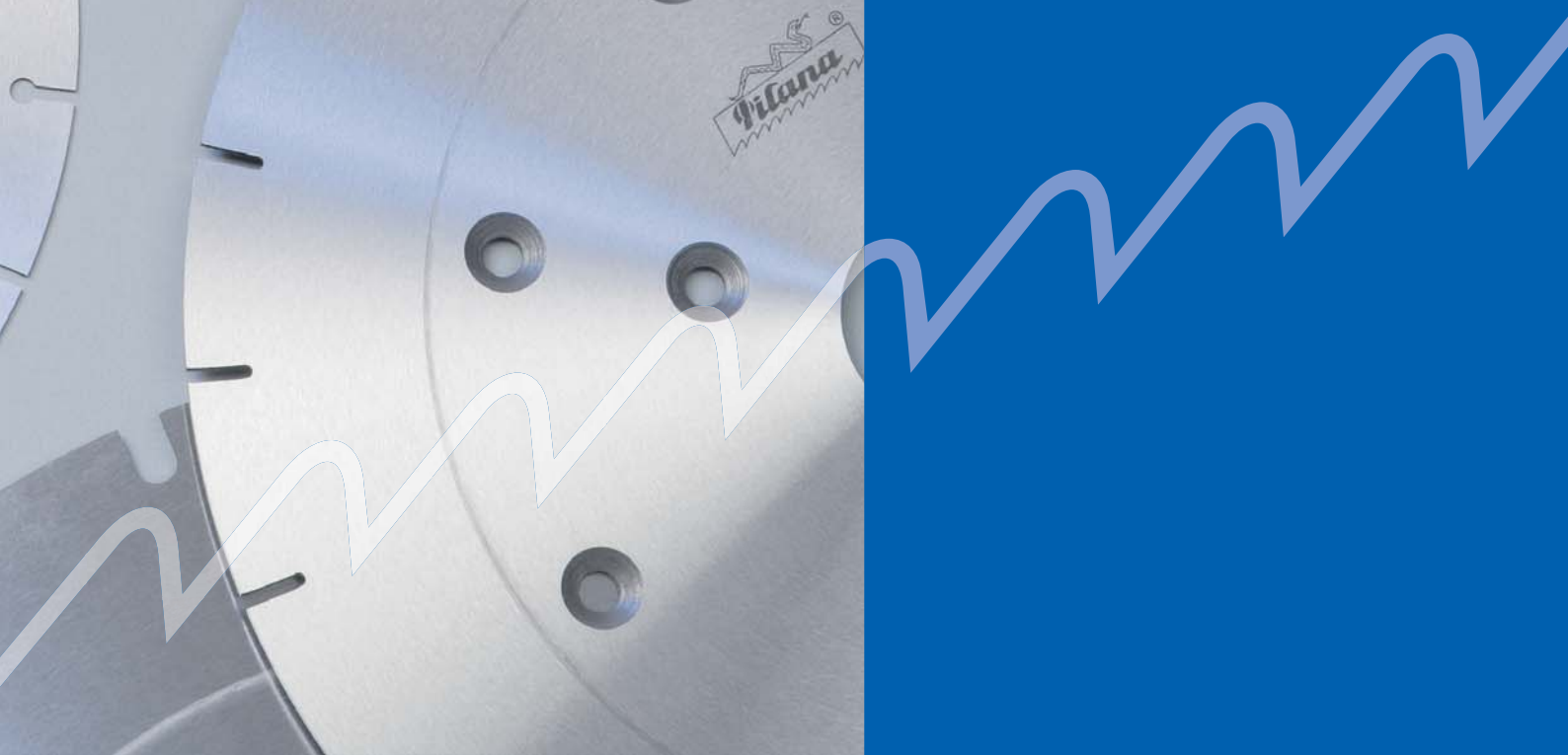




# Steel Centres



# Steel Centres



## STEEL CENTRES FOR DIAMOND-TIPPED SAW BLADES

### Are supplied:

- » Straightened, tensioned ready for tipping
- » From 240 mm up to 1500 mm diameter for BRAZING (MATERIAL 1.2003)
- » From 490 mm up to 1000 mm for LASER WELDING (Material 1.7218, 1.7220)
- » With different kind of slots cut by laser (C1, C2, C3, C4 and special)
- » Applications: for stone, construction industry, horizontal steel centres
- » Chamfered holes, segments on request

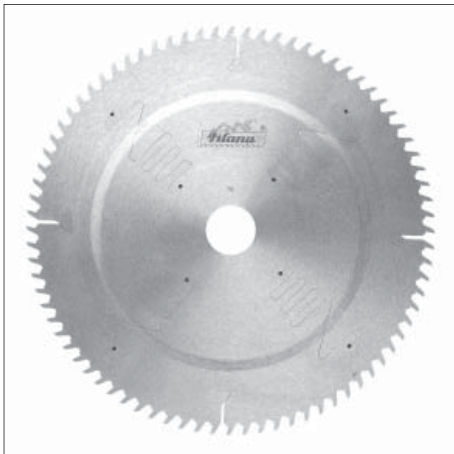


## STEEL CENTERS FOR SEGMENTAL SAW BLADES

### Are supplied:

- » Hardened, tempered, straightened, tensioned according to demand – semi product for segmental saw blades production
- » From 240 mm up to 1500 mm diameter (MATERIAL 1.2003, 1.2235)
- » With different types of pin holes and central holes

It is possible to supply the blades ready for riveting of the HSS segments on request and according to agreement. Our steel centres for segmental saw blades are made only on a special request.



## STEEL CENTERS FOR TUNGSTEN CARBIDE-TIPPED CIRCULAR SAW BLADES

### Are supplied:

- » For production of tungsten carbide tipped circular saw blades for WOOD and METAL cutting
- » Hardened, tempered, straightened, tensioned
- » From 240 mm up to 1500 mm diameter (MATERIAL 1.2003, 1.2235)
- » With different types of pin holes and central holes/bore
- » Seats are supplied after laser cutting or according to requirement

Our steel centres for tungsten carbide tipped saw blades are made only on a special request.



## CIRCULAR KNIVES – LOG SAW BLADES

### Are supplied:

- » For different kinds of applications
- » Hardened, tempered, straightened, tensioned with single od double bevel
- » From 450 mm up to 620 mm diameter (MATERIAL 1.2003, 1.2235, 1.2379)
- » With different types of pin holes and central holes/bore

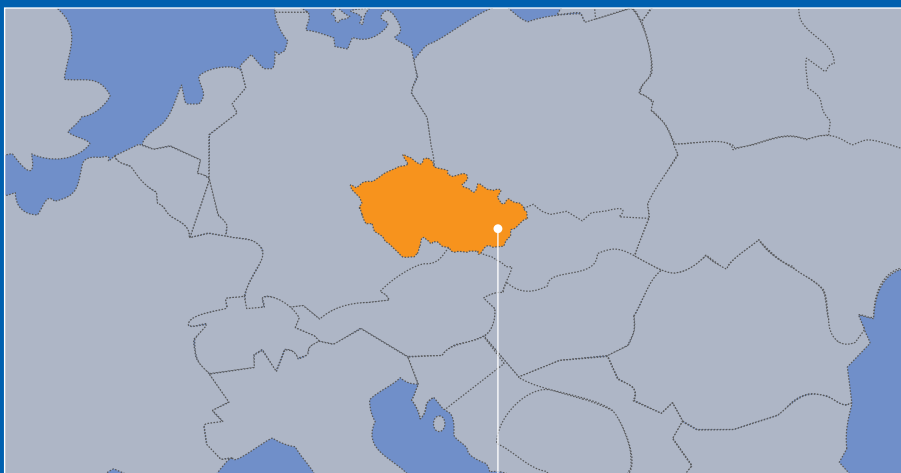
Except our standard **LOG SAW BLADES** in diameter 610 mm convenient for cutting of tissue paper are other CV knives made only on a special demand.



## Our high quality products are:

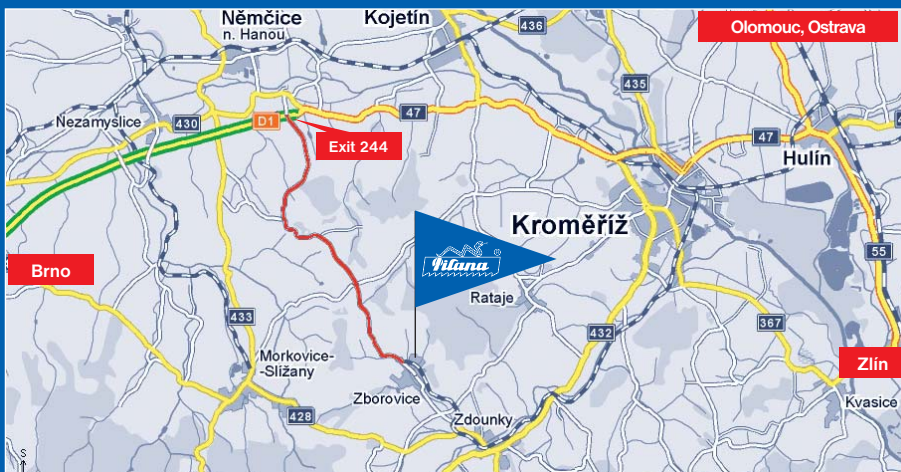
- » designed for production of different circular saw blades
- » produced by laser technology with a high precision and quality
- » in a high precise level and do not usually require any further operations before welding the tungsten tips or diamond segments
- » with special slots, tooth geometry, pinholes, types with or without special expansion slots
- » with or without the seating or chamfered segments and many other special versions
- » made with extremely high requirements for the side and radial run-out predestined the highest quality possible to fully satisfy our customer
- » produced to the high quality materials
- » hardened, tempered, straightened and tensioned precisely according to your requirements designed for your final treatment





Zborovice, CZECH REPUBLIC

**PILANA TOOLS Saw Bodies spol. s r.o.**



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