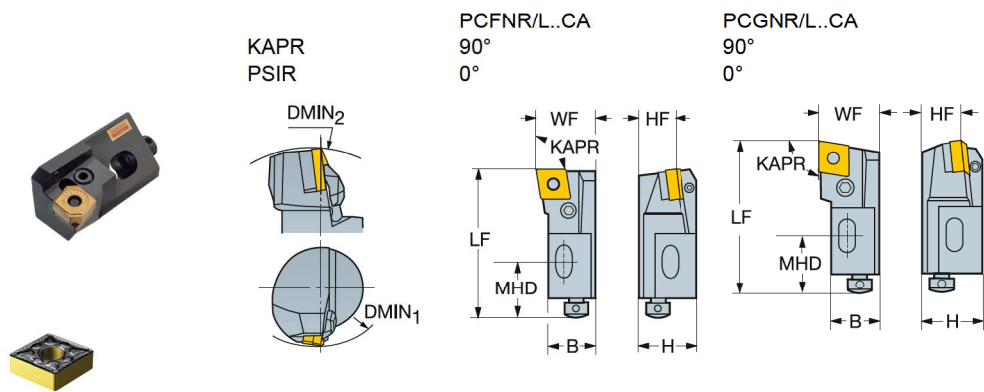




T-Max® P, wkładka tokarska

Mocowanie dźwigniowe



- CNMM, CNGP
- CNMG
- CNMA, CNGA

									Wymiary, mm, <i>cale</i>										
			CZC ₄₅	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	MHD	DAH			MIID	
	12	1/2	16CA	55.0	63.0	0		PCFNR/L 16CA-12	20.0	25.0	63.0	25.0	16.0	25.0	9.0	5.0	0.20	CNMG 12 04 08	E
				2.165	2.480				.787	.984	2.480	.984	.630	.984	.354			CNMG 432	
	12	1/2	16CA	60.0	75.0	63.0	0	PCGNR/L 16CA-12	20.0	25.0	63.0	25.0	16.0	25.0	9.0	5.0	0.20	CNMG 12 04 08	F
				2.362	2.953	2.480			.787	.984	2.480	.984	.630	.984	.354			CNMG 432	

R = Prawa, L = Lewa

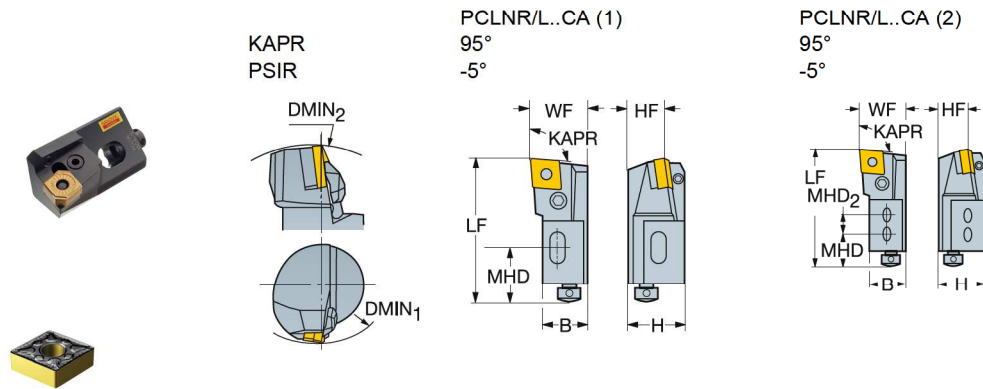
A

T-Max® P, wkładka tokarska

B

Mocowanie dźwigniowe

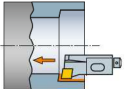
C



D

- CNMM, CNGP
- CNMG
- CNMA, CNGA

E

	 							Wymiary, mm, <i>cale</i>												
			CZC _{MS}	DMIN ₁	DMIN ₂	OHX	CNSC	DSGN	Oznaczenie	B	H	LF	WF	HF	MHD	MHD2	DAH			MIID
	12	1/2	16CA	55.0	75.0	63.0	0	1	PCLNR/L 16CA-12	20.0	25.0	63.0	25.0	16.0	25.0		9.0	5.0	0.20	CNMG 12 04 08
				2.165	2.953	2.480		1		.787	.984	2.480	.984	.630	.984		.354			CNMG 432
	19	3/4	25CA	100.0	115.0	100.0	0	2	PCLNR/L 25CA-19	25.0	35.0	100.0	32.0	25.0	30.0	20.0	11.0	5.0	0.47	CNMG 19 06 12
			3.937	4.528	3.937		2		.984	1.378	3.937	1.260	.984	1.181	.787	.433				CNMG 643

R = Prawa, L = Lewa

F

G

H

I

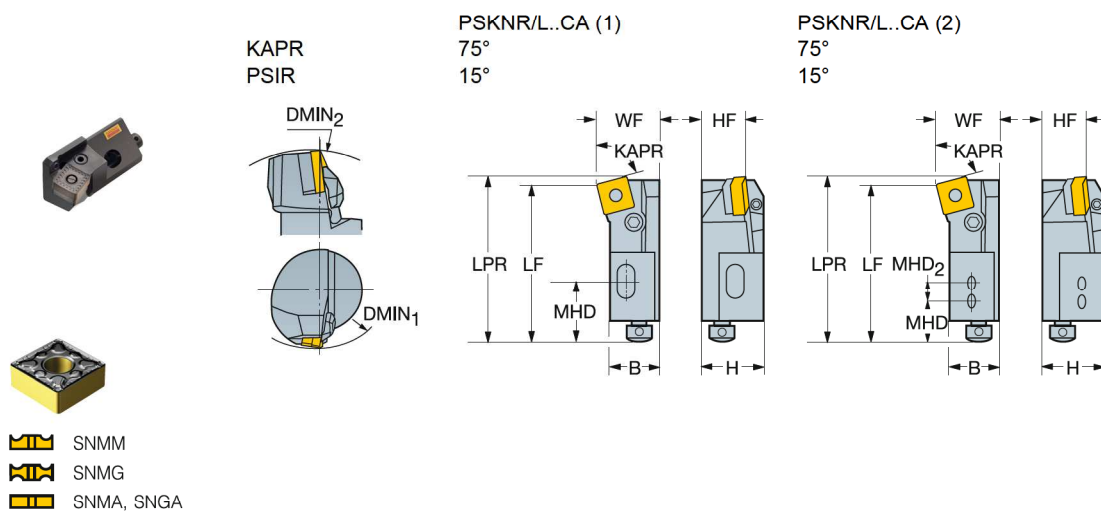
I38

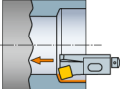
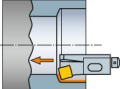
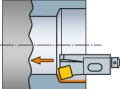
A7

I1

T-Max® P, wkładka tokarska

Mocowanie dźwigniowe



	Wymiary, mm, cale																			
		CZC ₄₅	DMIN ₁	OHX	CNSC	DSGN	Oznaczenie	B	H	LF	WF	HF	MHD	MHD2	DAH	LPR			MIID	
	12	1/2	12CA	50.0	55.0	0	1	PSKNR/L 12CA-12	16.0	20.0	55.0	20.0	20.0	7.0	58.1	5.0	0.10	SNMG 12 04 08		
				1.969	2.165		1		.630	.787	2.165	.787	.787	.276	2.287			SNMG 432		
			16CA	55.0	63.0	0	1	PSKNR/L 16CA-12	20.0	25.0	63.0	25.0	25.0	9.0	66.1	5.0	0.20	SNMG 12 04 08		
				2.165	2.480		1		.787	.984	2.480	.984	.984	.354	2.602			SNMG 432		
		15	5/8	20CA	70.0	70.0	0	1	PSKNR/L 20CA-15	20.0	30.0	70.0	25.0	30.0	9.0	73.9	5.0	0.20	SNMG 15 06 12	
				2.756	2.756		1		.787	1.181	2.756	.984	1.181	1.181	.354	2.909			SNMG 543	
	19	3/4	25CA	100.0	100.0	0	2	PSKNR 25CA-19	25.0	35.0	100.0	32.0	38.0	30.0	20.0	11.0	104.7	5.0	0.40	SNMG 19 06 12
				3.937	3.937		2		.984	1.378	3.937	1.260	1.496	1.181	.787	.433	4.122			SNMG 643

R = Prawa, L = Lewa



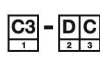
I38



A7



I1



I36

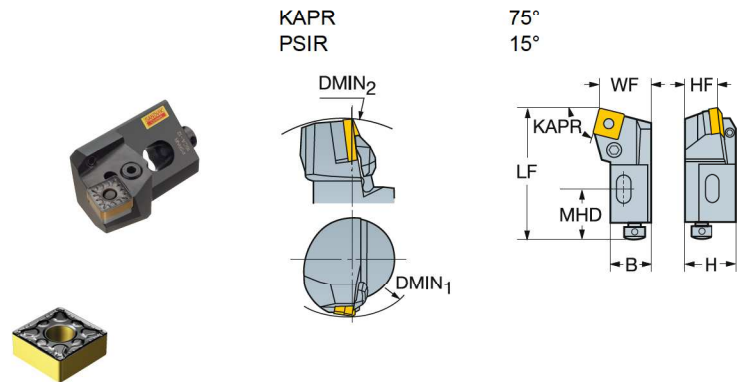
A

T-Max® P, wkładka tokarska

B

Mocowanie dźwigniowe

C



D

- SNMM
- SNMG
- SNMA, SNGA

E

			CZC _{MS}	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	Wymiary, mm, cal/e								 		MIID					
	B	H							LF	WF	HF	MHD	DAH											
	12	1/2							16CA	60.0	75.0	63.0	0	PSRNR/L 16CA-12	20.0	25.0	63.0	25.0	16.0	25.0	9.0	5.0	0.20	SNMG 12 04 08
										2.362	2.953	2.480			.787	.984	2.480	.984	.630	.984	.354			SNMG 432
	15	5/8							20CA	70.0	90.0	70.0	0	PSRNR/L 20CA-15	20.0	30.0	70.0	25.0	20.0	30.0	9.0	5.0	0.20	SNMG 15 06 12
										2.756	3.543	2.756			.787	1.181	2.756	.984	.787	1.181	.354			SNMG 543

R = Prawa, L = Lewa

F

G

H

I



A7



I1

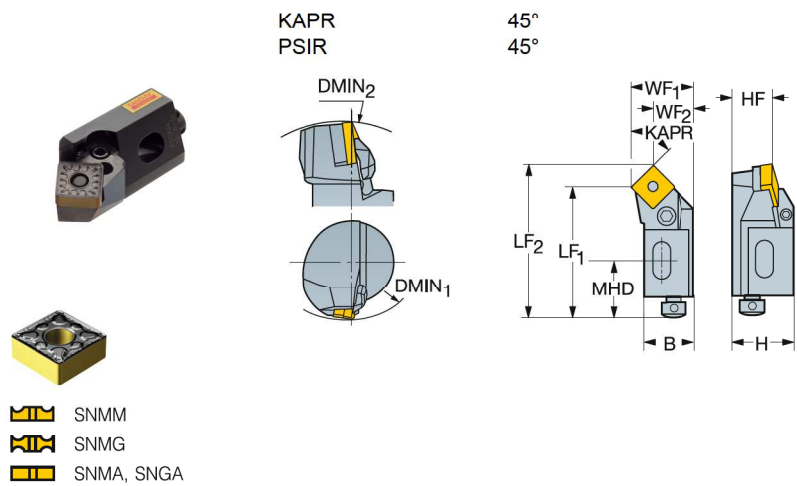


I38



I36

T-Max® P, wkładka tokarska
Mocowanie dźwigniowe

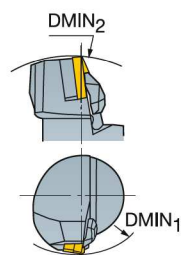


											Wymiary, mm, całe										
			CZC ₁₆	DMIN ₁	DMIN ₂	CHX	CNSC	Oznaczenie	B	H	LF ₁	LF ₂	WF ₁	WF ₂	HF	MHD	DAH			MIID	
	12	1/2	12CA	50.0	70.0	47.0	0	PSSNR/L 12CA-12	16.0	20.0	47.0	55.3	20.0	11.7	12.0	20.0	7.0	5.0	0.10	SNMG 12 04 08	E
				1.969	2.756	1.850			.630	.787	1.850	2.177	.787	.461	.472	.787	.276			SNMG 432	
			16CA	55.0	75.0	53.0	0	PSSNR/L 16CA-12	20.0	25.0	53.0	61.3	25.0	16.7	16.0	25.0	9.0	5.0	0.20	SNMG 12 04 08	
				2.165	2.953	2.087			.787	.984	2.087	2.413	.984	.657	.630	.984	.354			SNMG 432	
	15	5/8	20CA	70.0	90.0	60.0	0	PSSNR 20CA-15	20.0	30.0	60.0	70.3	25.0	14.7	20.0	30.0	9.0	5.0	0.20	SNMG 15 06 12	
				2.756	3.543	2.362			.787	1.181	2.362	2.768	.984	.579	.787	1.181	.354			SNMG 543	

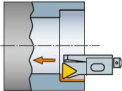
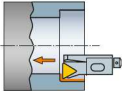
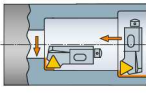
R = Prawa, L = Lewa



Mocowanie dźwigniowe



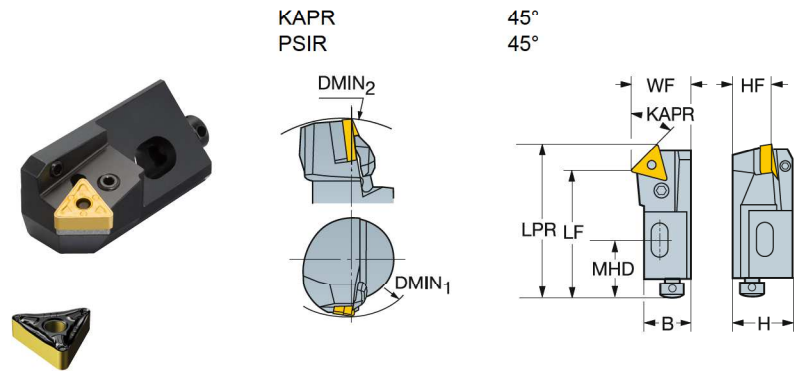
	TNMM, TNMX
	TNMG
	TNMA, TNGA

	 						CZC _{M5}	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	Wymiary, mm, <i>cale</i>										 	MIID
	B	H	LF	WF	HF	MHD							DAH											
	16	3/8	16CA	55.0	63.0	0	PTFNR/L 16CA-16	20.0	25.0	63.0	25.0	25.0	25.0	9.0	5.0	0.20	TNMG 16 04 08							
				2.165	2.480			.787	.984	2.480	.984	.984	.984	.354			TNMG 332							
			12CA	50.0	55.0	0	PTFNR/L 12CA-16	16.0	20.0	55.0	20.0	20.0	20.0	7.0	5.0	0.10	TNMG 16 04 08							
				1.969	2.165			.630	.787	2.165	.787	.787	.787	.276			TNMG 332							
			22	70.0	70.0	0	PTFNR/L 20CA-22	20.0	30.0	70.0	25.0	30.0	30.0	9.0	5.0	0.30	TNMG 22 04 08							
				2.756	2.756			.787	1.181	2.756	.984	1.181	1.181	.354			TNMG 432							
	16	3/8	16CA	60.0	75.0	63.0	0	PTGNR/L 16CA-16	20.0	25.0	63.0	25.0	16.0	25.0	9.0	5.0	0.20	TNMG 16 04 08						
				2.362	2.953	2.480			.787	.984	2.480	.984	.630	.984	.354			TNMG 332						
			12CA	50.0	75.0	55.0	0	PTGNR/L 12CA-16	16.0	20.0	55.0	20.0	12.0	20.0	7.0	5.0	0.10	TNMG 16 04 08						
				1.969	2.953	2.165			.630	.787	2.165	.787	.472	.787	.276			TNMG 332						
			22	70.0	90.0	70.0	0	PTGNR/L 20CA-22	20.0	30.0	70.0	25.0	20.0	30.0	9.0	5.0	0.30	TNMG 22 04 08						
				2.756	3.543	2.756			.787	1.181	2.756	.984	.787	1.181	.354			TNMG 432						

R = Prawa, L = Lewa

T-Max® P, wkładka tokarska

Mocowanie dźwigniowe



- TNMM, TNMX
- TNMG
- TNMA, TNGA

Wymiary, mm, całe													

R = Prawa, L = Lewa

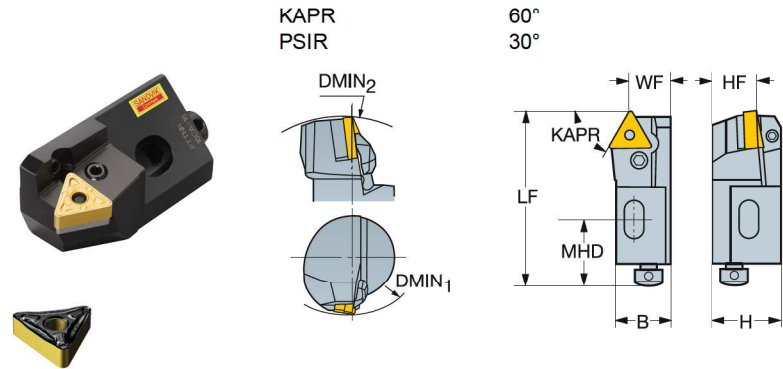
A

T-Max® P, wkładka tokarska

B

Mocowanie dźwigniowe

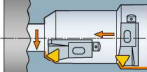
C



D

- TNMM, TNMX
- TNMG
- TNMA, TNGA

E

								Wymiary, mm, całe										
	CZC _{MS}	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	MHD	DAH			MIID		
	12CA	50.0	75.0	55.0	0	PTTNR/L 12CA-16	16.0	20.0	55.0	13.0	12.0	20.0	7.0	5.0	0.10	TNMG 16 04 08		
		1.969	2.953	2.165			.630	.787	2.165	.512	.472	.787	.276			TNMG 332		

R = Prawa, L = Lewa

F

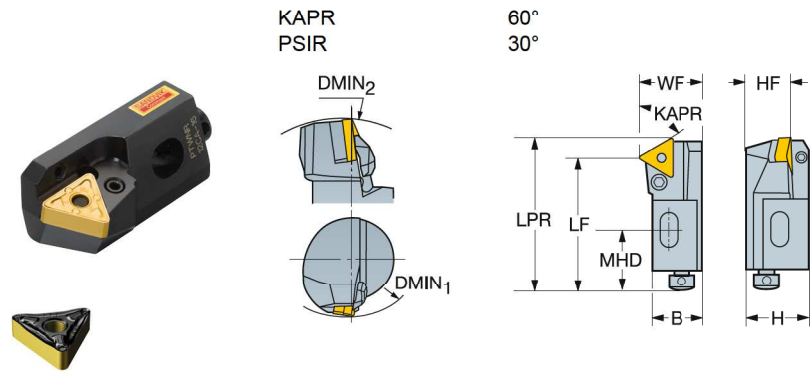
G

H

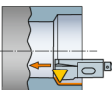
I

T-Max® P, wkładka tokarska

Mocowanie dźwigniowe



- TNMM, TNMX
- TNMG
- TNMA, TNGA

							Wymiary, mm, <i>cale</i>											
							Oznaczenie	B	H	LF	WF	HF	MHD	DAH	LPR			MIID
	16	3/8	12CA	50.0	47.0	0	PTWNR/L 12CA-16	16.0	20.0	47.0	20.0	12.0	20.0	7.0	54.2	5.0	0.10	TNMG 16 04 08
				1.969	1.850			.630	.787	1.850	.787	.472	.787	.276	2.134			TNMG 332
			16CA	55.0	53.0	0	PTWNR 16CA-16	20.0	25.0	53.0	25.0	16.0	25.0	9.0	60.2	5.0	0.20	TNMG 16 04 08
				2.165	2.087			.787	.984	2.087	.984	.630	.984	.354	2.370			TNMG 332

R = Prawa, L = Lewa

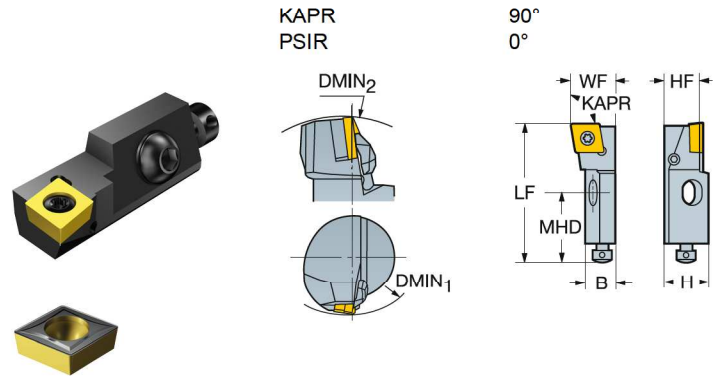
A

CoroTurn® 107, wkładka tokarska

B

Mocowanie śrubą

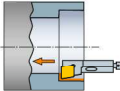
C



D

- CCMT, CCGT
- CCGX, CCET
- CCMW

E

							Wymiary, mm, cale											
			CZC _{MS}	DMIN ₁	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	MHD	DAH			MIID	
	06	1/4	08CA	25.0	32.0	0	SCFCR/L 08CA-06	8.0	11.0	32.0	10.0	8.0	17.0	4.5	0.9	0.04	CCMT 06 02 04	
				.984	1.260			.315	.433	1.260	.394	.315	.669	.177			CCMT 2(1.5)1	
	09	3/8	10CA	40.0	50.0	0	SCFCR/L 10CA-09	11.0	15.0	50.0	14.0	10.0	20.0	7.0	3.0	0.07	CCMT 09 T3 08	
				1.575	1.969			.433	.591	1.969	.551	.394	.787	.276			CCMT 3(2.5)2	
			12CA	50.0	55.0	0	SCFCR/L 12CA-09	16.0	20.0	55.0	20.0	12.0	20.0	7.0	3.0	0.11	CCMT 09 T3 08	
				1.969	2.165			.630	.787	2.165	.787	.472	.787	.276			CCMT 3(2.5)2	

R = Prawa, L = Lewa

F

G

H

I

A7

I1

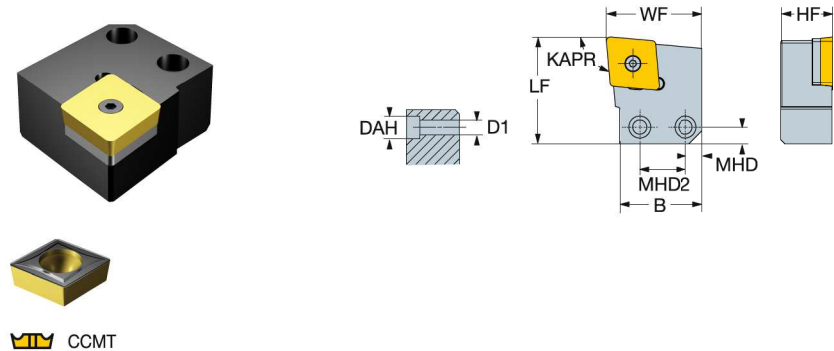
I38

I36

CoroTurn® 107, wkładka tokarska

Mocowanie śrubą

KAPR 95°
PSIR -5°



CCMT

									Wymiary, mm, <i>cale</i>										
																			
	CZC _{MS}	DMIN ₁	OHX	CNSC	Oznaczenie	B	LF	WF	HF	MHD	MHD2	DAH	D1					MIID	
	38	1 1/2	40 x 64.5	130.0	83.0	0	SCLCR/L40CX-38	64.5	83.0	75.0	40.0	13.0	36.0	17.0	11.0	18.7	1.40	CCMT 38 09 32	
				5.118	3.268			2.539	3.268	2.953	1.575	.512	1.417	.669	.433			CCMT 38 09 32	

R = Prawa, L = Lewa

A7

I1

I38

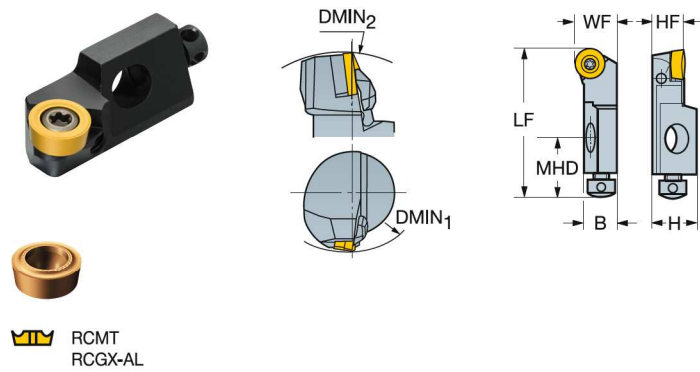
I36

A

CoroTurn® 107, wkładka tokarska

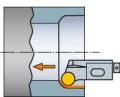
B

Mocowanie śrubą



C

D

		CZC _{0.85}	DMIN ₁	OHX	CNSC	Oznaczenie	Wymiary, mm, <i>cale</i>								 	MIID	
	06	.236	06CA	20.0	25.0	0	SRSCR/L 06CA-06	6.0	8.5	25.0	8.0	6.0	12.0	4.0	0.9	0.03	RCMT 06 02 M0
				.787	.984			.236	.335	.984	.315	.236	.472	.157			RCMT 06 02 M0
	08	.315	08CA	25.0	32.0	0	SRSCR/L 08CA-08	8.0	11.0	32.0	10.0	8.0	17.0	4.5	1.4	0.03	RCMT 08 03 M0
				.984	1.260			.315	.433	1.260	.394	.315	.669	.177			RCMT 08 03 M0
	10	.394	10CA	40.0	50.0	0	SRSCR/L 10CA-10	11.0	15.0	50.0	14.0	10.0	20.0	7.0	3.0	0.17	RCMT 10 T3 M0
				1.575	1.969			.433	.591	1.969	.551	.394	.787	.276			RCMT 10 T3 M0

R = Prawa, L = Lewa

F

G

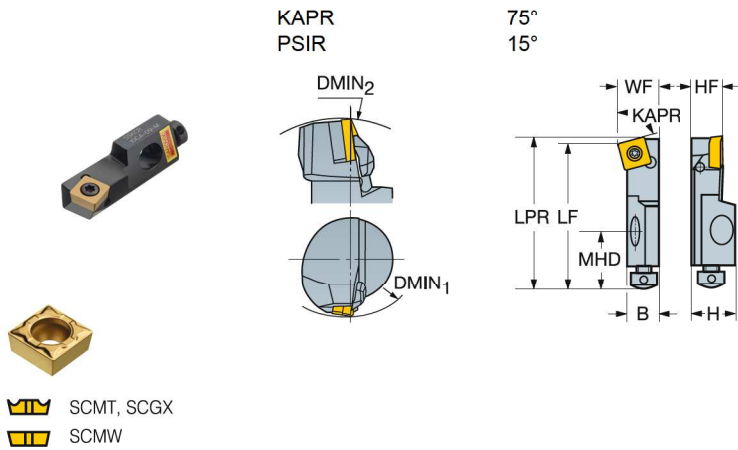
H

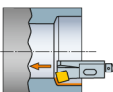
I



CoroTurn® 107, wkładka tokarska

Mocowanie śrubą



								Wymiary, mm, <i>cale</i>													
				CZC _{MS}	DMIN ₁	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	MHD	DAH	LPR			MIID		
	09	3/8	10CA	40.0	50.0	0	SSKCR/L 10CA-09-M	11.0	15.0	50.0	14.0	15.0	20.0	7.0	52.2	3.0	0.08	SCMT 09 T3 08			
				1.575	1.969			.433	.591	1.969	.551	.591	.787	.276	2.055			SCMT 3(2.5)2			
	12	1/2	12CA	50.0	55.0	0	SSKCR/L 12CA-12	16.0	20.0	55.0	20.0	20.0	20.0	7.0	58.1	3.9	0.16	SCMT 12 04 08			
				1.969	2.165			.630	.787	2.165	.787	.787	.787	.276	2.287			SCMT 432			
			16CA	55.0	63.0	0	SSKCR/L 16CA-12	20.0	25.0	63.0	25.0	21.0	25.0	9.0	66.1	3.9	0.16	SCMT 12 04 08			
			2.165	2.480			.787	.984	2.480	.984	.827	.984	.354	2.602			SCMT 432				

R = Prawa, L = Lewa



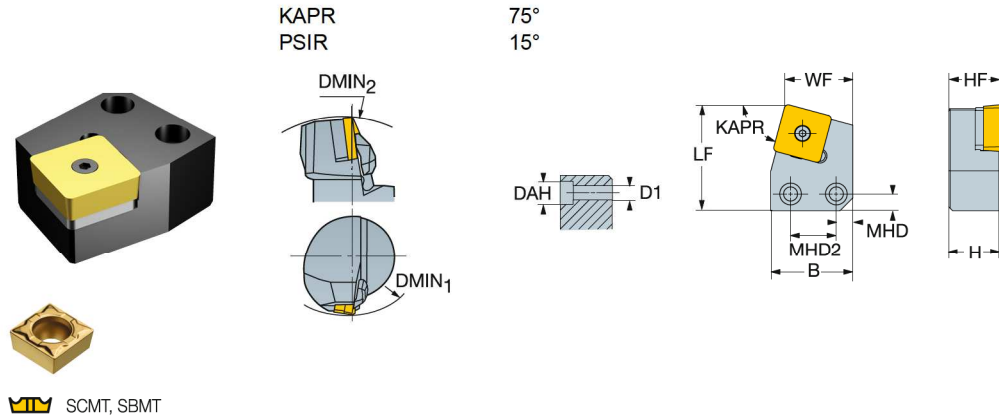
A

CoroTurn® 107, wkładka tokarska

B

Mocowanie śrubą

C



D

	 						Wymiary, mm, <i>cale</i>												
																	 		
	38	1 1/2	40 x 64.5	130.0	83.0	0	Oznaczenie	B	LF	WF	HF	MHD	MHD2	DAH	D1		MIID		
				5.118	3.268		SSRBR/L40CX-38	64.5	92.8	53.3	40.0	13.0	36.0	17.0	11.0	18.7	1.40	SBMT 38 12 32	
								2.539	3.654	2.096	1.575	.512	1.417	.669	.433			SBMT 38 12 32	

E

R = Prawa, L = Lewa

F

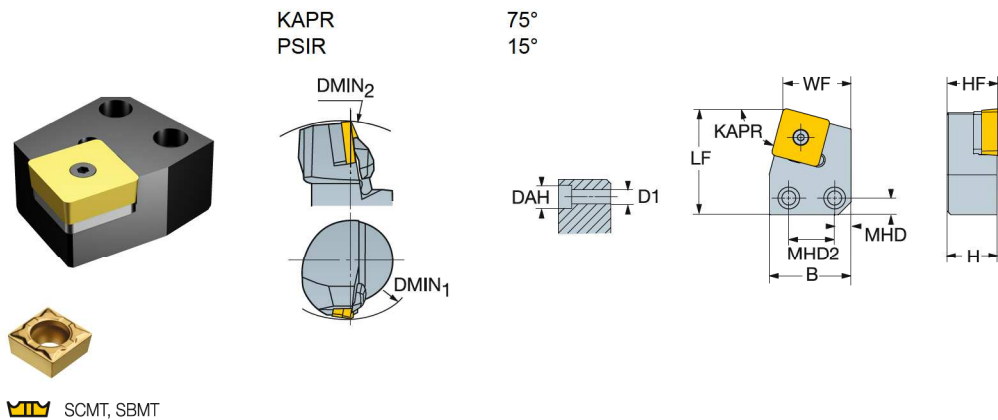
G

H

I

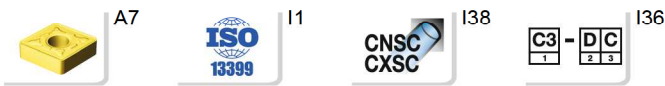


CoroTurn® 107, wkładka tokarska
Mocowanie śrubą



			CZC _{MS}	DMIN ₁	OHX	CNSC	Oznaczenie	Wymiary, mm, <i>cale</i>										
	38	1 1/2	40 x 64.5	130.0	83.0	0	SSRCR/L40CX-38	B	LF	WF	HF	MHD	MHD2	DAH	D1			MIID
				5.118	3.268			64.5	92.8	53.3	40.0	13.0	36.0	17.0	11.0	18.7	1.40	SCMT 38 09 32
								2.539	3.654	2.096	1.575	.512	1.417	.669	.433			SCMT 38 09 32

R = Prawa, L = Lewa



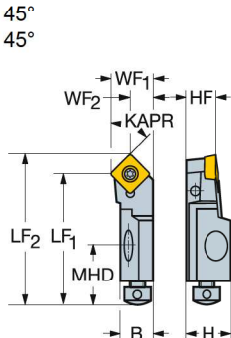
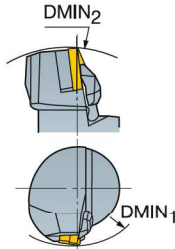
A

CoroTurn® 107, wkładka tokarska

B

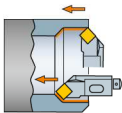
Mocowanie śrubą

C



 SCMT, SCGX
 SCMW

D

							Wymiary, mm, całe															
			CZC _{MS}	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	B	H	LF ₁	LF ₂	WF ₁	WF ₂	HF	MHD	DAH			MIID		
	09	3/8	10CA	40.0	55.0	44.0	0	SSSCR/L 10CA-09-M	11.0	15.0	44.0	50.1	14.0	7.9	10.0	20.0	7.0	3.0	0.02	SCMT 09 T3 08		
				1.575	2.165	1.732			.433	.591	1.732	1.972	.551	.311	.394	.787	.276			SCMT 3(2.5)2		
	12	1/2	12CA	40.0	55.0	47.0	0	SSSCR/L 12CA-12	16.0	20.0	47.0	55.3	20.0	11.7	12.0	20.0	7.0	3.9	0.11	SCMT 12 04 08		
			1.575	2.165	1.850				.630	.787	1.850	2.177	.787	.461	.472	.787	.276			SCMT 432		

E

R = Prawa, L = Lewa

F

G

H

I

 A7

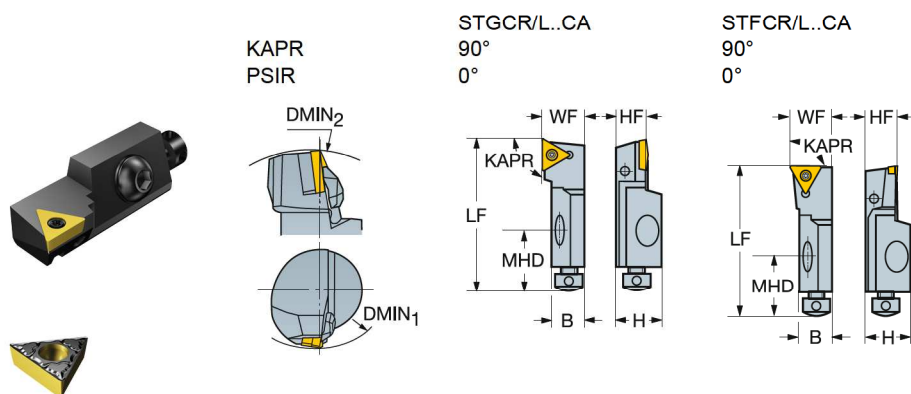
 I1

 I38

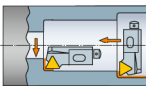
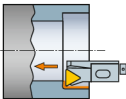
 I36

CoroTurn® 107, wkładka tokarska

Mocowanie śrubą



TCMT, TCMX, TCGT, TCGX
 TCEX
 TCMW

								Wymiary, mm, <i>cał</i>											
			CZC _{MS}	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	MHD	DAH			MIID	
	06	5/32	06CA	20.0	30.0	25.0	0	STGCR/L 06CA-06	6.0	8.5	25.0	8.0	6.0	12.0	4.0	0.6	0.03	TCMT 06 T1 02	
				.787	1.181	.984			.236	.335	.984	.315	.236	.472	.157			TCMT 1.2(1.2)0	
	09	7/32	08CA	25.0	37.0	32.0	0	STGCR/L 08CA-09	8.0	11.0	32.0	10.0	8.0	17.0	4.5	0.9	0.03	TCMT 09 02 04	
				.984	1.457	1.260			.315	.433	1.260	.394	.315	.669	.177			TCMT 1.8(1.5)1	
	11	1/4	10CA	40.0	55.0	50.0	0	STGCR/L 10CA-11	11.0	15.0	50.0	14.0	10.0	20.0	7.0	0.9	0.08	TCMT 11 02 04	
				1.575	2.165	1.969			.433	.591	1.969	.551	.394	.787	.276			TCMT 2(1.5)1	
			10CA	40.0	55.0	50.0	0	STGCR/L 10CA-11-B1	11.0	15.0	50.0	14.0	10.0	20.0	7.0	0.9	0.06	TCMT 11 03 04	
				1.575	2.165	1.969			.433	.591	1.969	.551	.394	.787	.276			TCMT 221	
	16	3/8	12CA	50.0	75.0	55.0	0	STGCR/L 12CA-16-M	16.0	20.0	55.0	20.0	12.0	20.0	7.0	3.0	0.11	TCMT 16 T3 08	
				1.969	2.953	2.165			.630	.787	2.165	.787	.472	.787	.276			TCMT 3(2.5)2	
		16CA	60.0	75.0	63.0	0	STGCR/L 16CA-16	20.0	25.0	63.0	25.0	16.0	25.0	9.0	3.0	0.17	TCMT 16 T3 08		
			2.362	2.953	2.480			.787	.984	2.480	.984	.630	.984	.354			TCMT 3(2.5)2		
	06	5/32	06CA	20.0		25.0	0	STFCR/L 06CA-06	6.0	8.5	25.0	8.0	8.5	12.0	4.0	0.6	0.03	TCMT 06 T1 02	
				.787		.984			.236	.335	.984	.315	.335	.472	.157			TCMT 1.2(1.2)0	
	09	7/32	08CA	25.0		32.0	0	STFCR/L 08CA-09	8.0	11.0	32.0	10.0	10.0	17.0	4.5	0.9	0.03	TCMT 09 02 04	
				.984		1.260			.315	.433	1.260	.394	.394	.669	.177			TCMT 1.8(1.5)1	
	11	1/4	10CA	40.0		50.0	0	STFCR/L 10CA-11	11.0	15.0	50.0	14.0	15.0	20.0	7.0	0.9	0.08	TCMT 11 02 04	
				1.575		1.969			.433	.591	1.969	.551	.591	.787	.276			TCMT 2(1.5)1	
			10CA	40.0		50.0	0	STFCR/L 10CA-11-B1	11.0	15.0	50.0	14.0	15.0	20.0	7.0	0.9	0.08	TCMT 11 03 04	
				1.575		1.969			.433	.591	1.969	.551	.591	.787	.276			TCMT 221	
	16	3/8	12CA	50.0		55.0	0	STFCR/L 12CA-16-M	16.0	20.0	55.0	20.0	20.0	20.0	7.0	3.0	0.19	TCMT 16 T3 08	
				1.969		2.165			.630	.787	2.165	.787	.787	.787	.276			TCMT 3(2.5)2	
		16CA	55.0		63.0	0	STFCR/L 16CA-16	20.0	25.0	63.0	25.0	21.0	25.0	9.0	3.0	0.16	TCMT 16 T3 08		
			2.165		2.480			.787	.984	2.480	.984	.827	.984	.354			TCMT 3(2.5)2		

R = Prawa, L = Lewa



A7



I1



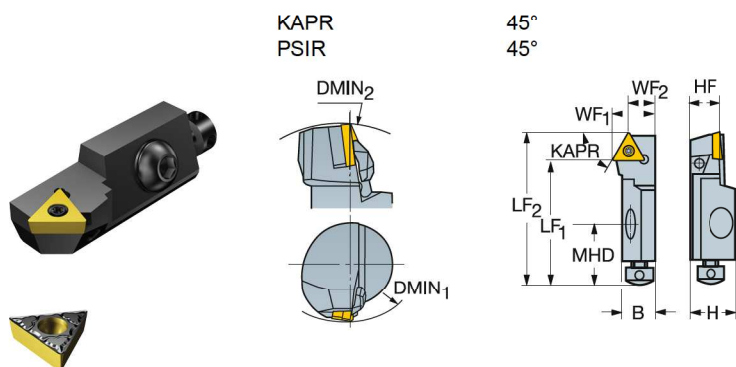
I38



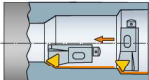
I36

CoroTurn® 107, wkładka tokarska

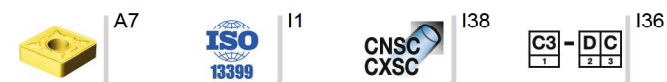
Mocowanie śrubą



TCMT, TCMX, TCGT, TCGX, TCEX
 TCMW

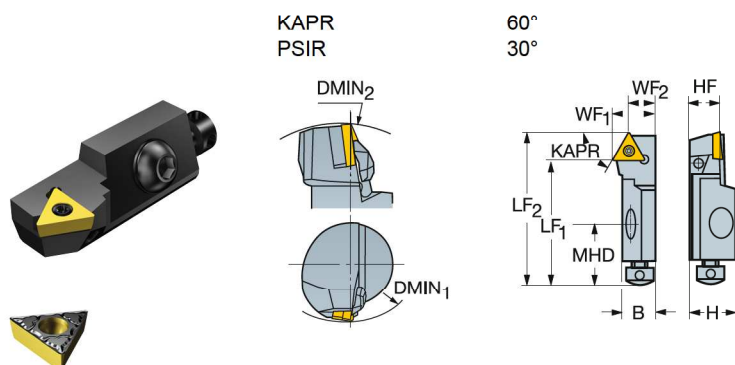
								Wymiary, mm, cale												MIID
			CZC _{MS}	DMIN ₁	DMIN ₂	OHX	CNSC	Oznaczenie	B	H	LF ₁	LF ₂	WF ₁	WF ₂	HF	MHD	DAH			
	06	5/32	06CA	20.0	30.0	21.0	0	STSCR/L 06CA-06	6.0	8.5	21.0	25.5	8.0	3.5	6.0	12.0	4.0	0.6	0.03	TCMT 06 T1 02
				.787	1.181	.827			.236	.335	.827	1.004	.315	.138	.236	.472	.157			TCMT 1.2(1.2)0
	09	7/32	08CA	25.0	35.0	28.0	0	STSCR/L 08CA-09	8.0	11.0	28.0	34.1	10.0	3.9	8.0	17.0	4.5	0.9	0.03	TCMT 09 02 04
				.984	1.378	1.102			.315	.433	1.102	1.343	.394	.154	.315	.669	.177			TCMT 1.8(1.5)1
	11	1/4	10CA	40.0	55.0	44.0	0	STSCR/L 10CA-11	11.0	15.0	44.0	51.0	14.0	7.0	10.0	20.0	7.0	0.9	0.08	TCMT 11 02 04
				1.575	2.165	1.732			.433	.591	1.732	2.008	.551	.276	.394	.787	.276			TCMT 2(1.5)1
			10CA	40.0	55.0	44.0	0	STSCR/L 10CA-11-B1	11.0	15.0	44.0	51.0	14.0	7.0	10.0	20.0	7.0	0.9	0.08	TCMT 11 03 04
				1.575	2.165	1.732			.433	.591	1.732	2.008	.551	.276	.394	.787	.276			TCMT 221
	16	3/8	12CA	50.0	75.0	47.0	0	STSCR/L 12CA-16-M	16.0	20.0	47.0	57.2	20.0	9.8	12.0	20.0	7.0	3.0	0.19	TCMT 16 T3 08
				1.969	2.953	1.850			.630	.787	1.850	2.252	.787	.386	.472	.787	.276			TCMT 3(2.5)2
			16CA	55.0	75.0	53.0	0	STSCR/L 16CA-16	20.0	25.0	53.0	63.2	25.0	14.8	16.0	25.0	9.0	3.0	0.17	TCMT 16 T3 08
				2.165	2.953	2.087			.787	.984	2.087	2.488	.984	.583	.630	.984	.354			TCMT 3(2.5)2

R = Prawa, L = Lewa

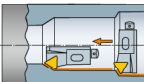


CoroTurn® 107, wkładka tokarska

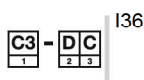
Mocowanie śrubą



TCMT, TCMX,
TCGT, TCGX
TCEX
 TCMW

	Wymiary, mm, <i>cale</i>																				
	B	H	LF ₁	LF ₂	WF ₁	WF ₂	HF	MHD	DAH			MIID									
	06	5/32	06CA	20.0	30.0	25.0	0	STTCR/L 06CA-06	6.0	8.5	19.8	25.0	8.5	5.5	6.0	12.0	4.0	0.6	0.03	TCMT 06 T1 02	
				.787	1.181	.984			.236	.335	.780	.984	.335	.217	.236	.472	.157				TCMT 1.2(1.2)0
	09	7/32	08CA	25.0	37.0	32.0	0	STTCR/L 08CA-09	8.0	11.0	24.2	32.0	10.5	6.0	8.0	17.0	4.5	0.9	0.03	TCMT 09 02 04	
				.984	1.457	1.260			.315	.433	.953	1.260	.413	.236	.315	.669	.177				TCMT 1.8(1.5)1
	11	1/4	10CA	40.0	55.0	50.0	0	STTCR 10CA-11-B1	11.0	15.0	40.5	50.0	14.5	9.0	10.0	20.0	7.0	0.9	0.08	TCMT 11 03 04	
				1.575	2.165	1.969			.433	.591	1.594	1.969	.571	.354	.394	.787	.276				TCMT 221
			10CA	40.0	55.0	50.0	0	STTCR/L 10CA-11	11.0	15.0	40.5	50.0	14.5	9.0	10.0	20.0	7.0	0.9	0.08	TCMT 11 02 04	
				1.575	2.165	1.969			.433	.591	1.594	1.969	.571	.354	.394	.787	.276				TCMT 2(1.5)1
	16	3/8	12CA	50.0	75.0	55.0	0	STTCR/L 12CA-16-M	16.0	20.0	41.1	55.0	21.0	13.0	12.0	20.0	7.0	3.0	0.19	TCMT 16 T3 08	
				1.969	2.953	2.165			.630	.787	1.618	2.165	.827	.512	.472	.787	.276				TCMT 3(2.5)2
			16CA	60.0	75.0	63.0	0	STTCR/L 16CA-16	20.0	25.0	49.1	63.0	23.0	15.0	16.0	25.0	9.0	3.0	0.17	TCMT 16 T3 08	
			2.362	2.953	2.480			.787	.984	1.933	2.480	.906	.591	.630	.984	.354				TCMT 3(2.5)2	

R = Prawa, L = Lewa



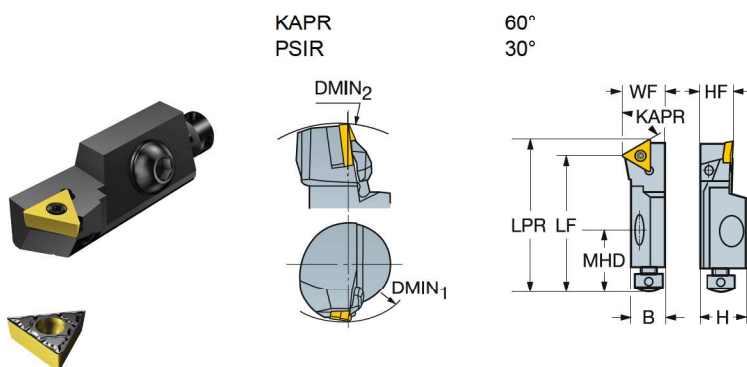
A

CoroTurn® 107, wkładka tokarska

B

Mocowanie śrubą

C



D

		Wymiary, mm, cal															
	06	5/32	06CA	20.0	21.0	0	Oznaczenie	B	H	LF	WF	HF	MHD	DAH	LPR	Nm	kg
				.787	.827		STWCR 06CA-06	6.0	8.5	21.0	8.0	8.5	12.0	4.0	24.2	0.6	0.02
				.984	1.102			.236	.335	.827	.315	.335	.472	.157	.953		
	09	7/32	08CA	25.0	28.0	0	STWCR 08CA-09	8.0	11.0	28.0	10.0	10.0	17.0	4.5	32.3	0.9	0.03
								.315	.433	1.102	.394	.394	.669	.177	1.272		
	11	1/4	10CA	40.0	44.0	0	STWCR/L 10CA-11	11.0	15.0	44.0	14.0	15.0	20.0	7.0	49.0	0.9	0.08
				1.575	1.732			.433	.591	1.732	.551	.591	.787	.276	1.929		
			10CA	40.0	44.0	0	STWCR/L 10CA-11-B1	11.0	15.0	44.0	14.0	15.0	20.0	7.0	49.0	0.9	0.06
				1.575	1.732			.433	.591	1.732	.551	.591	.787	.276	1.929		
	16	3/8	12CA	50.0	47.0	0	STWCR/L 12CA-16-M	16.0	20.0	47.0	20.0	20.0	20.0	7.0	54.4	3.0	0.10
				1.969	1.850			.630	.787	1.850	.787	.787	.787	.276	2.142		

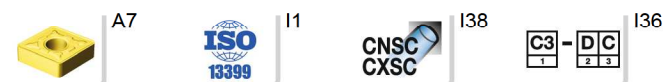
R = Prawa, L = Lewa

F

G

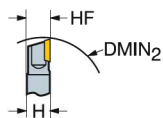
H

I

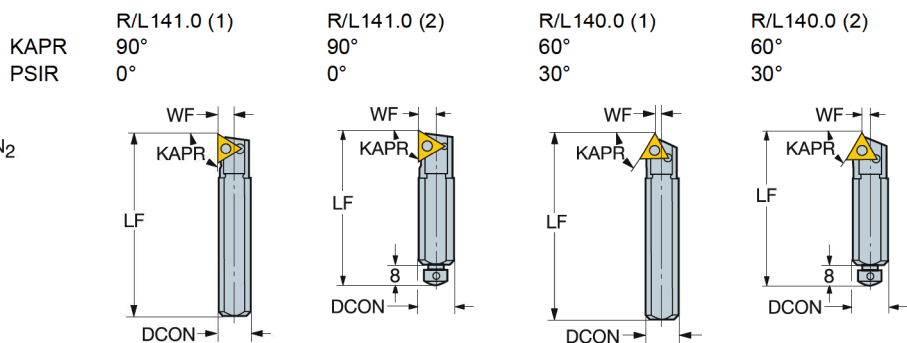


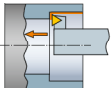
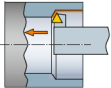
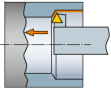
CoroTurn® 107, wkładka tokarska

Mocowanie śrubą



TCMT, TCMX,
TCGT, TCGX
 TCEX
 TCMW



		Wymiary, mm, cale														
			CZC _{MS}	DMIN ₂	OHX	CNSC	DSGN	Oznaczenie	DCON	H	LF	WF	HF			MIID
	IC															
	06	5/32	08	40.0	30.0	0	1	R/L141.0-8-06	8	7.0	30.0	4.0	7.0	0.9	0.02	TCMT 06 T1 02
				1.575	1.181		1		.315	.276	1.181	.157	.276			TCMT 1.2(1.2)0
	09	7/32	10	60.0	50.0	0	1	R/L141.0-10-09	10	8.5	50.0	5.1	8.5	0.9	0.04	TCMT 09 02 04
				2.362	1.969		1		.394	.335	1.969	.201	.335			TCMT 1.8(1.5)1
	11	1/4	12	78.0	68.0	0	2	R/L141.0-12-11	12	10.5	68.0	6.0	10.5	0.9	0.06	TCMT 11 02 04
				3.071	2.677		2		.472	.413	2.677	.236	.413			TCMT 2(1.5)1
			16	108.0	98.0	0	2	R/L141.0-16-11	16	14.0	98.0	7.5	14.0	0.9	0.13	TCMT 11 02 04
				4.252	3.858		2		.630	.551	3.858	.295	.551			TCMT 2(1.5)1
	16	3/8	20	138.0	128.0	0	2	R/L141.0-20-16	20	17.0	128.0	10.7	17.0	3.0	0.28	TCMT 16 T3 08
				5.433	5.039		2		.787	.669	5.039	.421	.669			TCMT 3(2.5)2
	06	5/32	08	40.0	30.0	0	1	R/L140.0-8-06	8	7.0	30.0	1.5	7.0	0.9	0.02	TCMT 06 T1 02
				1.575	1.181		1		.315	.276	1.181	.058	.276			TCMT 1.2(1.2)0
	09	7/32	10	60.0	50.0	0	1	R/L140.0-10-09	10	8.5	50.0	1.7	8.5	0.9	0.04	TCMT 09 02 04
				2.362	1.969		1		.394	.335	1.969	.067	.335			TCMT 1.8(1.5)1
	11	1/4	12	78.0	68.0	0	2	R/L140.0-12-11	12	10.5	68.0	2.2	10.5	0.9	0.06	TCMT 11 02 04
				3.071	2.677		2		.472	.413	2.677	.087	.413			TCMT 2(1.5)1
			16	108.0	98.0	0	2	R/L140.0-16-11	16	14.0	98.0	2.2	14.0	0.9	0.13	TCMT 11 02 04
				4.252	3.858		2		.630	.551	3.858	.087	.551			TCMT 2(1.5)1
	16	3/8	20	138.0	128.0	0	2	R/L140.0-20-16	20	17.0	128.0	2.4	17.0	3.0	0.28	TCMT 16 T3 08
				5.433	5.039		2		.787	.669	5.039	.094	.669			TCMT 3(2.5)2

R = Prawa, L = Lewa



A7



I1



I38



I36

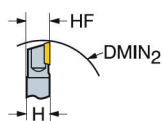
A

CoroTurn® 107, wkładka tokarska

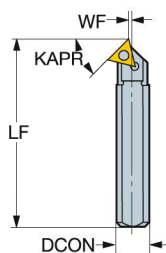
B

Mocowanie śrubą

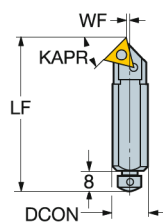
C



R/L142.0 (1)
45°
KAPR
PSIR 45°



R/L142.0 (2)
45°
KAPR
45°

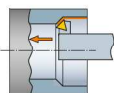


D



TCMT, TCMX,
TCGT, TCGX
TCEX
TCMW

E



								Wymiary, mm, cale									
								Oznaczenie	DCON	H	LF	WF	HF			MIID	
	06	5/32	08	40.0	30.0	0	1	R/L142.0-8-06	8	7.0	30.0	0.4	7.0	0.9	0.02	TCMT 06 T1 02	
				1.575	1.181		1		.315	.276	1.181	.015	.276			TCMT 1.2(1.2)0	
	09	7/32	10	60.0	50.0	0	1	R/L142.0-10-09	10	8.5	50.0	-0.2	8.5	0.9	0.04	TCMT 09 02 04	
				2.362	1.969		1		.394	.335	1.969	-.009	.335			TCMT 1.8(1.5)1	
	11	1/4	12	78.0	68.0	0	2	R/L142.0-12-11	12	10.5	68.0	0.5	10.5	0.9	0.06	TCMT 11 02 04	
				3.071	2.677		2		.472	.413	2.677	.020	.413			TCMT 2(1.5)1	
			16	108.0	98.0	0	2	R/L142.0-16-11	16	14.0	98.0	0.5	14.0	0.9	0.13	TCMT 11 02 04	
				4.252	3.858		2		.630	.551	3.858	.020	.551			TCMT 2(1.5)1	
	16	3/8	20	138.0	128.0	0	2	R/L142.0-20-16	20	17.0	128.0	-0.7	17.0	3.0	0.28	TCMT 16 T3 08	
				5.433	5.039		2		.787	.669	5.039	-.028	.669			TCMT 3(2.5)2	

R = Prawa, L = Lewa

F

G

H

I



A7



I1



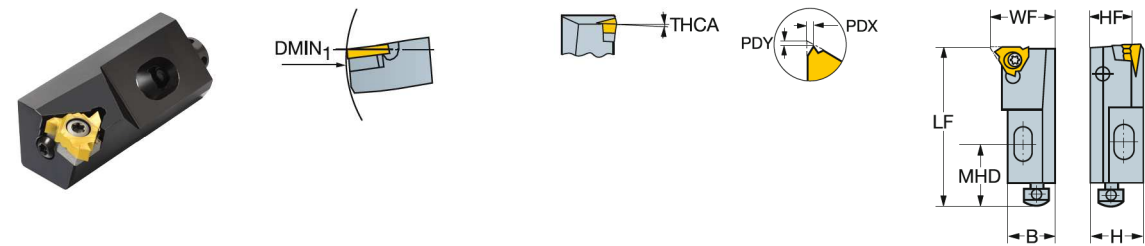
I38



I36

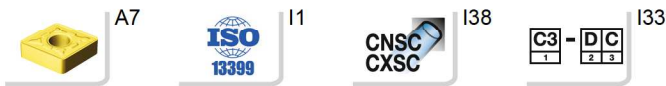
CoroThread® 266, wkładka do toczenia gwintów

Mocowanie śrubą



Wymiary, mm, cale													
	16	3/8	16CA	55	63	0	Oznaczenie	B	H	LF	WF	HF	THCA
				2.165	2.480		266R/LKF-16CA-16	.787	0.984	2.480	.984	.630	.984
				2.362	2.756		266R/LKF-20CA-22	.787	1.181	2.756	.984	.787	1.181

R = Prawa, L = Lewa



A

T-Max® Twin-Lock, wkładka do toczenia gwintów

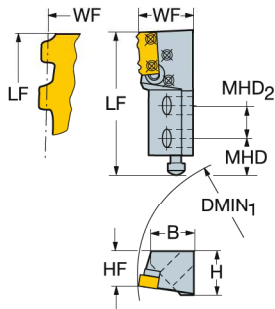
B

Mocowanie dźwigniowe

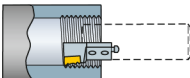


R166.39G/L

C



D

								Wymiary, mm, <i>cale</i>									
	SSC	SSC	CZC _{MS}	DMIN ₁	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	THCA			MIID	
	24	24	1832	114	80	0	R466.39KF-1832-24	25	24	80.0	30.0	18	1	1.7	0.29	R166.39L-24..	
				4.488	3.150			.984	0.945	3.150	1.181	.709					R166.39L-24..

E

R = Prawa, L = Lewa

F

G

H

I

 A7

 I1

 I38

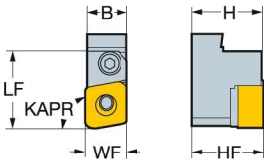
 I34

Wkładka tokarska

Mocowanie dźwigniowe

Wkładka do przetwarzania kolejowych zestawów kołowych

KAPR 90°
PSIR 0°



		Wymiary, mm, ca/e											
		CZC _{MS}	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF			MIID
19	3/4	L3219	35.0	0	R/L177.32-3219-1911	18.6	32.0	35.0	19.1	32.0	10.0	0.13	CNMX 19 11 40
			1.378			.732	1.260	1.378	.752	1.260			CNMX 19 11 40

R = Prawa, L = Lewa

A96

I1

I38

I34

A

Wkładka tokarska

B

Mocowanie dźwigniowe

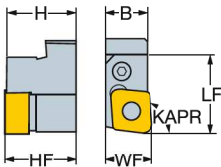
Wkładka do przetwarzania kolejowych zestawów kołowych

C



KAPR
PSIR

95°
-5°



D



E

		Wymiary, mm, <i>cale</i>											
		CZC _{MS}	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF	 Nm	 Kg	MIID
19	3/4	R3223	35.9	0	R/L175.32-3223-1911	22.6	32.0	35.9	19.1	32.0	5.0	0.14	CNMX 19 11 40
			1.413			.890	1.260	1.413	.752	1.260			CNMX 19 11 40

R = Prawa, L = Lewa

F

G

H

I



A96



I1



I38



I34

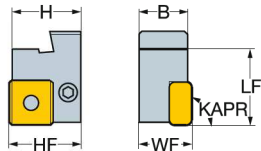
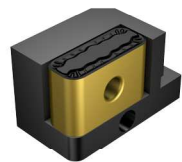
Wkładka tokarska

Mocowanie dźwigniowe

Wkładka do przetwarzania kolejowych zestawów kołowych

KAPR
PSIR

90°
0°



LNMx

		Wymiary, mm, <i>cale</i>											
	CZC _{MS}	OHX	CNSC	Oznaczenie									
					B	H	LF	WF	HF		MIID		
19	L3223	35.0	0	R/L175.32-3223-19	22.6	32.0	35.0	23.0	32.0	5.0	0.13	LNMx 19 19 40	
	R3223	1.378			.890	1.260	1.378	.906	1.260			LNMx 19 19 40	
30	R3223	35.0	0	R/L175.32-3223-30	22.6	32.0	35.0	23.0	32.0	5.0	0.14	LNMx 30 19 40	
	R3223	1.378			.890	1.260	1.378	.906	1.260			LNMx 30 19 40	

R = Prawa, L = Lewa



A95



I1



I38



I34

A

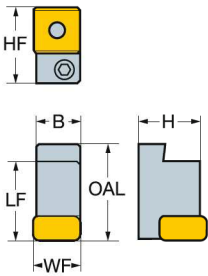
Wkładka tokarska

B

Mocowanie dźwigniowe

Wkładka do przetwarzania kolejowych zestawów kołowych

KAPR 90°
PSIR 0°



C



D



E

					Wymiary, mm, <i>cale</i>								
		CZC _{MS}	OHX	CNSC	Oznaczenie	B	H	LF	WF	HF			MIID
19	19	R3219	35.0	0	R/L177.32-3219-19	18.6	32.0	35.0	19.1	32.0	5.0	0.12	LNMX 19 19 40
			1.378			.732	1.260	1.378	.752	1.260			LNMX 19 19 40

R = Prawa, L = Lewa

F

G

H

I