50	4,599	0,1772	0,1811
M 5,5	x 0,50	5,00	5,099	0,1969	0,2007
M 6,0	x 0,75	5,25	5,378	0,2047	0,2117
M 7,0	x 0,75	6,25	6,378	0,2441	0,2511
M 8,0	x 0,50	7,50	7,599	0,2953	0,2992
M 8,0	x 0,75	7,25	7,378	0,2835	0,2905
M 8,0	x 1,00	7,00	7,153	0,2756	0,2816
M 9,0	x 0,75	8,25	8,378	0,3228	0,3298
M 9,0	x 1,00	8,00	8,153	0,3150	0,3210
M 10	x 0,75	9,25	9,378	0,3622	0,3692
M 10	x 1,00	9,00	9,153	0,3543	0,3604
M 10	x 1,25	8,80	8,912	0,3465	0,3509
M 11	x 0,75	10,25	10,378	0,4016	0,4086
M 11	x 1,00	10,00	10,153	0,3937	0,3997
M 12	x 1,00	11,00	11,153	0,4331	0,4391
M 12	x 1,25	10,75	10,912	0,4252	0,4296
M 12	x 1,50	10,50	10,676	0,4134	0,4203
M 14	x 1,00	13,00	13,153	0,5118	0,5178
M 14	x 1,25	12,75	12,912	0,5039	0,5083
M 14	x 1,50	12,50	12,676	0,4921	0,4991
M 15	x 1,00	14,00	14,153	0,5512	0,5572
M 15	x 1,50	13,50	13,676	0,5315	0,5384
M 16	x 1,00	15,00	15,153	0,5906	0,5966
M 16	x 1,25	14,80	14,912	0,5827	0,5871
M 16	x 1,50	14,50	14,676	0,5709	0,5778
M 17	x 1,00	16,00	16,153	0,6299	0,6359
M 17	x 1,50	15,50	15,676	0,6102	0,6172
M 18	x 1,00	17,00	17,153	0,6693	0,6753
M 18	x 1,50	16,50	16,676	0,6496	0,6565
M 20	x 1,00	19,00	19,153	0,7480	0,7541
M 20	x 1,50	18,50	18,676	0,7283	0,7353
M 20	x 2,00	18,00	18,210	0,7087	0,7169
M 22	x 1,00	21,00	21,153	0,8268	0,8328
M 22	x 1,50	20,50	20,676	0,8071	0,8140
M 22	x 2,00	20,00	20,210	0,7874	0,7957
M 24	x 1,00	23,00	23,153	0,9055	0,9115
M 24	x 1,50	22,50	22,676	0,8858	0,8928
M 24	x 2,00	22,00	22,210	0,8661	0,8744
M 25	x 1,00	24,00	24,153	0,9449	0,9509
M 25	x 1,50	23,50	23,676	0,9252	0,9321
M 25	x 2,00	23,00	23,210	0,9055	0,9138
M 27	x 1,00	26,00	26,153	1,0236	1,0296
M 27	x 1,50	25,50	25,676	1,0039	1,0109
M 27	x 2,00	25,00	25,210	0,9843	0,9925
M 28	x 1,00	27,00	27,153	1,0630	1,0690
M 28	x 1,50	26,50	26,676	1,0433	1,0502
M 28	x 2,00	26,00	26,210	1,0236	1,0319
M 30	x 1,00	29,00	29,153	1,1417	1,1478
M 30	x 1,50	28,50	28,676	1,1220	1,1290
M 30	x 2,00	28,00	28,210	1,1024	1,1106
M 30	x 3,00	27,00	27,252	1,0630	1,0729
M 32	x 1,50	30,50	30,676	1,2008	1,2077
M 32	x 2,00	30,00	30,210	1,1811	1,1894
M 33	x 1,50	31,50	31,676	1,2402	1,2471
M 33	x 2,00	31,00	31,210	1,2205	1,2287
M 33	x 3,00	30,00	30,252	1,1811	1,1910
M 35	x 1,50	33,50	33,676	1,3189	1,3258
M 36	x 1,50	34,50	34,676	1,3583	1,3652



Q1

Zalecenia dotyczące wielkości otworów

Dot. otworów pod gwint obrabianych za pomocą gwintowników

UNC

ASME B1.1		Metryczne			Calowe		
TDZ	TPI	PHD	PHDX 2B	PHDX 3B	PHD	PHDX 2B	PHDX 3B
Nr. 1	- 64	1,55	1,582	1,582	0,0610	0,0623	0,0623
Nr. 2	- 56	1,85	1,872	1,872	0,0728	0,0737	0,0737
Nr. 3	- 48	2,10	2,146	2,146	0,0827	0,0845	0,0845
Nr. 4	- 40	2,35	2,385	2,385	0,0925	0,0939	0,0939
Nr. 5	- 40	2,65	2,697	2,697	0,1043	0,1062	0,1062
Nr. 6	- 32	2,85	2,896	2,896	0,1122	0,1140	0,1140
Nr. 8	- 32	3,50	3,531	3,528	0,1378	0,1390	0,1389
Nr. 10	- 24	3,90	3,962	3,950	0,1535	0,1560	0,1555
Nr. 12	- 24	4,50	4,597	4,590	0,1772	0,1810	0,1807
1/4	- 20	5,10	5,268	5,250	0,2008	0,2074	0,2067
5/16	- 18	6,60	6,734	6,680	0,2598	0,2651	0,2630
3/8	- 16	8,00	8,164	8,082	0,3150	0,3214	0,3182
7/16	- 14	9,40	9,550	9,441	0,3701	0,3760	0,3717
1/2	- 13	10,80	11,013	10,881	0,4252	0,4336	0,4284
9/16	- 12	12,20	12,456	12,301	0,4803	0,4904	0,4843
5/8	- 11	13,50	13,868	13,693	0,5315	0,5460	0,5391
3/4	- 10	16,50	16,833	16,324	0,6496	0,6627	0,6427
7/8	- 9	19,50	19,748	19,520	0,7677	0,7775	0,7685
1	- 8	22,25	22,598	22,344	0,8760	0,8897	0,8797
1 1/8	- 7	25,00	25,349	25,082	0,9843	0,9980	0,9875
1 1/4	- 7	28,00	28,524	28,258	1,1024	1,1230	1,1125
1 3/8	- 6	30,75	31,120	30,851	1,2106	1,2252	1,2146
1 1/2	- 6	34,00	34,295	34,026	1,3386	1,3502	1,3396
1 3/4	- 5	39,50	39,814	39,560	1,5551	1,5675	1,5575
2	- 4,5	45,00	45,598	45,367	1,7717	1,7952	1,7861

UNF

ASME B1.1		Metryczne			Calowe		
TDZ	TPI	PHD	PHDX 2B	PHDX 3B	PHD	PHDX 2B	PHDX 3B
Nr.1	- 72	1,55	1,613	1,613	0,0610	0,0635	0,0635
Nr.2	- 64	1,85	1,913	1,913	0,0728	0,0753	0,0753
Nr.3	- 56	2,15	2,197	2,197	0,0846	0,0865	0,0865
Nr.4	- 48	2,40	2,459	2,459	0,0945	0,0968	0,0968
Nr.5	- 44	2,70	2,741	2,741	0,1063	0,1079	0,1079
Nr.6	- 40	2,95	3,023	3,012	0,1161	0,1190	0,1186
Nr.8	- 36	3,50	3,607	3,597	0,1378	0,1420	0,1416
Nr. 10	- 32	4,10	4,166	4,168	0,1614	0,1640	0,1641
Nr. 12	- 28	4,60	4,724	4,717	0,1811	0,1860	0,1857
1/4	- 28	5,50	5,580	5,563	0,2165	0,2197	0,2190
5/16	- 24	6,90	7,038	6,995	0,2717	0,2771	0,2754
3/8	- 24	8,50	8,626	8,565	0,3346	0,3396	0,3372
7/16	- 20	9,90	10,030	9,947	0,3898	0,3949	0,3916
1/2	- 20	11,50	11,618	11,524	0,4528	0,4574	0,4537
9/16	- 18	12,90	13,084	12,969	0,5079	0,5151	0,5106
5/8	- 18	14,50	14,671	14,554	0,5709	0,5776	0,5730
3/4	- 16	17,50	17,689	17,546	0,6890	0,6964	0,6908
7/8	- 14	20,40	20,663	20,493	0,8031	0,8135	0,8068
1	- 12	23,25	23,569	23,363	0,9154	0,9279	0,9198
1 1/8	- 12	26,50	26,744	26,538	1,0433	1,0529	1,0448
1 1/4	- 12	29,50	29,919	29,713	1,1614	1,1779	1,1698
1 3/8	- 12	32,75	33,094	32,888	1,2894	1,3029	1,2948
1 1/2	- 12	36,00	36,269	36,063	1,4173	1,4279	1,4198

Zalecenia dotyczące wielkości otworów

Dot. otworów pod gwint obrabianych za pomocą gwintowników

G

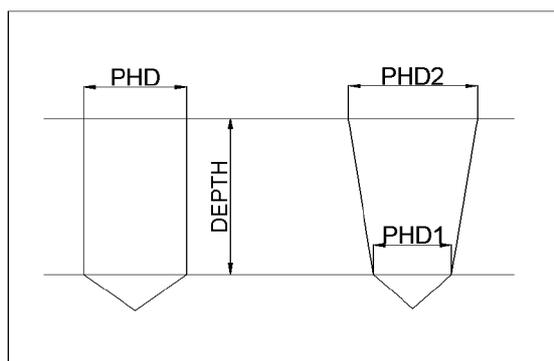
DIN-ISO 228		Metryczne		Calowe	
TDZ	TPI	PHD	PHDX	PHD	PHDX
G 1/16	- 28	6,80	6,843	0,2677	0,2694
G 1/8	- 28	8,80	8,848	0,3465	0,3483
G 1/4	- 19	11,80	11,890	0,4646	0,4681
G 3/8	- 19	15,25	15,395	0,6004	0,6061
G 1/2	- 14	19,00	19,173	0,7480	0,7548
G 5/8	- 14	21,00	21,129	0,8268	0,8319
G 3/4	- 14	24,50	24,659	0,9646	0,9708
G 7/8	- 14	28,25	28,419	1,1122	1,1189
G 1	- 11	30,75	30,932	1,2106	1,2178
G 1 1/8	- 11	35,50	35,580	1,3976	1,4008
G 1 1/4	- 11	39,50	39,593	1,5551	1,5588
G 1 1/2	- 11	45,25	45,486	1,7815	1,7908

NPT

ASME B1.20.1 stożek 1:16		Metryczne				Calowe			
TDZ	TPI	PHD	PHD1	PHD2	DEPTH	PHD	PHD1	PHD2	DEPTH
1/16	- 27	6,15	5,95	6,39	10,7	0,2421	0,2343	0,2516	0,4213
1/8	- 27	8,40	8,31	8,74	10,8	0,3307	0,3272	0,3441	0,4252
1/4	- 18	11,10	10,73	11,36	15,6	0,4370	0,4224	0,4472	0,6142
3/8	- 18	14,30	14,15	14,80	16,0	0,5630	0,5571	0,5827	0,6299
1/2	- 14	17,90	17,47	18,32	20,8	0,7047	0,6878	0,7213	0,8189
3/4	- 14	23,30	22,79	23,67	21,3	0,9173	0,8972	0,9319	0,8386
1	- 11,5	29,00	28,46	29,69	25,6	1,1417	1,120472	1,1689	1,0079

NPTF

ASME B1.20.3 stożek 1:16		Metryczne				Calowe			
TDZ	TPI	PHD	PHD1	PHD2	DEPTH	PHD	PHD1	PHD2	DEPTH
1/16	- 27	6,10	5,97	6,41	10,30	0,2402	0,2350	0,2524	0,4055
1/8	- 27	8,40	8,33	8,77	10,30	0,3307	0,3280	0,3453	0,4055
1/4	- 18	11,00	10,77	11,40	15,00	0,4331	0,4240	0,4488	0,5906
3/8	- 18	14,50	14,19	14,84	15,30	0,5709	0,5587	0,5843	0,6024
1/2	- 14	17,00	17,48	18,33	19,00	0,6693	0,6882	0,7217	0,7480
3/4	- 14	23,00	22,84	23,72	9,00	0,9055	0,8992	0,9339	0,3543
1	- 11,5	29,00	28,68	29,76	20,40	1,1417	1,1291	1,1717	0,8031



Zalecenia dotyczące wielkości otworów

Dot. otworów pod gwint obrabianych za pomocą GWINTOWYGNIAKÓW

M

DIN 13		Metryczne	Calowe
TDZ	TP	PHD	PHD
M 1	x 0,25	0,90	0,0354
M 1.2	x 0,25	1,10	0,0433
M 1.4	x 0,30	1,26	0,0496
M 1.6	x 0,35	1,45	0,0571
M 1.7	x 0,35	1,55	0,0610
M 1.8	x 0,35	1,65	0,0650
M 2	x 0,40	1,82	0,0728
M 2.2	x 0,45	2,00	0,0787
M 2.5	x 0,45	2,30	0,0906
M 3	x 0,50	2,80	0,1102
M 3.5	x 0,60	3,25	0,1280
M 4	x 0,70	3,70	0,1457
M 5	x 0,80	4,65	0,1831
M 6	x 1,00	5,55	0,2185
M 7	x 1,00	6,55	0,2579
M 8	x 1,25	7,40	0,2913
M 9	x 1,25	8,40	0,3307
M 10	x 1,50	9,30	0,3661
M 11	x 1,50	10,30	0,4055
M 12	x 1,75	11,20	0,4409
M 14	x 2,00	13,10	0,5157
M 16	x 2,00	15,10	0,5945
M 18	x 2,50	16,90	0,6654
M 20	x 2,50	18,90	0,7441
M 22	x 2,50	20,90	0,8228
M 24	x 3,00	22,70	0,8937

MF

DIN 13		Metryczne	Calowe
TDZ	TP	PHD	PHD
M 2,5	x 0,35	2,35	0,0925
M 3	x 0,35	2,85	0,1122
M 4	x 0,35	3,85	0,1516
M 4	x 0,50	3,80	0,1496
M 5	x 0,50	4,80	0,1890
M 5,5	x 0,50	5,30	0,2087
M 6	x 0,75	5,65	0,2224
M 7	x 0,75	6,65	0,2618
M 8	x 0,75	7,65	0,3012
M 8	x 1,00	7,55	0,2972
M 9	x 0,75	8,65	0,3406
M 9	x 1,00	8,55	0,3366
M 10	x 0,75	9,65	0,3799
M 10	x 1,00	9,55	0,3760
M 10	x 1,25	9,40	0,3701
M 11	x 0,75	10,65	0,4193
M 11	x 1,00	10,55	0,4154
M 12	x 1,00	11,55	0,4547
M 12	x 1,25	11,40	0,4488
M 12	x 1,50	11,30	0,4449
M 14	x 1,00	13,55	0,5335
M 14	x 1,25	13,40	0,5276
M 14	x 1,25	13,30	0,5236
M 15	x 1,00	14,55	0,5728
M 15	x 1,50	14,30	0,5630
M 16	x 1,00	15,55	0,6122
M 16	x 1,50	15,30	0,6024
M 17	x 1,00	16,55	0,6516
M 17	x 1,50	16,30	0,6417
M 18	x 1,00	17,55	0,6909
M 18	x 1,50	17,30	0,6811
M 18	x 2,00	17,10	0,6732
M 20	x 1,00	19,55	0,7697
M 20	x 1,50	19,30	0,7598
M 24	x 1,00	23,55	0,9272
M 24	x 1,50	23,30	0,9173
M 24	x 2,00	23,10	0,9094



Q1

Zalecenia dotyczące wielkości otworów

Dot. otworów pod gwint obrabianych za pomocą GWINTOWYGNIAKÓW

EG M

DIN 8140		Metryczne
TDZ	TP	PHD
EG M 3	- 0,50	3,40
EG M 4	- 0,70	4,60
EG M 5	- 0,80	5,65
EG M 6	- 1,00	6,85
EG M 8	- 1,25	9,05
EG M 10	- 1,50	11,30
EG M 12	- 1,75	13,50

UNC

ASME B1.1		Metryczne	Calowe
TDZ	TPI	PHD	PHD
Nr. 1	- 64	1,68	0,0661
Nr. 2	- 56	1,98	0,0780
Nr. 3	- 48	2,28	0,0898
Nr. 4	- 40	2,55	0,1004
Nr. 5	- 40	2,90	0,1142
Nr. 6	- 32	3,15	0,1240
Nr. 8	- 32	3,80	0,1496
Nr. 10	- 24	4,35	0,1713
Nr. 12	- 24	5,00	0,1969
1/4	- 20	5,75	0,2264
5/16	- 18	7,30	0,2874
3/8	- 16	8,80	0,3465
7/16	- 14	10,30	0,4055
1/2	- 13	11,80	0,4646
9/16	- 12	13,30	0,5236
5/8	- 11	14,80	0,5827
3/4	- 10	17,90	0,7047
7/8	- 9	21,00	0,8268
1	- 8	24,00	0,9449

UNF

UNF: ASME B1.1		Metryczne	Calowe
TDZ	TPI	PHD	PHD
Nr. 1	- 72	1,70	0,0669
Nr. 2	- 64	2,00	0,0787
Nr. 3	- 56	2,30	0,0906
Nr. 4	- 48	2,60	0,1024
Nr. 5	- 44	2,90	0,1142
Nr. 6	- 40	3,20	0,1260
Nr. 8	- 36	3,85	0,1516
Nr. 10	- 32	4,45	0,1752
Nr. 12	- 28	5,10	0,2008
1/4	- 28	5,95	0,2343
1/6	- 24	7,45	0,2933
3/8	- 24	9,05	0,3563
7/16	- 20	10,55	0,4154
1/2	- 20	12,10	0,4764
9/16	- 18	13,65	0,5374
5/8	- 18	15,25	0,6004
3/4	- 16	18,35	0,7224
7/8	- 14	21,40	0,8425
1	- 12	24,45	0,9626



Q1

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 100

Wartości metryczne

ULDR(xTD)				E053 E054 E059	E416	E446 E447 ES03K ES13K	E462 E463 ES09K	E821 E825 E830 E831 E835 E836 E839	E822 E823 E827 E832 E833 E837 E838	T101	T120												
ULDR(xTD)				1.5 2	1.5 2	1.5 2	1.5 2 2.5	1.5 2	1.5 2 2.5	1.5 2 2.5	1.5 2 2.5												
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min			v _c m/min										
K	K1.1.C.NS	674	200	31	25	18	15	31	25	31	25	31	25	21	31	25	21	46	38	33	46	38	33
	K2.1.C.UT	602	180	27	22	18	15	27	22	27	22	19	27	22	27	22	19	73	60	51	73	60	51
	K2.2.C.UT	825	245	22	18	10	8	22	18	22	18	15	22	18	22	18	15	31	25	21	31	25	21
	K2.3.C.UT	591	175	31	25	18	15	31	25	31	25	21	31	25	31	25	21	46	38	33	46	38	33
	K3.1.C.UT	518	155	31	25	18	15	31	25	31	25	21	31	25	31	25	21	46	38	33	46	38	33
	K3.2.C.UT	727	215	31	25	18	15	31	25	31	25	21	31	25	31	25	21	46	38	33	46	38	33
	K3.3.C.UT	885	265	31	25	18	15	31	25	31	25	21	31	25	31	25	21	46	38	33	46	38	33
	K3.5.C.UT	639	190	31	25	18	15	31	25	31	25	21	31	25	31	25	21	46	38	33	46	38	33
	K5.1.C.NS	1013	300	22	18	10	8	22	18	22	18	15	22	18	22	18	15	40	33	28	40	33	28

ULDR(xTD)				E352			E353		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min		
N	N1.2.Z.UT	-	60	43	35	30	43	35	30
	N1.2.Z.AG	-	100	43	35	30	43	35	30
	N1.3.C.UT	-	75	43	35	30	43	35	30
	N1.3.C.AG	-	90	24	20	17	24	20	17
	N1.4.C.NS	-	130	18	15	13	18	15	13

ULDR(xTD)				T100		T110	
ULDR(xTD)				1.5	2	1.5	2
ISO	Kod MC	N/mm ²	HRC	v _c m/min		v _c m/min	
H	H1.1.Z.HA	-	50	7	6	-	-
	H1.2.Z.HA	-	55	7	6	-	-
	H1.3.Z.HA	-	60	-	-	5	4
	H1.4.Z.HA	-	65	-	-	5	4

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 100

Wartości calowe

ULDR(xTD)				E053 E054 E059		E416		E446 E447 ES03K ES13K		E462 E463 ES09K			E821 E825 E830 E831 E835 E836 E839			E822 E823 E827 E832 E833 E837 E838			T101			T120		
ULDR(xTD)				1.5	2	1.5	2	1.5	2	1.5	2	2.5	1.5	2	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	
ISO	Kod MC	N/mm ²	HB	v _c stopa/min		v _c stopa/min		v _c stopa/min		v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min					
K	K1.1.C.NS	674	200	100	82	60	49	100	82	100	82	70	100	82	100	82	70	152	125	107	152	125	107	
	K2.1.C.UT	602	180	88	72	60	49	88	72	88	72	62	88	72	88	72	62	241	197	168	241	197	168	
	K2.2.C.UT	825	245	72	59	32	26	72	59	72	59	51	72	59	72	59	51	100	82	70	100	82	70	
	K2.3.C.UT	591	175	100	82	60	49	100	82	100	82	70	100	82	100	82	70	152	125	107	152	125	107	
	K3.1.C.UT	518	155	100	82	60	49	100	82	100	82	70	100	82	100	82	70	152	125	107	152	125	107	
	K3.2.C.UT	727	215	100	82	60	49	100	82	100	82	70	100	82	100	82	70	152	125	107	152	125	107	
	K3.3.C.UT	885	265	100	82	60	49	100	82	100	82	70	100	82	100	82	70	152	125	107	152	125	107	
	K3.5.C.UT	639	190	100	82	60	49	100	82	100	82	70	100	82	100	82	70	152	125	107	152	125	107	
	K5.1.C.NS	1013	300	72	59	32	26	72	59	72	59	51	72	59	72	59	51	132	108	93	132	108	93	

ULDR(xTD)				E352			E353		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min		
N	N1.2.Z.UT	-	60	140	115	98	140	115	98
	N1.2.Z.AG	-	100	140	115	98	140	115	98
	N1.3.C.UT	-	75	140	115	98	140	115	98
	N1.3.C.AG	-	90	80	66	56	80	66	56
	N1.4.C.NS	-	130	60	49	42	60	49	42

ULDR(xTD)				T100		T110	
ULDR(xTD)				1.5	2	1.5	2
ISO	Kod MC	N/mm ²	HRC	v _c stopa/min		v _c stopa/min	
H	H1.1.Z.HA	-	50	24	20	-	-
	H1.2.Z.HA	-	55	24	20	-	-
	H1.3.Z.HA	-	60	-	-	16	13
	H1.4.Z.HA	-	65	-	-	16	13

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 200

Wartości metryczne

				E049 E057			E324 E326			E854 E855			E874 E875			EP03P EP03PA EP13P EP13PA EP23PA EP33PA			EP09P EP29PA EP39PA		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min											
P	P1.1.Z.HT	639	190	49	40	34	-	-	-	-	-	-	-	-	55	45	38	55	45	38	
	P1.2.Z.AN	639	190	39	32	27	-	-	-	-	-	-	-	-	55	45	38	55	45	38	
	P1.2.Z.HT	708	210	37	30	26	-	-	-	-	-	-	-	-	43	35	30	55	45	38	
	P1.3.Z.AN	639	190	39	32	27	-	-	-	-	-	-	-	-	55	45	38	55	45	38	
	P1.3.Z.HT	1013	300	21	17	15	21	17	15	21	17	15	21	17	15	31	25	21	43	35	30
	P1.5.C.UT	503	150	39	32	27	-	-	-	-	-	-	-	-	55	45	38	55	45	38	
	P2.1.Z.AN	591	175	39	32	27	-	-	-	-	-	-	-	-	55	45	38	55	45	38	
	P2.2.Z.AN	811	240	37	30	26	-	-	-	-	-	-	-	-	43	35	30	55	45	38	
	P2.3.Z.AN	867	260	21	17	15	21	17	15	21	17	15	21	17	15	31	25	21	43	35	30
	P2.5.Z.HT.1	961	285	21	17	15	21	17	15	21	17	15	21	17	15	31	25	21	43	35	30
	P2.6.C.UT	674	200	37	30	26	-	-	-	-	-	-	-	-	43	35	30	55	45	38	
	P3.0.Z.AN	674	200	37	30	26	-	-	-	-	-	-	-	-	43	35	30	55	45	38	
	P3.0.Z.HT.1	1282	380	13	11	9	13	11	9	13	11	9	13	11	9	-	-	-	-	-	-
	P3.1.Z.AN	839	250	37	30	26	-	-	-	-	-	-	-	-	43	35	30	55	45	38	
	P5.0.Z.HT.1	1114	330	37	30	26	-	-	-	-	-	-	-	-	43	35	30	55	45	38	

				E045 E055 E060			E046			E344 E345 E364			E454 E455			E852 E872 E873		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min														
M	M1.0.Z.AQ	674	200	9	7	6	12	10	9	9	7	6	12	10	9	12	10	9
	M1.0.Z.PH	1013	300	6	5	4	7	6	5	-	-	-	7	6	5	7	6	5
	M2.0.Z.AQ	674	200	9	7	6	12	10	9	9	7	6	12	10	9	12	10	9
	M3.1.Z.AQ	778	230	6	5	4	7	6	5	6	5	4	7	6	5	7	6	5
	M3.2.Z.AQ	867	260	6	5	4	7	6	5	6	5	4	7	6	5	7	6	5
	M1.0.C.UT	674	200	9	7	6	12	10	9	9	7	6	12	10	9	12	10	9
	M2.0.C.AQ	674	200	9	7	6	12	10	9	9	7	6	12	10	9	12	10	9
	M3.1.C.AQ	778	230	6	5	4	7	6	5	6	5	4	7	6	5	7	6	5
	M3.2.C.AQ	867	260	6	5	4	7	6	5	6	5	4	7	6	5	7	6	5
	P1.3.7.HT	1013	300	12	10	9	21	17	15	12	10	9	21	17	15	21	17	15
	P2.3.Z.AN	867	260	12	10	9	21	17	15	12	10	9	21	17	15	21	17	15
	P2.5.Z.HT.1	1114	285	12	10	9	21	17	15	12	10	9	21	17	15	21	17	15
	P3.0.Z.HT.1	1282	380	6	5	4	13	11	9	6	5	4	13	11	9	13	11	9
	P5.0.Z.PH	1112	330	6	5	4	7	6	5	6	5	4	7	6	5	7	6	5

				E358 E359			E448 E449			E856 E876 E877		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min		
N	N1.2.Z.UT	-	60	43	35	30	55	45	38	43	35	30
	N1.2.Z.AG	-	100	43	35	30	55	45	38	43	35	30
	N1.3.C.UT	-	75	43	35	30	55	45	38	43	35	30
	N1.3.C.AG	-	90	24	20	17	37	30	26	24	20	17
	N1.4.C.NS	-	130	18	15	13	24	20	17	18	15	13
	N3.3.U.UT	-	110	37	30	26	55	45	38	37	30	26
	N3.1.U.UT	-	100	15	12	10	22	18	15	15	12	10

CoroTap - dedykowane do poszczególnych materiałów**CoroTap™ 200****Wartości metryczne**

ISO	MC-Code	ULDR	T200-SD	
			1.5	2
		HB	V _c m/min	
S	S1.0.U.AN	200	7	6
	S1.0.U.AG	280	5	4
	S2.0.Z.AN	250	7	6
	S2.0.Z.AG	350	2	2
	S2.0.Z.UT	275	5	4
	S2.0.C.NS	320	5	4
	S3.0.Z.AN	200	5	4
	S3.0.Z.AG	300	2	2
	S3.0.C.NS	320	2	2
	S4.1.Z.UT	200	7	6
	S4.2.Z.AN	320	7	6
	S4.3.Z.AN	330	5	4
	S4.3.Z.AG	375	5	4
	S4.4.Z.AN	330	5	4
	S4.4.Z.AG	410	5	4

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 200

Wartości całkowite

				E049 E057			E324 E326			E854 E855			E874 E875			EP03P EP03PA EP13P EP13PA EP23PA EP33PA			EP09P EP29PA EP39PA		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min					
P	P1.1.Z.HT	639	190	161	131	112	-	-	-	-	-	-	-	-	-	181	148	126	181	148	126
	P1.2.Z.AN	639	190	128	105	90	-	-	-	-	-	-	-	-	-	181	148	126	181	148	126
	P1.2.Z.HT	708	210	120	98	84	-	-	-	-	-	-	-	-	-	140	115	98	181	148	126
	P1.3.Z.AN	639	190	128	105	90	-	-	-	-	-	-	-	-	-	181	148	126	181	148	126
	P1.3.Z.HT	1013	300	68	56	48	68	56	48	68	56	48	68	56	48	100	82	70	140	115	98
	P1.5.C.UT	503	150	128	105	90	-	-	-	-	-	-	-	-	-	181	148	126	181	148	126
	P2.1.Z.AN	591	175	128	105	90	-	-	-	-	-	-	-	-	-	181	148	126	181	148	126
	P2.2.Z.AN	811	240	120	98	84	-	-	-	-	-	-	-	-	-	140	115	98	181	148	126
	P2.3.Z.AN	867	260	68	56	48	68	56	48	68	56	48	68	56	48	100	82	70	140	115	98
	P2.5.Z.HT.1	961	285	68	56	48	68	56	48	68	56	48	68	56	48	100	82	70	140	115	98
	P2.6.C.UT	674	200	120	98	84	-	-	-	-	-	-	-	-	-	140	115	98	181	148	126
	P3.0.Z.AN	674	200	120	98	84	-	-	-	-	-	-	-	-	-	140	115	98	181	148	126
	P3.0.Z.HT.1	1282	380	44	36	31	44	36	31	44	36	31	44	36	31	-	-	-	-	-	-
	P3.1.Z.AN	839	250	120	98	84	-	-	-	-	-	-	-	-	-	140	115	98	181	148	126
	P5.0.Z.HT.1	1114	330	120	98	84	-	-	-	-	-	-	-	-	-	140	115	98	181	148	126

				E045 E055 E060			E046			E344 E345 E346			E454 E455			E852 E872 E873		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min														
M	M1.0.Z.AQ	674	200	28	23	20	40	33	28	28	23	20	40	33	28	40	33	28
	M1.0.Z.PH	1013	300	20	16	14	24	20	17	-	-	-	24	20	17	24	20	17
	M1.0.C.UT	674	200	28	23	20	40	33	28	28	23	20	40	33	28	40	33	28
	M2.0.Z.AQ	778	200	28	23	20	40	33	28	28	23	20	40	33	28	40	33	28
	M2.0.C.AQ	867	200	28	23	20	40	33	28	28	23	20	40	33	28	40	33	28
	M3.1.Z.AQ	674	200	20	16	14	24	20	17	20	16	14	24	20	17	24	20	17
	M3.2.Z.AQ	674	200	20	16	14	24	20	17	20	16	14	24	20	17	24	20	17
	M3.1.C.AQ	778	230	20	16	14	24	20	17	20	16	14	24	20	17	24	20	17
	M3.2.C.AQ	867	260	20	16	14	24	20	17	20	16	14	24	20	17	24	20	17
	P1.3.7.HT	1013	300	40	33	28	68	56	48	40	33	28	68	56	48	68	56	48
	P2.3.Z.AN	867	260	40	33	28	68	56	48	40	33	28	68	56	48	68	56	48
	P2.5.Z.HT.1	1114	285	40	33	28	68	56	48	40	33	28	68	56	48	68	56	48
	P3.0.Z.HT.1	1282	380	20	16	14	44	36	31	20	16	14	44	36	31	44	36	31
	P5.0.Z.PH	1112	330	20	16	14	24	20	17	20	16	14	24	20	17	24	20	17

				E358 E359			E448 E449			E856 E876 E877		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min		
N	N1.2.Z.UT	-	60	140	115	98	181	148	126	140	115	98
	N1.2.Z.AG	-	100	140	115	98	181	148	126	140	115	98
	N1.3.C.UT	-	75	140	115	98	181	148	126	140	115	98
	N1.3.C.AG	-	90	80	66	56	120	98	84	80	66	56
	N1.4.C.NS	-	130	60	49	42	80	66	56	60	49	42
	N3.3.U.UT	-	110	120	98	84	181	148	126	120	98	84
	N3.1.U.UT	-	100	48	39	34	72	59	51	48	39	34

CoroTap - dedykowane do poszczególnych materiałów**CoroTap™ 200****Wartości calowe**

ISO	Kod MC	ULDR	T200-SD	
			1.5	2
	HB		V _c stopa/min	
S	S1.0.U.AN	200	24	20
	S1.0.U.AG	280	16	13
	S2.0.Z.AN	250	24	20
	S2.0.Z.AG	350	8	7
	S2.0.Z.UT	275	16	13
	S2.0.C.NS	320	16	13
	S3.0.Z.AN	200	16	13
	S3.0.Z.AG	300	8	7
	S3.0.C.NS	320	8	7
	S4.1.Z.UT	200	24	20
	S4.2.Z.AN	320	24	20
	S4.3.Z.AN	330	16	13
	S4.3.Z.AG	375	16	13
	S4.4.Z.AN	330	16	13
	S4.4.Z.AG	410	16	13

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 300

Wartości metryczne

				E050 E051 E058			E314 E316			E864 E865 E884 E885			EX03P EX03PA EX13P EX13PA EX23PA EX33PA			EX09P EX29PA EX39PA		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min			vc m/min			vc m/min		
P	P1.1.Z.HT	639	190	49	40	34	-	-	-	-	-	-	49	40	34	55	45	38
	P1.2.Z.AN	639	190	39	32	27	-	-	-	-	-	-	49	40	34	55	45	38
	P1.2.Z.HT	708	210	37	30	26	-	-	-	-	-	-	37	30	26	49	40	34
	P1.3.Z.AN	639	190	39	32	27	-	-	-	-	-	-	49	40	34	55	45	38
	P1.3.Z.HT	1013	300	21	17	15	21	17	15	21	17	15	24	20	17	37	30	26
	P1.5.C.UT	503	150	39	32	27	-	-	-	-	-	-	49	40	34	55	45	38
	P2.1.Z.AN	591	175	39	32	27	-	-	-	-	-	-	49	40	34	55	45	38
	P2.2.Z.AN	811	240	37	30	26	-	-	-	-	-	-	37	30	26	49	40	34
	P2.3.Z.AN	867	260	21	17	15	21	17	15	21	17	15	24	20	17	37	30	26
	P2.5.Z.HT.1	961	285	21	17	15	21	17	15	21	17	15	24	20	17	37	30	26
	P2.6.C.UT	674	200	37	30	26	-	-	-	-	-	-	37	30	26	49	40	34
	P3.0.Z.AN	674	200	37	30	26	-	-	-	-	-	-	37	30	26	49	40	34
	P3.0.Z.HT.1	1282	380	13	11	9	13	11	9	13	11	9	-	-	-	-	-	-
	P3.1.Z.AN	839	250	37	30	26	-	-	-	-	-	-	37	30	26	49	40	34
	P5.0.Z.HT.1	1114	330	37	30	26	-	-	-	-	-	-	37	30	26	49	40	34

				E047			E048			E056 E095		E069 E079 E085			E346 E347 E362 E363		E404			E862 E882 E883		E736 E738	
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	1.5	2	2.5	1.5	2	1.5	2	2.5	1.5	2	2.5	1.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min		v _c m/min			v _c m/min		v _c m/min			v _c m/min		vc m/min	
M	M1.0.Z.AQ	674	200	9	7	6	12	10	9	9	7	7	6	5	9	7	12	10	9	12	10	9	4
	M1.0.Z.PH	1013	300	6	5	4	7	6	5	6	5	-	-	-	-	-	7	6	5	7	6	5	-
	M2.0.Z.AQ	674	200	9	7	6	12	10	9	9	7	7	6	5	9	7	12	10	9	12	10	9	4
	M3.1.Z.AQ	778	230	6	5	4	7	6	5	6	5	5	4	3	6	5	7	6	5	7	6	5	4
	M3.2.Z.AQ	867	260	6	5	4	7	6	5	6	5	5	4	3	6	5	7	6	5	7	6	5	4
	M1.0.C.UT	674	200	9	7	6	12	10	9	9	7	7	6	5	9	7	12	10	9	12	10	9	4
	M2.0.C.AQ	674	200	9	7	6	12	10	9	9	7	7	6	5	9	7	12	10	9	12	10	9	4
	M3.1.C.AQ	778	230	6	5	4	7	6	5	6	5	5	4	3	6	5	7	6	5	7	6	5	4
	M3.2.C.AQ	867	260	6	5	4	7	6	5	6	5	5	4	3	6	5	7	6	5	7	6	5	4
	P1.3.Z.HT	1013	300	12	10	9	16	13	11	12	10	12	10	9	12	10	16	13	11	16	13	11	-
	P2.3.Z.AN	867	260	12	10	9	16	13	11	12	10	12	10	9	12	10	16	13	11	16	13	11	-
	P2.5.Z.HT.1	1114	285	12	10	9	16	13	11	12	10	12	10	9	12	10	16	13	11	16	13	11	-
	P3.0.Z.HT.1	1282	380	6	5	4	13	11	9	6	5	6	5	4	6	5	13	11	9	13	11	9	-
	P5.0.Z.PH	1114	330	6	5	4	7	6	5	6	5	5	4	3	6	5	7	6	5	7	6	5	4

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 300

Wartości metryczne

ULDR(xTD)				T105		T106			
ISO	Kod MC	N/mm ²	HB	1.5	2	1.5	2	2.5	
				v _c m/min			v _c m/min		
K	K1.1.C.NS	674	200	31	25	31	25	21	
	K2.1.C.UT	602	180	49	40	49	40	34	
	K2.2.C.UT	825	245	18	15	18	15	13	
	K2.3.C.UT	591	175	31	25	31	25	21	
	K3.1.C.UT	518	155	31	25	31	25	21	
	K3.2.C.UT	727	215	31	25	31	25	21	
	K3.3.C.UT	885	265	31	25	31	25	21	
	K3.5.C.UT	639	190	31	25	31	25	21	
	K5.1.C.NS	1013	300	18	15	18	15	13	

ULDR(xTD)				E354 E355			E450 E451			E866 E886 E887			E360 E361 E367		
ISO	Kod MC	N/mm ²	HB	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
				v _c m/min			v _c m/min			v _c m/min			v _c m/min		
N	N1.2.Z.UT	-	60	43	35	30	55	45	38	43	35	30	43	35	30
	N1.2.Z.AG	-	100	43	35	30	55	45	38	43	35	30	43	35	30
	N1.3.C.UT	-	75	43	35	30	55	45	38	43	35	30	43	35	30
	N1.3.C.AG	-	90	24	20	17	37	30	26	24	20	17	24	20	17
	N1.4.C.NS	-	130	18	15	13	24	20	17	18	15	13	-	-	-
	N3.3.U.UT	-	110	37	30	26	55	45	38	37	30	26	-	-	-
	N3.1.U.UT	-	100	15	12	10	22	18	15	15	12	10	15	12	10

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 300

Wartości całkowite

				E050 E051 E058			E314 E316			E864 E865 E884			EX03P EX03PA EX13P EX13PA EX23PA EX33PA			EX09P EX29PA EX39PA		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min		
P	P1.1.Z.AN	428	125	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	P1.1.Z.HT	639	190	161	131	112	-	-	-	-	-	-	161	131	112	181	148	126
	P1.2.Z.AN	639	190	128	105	90	-	-	-	-	-	-	161	131	112	181	148	126
	P1.2.Z.HT	708	210	120	98	84	-	-	-	-	-	-	120	98	84	161	131	112
	P1.3.Z.AN	639	190	128	105	90	-	-	-	-	-	-	161	131	112	181	148	126
	P1.3.Z.HT	1013	300	68	56	48	68	56	48	68	56	48	80	66	56	120	98	84
	P1.5.C.UT	503	150	128	105	90	-	-	-	-	-	-	161	131	112	181	148	126
	P2.1.Z.AN	591	175	128	105	90	-	-	-	-	-	-	161	131	112	181	148	126
	P2.2.Z.AN	811	240	120	98	84	-	-	-	-	-	-	120	98	84	161	131	112
	P2.3.Z.AN	867	260	68	56	48	68	56	48	68	56	48	80	66	56	120	98	84
	P2.5.Z.HT.1	961	285	68	56	48	68	56	48	68	56	48	80	66	56	120	98	84
	P2.6.C.UT	674	200	120	98	84	-	-	-	-	-	-	120	98	84	161	131	112
	P3.0.Z.AN	674	200	120	98	84	-	-	-	-	-	-	120	98	84	161	131	112
	P3.0.Z.HT.1	1282	380	44	36	31	44	36	31	44	36	31	-	-	-	-	-	-
	P3.1.Z.AN	839	250	120	98	84	-	-	-	-	-	-	120	98	84	161	131	112
	P5.0.Z.AN	674	200	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	P5.0.Z.PH	1114	330	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	P5.0.Z.HT.1	1114	330	120	98	84	-	-	-	-	-	-	120	98	84	161	131	112
	P5.0.C.UT	839	200	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	P5.0.C.HT	1114	330	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

				E047			E048			E056 E095		E069 E079 E085			E346 E347 E362 E363		E404			E862 E882 E883			E736 E738
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	1.5	2	2.5	1.5	2	1.5	2	2.5	1.5	2	2.5	1.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min		v _c stopa/min			v _c stopa/min		v _c stopa/min			v _c stopa/min			v _c stopa/min
M	M1.0.Z.AQ	674	200	28	23	20	40	33	28	28	23	24	20	17	28	23	40	33	28	40	33	28	12
	M1.0.Z.PH	1013	300	20	16	14	24	20	17	20	16	-	-	-	-	-	24	20	17	24	20	17	-
	M2.0.Z.AQ	674	200	28	23	20	40	33	28	28	23	24	20	17	28	23	40	33	28	40	33	28	12
	M3.1.7.AQ	778	230	20	16	14	24	20	17	20	16	16	13	11	20	16	24	20	17	24	20	17	12
	M3.2.Z.AQ	867	260	20	16	14	24	20	17	20	16	16	13	11	20	16	24	20	17	24	20	17	12
	M1.0.C.UT	674	200	28	23	20	40	33	28	28	23	24	20	17	28	23	40	33	28	40	33	28	12
	M2.0.C.AQ	674	200	28	23	20	40	33	28	28	23	24	20	17	28	23	40	33	28	40	33	28	12
	M3.1.C.AQ	778	230	20	16	14	24	20	17	20	16	16	13	11	20	16	24	20	17	24	20	17	12
	M3.2.C.AQ	867	260	20	16	14	24	20	17	20	16	16	13	11	20	16	24	20	17	24	20	17	12
	P1.3.Z.HT	1013	300	40	33	28	52	43	36	40	33	40	33	28	40	33	52	43	36	52	43	36	-
	P2.3.Z.AN	867	260	40	33	28	52	43	36	40	33	40	33	28	40	33	52	43	36	52	43	36	-
	P2.5.Z.HT.1	1114	285	40	33	28	52	43	36	40	33	40	33	28	40	33	52	43	36	52	43	36	-
	P3.0.Z.HT.1	1282	380	20	16	14	44	36	31	20	16	20	16	14	20	16	44	36	31	44	36	31	-
	P5.0.Z.PH	1114	330	20	16	14	24	20	17	20	16	16	13	11	20	16	24	20	17	24	20	17	12

CoroTap - dedykowane do poszczególnych materiałów**CoroTap™ 300****Wartości calowe**

ULDR(xTD)				T105		T106		
ISO	Kod MC	N/mm ²	HB	v _c stopa/min		v _c stopa/min		
K	K1.1.C.NS	674	200	100	82	100	82	70
	K2.1.C.UT	602	180	161	131	161	131	112
	K2.2.C.UT	825	245	60	49	60	49	42
	K2.3.C.UT	591	175	100	82	100	82	70
	K3.1.C.UT	518	155	100	82	100	82	70
	K3.2.C.UT	727	215	100	82	100	82	70
	K3.3.C.UT	885	265	100	82	100	82	70
	K3.5.C.UT	639	190	100	82	100	82	70
	K5.1.C.NS	1013	300	60	49	60	49	42

ULDR(xTD)				E354 E355			E450 E451			E866 E886 E887			E360 E361 E367		
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min		
N	N1.2.Z.UT	-	60	140	115	98	181	148	126	140	115	98	140	115	98
	N1.2.Z.AG	-	100	140	115	98	181	148	126	140	115	98	140	115	98
	N1.3.C.UT	-	75	140	115	98	181	148	126	140	115	98	140	115	98
	N1.3.C.AG	-	90	80	66	56	120	98	84	80	66	56	80	66	56
	N1.4.C.NS	-	130	60	49	42	80	66	56	60	49	42	-	-	-
	N3.3.U.UT	-	110	120	98	84	181	148	126	120	98	84	-	-	-
	N3.1.U.UT	-	100	48	39	34	72	59	51	48	39	34	48	39	34

CoroTap - dedykowane do poszczególnych materiałów

CoroTap™ 400

Wartości metryczne

ULDR(xTD)				E313			E080		
ISO	Kod MC	N/mm ²	HB	1.5	2	2.5	1.5	2	2.5
				v _c m/min			v _c m/min		
N	N1.2.Z.UT	-	60	67	55	47	67	55	47
	N1.2.Z.AG	-	100	67	55	47	67	55	47
	N1.3.C.UT	-	75	67	55	47	67	55	47
	N1.3.C.AG	-	90	49	40	34	49	40	34
	N3.1.U.UT	-	100	31	25	21	31	25	21

Wartości calowe

ULDR(xTD)				E313			E080		
ISO	Kod MC	N/mm ²	HB	1.5	2	2.5	1.5	2	2.5
				v _c stopa/min			v _c stopa/min		
N	N1.2.Z.UT	-	60	221	180	154	221	180	154
	N1.2.Z.AG	-	100	221	180	154	221	180	154
	N1.3.C.UT	-	75	221	180	154	221	180	154
	N1.3.C.AG	-	90	161	131	112	161	131	112
	N3.1.U.UT	-	100	100	82	70	100	82	70

CoroTap - zorientowane na uniwersalność

CoroTap™ 200

Wartości metryczne

				E000 E005 E010 E015 E020 E025 E030 E035			E001 E006 E011 E016 E021 E026 E031 E036			E616		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min		
P	P1.1.Z.AN	428	125	31	25	21	31	25	21	-	-	-
	P1.1.Z.HT	639	190	27	22	19	27	22	19	46	38	33
	P1.2.Z.AN	639	190	22	18	15	22	18	15	37	30	26
	P1.2.Z.HT	708	210	20	16	14	20	16	14	34	28	24
	P1.3.Z.AN	639	190	22	18	15	22	18	15	37	30	26
	P1.3.Z.HT	1013	300	12	10	9	12	10	9	18	15	13
	P1.5.C.UT	503	150	22	18	15	22	18	15	37	30	26
	P2.1.Z.AN	591	175	22	18	15	22	18	15	37	30	26
	P2.2.Z.AN	811	240	20	16	14	20	16	14	34	28	24
	P2.3.Z.AN	867	260	12	10	9	12	10	9	18	15	13
	P2.5.Z.HT.1	961	285	12	10	9	12	10	9	18	15	13
	P2.6.C.UT	674	200	20	16	14	20	16	14	34	28	24
	P3.0.Z.AN	674	200	20	16	14	20	16	14	34	28	24
	P3.0.Z.HT.1	1282	380	6	5	4	6	5	4	12	10	9
	P3.1.Z.AN	839	250	20	16	14	20	16	14	34	28	24
P5.0.Z.HT.1	1114	330	20	16	14	20	16	14	34	28	24	
P5.0.Z.PH	1114	330	-	-	-	5	4	3	6	5	4	
M	M1.0.Z.AQ	674	200	-	-	-	7	6	5	7	6	5
	M1.0.C.UT	674	200	-	-	-	7	6	5	7	6	5
	M2.0.Z.AQ	674	200	-	-	-	7	6	5	7	6	5
	M2.0.C.AQ	674	200	-	-	-	7	6	5	7	6	5
	M3.1.Z.AQ	778	230	-	-	-	5	4	3	6	5	4
	M3.1.C.AQ	778	230	-	-	-	5	4	3	6	5	4
K	M3.2.Z.AQ	867	260	-	-	-	5	4	3	6	5	4
	K1.1.C.NS	674	200	18	15	13	18	15	13	29	24	21
	K2.1.C.UT	602	180	18	15	13	18	15	13	24	20	17
	K2.2.C.UT	825	245	10	8	7	10	8	7	20	16	14
	K2.3.C.UT	591	175	18	15	13	18	15	13	29	24	21
	K3.1.C.UT	518	155	18	15	13	18	15	13	29	24	21
	K3.2.C.UT	727	215	18	15	13	18	15	13	29	24	21
	K3.3.C.UT	885	265	18	15	13	18	15	13	29	24	21
	K3.5.C.UT	639	190	18	15	13	18	15	13	29	24	21
	K5.1.C.NS	1013	300	10	8	7	10	8	7	20	16	14
N	N1.2.Z.UT	-	60	43	35	30	-	-	-	-	-	-
	N1.2.Z.AG	-	100	43	35	30	-	-	-	-	-	-
	N1.3.C.UT	-	75	43	35	30	-	-	-	-	-	-
	N1.3.C.AG	-	90	24	20	17	-	-	-	-	-	-
	N1.4.C.NS	-	130	18	15	13	-	-	-	-	-	-
	N3.3.U.UT	-	110	37	30	26	-	-	-	55	45	38
	N3.1.U.UT	-	100	15	12	10	-	-	-	22	18	15

CoroTap - zorientowane na uniwersalność

CoroTap™ 200

Wartości metryczne

ISO	Kod MC	Materiał	HB	T200-XM								
				Gatunek B110/C110			Gatunek B145/C145			Gatunek B150/C150		
				ULDR			ULDR			ULDR		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
				v _c m/min			v _c m/min			v _c m/min		
P	Stal niestopowa		125	43	35	30	31	25	21	31	25	21
	P1.1.Z.AN		190	41	34	29	27	22	19	27	22	19
	P1.1.Z.HT		190	39	32	27	22	18	15	22	18	15
	P1.2.Z.AN		210	31	26	22	20	16	14	20	16	14
	P1.2.Z.HT		190	39	32	27	22	18	15	22	18	15
	P1.3.Z.AN		300	21	17	15	12	10	9	12	10	9
	P1.3.Z.HT											
	Stal niskostopowa		175	39	32	27	22	18	15	22	18	15
	P2.1.Z.AN		240	31	26	22	20	16	14	20	16	14
	P2.2.Z.AN		260	21	17	15	12	10	9	12	10	9
	P2.3.Z.AN		285	21	17	15	12	10	9	12	10	9
	P2.5.Z.HT.1											
	Stal wysokostopowa		200	31	26	22	20	16	14	20	16	14
	P3.0.Z.AN		380	10	8	7	6	5	4	6	5	4
	P3.0.Z.HT.1		250	31	26	22	20	16	14	20	16	14
P3.1.Z.AN												
Odlewy stalowe		150	39	32	27	22	18	15	22	18	15	
P1.5.C.UT		200	31	26	22	20	16	14	20	16	14	
P2.6.C.UT												
Ferrytyczna/ martenzytyczna stal nierdzewna		330	32	26	22	20	16	14	20	16	14	
P5.0.Z.HT.1		330	12	10	9	5	4	3	-	-	-	
P5.0.Z.PH												
M	Stal nierdzewna austenityczna		200	10	8	7	7	6	5	-	-	-
	M1.0.Z.AQ		230	10	8	7	7	6	5	-	-	-
	M1.0.C.UT											
	Superaustenityczna stal nierdzewna		200	10	8	7	7	6	5	-	-	-
	M2.0.Z.AQ		260	10	8	7	7	6	5	-	-	-
	M2.0.C.AQ											
	Stal nierdzewna duplex (austenityczna/ ferrytyczna)		200	6	5	4	5	4	3	-	-	-
	M3.1.Z.AQ		200	6	5	4	5	4	3	-	-	-
	M3.2.Z.AQ		230	6	5	4	5	4	3	-	-	-
M3.1.C.AQ												
K	Żeliwo ciągliwe		200	24	20	17	18	15	13	18	15	13
	K1.1.C.NS											
	Żeliwo szare		180	23	19	16	18	15	13	18	15	13
	K2.1.C.UT		245	16	13	11	10	8	7	10	8	7
	K2.2.C.UT		175	24	20	17	18	15	13	18	15	13
	K2.3.C.UT											
	Żeliwo sferoidalne		155	24	20	17	18	15	13	18	15	13
	K3.1.C.UT		215	24	20	17	18	15	13	18	15	13
	K3.2.C.UT		265	24	20	17	18	15	13	18	15	13
	K3.3.C.UT		190	24	20	17	18	15	13	18	15	13
K3.5.C.UT		300	16	13	11	10	8	7	10	8	7	
K5.1.C.NS												
N	Stopy aluminium		60	49	40	34	-	-	-	43	35	30
	N1.2.Z.UT		100	49	40	34	-	-	-	43	35	30
	N1.2.Z.AG		75	49	40	34	-	-	-	43	35	30
	N1.3.C.UT		90	31	25	21	-	-	-	24	20	17
	N1.3.C.AG		130	21	18	15	-	-	-	18	15	13
	N1.4.C.NS											
	Stopy miedzi		110	46	38	32	-	-	-	37	30	26
N3.3.U.UT		100	18	15	13	-	-	-	15	12	10	
N3.1.U.UT												
S	Superstopy na bazie żelaza		200	9	8	6	-	-	-	6	5	4
	S1.0.U.AN											
	Superstopy na bazie niklu		275	9	8	6	-	-	-	6	5	4
	S2.0.Z.UT		250	9	8	6	-	-	-	6	5	4
	S2.1.Z.AN		125	23	19	16	-	-	-	15	12	10
S4.1.Z.UT		200	21	18	15	-	-	-	18	15	13	

CoroTap - zorientowane na uniwersalność

CoroTap™ 200

Wartości calowe

				E000 E005 E010 E015 E020 E025 E030 E035			E001 E006 E011 E016 E021 E026 E031 E036			E616		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min		
P	P1.1.Z.AN	428	125	100	82	70	100	82	70	-	-	-
	P1.1.Z.HT	639	190	88	72	62	88	72	62	152	125	107
	P1.2.Z.AN	639	190	72	59	51	72	59	51	120	98	84
	P1.2.Z.HT	708	210	64	52	45	64	52	45	112	92	79
	P1.3.Z.AN	639	190	72	59	51	72	59	51	120	98	84
	P1.3.Z.HT	1013	300	40	33	28	40	33	28	60	49	42
	P1.5.C.UT	503	150	72	59	51	72	59	51	120	98	84
	P2.1.Z.AN	591	175	72	59	51	72	59	51	120	98	84
	P2.2.Z.AN	811	240	64	52	45	64	52	45	112	92	79
	P2.3.Z.AN	867	260	40	33	28	40	33	28	60	49	42
	P2.5.Z.HT.1	961	285	40	33	28	40	33	28	60	49	42
	P2.6.C.UT	674	200	64	52	45	64	52	45	112	92	79
	P3.0.Z.AN	674	200	64	52	45	64	52	45	112	92	79
	P3.0.Z.HT.1	1282	380	20	16	14	20	16	14	40	33	28
	P3.1.Z.AN	839	250	64	52	45	64	52	45	112	92	79
	P5.0.Z.HT.1	1114	330	64	52	45	64	52	45	112	92	79
	P5.0.Z.PH	1114	330	-	-	-	16	13	11	20	16	14
	M	M1.0.Z.AQ	674	200	-	-	-	24	20	17	24	20
M1.0.C.UT		674	200	-	-	-	24	20	17	24	20	17
M2.0.Z.AQ		674	200	-	-	-	24	20	17	24	20	17
M2.0.C.AQ		674	200	-	-	-	24	20	17	24	20	17
M3.1.Z.AQ		778	230	-	-	-	16	13	11	20	16	14
M3.1.C.AQ		778	230	-	-	-	16	13	11	20	16	14
K	M3.2.Z.AQ	867	260	-	-	-	16	13	11	20	16	14
	K1.1.C.NS	674	200	60	49	42	60	49	42	96	79	67
	K2.1.C.UT	602	180	60	49	42	60	49	42	80	66	56
	K2.2.C.UT	825	245	32	26	22	32	26	22	64	52	45
	K2.3.C.UT	591	175	60	49	42	60	49	42	96	79	67
	K3.1.C.UT	518	155	60	49	42	60	49	42	96	79	67
	K3.2.C.UT	727	215	60	49	42	60	49	42	96	79	67
	K3.3.C.UT	885	265	60	49	42	60	49	42	96	79	67
	K3.5.C.UT	639	190	60	49	42	60	49	42	96	79	67
N	K5.1.C.NS	1013	300	32	26	22	32	26	22	64	52	45
	N1.2.Z.UT	-	60	140	115	98	-	-	-	-	-	-
	N1.2.Z.AG	-	100	140	115	98	-	-	-	-	-	-
	N1.3.C.UT	-	75	140	115	98	-	-	-	-	-	-
	N1.3.C.AG	-	90	80	66	56	-	-	-	-	-	-
	N1.4.C.NS	-	130	60	49	42	-	-	-	-	-	-
	N3.3.U.UT	-	110	120	98	84	-	-	-	181	148	126
	N3.1.U.UT	-	100	48	39	34	-	-	-	72	59	51

CoroTap - zorientowane na uniwersalność

CoroTap™ 200

Wartości całkowite

ISO	Kod MC	Materiał	HB	T200-XM								
				Gatunek B110/C110			Gatunek B145/C145			Gatunek B150/C150		
				ULDR(xTD)			ULDR			ULDR		
			1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	
			v _c stopa/min			v _c stopa/min			v _c stopa/min			
P	Stal niestopowa		125	140	115	98	100	82	70	100	82	70
	P1.1.Z.AN		190	134	110	94	88	72	62	88	72	62
	P1.1.Z.HT		190	126	103	88	72	59	51	72	59	51
	P1.2.Z.AN		210	102	84	72	64	52	45	64	52	45
	P1.2.Z.HT		190	126	103	88	72	59	51	72	59	51
	P1.3.Z.AN		300	70	57	49	40	33	28	40	33	28
	P1.3.Z.HT											
	Stal niskostopowa		175	126	103	88	72	59	51	72	59	51
	P2.1.Z.AN		240	102	84	72	64	52	45	64	52	45
	P2.2.Z.AN		260	70	57	49	40	33	28	40	33	28
	P2.3.Z.AN		285	70	57	49	40	33	28	40	33	28
	P2.5.Z.HT.1											
	Stal wysokostopowa		200	102	84	72	64	52	45	64	52	45
	P3.0.Z.AN		380	32	26	22	20	16	14	20	16	14
	P3.0.Z.HT.1		250	102	84	72	64	52	45	64	52	45
P3.1.Z.AN												
Odelewy stalowe		150	126	103	88	72	59	51	72	59	51	
P1.5.C.UT		200	102	84	72	64	52	45	64	52	45	
P2.6.C.UT												
Ferrytyczna/ martenzytyczna stal nierdzewna		330	104	85	73	64	52	45	64	52	45	
P5.0.Z.HT.1		330	40	33	28	16	13	11	-	-	-	
P5.0.Z.PH												
M	Stal nierdzewna austenityczna		200	32	26	22	24	20	17	-	-	-
	M1.0.Z.AQ		230	32	26	22	24	20	17	-	-	-
	M1.0.C.UT											
	Superaustenityczna stal nierdzewna		200	32	26	22	24	20	17	-	-	-
	M2.0.Z.AQ		260	32	26	22	24	20	17	-	-	-
	M2.0.C.AQ											
	Stal nierdzewna duplex (austenityczna/ ferrytyczna)		200	20	16	14	16	13	11	-	-	-
	M3.1.Z.AQ		200	20	16	14	16	13	11	-	-	-
	M3.2.Z.AQ		230	20	16	14	16	13	11	-	-	-
M3.1.C.AQ												
K	Żeliwo ciągliwe		200	80	66	56	60	49	42	60	49	42
	K1.1.C.NS											
	Żeliwo szare		180	74	61	52	60	49	42	60	49	42
	K2.1.C.UT		245	52	43	36	32	26	22	32	26	22
	K2.2.C.UT		175	80	66	56	60	49	42	60	49	42
	K2.3.C.UT											
	Żeliwo sferoidalne		155	80	66	56	60	49	42	60	49	42
	K3.1.C.UT		215	80	66	56	60	49	42	60	49	42
	K3.2.C.UT		265	80	66	56	60	49	42	60	49	42
	K3.3.C.UT		190	80	66	56	60	49	42	60	49	42
K3.5.C.UT		300	52	43	36	32	26	22	32	26	22	
K5.1.C.NS												
N	Stopy aluminium		60	161	131	112	-	-	-	140	115	98
	N1.2.Z.UT		100	161	131	112	-	-	-	140	115	98
	N1.2.Z.AG		75	161	131	112	-	-	-	140	115	98
	N1.3.C.UT		90	100	82	70	-	-	-	80	66	56
	N1.3.C.AG		130	70	57	49	-	-	-	60	49	42
	N1.4.C.NS											
	Stopy miedzi		110	150	123	105	-	-	-	120	98	84
N3.3.U.UT		100	60	49	42	-	-	-	48	39	34	
N3.1.U.UT												
S	Superstopy na bazie żelaza		200	30	25	21	-	-	-	20	16	14
	S1.0.U.AN											
	Superstopy na bazie niklu		275	30	25	21	-	-	-	20	16	14
	S2.0.Z.UT		250	30	25	21	-	-	-	20	16	14
	S2.1.Z.AN		125	74	61	52	-	-	-	48	39	34
S4.1.Z.UT		200	70	57	49	-	-	-	60	49	42	

CoroTap - zorientowane na uniwersalność

CoroTap™ 300

Wartości metryczne

ULDR(xTD)				E002 E007 E012 E017 E022 E027 E032 E037			E003 E008 E013 E018 E023 E028 E033 E038			E195 E245			E615			E207 E258			E212 E263			E735 E737		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c m/min			v _c m/min			v _c m/min			v _c m/min			v _c m/min			v _c m/min					
P	P1.1.Z.AN	428	125	31	25	21	31	25	21	27	22	19	-	-	-	-	-	-	-	-	-	-	-	
	P1.1.Z.HT	639	190	27	22	19	27	22	19	24	20	17	46	38	33	24	-	-	43	-	-	5	-	-
	P1.2.Z.AN	639	190	22	18	15	22	18	15	20	16	14	37	30	26	20	-	-	34	-	-	7	-	-
	P1.2.Z.HT	708	210	20	16	14	20	16	14	15	12	10	34	28	24	15	-	-	29	-	-	7	-	-
	P1.3.Z.AN	639	190	22	18	15	22	18	15	20	16	14	37	30	26	20	-	-	34	-	-	7	-	-
	P1.3.Z.HT	1013	300	12	10	9	12	10	9	9	7	6	18	15	13	9	-	-	12	-	-	5	-	-
	P1.5.C.UT	503	150	22	18	15	22	18	15	20	16	14	37	30	26	20	-	-	34	-	-	7	-	-
	P2.1.Z.AN	591	175	22	18	15	22	18	15	20	16	14	37	30	26	20	-	-	34	-	-	7	-	-
	P2.2.Z.AN	811	240	20	16	14	20	16	14	15	12	10	34	28	24	15	-	-	29	-	-	7	-	-
	P2.3.Z.AN	867	260	12	10	9	12	10	9	9	7	6	18	15	13	9	-	-	12	-	-	5	-	-
	P2.5.Z.HT.1	961	285	12	10	9	12	10	9	9	7	6	18	15	13	9	-	-	12	-	-	5	-	-
	P2.6.C.UT	674	200	20	16	14	20	16	14	15	12	10	34	28	24	15	-	-	29	-	-	7	-	-
	P3.0.Z.AN	674	200	20	16	14	20	16	14	15	12	10	34	28	24	15	-	-	29	-	-	7	-	-
	P3.0.Z.HT.1	1282	380	-	-	-	-	-	-	-	-	-	12	10	9	-	-	-	-	-	-	4	-	-
	P3.1.Z.AN	839	250	20	16	14	20	16	14	15	12	10	34	28	24	15	-	-	29	-	-	7	-	-
P5.0.Z.HT.1	1114	330	20	16	14	20	16	14	15	12	10	34	28	24	15	-	-	29	-	-	7	-	-	
P5.0.Z.PH	1114	330	-	-	-	5	4	3	-	-	-	6	5	4	-	-	-	-	-	-	-	-	-	
M	M1.0.Z.AQ	674	200	-	-	-	7	6	5	-	-	-	7	6	5	-	-	-	-	-	-	-	-	
	M1.0.C.UT	674	200	-	-	-	7	6	5	-	-	-	7	6	5	-	-	-	-	-	-	-	-	
	M2.0.Z.AQ	674	200	-	-	-	7	6	5	-	-	-	7	6	5	-	-	-	-	-	-	-	-	
	M2.0.C.AQ	674	200	-	-	-	7	6	5	-	-	-	7	6	5	-	-	-	-	-	-	-	-	
	M3.1.Z.AQ	778	230	-	-	-	5	4	3	-	-	-	6	5	4	-	-	-	-	-	-	-	-	
	M3.1.C.AQ	778	230	-	-	-	5	4	3	-	-	-	6	5	4	-	-	-	-	-	-	-	-	
K	M3.2.Z.AQ	867	260	-	-	-	5	4	3	-	-	-	6	5	4	-	-	-	-	-	-	-	-	
	K1.1.C.NS	674	200	-	-	-	-	-	-	-	-	-	29	24	21	-	-	-	-	-	-	-	-	
	K2.1.C.UT	602	180	-	-	-	-	-	-	-	-	-	24	20	17	-	-	-	-	-	-	11	-	-
	K2.2.C.UT	825	245	-	-	-	-	-	-	-	-	-	20	16	14	-	-	-	-	-	-	5	-	-
	K2.3.C.UT	591	175	-	-	-	-	-	-	-	-	-	29	24	21	-	-	-	-	-	-	-	-	-
	K3.1.C.UT	518	155	-	-	-	-	-	-	-	-	-	29	24	21	-	-	-	-	-	-	-	-	-
	K3.2.C.UT	727	215	-	-	-	-	-	-	-	-	-	29	24	21	-	-	-	-	-	-	-	-	-
	K3.3.C.UT	885	265	-	-	-	-	-	-	-	-	-	29	24	21	-	-	-	-	-	-	-	-	-
	K3.5.C.UT	639	190	-	-	-	-	-	-	-	-	-	29	24	21	-	-	-	-	-	-	-	-	-
	K5.1.C.NS	1013	300	-	-	-	-	-	-	-	-	-	20	16	14	-	-	-	-	-	-	-	-	-
N	N1.2.Z.UT	-	60	43	35	30	-	-	-	43	35	30	-	-	-	37	-	-	43	-	-	-	-	-
	N1.2.Z.AG	-	100	43	35	30	-	-	-	43	35	30	-	-	-	37	-	-	43	-	-	-	-	-
	N1.3.C.UT	-	75	43	35	30	-	-	-	43	35	30	-	-	-	37	-	-	43	-	-	-	-	-
	N1.3.C.AG	-	90	24	20	17	-	-	-	24	20	17	-	-	-	18	-	-	24	-	-	20	-	-
	N1.4.C.NS	-	130	18	15	13	-	-	-	18	15	13	-	-	-	-	-	-	-	-	-	15	-	-
	N3.3.U.UT	-	110	-	-	-	-	-	-	-	-	-	55	45	38	-	-	-	-	-	-	60	-	-
	N3.1.U.UT	-	100	-	-	-	-	-	-	-	-	-	22	18	15	-	-	-	-	-	-	-	-	-

CoroTap - zorientowane na uniwersalność

CoroTap™ 300

Wartości metryczne

ISO	Kod MC	Materiał	HB	T300-XM								
				Gatunek B110/C110			Gatunek B145/C145			Gatunek B150/C150		
				ULDR			ULDR			ULDR		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
				v _c m/min			v _c m/min			v _c m/min		
P	Stal niestopowa		125	43	35	30	31	25	21	31	25	21
	P1.1.Z.AN		190	41	34	29	27	22	19	27	22	19
	P1.1.Z.HT		190	39	32	27	22	18	15	22	18	15
	P1.2.Z.AN		210	31	26	22	20	16	14	20	16	14
	P1.2.Z.HT		190	39	32	27	22	18	15	22	18	15
	P1.3.Z.AN		300	21	17	15	12	10	9	12	10	9
	P1.3.Z.HT											
	Stal niskostopowa		175	39	32	27	22	18	15	22	18	15
	P2.1.Z.AN		240	31	26	22	20	16	14	20	16	14
	P2.2.Z.AN		260	21	17	15	12	10	9	12	10	9
	P2.3.Z.AN		285	21	17	15	12	10	9	12	10	9
	P2.5.Z.HT.1											
	Stal wysokostopowa		200	31	26	22	20	16	14	20	16	14
	P3.0.Z.AN		380	6	5	4	6	5	4	6	5	4
	P3.0.Z.HT.1		250	31	26	22	20	16	14	20	16	14
P3.1.Z.AN												
Odlewy stalowe		150	39	32	27	22	18	15	22	18	15	
P1.5.C.UT		200	31	26	22	20	16	14	20	16	14	
P2.6.C.UT												
Ferrytyczna/ martenzytyczna stal nierdzewna		330	32	26	22	20	16	14	20	16	14	
P5.0.Z.HT.1		330	12	10	9	5	4	3	-	-	-	
P5.0.Z.PH												
M	Stal nierdzewna austenityczna		200	10	8	7	7	6	5	-	-	-
	M1.0.Z.AQ		230	10	8	7	7	6	5	-	-	-
	M1.0.C.UT											
	Superaustenityczna stal nierdzewna		200	10	8	7	7	6	5	-	-	-
	M2.0.Z.AQ		260	10	8	7	7	6	5	-	-	-
	M2.0.C.AQ											
	Stal nierdzewna duplex (austenityczna/ ferrytyczna)		200	6	5	4	5	4	3	-	-	-
	M3.1.Z.AQ		200	6	5	4	5	4	3	-	-	-
	M3.2.Z.AQ		230	6	5	4	5	4	3	-	-	-
M3.1.C.AQ												
K	Żeliwo ciągliwe		200	24	20	17	18	15	13	-	-	-
	K1.1.C.NS											
	Żeliwo szare		180	23	19	16	18	15	13	-	-	-
	K2.1.C.UT		245	16	13	11	10	8	7	-	-	-
	K2.2.C.UT		175	24	20	17	18	15	13	-	-	-
	K2.3.C.UT											
	Żeliwo sferoidalne		155	24	20	17	18	15	13	-	-	-
	K3.1.C.UT		215	24	20	17	18	15	13	-	-	-
	K3.2.C.UT		265	24	20	17	18	15	13	-	-	-
	K3.3.C.UT		190	24	20	17	18	15	13	-	-	-
K3.5.C.UT		300	16	13	11	10	8	7	-	-	-	
K5.1.C.NS												
N	Stopy aluminium		60	49	40	34	-	-	-	43	35	30
	N1.2.Z.UT		100	49	40	34	-	-	-	43	35	30
	N1.2.Z.AG		75	49	40	34	-	-	-	43	35	30
	N1.3.C.UT		90	31	25	21	-	-	-	24	20	17
	N1.3.C.AG		130	21	18	15	-	-	-	18	15	13
	N1.4.C.NS											
	Stopy miedzi		110	-	-	-	-	-	-	-	-	-
N3.3.U.UT		100	-	-	-	-	-	-	-	-	-	
N3.1.U.UT												
S	Superstopy na bazie żelaza		200	9	8	6	-	-	-	6	5	4
	S1.0.U.AN											
	Superstopy na bazie niklu		275	9	8	6	-	-	-	6	5	4
	S2.0.Z.UT		250	9	8	6	-	-	-	6	5	4
	S2.1.Z.AN		125	23	19	16	-	-	-	15	12	10
S4.1.Z.UT		200	21	18	15	-	-	-	18	15	13	

CoroTap - zorientowane na uniwersalność

CoroTap™ 300

Wartości calowe

				E002 E007 E012 E017 E022 E027 E032 E037			E003 E008 E013 E018 E023 E028 E033 E038			E195 E245			E615			E207 E258			E212 E263			E735 E737		
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min					
P	P1.1.Z.AN	428	125	100	82	70	100	82	70	88	72	62	-	-	-	-	-	-	-	-	-	-	-	
	P1.1.Z.HT	639	190	88	72	62	88	72	62	80	66	56	152	125	107	80	-	-	140	-	-	16	-	-
	P1.2.Z.AN	639	190	72	59	51	72	59	51	64	52	45	120	98	84	64	-	-	112	-	-	24	-	-
	P1.2.Z.HT	708	210	64	52	45	64	52	45	48	39	34	112	92	79	48	-	-	96	-	-	24	-	-
	P1.3.Z.AN	639	190	72	59	51	72	59	51	64	52	45	120	98	84	64	-	-	112	-	-	24	-	-
	P1.3.Z.HT	1013	300	40	33	28	40	33	28	28	23	20	60	49	42	28	-	-	40	-	-	16	-	-
	P1.5.C.UT	503	150	72	59	51	72	59	51	64	52	45	120	98	84	20	-	-	34	-	-	7	-	-
	P2.1.Z.AN	591	175	72	59	51	72	59	51	64	52	45	120	98	84	20	-	-	34	-	-	7	-	-
	P2.2.Z.AN	811	240	64	52	45	64	52	45	48	39	34	112	92	79	15	-	-	29	-	-	7	-	-
	P2.3.Z.AN	867	260	40	33	28	40	33	28	28	23	20	60	49	42	9	-	-	12	-	-	5	-	-
	P2.5.Z.HT.1	961	285	40	33	28	40	33	28	28	23	20	60	49	42	9	-	-	12	-	-	5	-	-
	P2.6.C.UT	674	200	64	52	45	64	52	45	48	39	34	112	92	79	15	-	-	29	-	-	7	-	-
	P3.0.Z.AN	674	200	64	52	45	64	52	45	48	39	34	112	92	79	15	-	-	29	-	-	7	-	-
	P3.0.Z.HT.1	1282	380	-	-	-	-	-	-	-	-	-	40	33	28	-	-	-	-	-	-	4	-	-
	P3.1.Z.AN	839	250	64	52	45	64	52	45	48	39	34	112	92	79	15	-	-	29	-	-	7	-	-
P5.0.Z.HT.1	1114	330	64	52	45	64	52	45	48	39	34	112	92	79	15	-	-	29	-	-	7	-	-	
P5.0.Z.PH	1114	330	-	-	-	16	13	11	-	-	-	20	16	14	-	-	-	-	-	-	-	-	-	
M	M1.0.Z.AQ	674	200	-	-	-	24	20	17	-	-	-	24	20	17	-	-	-	-	-	-	-	-	
	M1.0.C.UT	674	200	-	-	-	24	20	17	-	-	-	24	20	17	-	-	-	-	-	-	-	-	
	M2.0.Z.AQ	674	200	-	-	-	24	20	17	-	-	-	24	20	17	-	-	-	-	-	-	-	-	
	M2.0.C.AQ	674	200	-	-	-	24	20	17	-	-	-	24	20	17	-	-	-	-	-	-	-	-	
	M3.1.Z.AQ	778	230	-	-	-	16	13	11	-	-	-	20	16	14	-	-	-	-	-	-	-	-	
	M3.1.C.AQ	778	230	-	-	-	16	13	11	-	-	-	20	16	14	-	-	-	-	-	-	-	-	
K	M3.2.Z.AQ	867	260	-	-	-	16	13	11	-	-	-	20	16	14	-	-	-	-	-	-	-	-	
	K1.1.C.NS	674	200	-	-	-	-	-	-	-	-	-	96	79	67	-	-	-	-	-	-	-	-	
	K2.1.C.UT	602	180	-	-	-	-	-	-	-	-	-	80	66	56	-	-	-	-	-	-	11	-	
	K2.2.C.UT	825	245	-	-	-	-	-	-	-	-	-	64	52	45	-	-	-	-	-	-	5	-	
	K2.3.C.UT	591	175	-	-	-	-	-	-	-	-	-	96	79	67	-	-	-	-	-	-	-	-	
	K3.1.C.UT	518	155	-	-	-	-	-	-	-	-	-	96	79	67	-	-	-	-	-	-	-	-	
	K3.2.C.UT	727	215	-	-	-	-	-	-	-	-	-	96	79	67	-	-	-	-	-	-	-	-	
	K3.3.C.UT	885	265	-	-	-	-	-	-	-	-	-	96	79	67	-	-	-	-	-	-	-	-	
	K3.5.C.UT	639	190	-	-	-	-	-	-	-	-	-	96	79	67	-	-	-	-	-	-	-	-	
	K5.1.C.NS	1013	300	-	-	-	-	-	-	-	-	-	64	52	45	-	-	-	-	-	-	-	-	
N	N1.2.Z.UT	-	60	140	115	98	-	-	-	140	115	98	-	-	-	37	-	-	43	-	-	-	-	
	N1.2.Z.AG	-	100	140	115	98	-	-	-	140	115	98	-	-	-	37	-	-	43	-	-	-	-	
	N1.3.C.UT	-	75	140	115	98	-	-	-	140	115	98	-	-	-	37	-	-	43	-	-	-	-	
	N1.3.C.AG	-	90	80	66	56	-	-	-	80	66	56	-	-	-	18	-	-	24	-	-	20	-	
	N1.4.C.NS	-	130	60	49	42	-	-	-	60	49	42	-	-	-	-	-	-	-	-	-	15	-	
	N3.3.U.UT	-	110	-	-	-	-	-	-	-	-	-	181	148	126	-	-	-	-	-	-	18	-	
	N3.1.U.UT	-	100	-	-	-	-	-	-	-	-	-	72	59	51	-	-	-	-	-	-	-	-	

CoroTap - zorientowane na uniwersalność

CoroTap™ 300

Wartości całkowite

ISO	Kod MC	Materiał	HB	T300-XM								
				Gatunek B110/C110			Gatunek B145/C145			Gatunek B150/C150		
				ULDR(xTD)			ULDR			ULDR		
			1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	
			v _c stopa/min			v _c stopa/min			v _c stopa/min			
P	Stal niestopowa		125	140	115	98	100	82	70	100	82	70
	P1.1.Z.AN		190	134	110	94	88	72	62	88	72	62
	P1.1.Z.HT		190	126	103	88	72	59	51	72	59	51
	P1.2.Z.AN		210	102	84	72	64	52	45	64	52	45
	P1.2.Z.HT		190	126	103	88	72	59	51	72	59	51
	P1.3.Z.AN		300	70	57	49	40	33	28	40	33	28
	P1.3.Z.HT											
	Stal niskostopowa		175	126	103	88	72	59	51	72	59	51
	P2.1.Z.AN		240	102	84	72	64	52	45	64	52	45
	P2.2.Z.AN		260	70	57	49	40	33	28	40	33	28
	P2.3.Z.AN		285	70	57	49	40	33	28	40	33	28
	P2.5.Z.HT.1											
	Stal wysokostopowa		200	102	84	72	64	52	45	64	52	45
	P3.0.Z.AN		380	20	16	14	20	16	14	20	16	14
	P3.0.Z.HT.1		250	102	84	72	64	52	45	64	52	45
P3.1.Z.AN												
Odelewy stalowe		150	126	103	88	72	59	51	72	59	51	
P1.5.C.UT		200	102	84	72	64	52	45	64	52	45	
P2.6.C.UT												
Ferrytyczna/ martenzytyczna stal nierdzewna		330	104	85	73	64	52	45	64	52	45	
P5.0.Z.HT.1		330	40	33	28	16	13	11	-	-	-	
P5.0.Z.PH												
M	Stal nierdzewna austenityczna		200	32	26	22	24	20	17	-	-	-
	M1.0.Z.AQ		230	32	26	22	24	20	17	-	-	-
	M1.0.C.UT											
	Superaustenityczna stal nierdzewna		200	32	26	22	24	20	17	-	-	-
	M2.0.Z.AQ		260	32	26	22	24	20	17	-	-	-
	M2.0.C.AQ											
	Stal nierdzewna duplex (austenityczna/ ferrytyczna)		200	20	16	14	16	13	11	-	-	-
	M3.1.Z.AQ		200	20	16	14	16	13	11	-	-	-
	M3.2.Z.AQ		230	20	16	14	16	13	11	-	-	-
M3.1.C.AQ												
K	Żeliwo ciągliwe		200	80	66	56	60	49	42	-	-	-
	K1.1.C.NS											
	Żeliwo szare		180	74	61	52	60	49	42	-	-	-
	K2.1.C.UT		245	52	43	36	32	26	22	-	-	-
	K2.2.C.UT		175	80	66	56	60	49	42	-	-	-
	K2.3.C.UT											
	Żeliwo sferoidalne		155	80	66	56	60	49	42	-	-	-
	K3.1.C.UT		215	80	66	56	60	49	42	-	-	-
	K3.2.C.UT		265	80	66	56	60	49	42	-	-	-
	K3.3.C.UT		190	80	66	56	60	49	42	-	-	-
K3.5.C.UT		300	52	43	36	32	26	22	-	-	-	
K5.1.C.NS												
N	Stopy aluminium		60	161	131	112	-	-	-	140	115	98
	N1.2.Z.UT		100	161	131	112	-	-	-	140	115	98
	N1.2.Z.AG		75	161	131	112	-	-	-	140	115	98
	N1.3.C.UT		90	100	82	70	-	-	-	80	66	56
	N1.3.C.AG		130	70	57	49	-	-	-	60	49	42
	N1.4.C.NS											
	Stopy miedzi		110	-	-	-	-	-	-	-	-	-
	N3.3.U.UT		100	-	-	-	-	-	-	-	-	-
N3.1.U.UT												
S	Superstopy na bazie żelaza		200	30	25	21	-	-	-	20	16	14
	S1.0.U.AN											
	Superstopy na bazie niklu		275	30	25	21	-	-	-	20	16	14
	S2.0.Z.UT		250	30	25	21	-	-	-	20	16	14
	S2.1.Z.AN		125	74	61	52	-	-	-	48	39	34
S4.1.Z.UT		200	70	57	49	-	-	-	60	49	42	

CoroTap - zorientowane na uniwersalność

CoroTap™ 400

Wartości metryczne

		ULDR(xTD)			E064 E074 E090 E094			E091 E096 E097 E099			E301			E302 E305 E306 E308 E309 E310 E315 E317 E323			E523 E530			E596			E890 E891 E892 E893			T115 T116		
ISO	Kod MC	N/mm ²	HB	V _c m/min			V _c m/min			V _c m/min			V _c m/min			V _c m/min			V _c m/min			V _c m/min						
P	P1.1.Z.AN	428	125	18	15	13	33	27	23	18	15	13	33	27	23	18	15	13	33	27	23	33	27	23	73	60	51	
	P1.1.Z.HT	639	190	16	13	11	30	25	21	16	13	11	30	25	21	16	13	11	30	25	21	30	25	21	73	60	51	
	P1.2.Z.AN	639	190	14	11	10	27	22	19	14	11	10	27	22	19	14	11	10	27	22	19	27	22	19	73	60	51	
	P1.2.Z.HT	708	210	12	10	8	24	20	17	12	10	8	24	20	17	12	10	8	24	20	17	24	20	17	49	40	34	
	P1.3.Z.AN	639	190	14	11	10	27	22	19	14	11	10	27	22	19	14	11	10	27	22	19	27	22	19	73	60	51	
	P1.3.Z.HT	1013	300	-	-	-	12	10	8	-	-	-	12	10	8	-	-	-	-	-	-	12	10	8	37	30	26	
	P1.5.C.UT	503	150	14	11	10	27	22	19	14	11	10	27	22	19	14	11	10	27	22	19	27	22	19	73	60	51	
	P2.1.Z.AN	591	175	14	11	10	27	22	19	14	11	10	27	22	19	14	11	10	27	22	19	27	22	19	73	60	51	
	P2.2.Z.AN	811	240	12	10	8	24	20	17	12	10	8	24	20	17	12	10	8	24	20	17	24	20	17	49	40	34	
	P2.3.Z.AN	867	260	-	-	-	12	10	8	-	-	-	12	10	8	-	-	-	-	-	-	12	10	8	37	30	26	
	P2.5.Z.HT.1	961	285	-	-	-	12	10	8	-	-	-	12	10	8	-	-	-	-	-	-	12	10	8	37	30	26	
	P2.6.C.UT	674	200	12	10	8	24	20	17	12	10	8	24	20	17	12	10	8	24	20	17	27	20	17	49	40	34	
	P3.0.Z.AN	674	200	12	10	8	24	20	17	12	10	8	24	20	17	12	10	8	24	20	17	27	20	17	49	40	34	
	P3.0.Z.HT.1	1282	380	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
P3.1.Z.AN	839	250	12	10	8	24	20	17	12	10	8	24	20	17	12	10	8	24	20	17	27	20	17	49	40	34		
P5.0.Z.HT.1	1114	330	12	10	8	24	20	17	12	10	8	24	20	17	12	10	8	24	20	17	27	20	17	49	40	34		
P5.0.Z.PH	1114	330	-	-	-	6	5	4	-	-	-	12	5	4	-	-	-	-	-	-	6	5	4	31	25	21		
M	M1.0.Z.AQ	674	200	-	-	-	9	7	6	-	-	-	9	7	6	-	-	-	9	7	6	9	7	6	31	25	21	
	M1.0.C.UT	674	200	-	-	-	9	7	6	-	-	-	9	7	6	-	-	-	9	7	6	9	7	6	31	25	21	
	M2.0.Z.AQ	961	200	-	-	-	9	7	6	-	-	-	9	7	6	-	-	-	9	7	6	9	7	6	31	25	21	
	M2.0.C.AQ	674	200	-	-	-	9	7	6	-	-	-	9	7	6	-	-	-	9	7	6	9	7	6	31	25	21	
	M3.1.Z.AQ	674	230	-	-	-	6	5	4	-	-	-	6	5	4	-	-	-	6	5	4	6	5	4	31	25	21	
	M3.1.C.AQ	778	230	-	-	-	6	5	4	-	-	-	6	5	4	-	-	-	6	5	4	6	5	4	31	25	21	
N	M3.2.Z.AQ	867	260	-	-	-	6	5	4	-	-	-	6	5	4	-	-	-	6	5	4	6	5	4	31	25	21	
	N1.2.Z.UT	-	60	46	38	33	67	55	47	46	38	33	67	55	47	46	38	33	67	55	47	67	55	47	98	80	68	
	N1.2.Z.AG	-	100	46	38	33	67	55	47	46	38	33	67	55	47	46	38	33	67	55	47	67	55	47	98	80	68	
	N1.3.C.UT	-	75	46	38	33	67	55	47	46	38	33	67	55	47	46	38	33	67	55	47	67	55	47	98	80	68	
	N1.3.C.AG	-	90	27	22	19	49	40	34	27	22	19	49	40	34	27	22	19	49	40	34	49	40	34	98	80	68	
	N1.4.C.NS	-	130	-	-	-	31	25	21	-	-	-	31	25	21	-	-	-	-	-	-	31	25	21	-	-	-	
N3.1.U.UT	-	100	-	-	-	31	25	21	-	-	-	31	25	21	-	-	-	31	25	21	31	25	21	49	40	34		

CoroTap - zorientowane na uniwersalność

CoroTap™ 400

Wartości całkowite

				E064 E074 E090 E094			E091 E096 E097 E099			E301			E302 E305 E306 E308 E309 E310 E317 E323			E523 E530			E596			E890 E891 E892 E893			T115 T116					
ULDR(xTD)				1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5	1.5	2	2.5			
ISO	Kod MC	N/mm ²	HB	v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min			v _c stopa/min								
P	P1.1.Z.AN	428	125	60	49	42	110	90	77	60	49	42	110	90	77	60	49	42	110	90	77	110	90	77	110	90	77	241	197	168
	P1.1.Z.HT	639	190	54	44	38	100	82	70	54	44	38	100	82	70	54	44	38	100	82	70	100	82	70	100	82	70	241	197	168
	P1.2.Z.AN	639	190	46	37	32	90	74	63	46	37	32	90	74	63	46	37	32	90	74	63	90	74	63	90	74	63	241	197	168
	P1.2.Z.HT	708	210	40	33	28	80	65	56	40	33	28	80	115	56	40	33	28	80	65	56	80	65	56	80	65	56	161	131	112
	P1.3.Z.AN	639	190	46	37	32	90	74	63	46	37	32	90	74	63	46	37	32	90	74	63	90	74	63	90	74	63	241	197	168
	P1.3.Z.HT	1013	300	-	-	-	40	33	28	-	-	-	40	33	28	-	-	-	-	-	-	-	-	-	40	33	28	120	98	84
	P1.5.C.UT	503	150	46	37	32	90	74	63	46	37	32	90	74	63	46	37	32	90	74	63	90	74	63	90	74	63	241	197	168
	P2.1.Z.AN	591	175	46	37	32	90	74	63	46	37	32	90	74	63	46	37	32	90	74	63	90	74	63	90	74	63	241	197	168
	P2.2.Z.AN	811	240	40	33	28	80	65	56	40	33	28	80	115	56	40	33	28	80	65	56	80	65	56	80	65	56	161	131	112
	P2.3.Z.AN	867	260	-	-	-	40	33	28	-	-	-	40	33	28	-	-	-	-	-	-	-	-	-	40	33	28	120	98	84
	P2.5.Z.HT.1	961	285	-	-	-	40	33	28	-	-	-	40	33	28	-	-	-	-	-	-	-	-	-	40	33	28	120	98	84
	P2.6.C.UT	674	200	40	33	28	80	65	56	40	33	28	80	115	56	40	33	28	80	65	56	80	65	56	80	65	56	161	131	112
	P3.0.Z.AN	674	200	40	33	28	80	65	56	40	33	28	80	115	56	40	33	28	80	65	56	80	65	56	80	65	56	161	131	112
	P3.0.Z.HT.1	1282	380	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	P3.1.Z.AN	839	250	40	33	28	80	65	56	40	33	28	80	115	56	40	33	28	80	65	56	80	65	56	80	65	56	161	131	112
P5.0.Z.HT.1	1114	330	40	33	28	80	65	56	40	33	28	80	115	56	40	33	28	80	65	56	80	65	56	80	65	56	161	131	112	
P5.0.Z.PH	1114	330	-	-	-	20	16	14	-	-	-	20	16	14	-	-	-	-	-	-	-	-	-	20	16	14	100	82	70	
M	M1.0.Z.AQ	674	200	-	-	-	30	24	21	-	-	-	30	24	21	-	-	-	30	24	21	30	24	21	30	24	21	100	82	70
	M1.0.C.UT	674	200	-	-	-	30	24	21	-	-	-	30	24	21	-	-	-	30	24	21	30	24	21	30	24	21	100	82	70
	M2.0.Z.AQ	961	200	-	-	-	30	24	21	-	-	-	30	24	21	-	-	-	30	24	21	30	24	21	30	24	21	100	82	70
	M2.0.C.AQ	674	200	-	-	-	30	24	21	-	-	-	30	24	21	-	-	-	30	24	21	30	24	21	30	24	21	100	82	70
	M3.1.Z.AQ	674	230	-	-	-	20	16	14	-	-	-	20	16	14	-	-	-	-	-	-	-	-	-	20	16	14	100	82	70
	M3.1.C.AQ	778	230	-	-	-	20	16	14	-	-	-	20	16	14	-	-	-	-	-	-	-	-	-	20	16	14	100	82	70
M3.2.Z.AQ	867	260	-	-	-	20	16	14	-	-	-	20	16	14	-	-	-	-	-	-	-	-	-	20	16	14	100	82	70	
N	N1.2.Z.UT	-	60	152	125	107	221	180	154	152	125	107	221	180	154	152	125	107	221	180	154	221	180	154	221	180	154	321	262	225
	N1.2.Z.AG	-	100	152	125	107	221	180	154	152	125	107	221	180	154	152	125	107	221	180	154	221	180	154	221	180	154	321	262	225
	N1.3.C.UT	-	75	152	125	107	221	180	154	152	125	107	221	180	154	152	125	107	221	180	154	221	180	154	221	180	154	321	262	225
	N1.3.C.AG	-	90	88	72	62	161	131	112	88	72	62	161	131	112	88	72	62	161	131	112	161	131	112	161	131	112	321	262	225
	N1.4.C.NS	-	130	-	-	-	100	82	70	-	-	-	100	82	70	-	-	-	-	-	-	-	-	-	100	82	70	321	262	225
	N3.1.U.UT	-	100	-	-	-	100	82	70	-	-	-	100	82	70	-	-	-	-	-	-	-	-	-	100	82	70	161	131	112